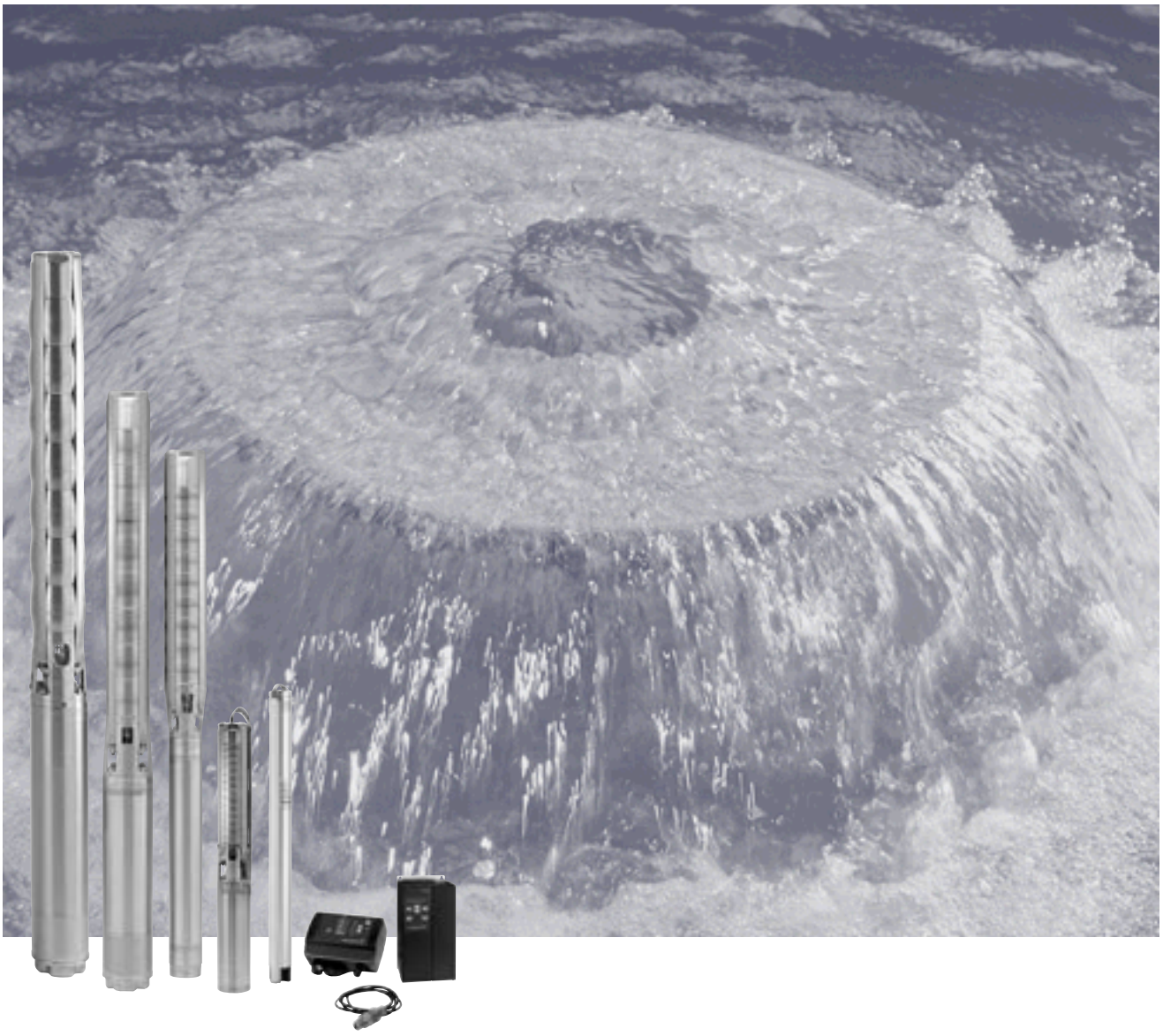
SQ, SQE, SP

Stainless steel submersible pumps and accessories
60 Hz



Mission

- to successfully develop, produce, and sell high quality pumps and pumping systems worldwide, contributing to a better quality of life and healthier environment

Bjerringbro, Denmark

Fresno, California

Olathe, Kansas

Monterrey, Mexico

Allentown, Pennsylvania

Oakville, Ontario

- One of the 3 largest pump companies in the world with over 11,000 employees worldwide
- World headquarters in Denmark
- North American headquarters in Kansas City - Manufacturing in Fresno, California
- 60 companies in 40 countries
- More than 10 million pumps produced annually worldwide
- North American companies operating in USA, Canada and Mexico
- Continuous reinvestment in growth and development enables the company to

  BE responsible, **THINK** ahead, and **INNOVATE**

Submittal Data Sheet

GRUNDFOS

Company name: _____
Prepared by: _____
Phone number: ( ) -
Fax number: ( ) -
Date: _____ Page 1 of: _____
Quote number: _____

Client Information

Project title:		Client name:	
Reference number:		Client number:	
Client contact:		Client phone no: ( ) -	

Location Information

For:		Unit:	
Site:		Service:	
Address:		City:	State: Zip Code:

Technical Data

Flow (GPM) _____
Head (Ft) _____
Motor _____
Max Fluid Temp _____
Min Fluid Temp _____
Max Working Pressure _____
Min Required Inlet Pressure _____
Connection Type and Size _____

Motor Information

HP: _____
Phase: _____
Voltage: _____
Enclosure: _____

Pump Information

Model Information from Type Key and Codes: _____
Quantity Required: _____ Example: SP 150S
Minimum required flow: _____ NPSH required at duty point: _____

Product Guide additional information pages

Materials page number: _____ Performance curve page number: _____
Technical data page number: Motor data page number:

Custom-built pump information (optional): _____

Additional Information _____

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STAINLESS STEEL CONSTRUCTION

Grundfos submersibles feature rugged and durable stainless steel construction for all vital pump components. Impellers, diffusers, shafts, vanes, cable guards, couplings...even the nuts and bolts are stainless steel. Grundfos' 4-inch pump systems include the stainless steel pump, motor, and control box and are delivered ready to install.

Computer-aided design and manufacturing techniques ensure that each *pump* is built to exacting tolerance and performs to industry-leading standards. Grundfos state-of-the-art production equipment includes extensive use of robotics and advanced quality assurance procedures. You can rely on quality Grundfos' groundwater products for outstanding pump performance and best value.

SUBMERSIBLES

4-INCH and LARGER WELLS
The 4-inch submersibles line covers all flow requirements from 1.2 to 95 gpm and heads to 2000 feet. This broad range ensures proper pump selection for all domestic groundwater system applications.

6, 8, & 10-INCH and LARGER WELLS
For high flow requirements, this submersible line includes 6, 8, and 10-inch models for flows up to 1,400 gpm and heads to 2100 feet.

Grundfos offers 18 models of submersible pumps designed for domestic and industrial applications with flow rates from five to 1,400 gpm. Horsepower range extends from 1/3 hp to 250 hp. These pumps are marketed through more than 300 distributors and nearly 2,000 dealers nationwide.

THE STAINLESS STEEL ADVANTAGE

TOP PUMP PERFORMANCE
Grundfos pumps are built to work hard with every component designed for maximum hydraulic efficiency. With the inherently smooth surfaces of fabricated stainless steel, peak performance is maintained over many years of service.

RELIABLE OPERATION
Highly advanced design and manufacturing techniques minimize the number of moving parts. This, plus Grundfos' use of rugged stainless steel construction, make GRUNDFOS groundwater pumps the toughest, most reliable pumps on the market. With Grundfos you can rely on getting the water you need, when you need it.

LONG PUMP LIFE
Stainless steel is the best available material to resist wear and corrosion in water system applications. Compare Grundfos' stainless steel construction to the best the other manufactures have to offer. Grundfos stainless steel pumps are designed to operate efficiently and effectively for a long, long time.

SQ/SQE SUBMERSIBLE PUMPS

3-Inch SQ/SQE Submersible Well Pumps
3-Inch and Larger Wells

SQ/SQE pumps are suitable for both continuous and intermittent operation for a variety of applications:

- Domestic water supply
- Small waterworks
- Irrigation
- Tank applications

SQ, SQE pumps offer the following features:

- Dry-Run protection
- High efficiency pump and motor
- Protection against up-thrust
- Soft-start
- Over-voltage and under-voltage protection
- Overload protection
- Over-temperature protection
- High starting torque

Additionally, the SQE pumps offer:

- Constant pressure control
- Variable speed
- Electronic control and communication

The SQ and SQE pump models incorporate an innovative motor design. With the use of permanent-magnet technology within the motor, the SQ/SQE pumps deliver unmatched performance. By combining permanent-magnet motors and Grundfos's own micro frequency converter, we are now able to control and communicate with the pump in ways never before possible. A few of the features that come out of this combination are Constant Pressure Control, Soft-Start, and integrated Dry-Run protection. These are just a few of the many features that the SQ/SQE pumps can offer.

The SQ pump models operate at a constant speed much like today's conventional pumps. The difference between it and traditional pumps is you get all the benefits of an electronically controlled permanent-magnet motor that cannot be accomplished with a conventional induction motor. The SQ pumps are available for single phase power. They use a simple 2-wire design making installation easy.

The SQE uses the Grundfos "Smart Motor". Like the SQ model, we still use the high efficiency permanent magnet motor, but we give this motor the ability to communicate. The "Smart Motor" communicates via the CU301 status box through the power leads. It is not necessary to run any additional wires down the well. By being able to communicate with the pump you can have Constant Pressure Control and the ability to change the pump performance while the pump is installed in the well. Like the SQ motor, this is also a 2-wire motor designed for single-phase operation.

TYPE KEYS

SP Example 10 S 05 - 9

- 10 — Rated gallons per minute
- S — Material of construction
- 05 — Horsepower
- 9 — Number of pump stages

SQ/SQE Example 10 SQ E 05 - 160

- 10 — Rated gallons per minute
- SQ — Basic version (without communication)
- E — Electronic communication
- 05 — Horsepower
- 160 — Total Dynamic Head in (ft) at rated flow

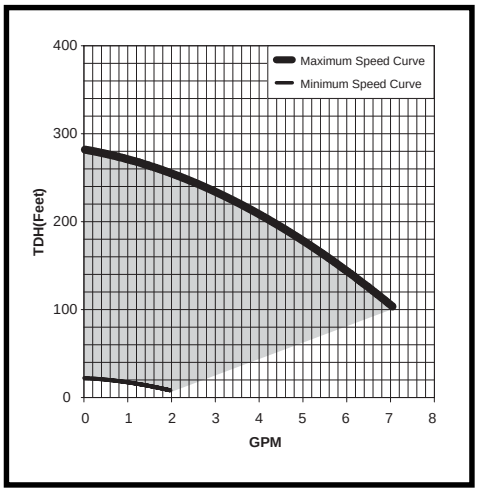
Performance Curves and Technical Data

For 3-Inch & larger well applications

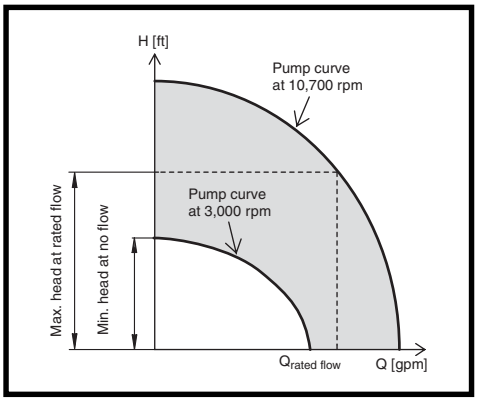
SP (4") SQE (3")

CU 321 CU 301

PRESSURE SENSOR



Performance Curves

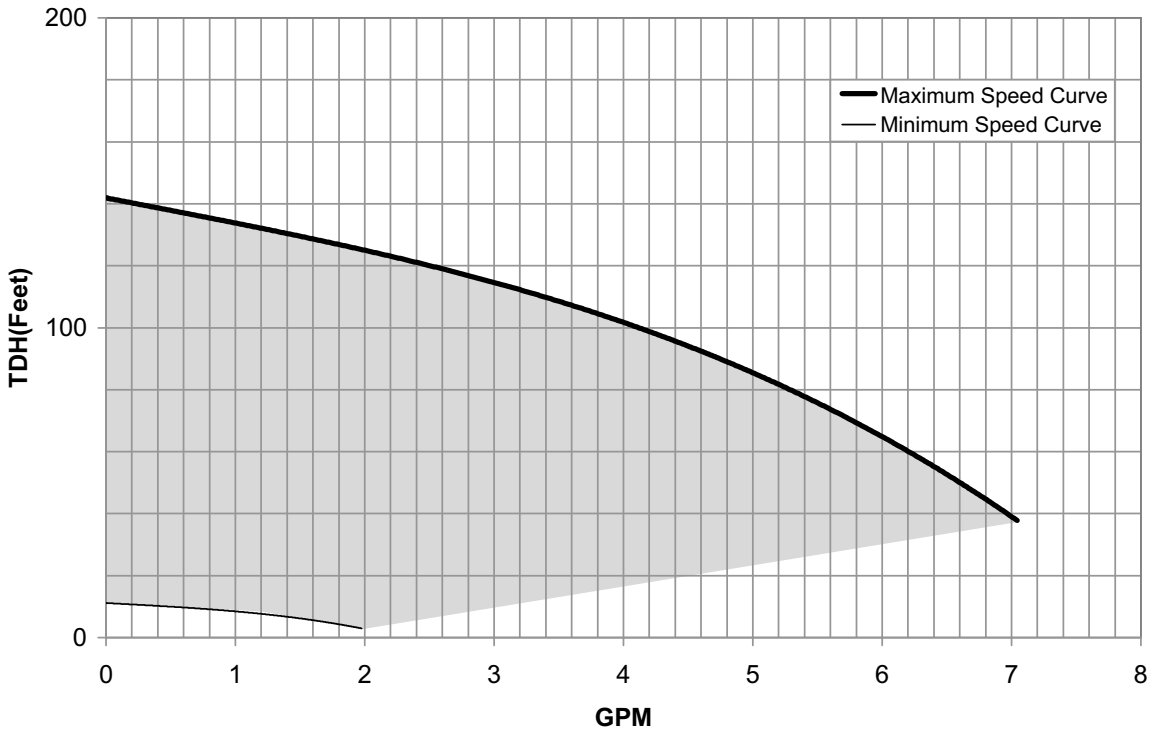


System Sizing Guide

WATER TANK

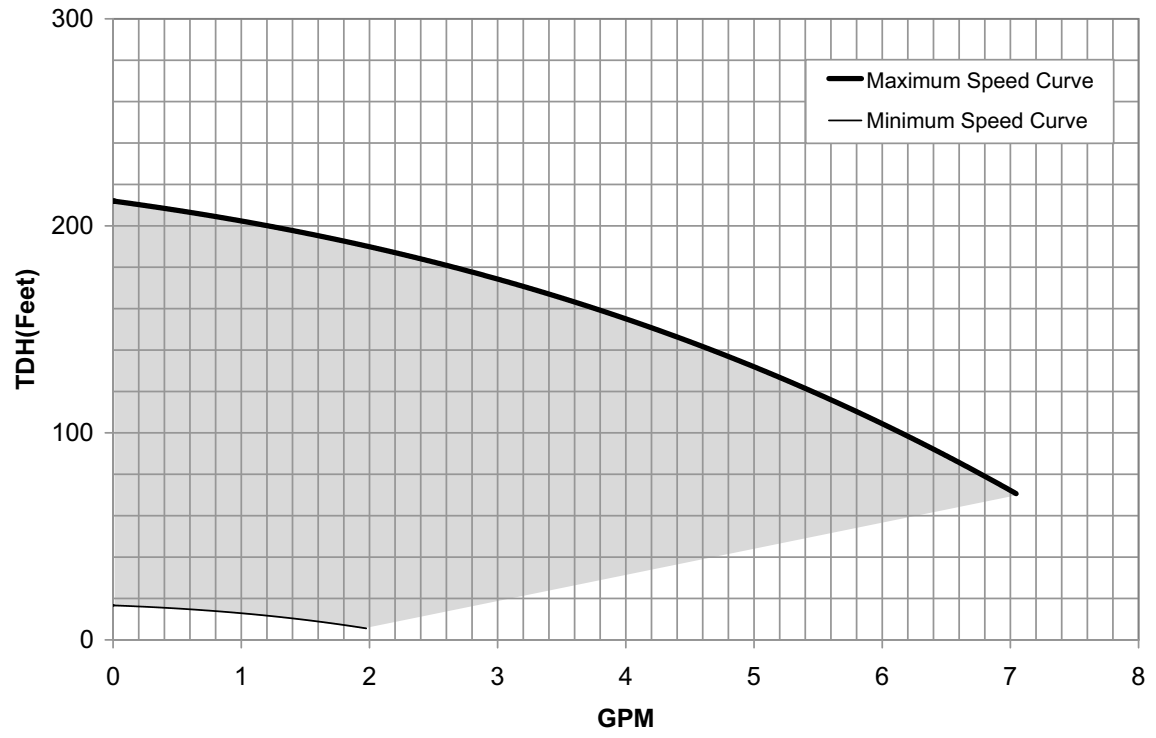
2 gallon tank min. for SQE
4 gallon tank min. for CU 321

5 GPM • MODEL 5SQE05-90



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

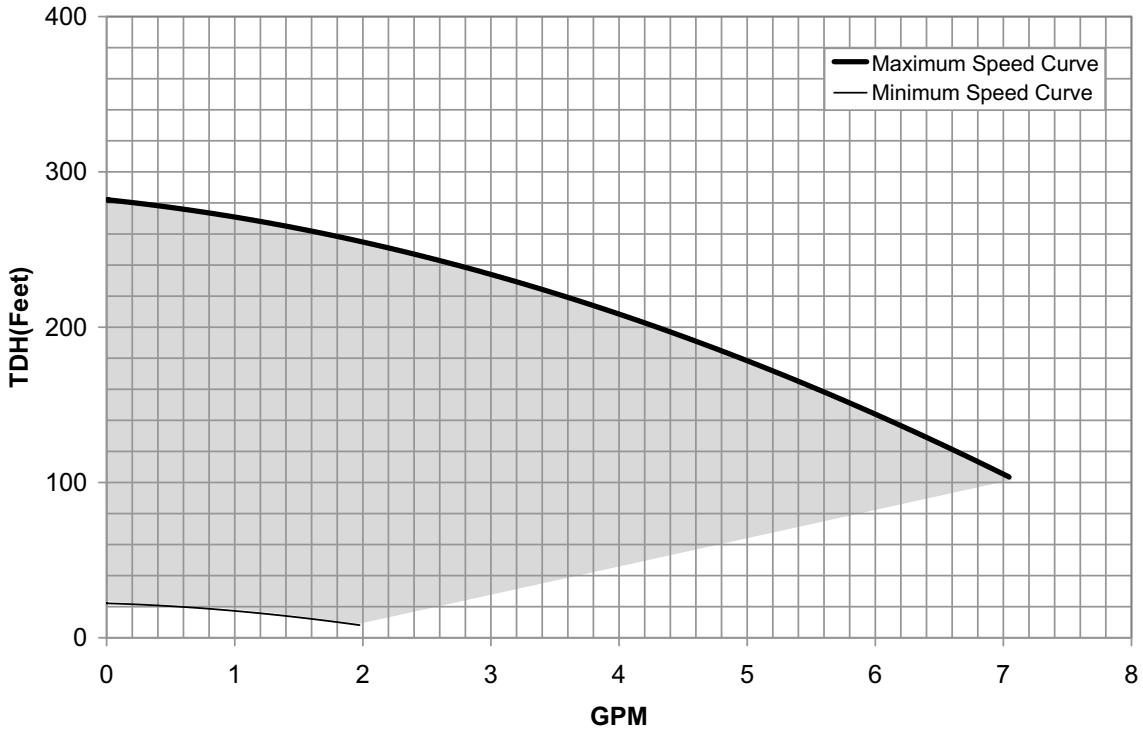
5 GPM • MODEL 5SQE05-140



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

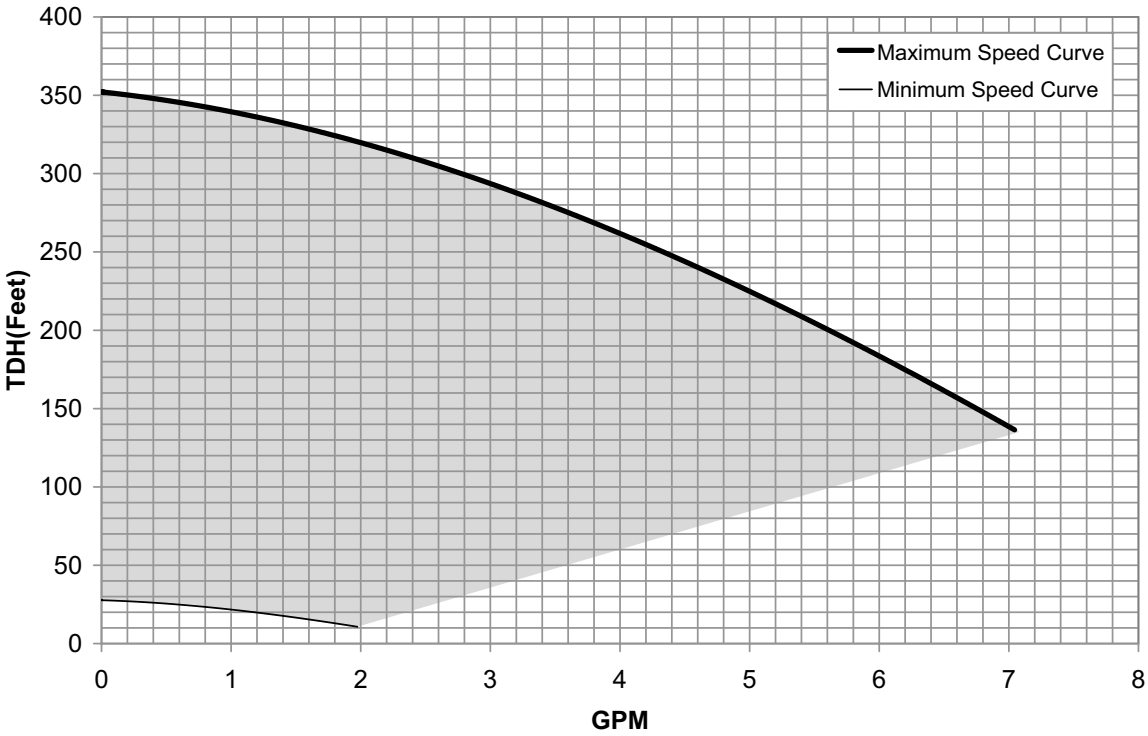
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

5 GPM • MODEL 5SQE05-180



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

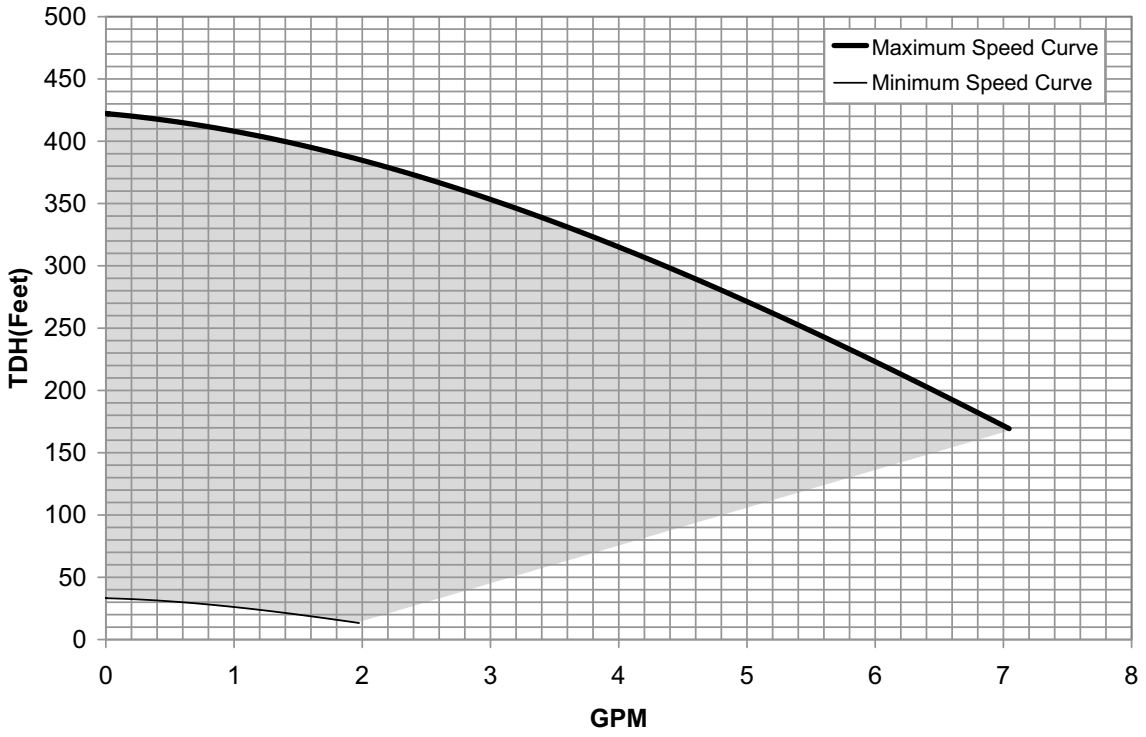
5 GPM • MODEL 5SQE07-230



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

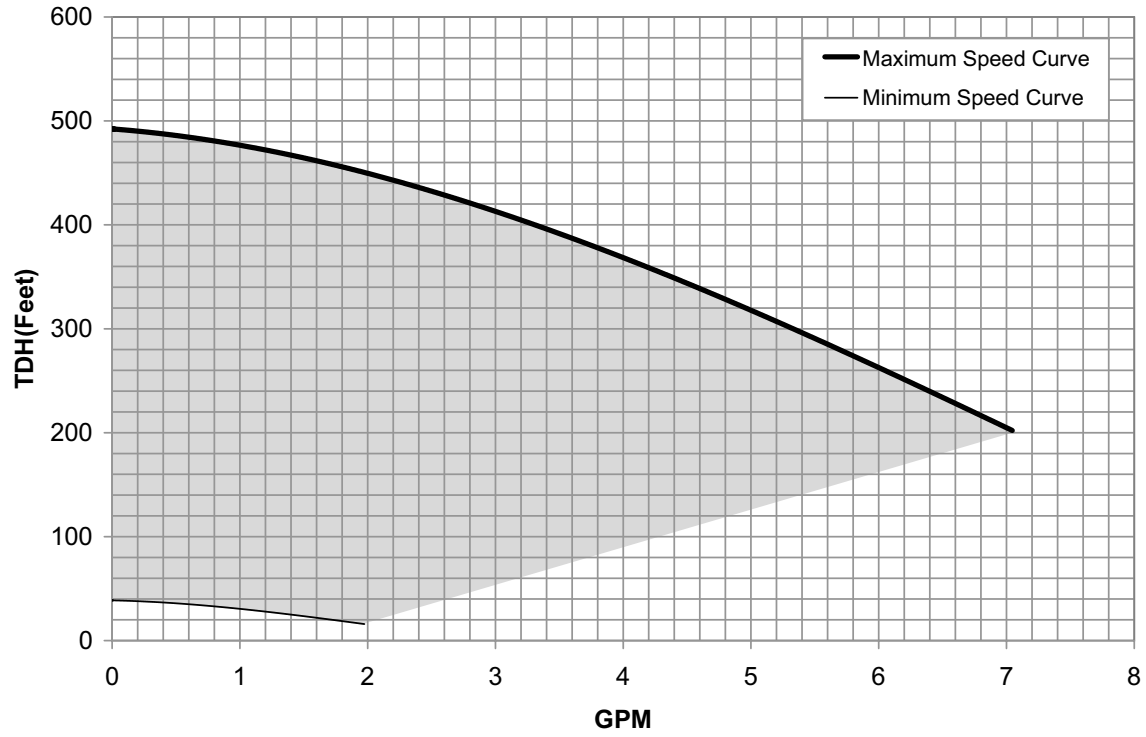
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

5 GPM • MODEL 5SQE07-270



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

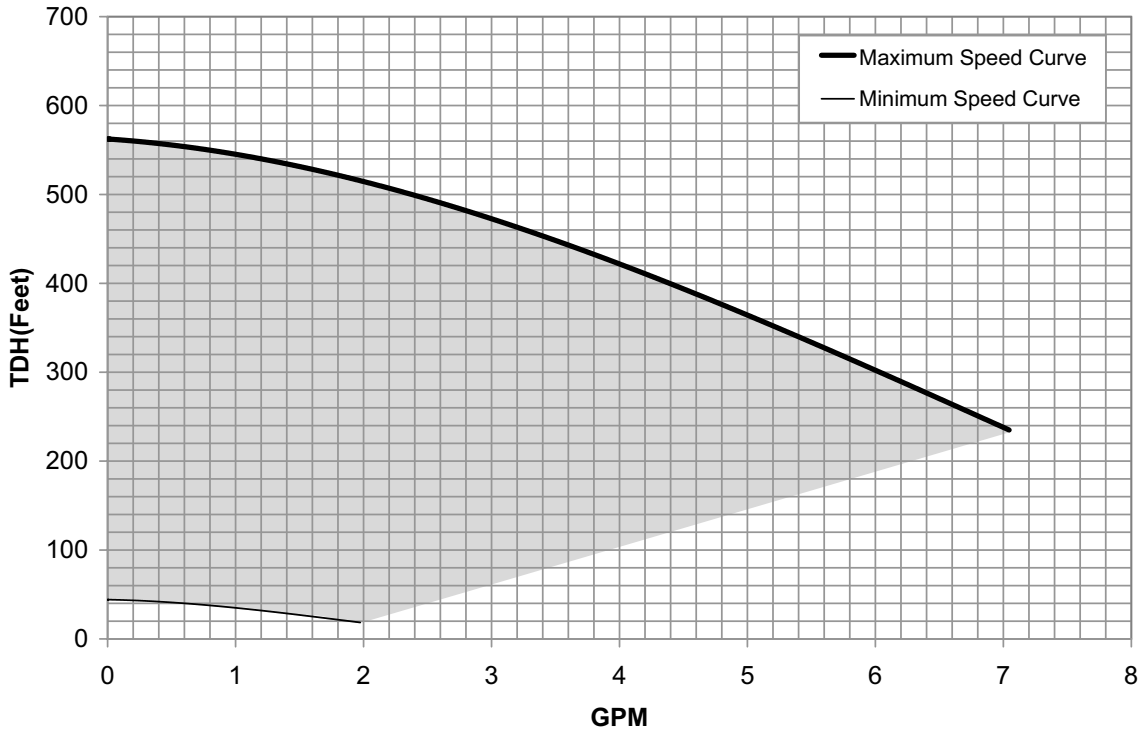
5 GPM • MODEL 5SQE07-320



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

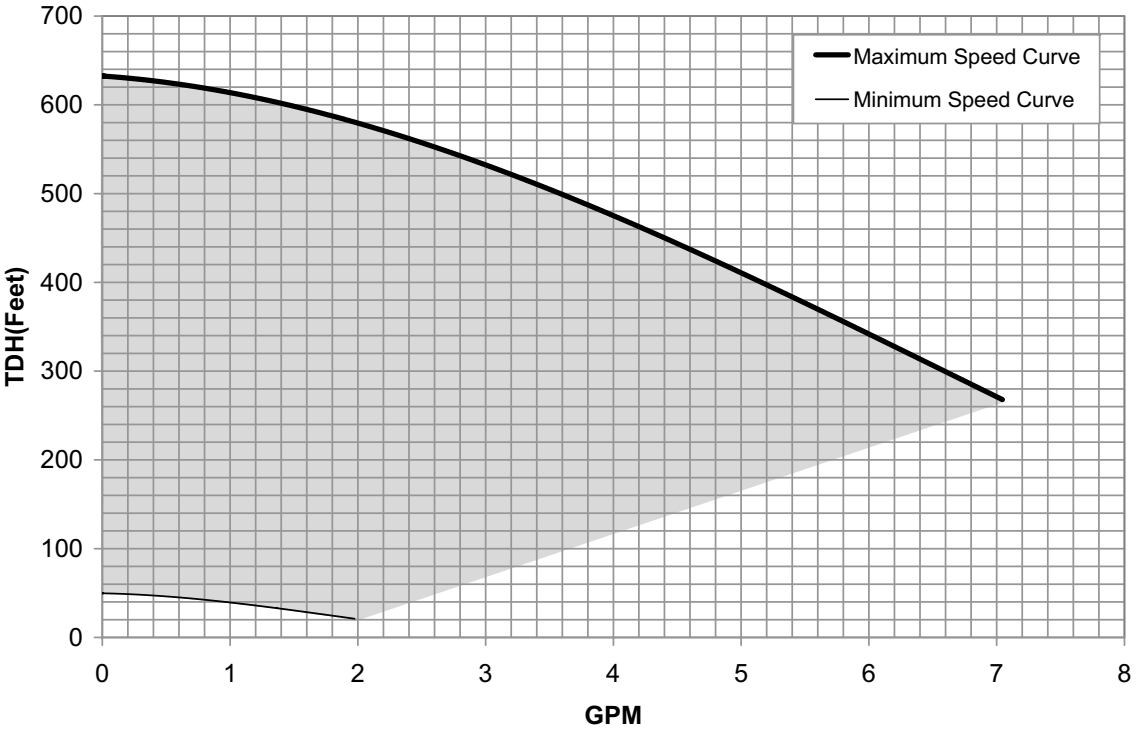
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

5 GPM • MODEL 5SQE10-360



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

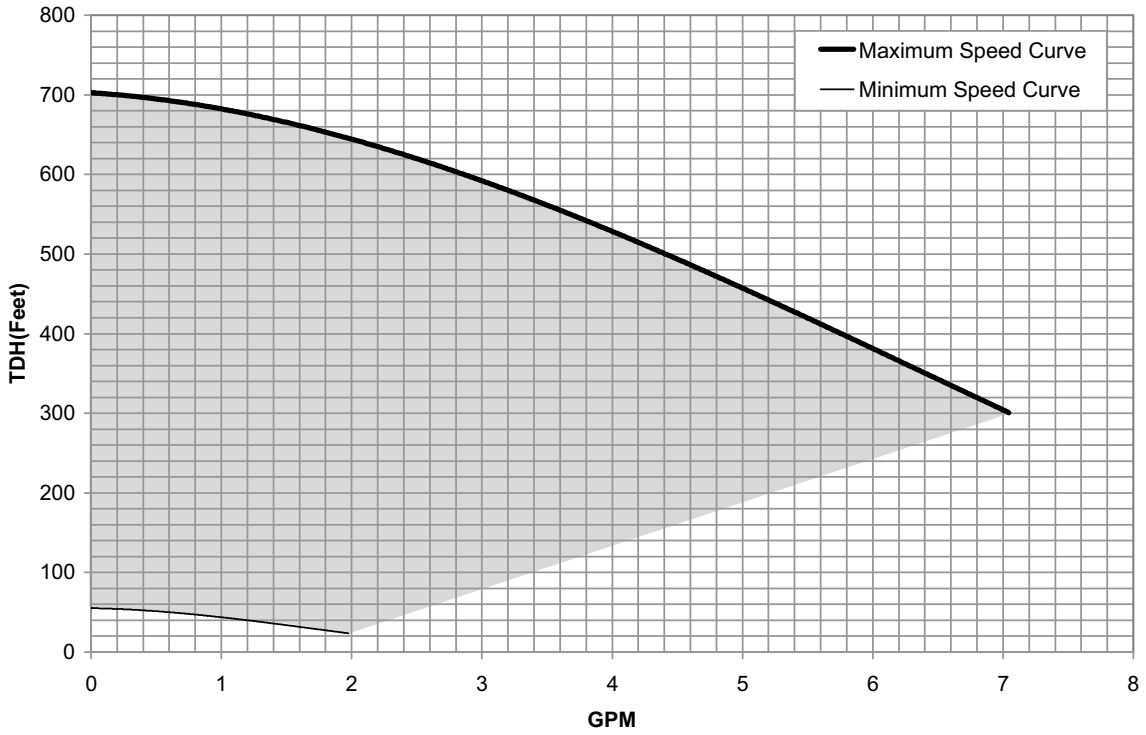
5 GPM • MODEL 5SQE10-410



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

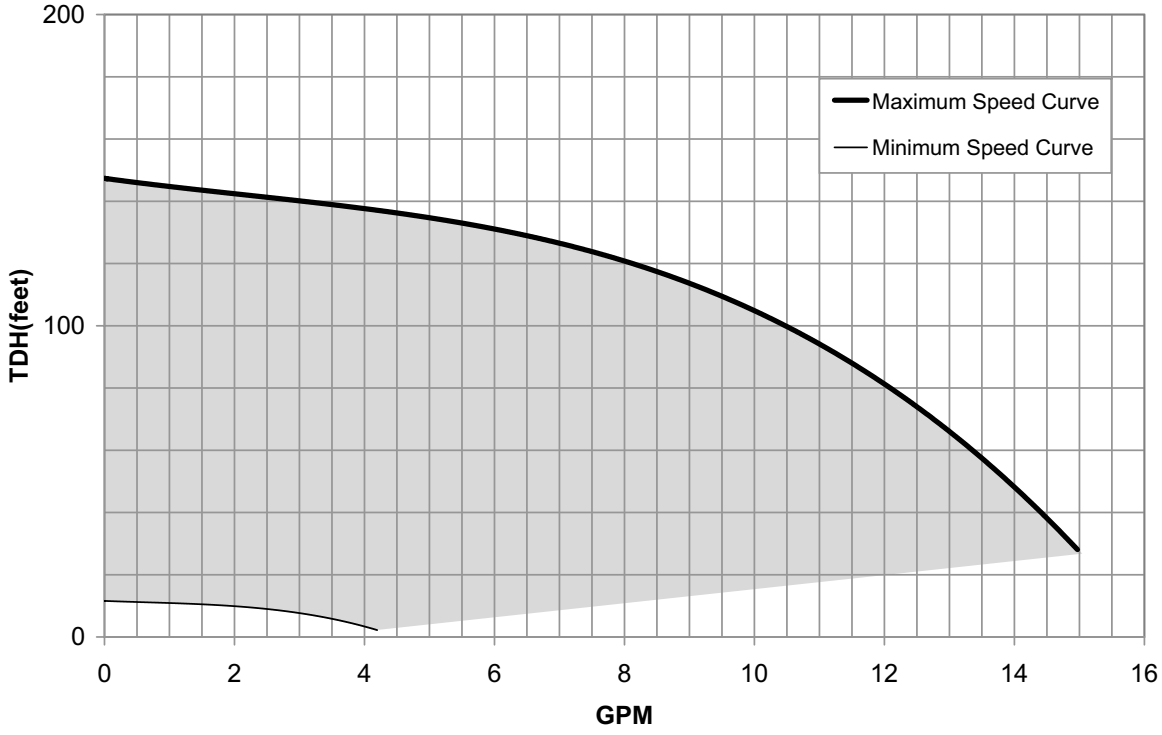
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

5 GPM • MODEL 5SQE15-450



OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**

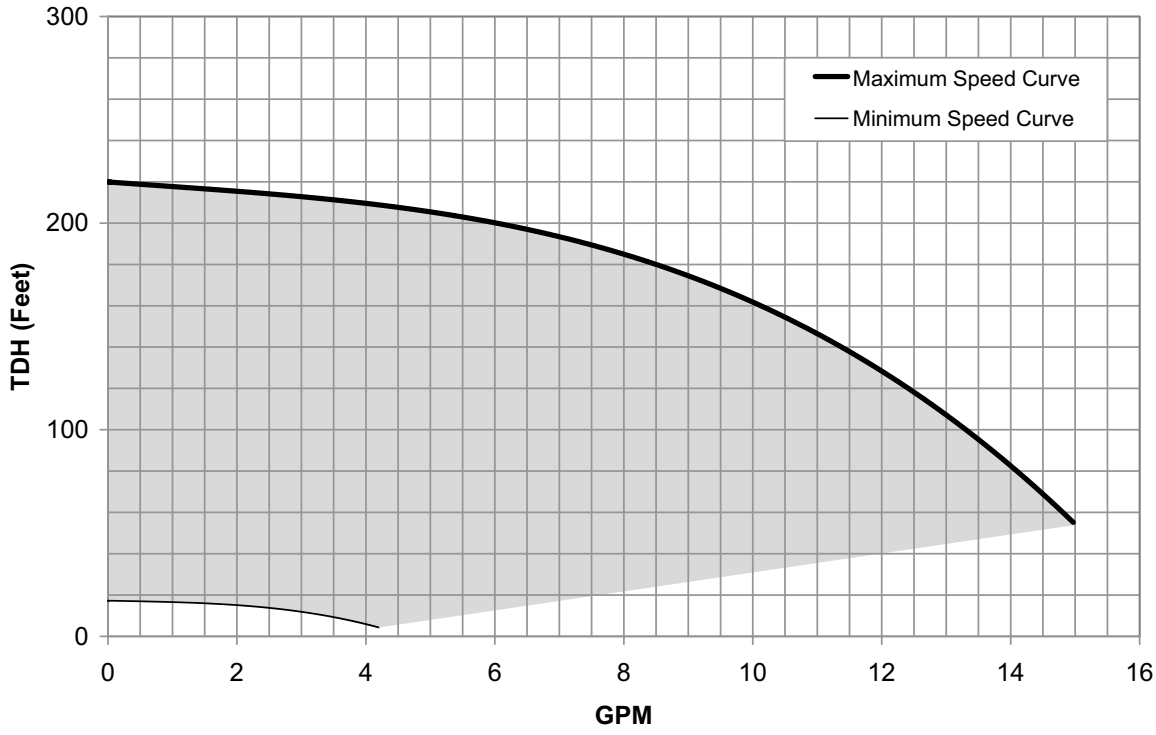
10 GPM • MODEL 10SQE05-110



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

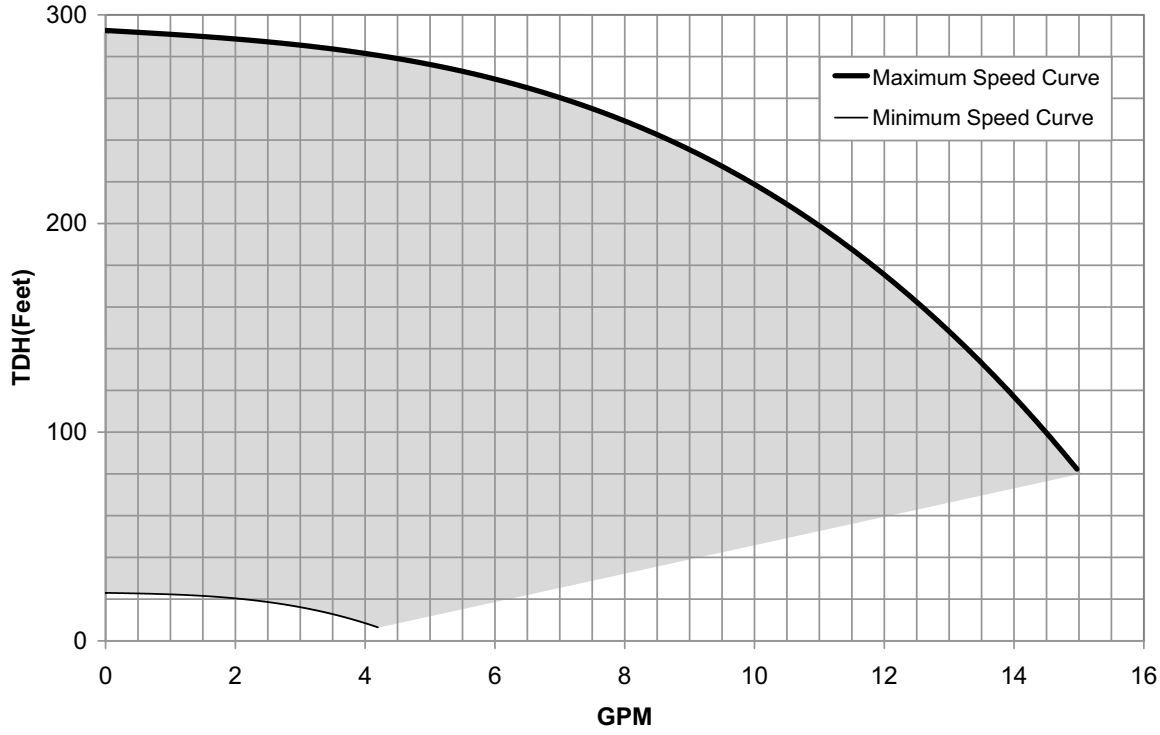
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

10 GPM • MODEL 10SQE05-160



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

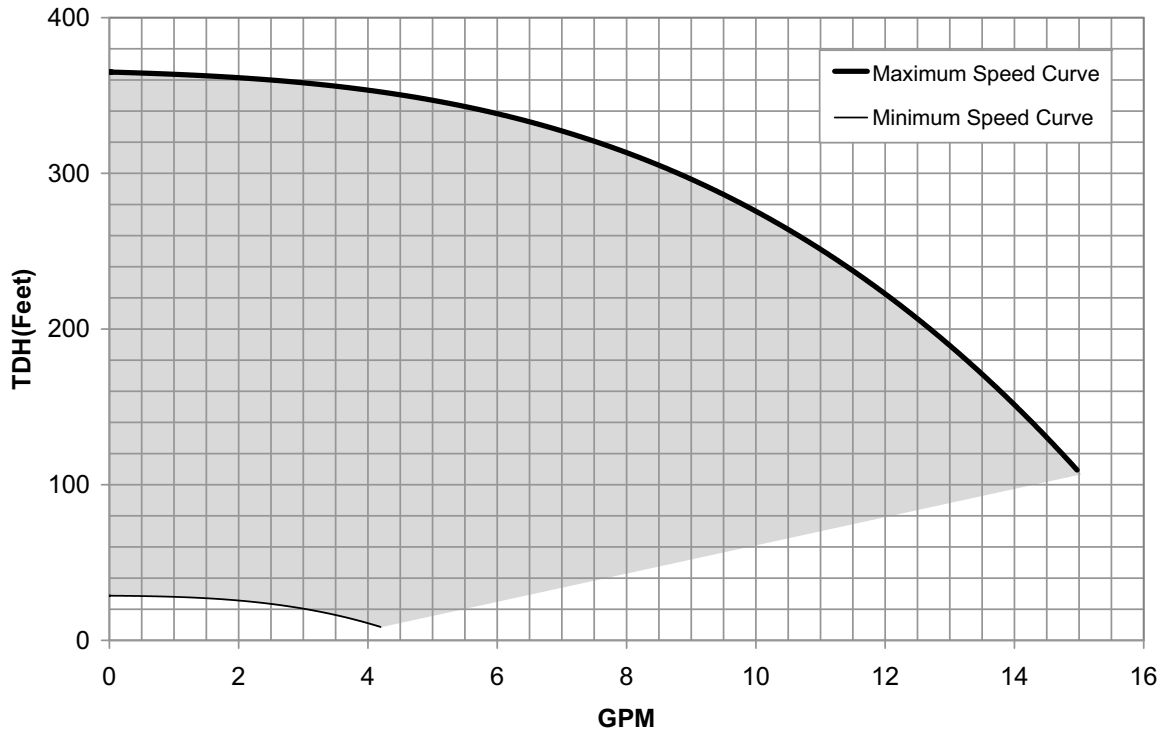
10 GPM • MODEL 10SQE07-200



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

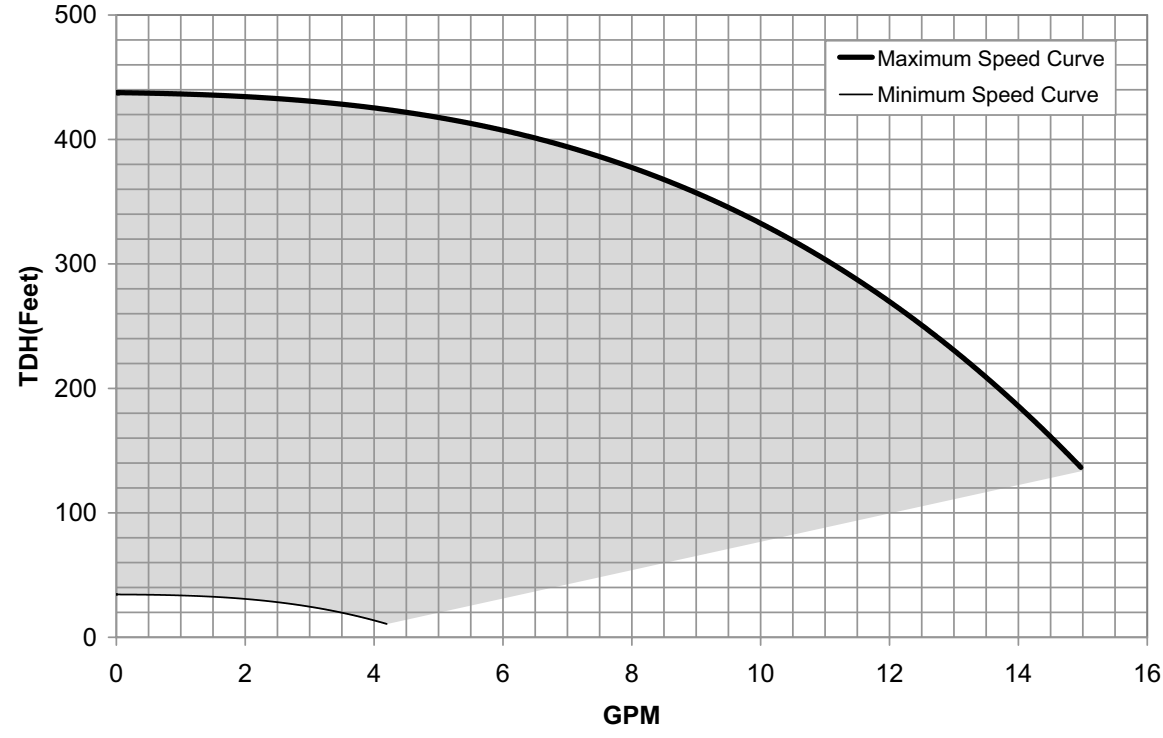
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

10 GPM • MODEL 10SQE07-240



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

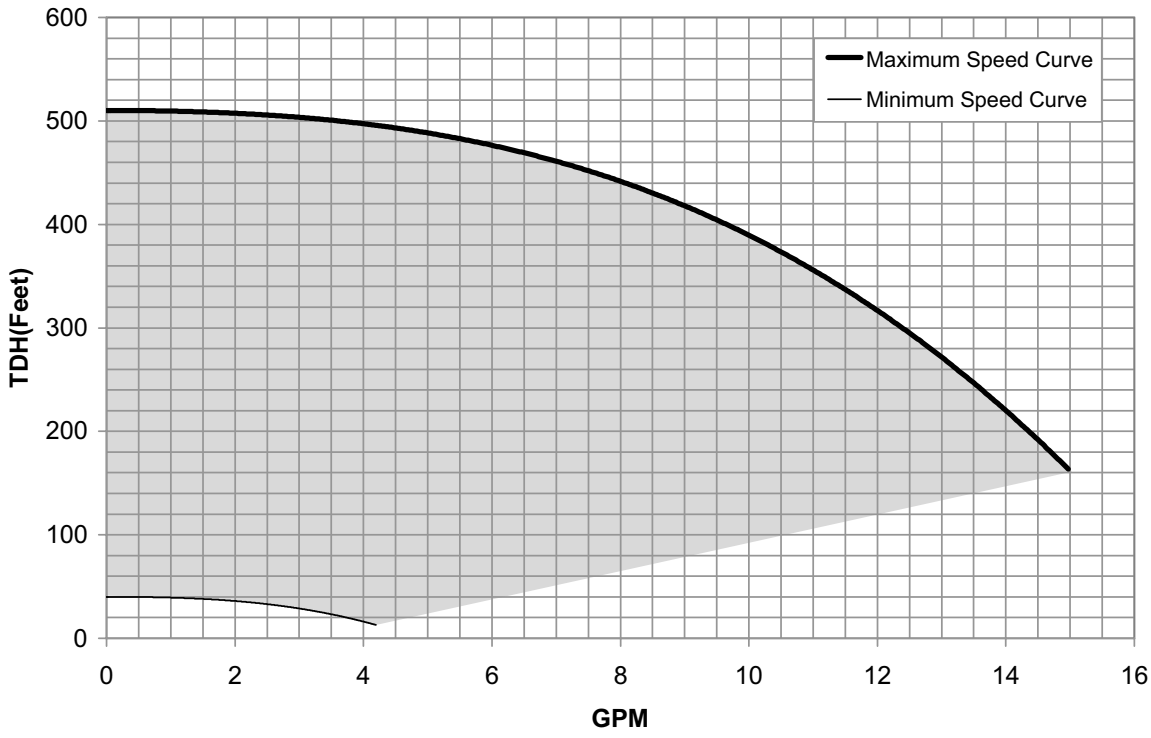
10 GPM • MODEL 10SQE10-290



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

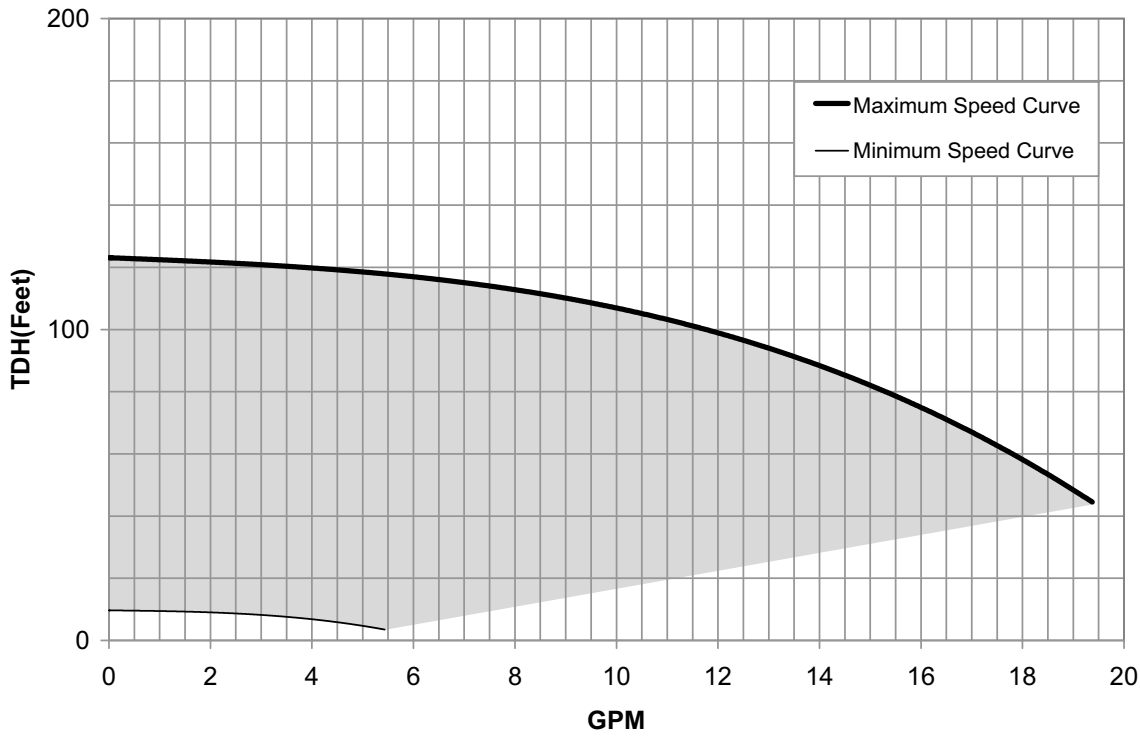
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

10 GPM • MODEL 10SQE15-330



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

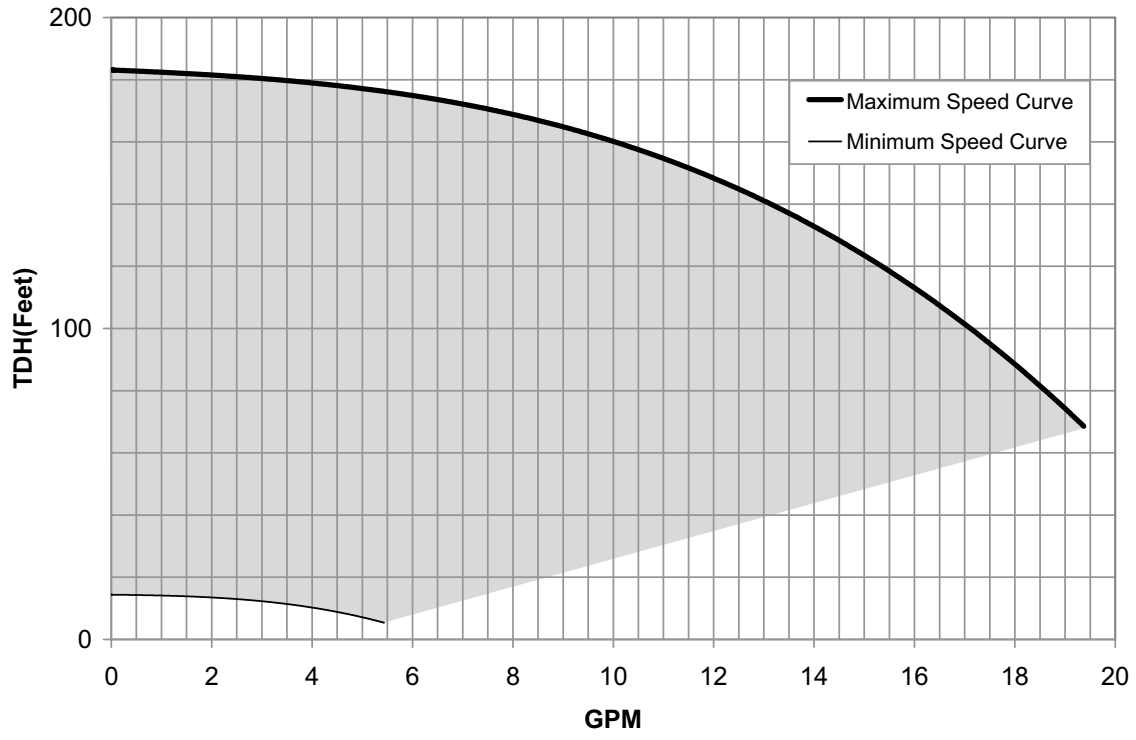
15 GPM • MODEL 15SQE05-70



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

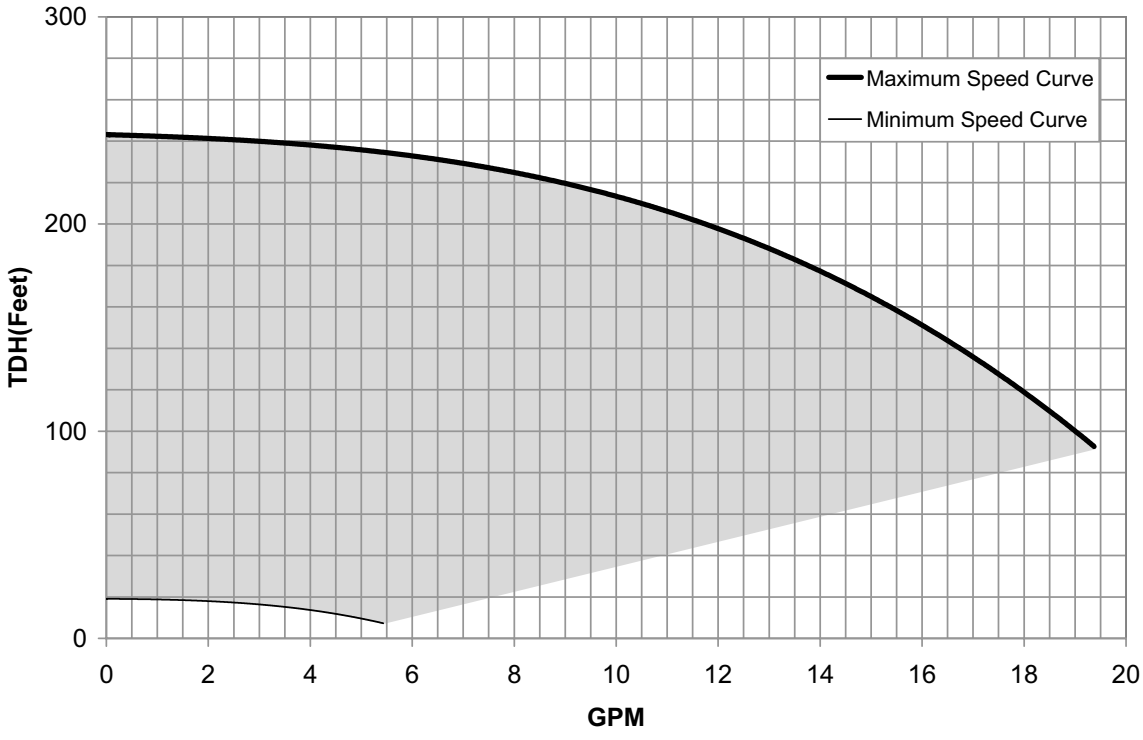
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

15 GPM • MODEL 15SQE05-110



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

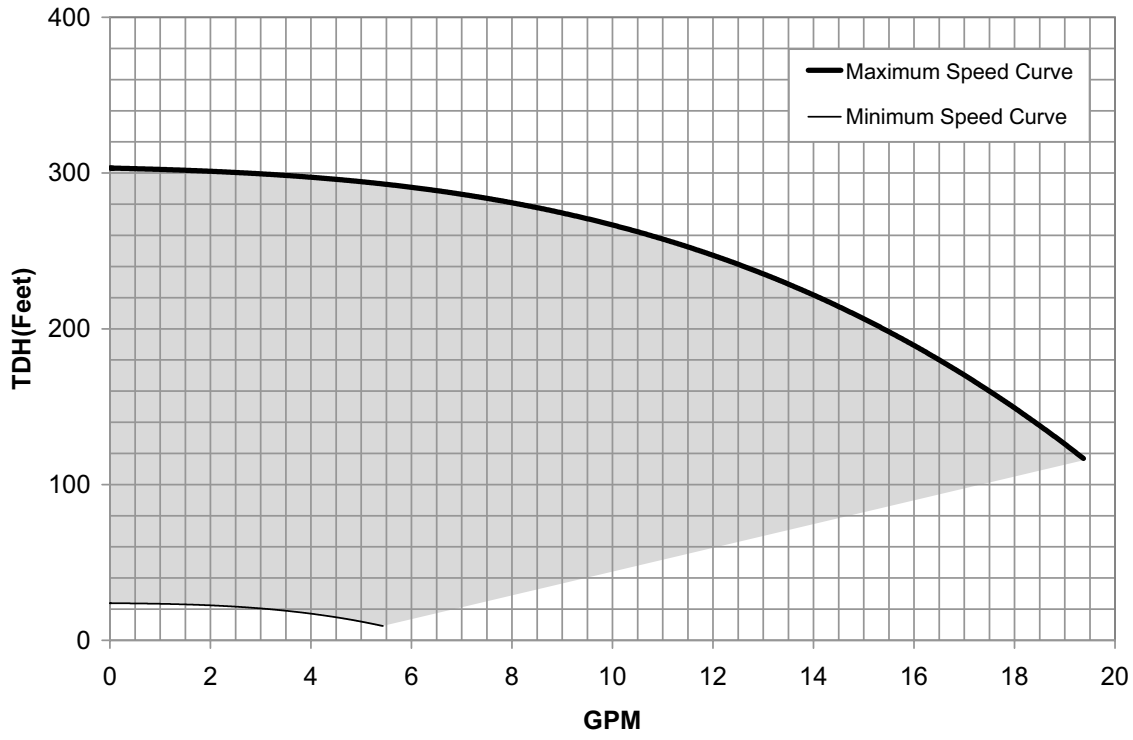
15 GPM • MODEL 15SQE07-150



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

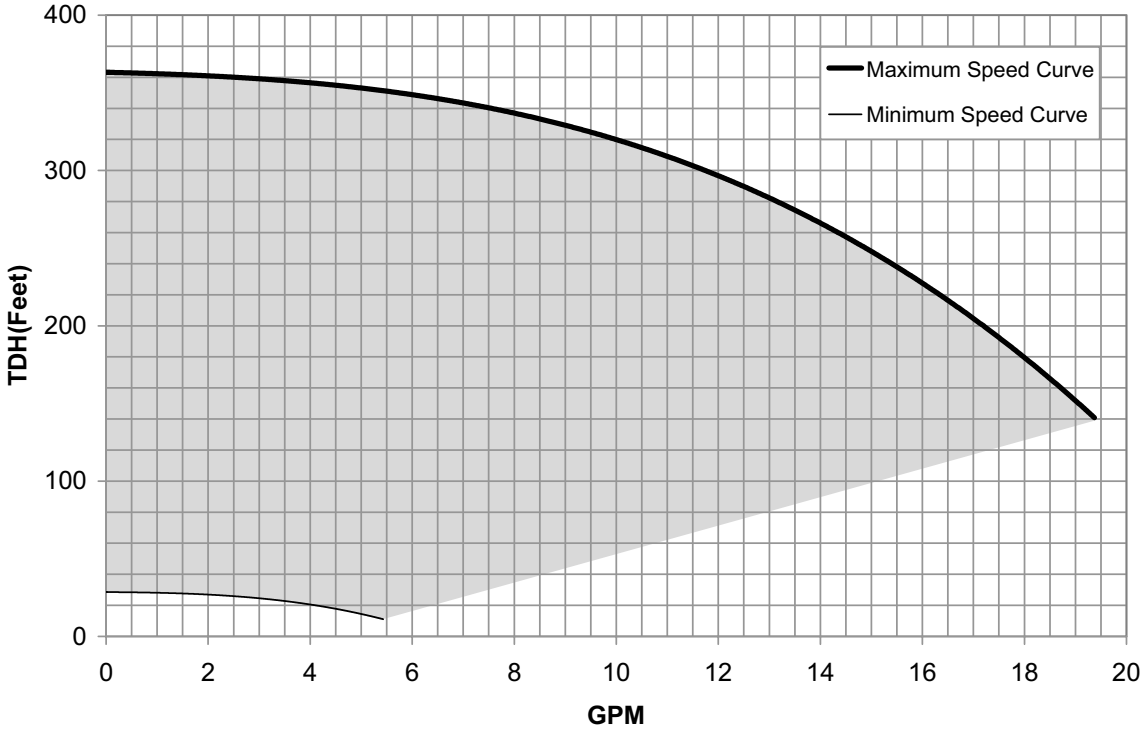
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

15 GPM • MODEL 15SQE07-180



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

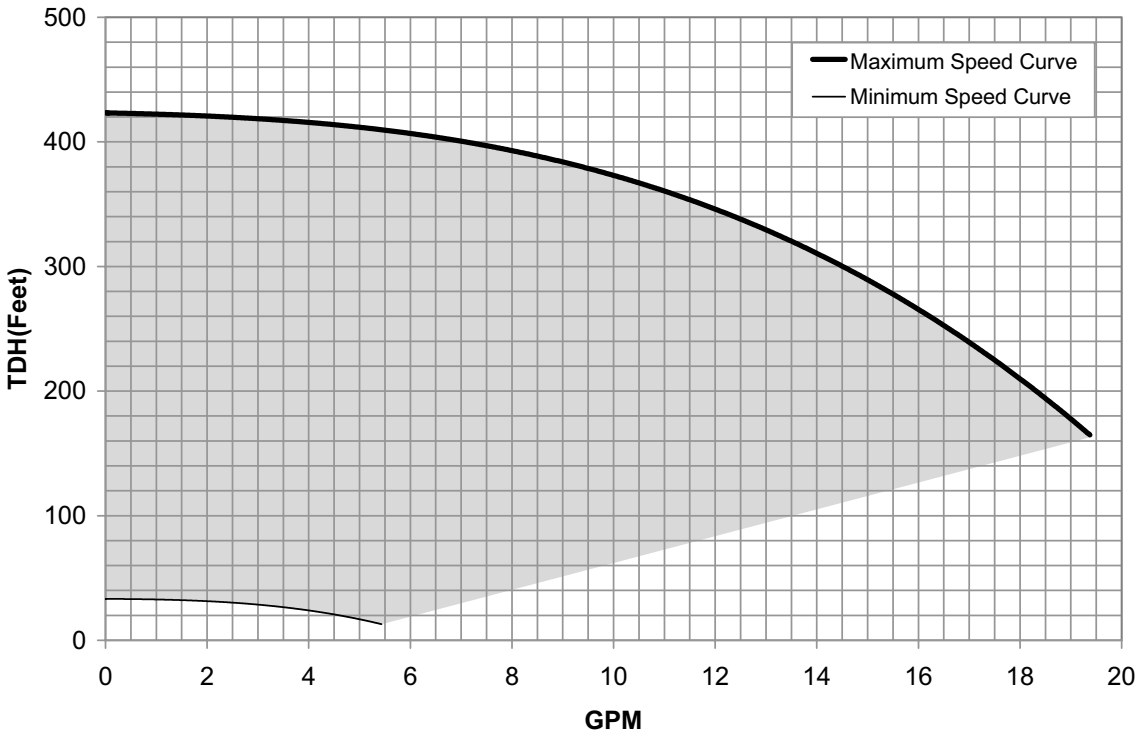
15 GPM • MODEL 15SQE10-220



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

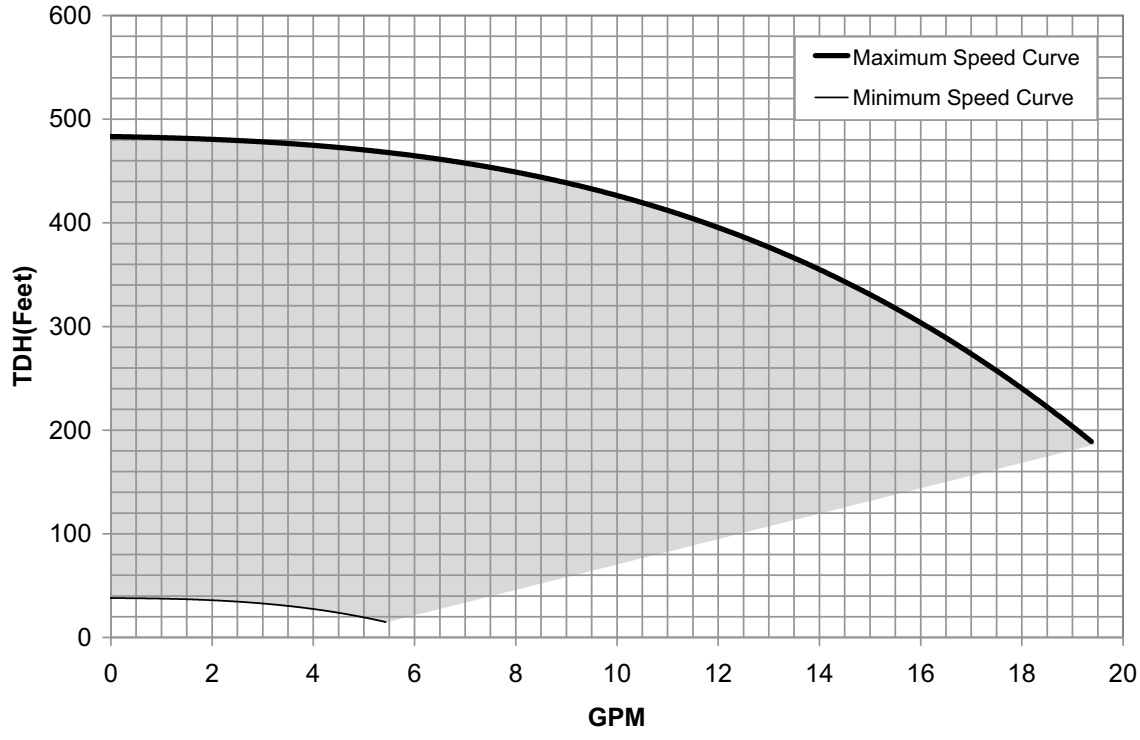
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

15 GPM • MODEL 15SQE10-250



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

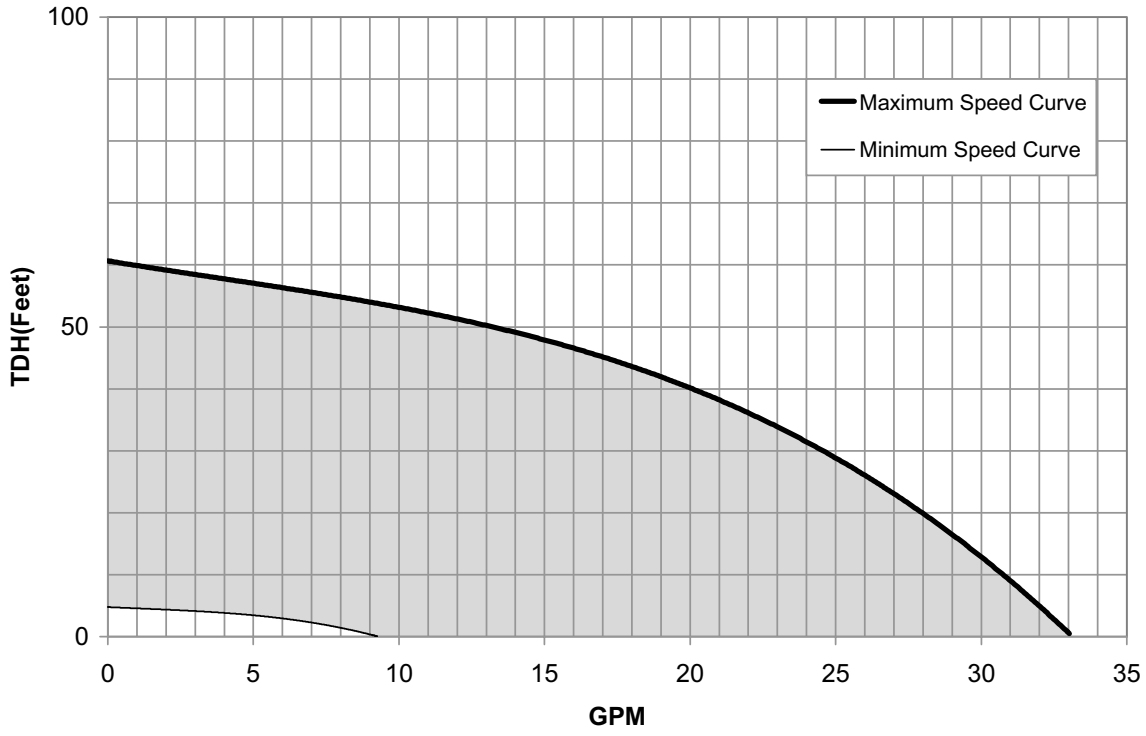
15 GPM • MODEL 15SQE15-290



OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**

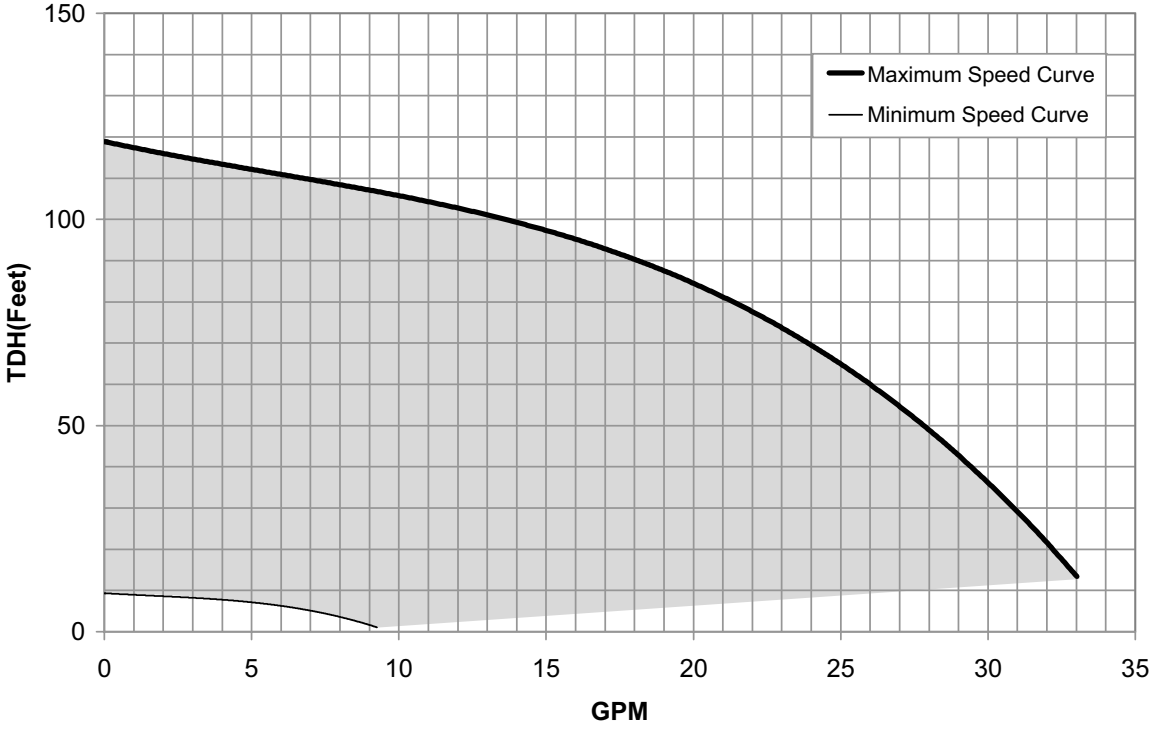
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

22 GPM • MODEL 22SQE05-40



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

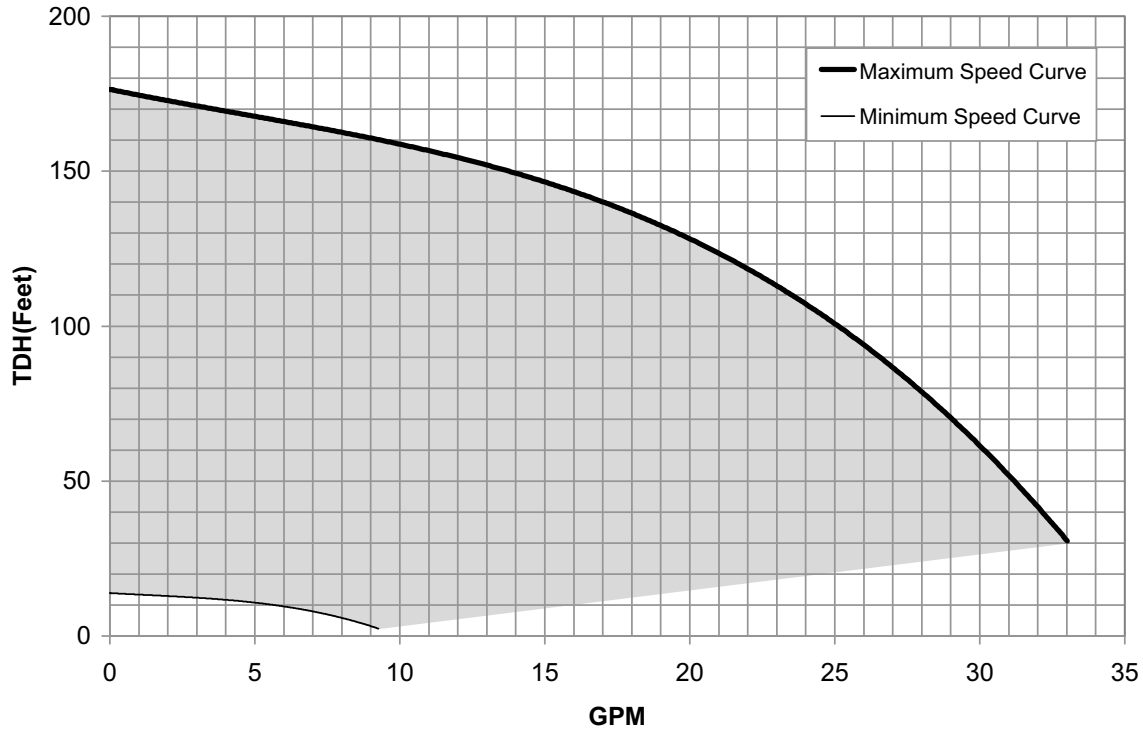
22 GPM • MODEL 22SQE05-80



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

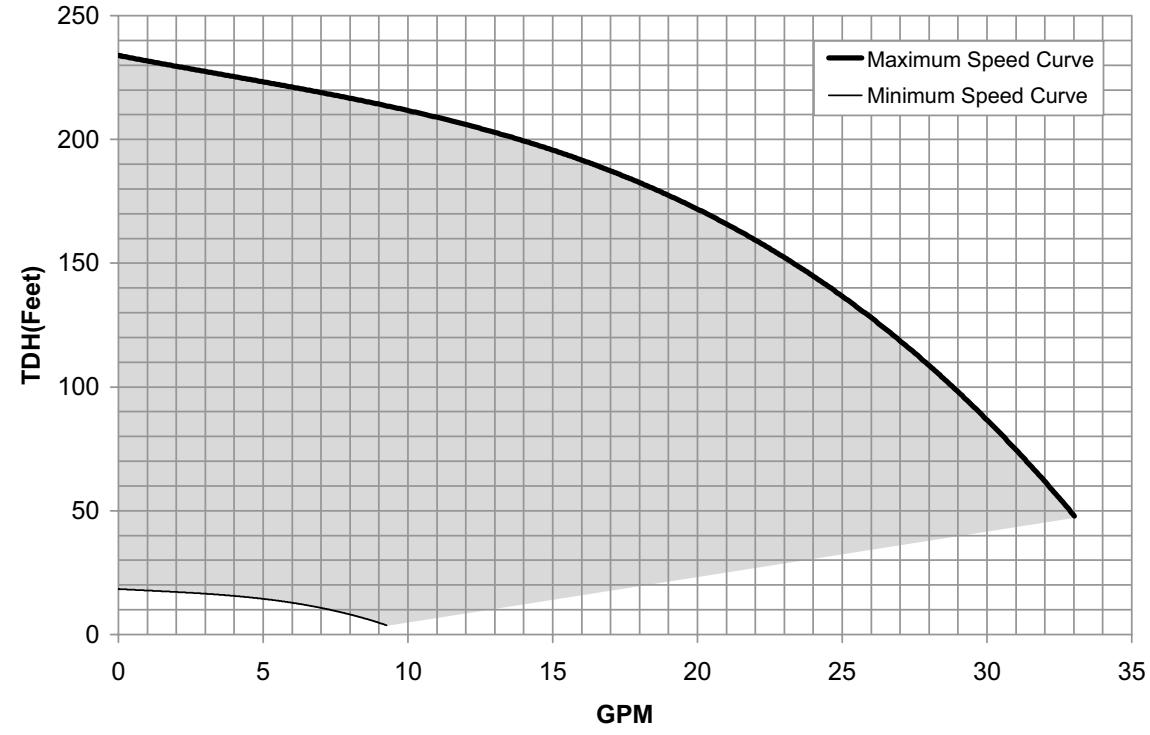
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

22 GPM • MODEL 22SQE07-120



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

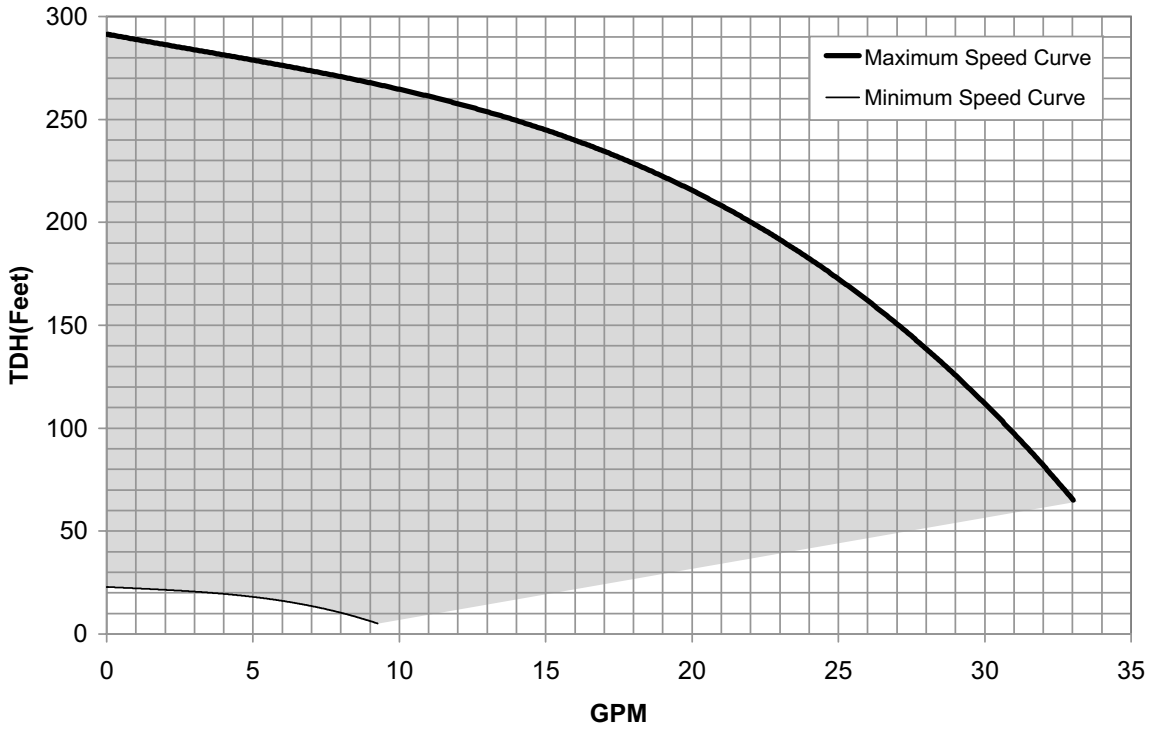
22 GPM • MODEL 22SQE07-160



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

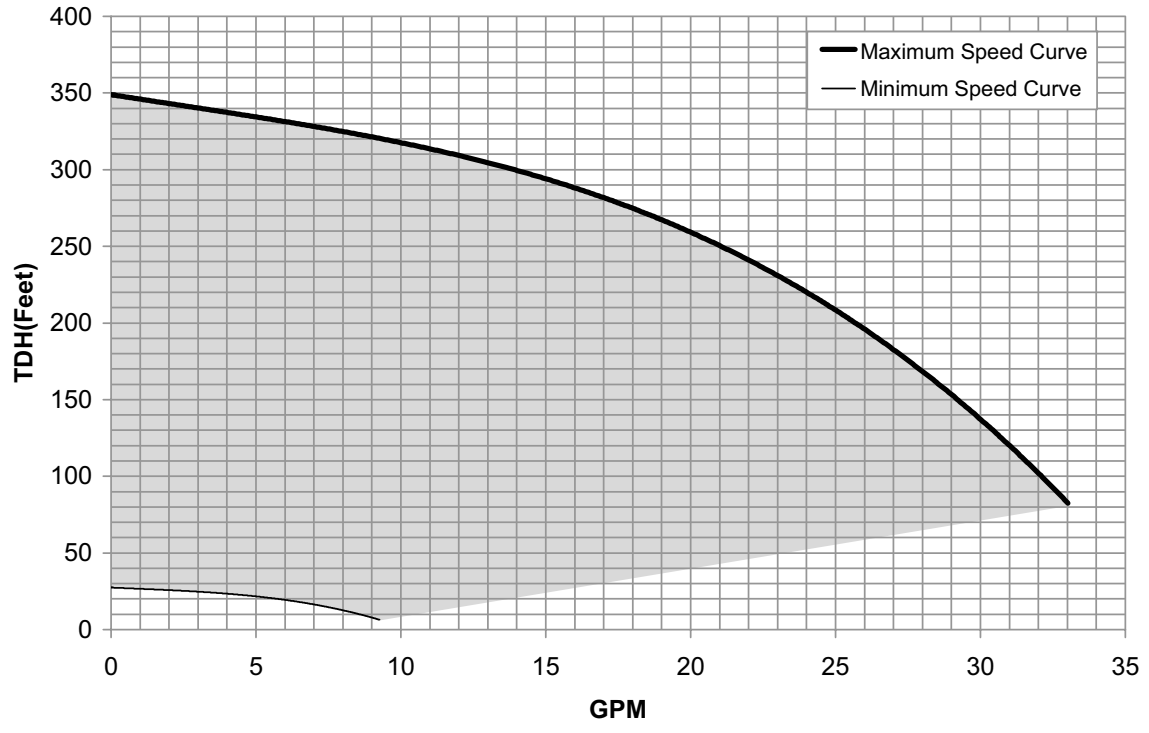
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

22 GPM • MODEL 22SQE10-190



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

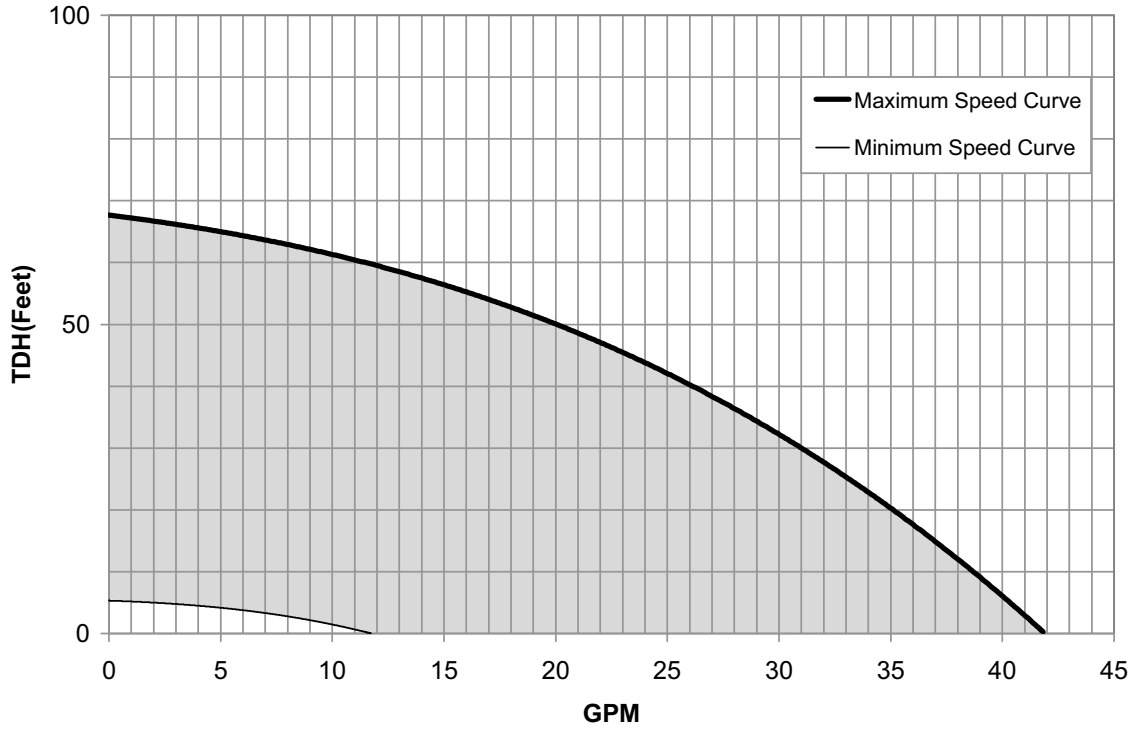
22 GPM • MODEL 22SQE15-220



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

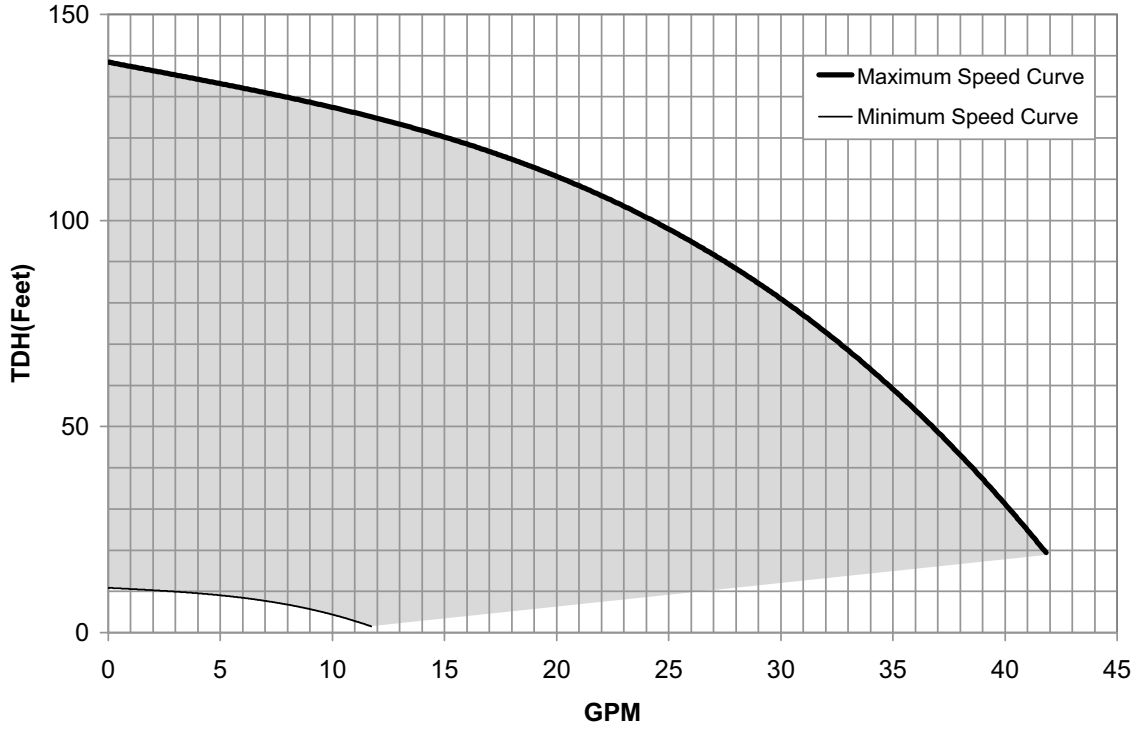
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

30GPM • MODEL 30SQE05-40



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

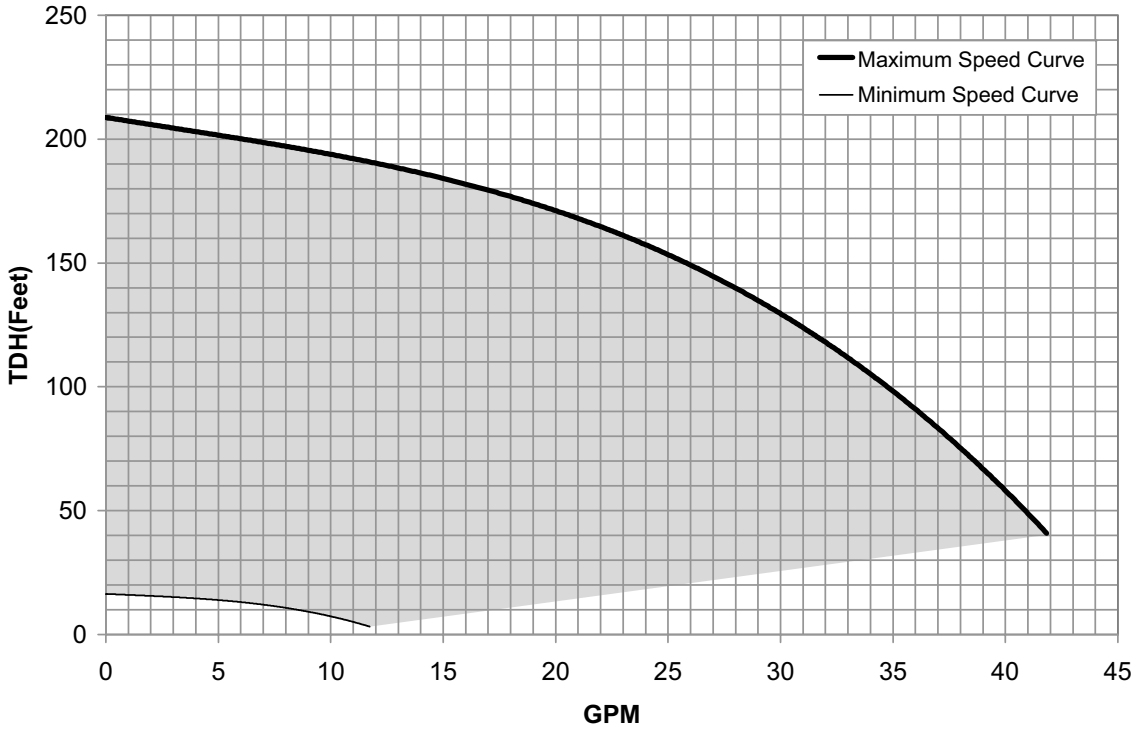
30 GPM • MODEL 30SQE07-90



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

30 GPM • MODEL 30SQE10-130



OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

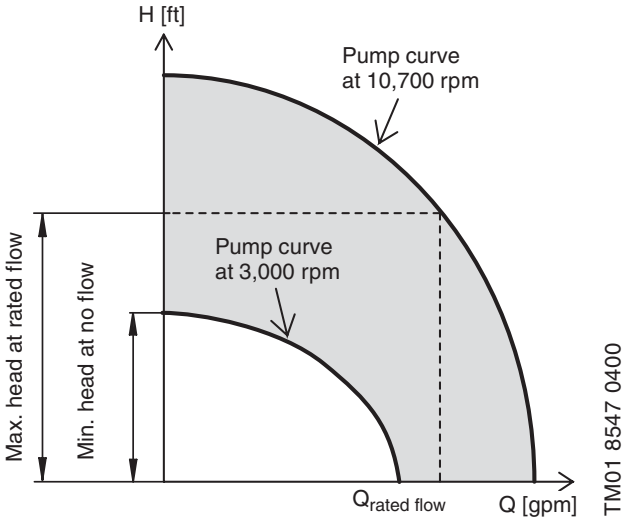
Step 1
Calculate minimum head requirements at no flow conditions:

Hmax (required) = dynamic head + system pressure (in feet) + above grade elevation + friction loss.

Step 2
Select pump from chart as follows:

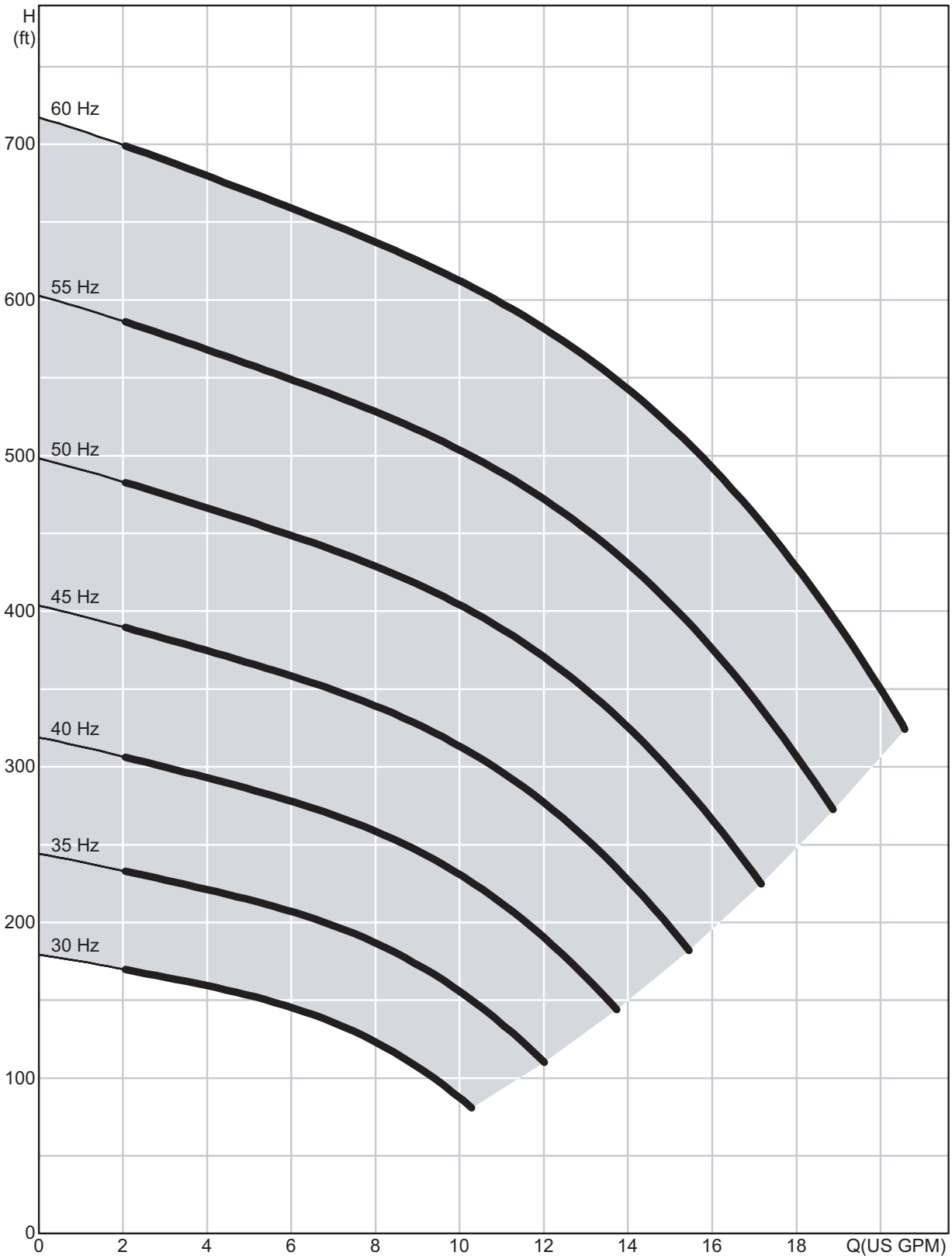
- Choose model family based on the desired flow rate. i.e. 15SQE for a flow rate of 15gpm
- Select the first model with a value in Column 2 greater than the Hmax calculated in Step 1
- For example: the choice for a 22gpm model with an Hmax of 140' would be the 22SQE-160. Double check your selection in the performance curves found in the previous pages of this book.

	Col. 1	Col. 2
System Sizing Matrix		
Pump Type Model B	Shutoff Head (0 GPM) @ 3000 RPM Min. Speed	Head @ Rated GPM @ 10700 RPM Max. Speed
	TDH(Feet)	TDH(Feet)
5SQE-90	11	86
5SQE-140	17	131
5SQE-180	22	177
5SQE-230	28	222
5SQE-270	34	270
5SQE-320	39	315
5SQE-360	45	360
5SQE-410	51	405
5SQE-450	56	450
10SQE-110	12	105
10SQE-160	17	164
10SQE-200	23	215
10SQE-240	29	267
10SQE-290	34	328
10SQE-330	40	390
15SQE-70	10	75
15SQE-110	14	123
15SQE-150	19	164
15SQE-180	24	205
15SQE-220	29	246
15SQE-250	33	287
15SQE-290	38	328
22SQE-40	5	36
22SQE-80	9	77
22SQE-120	14	117
22SQE-160	18	159
22SQE-190	23	200
22SQE-220	27	240
30SQE-40	5	33
30SQE-90	11	82
30SQE-130	16	126



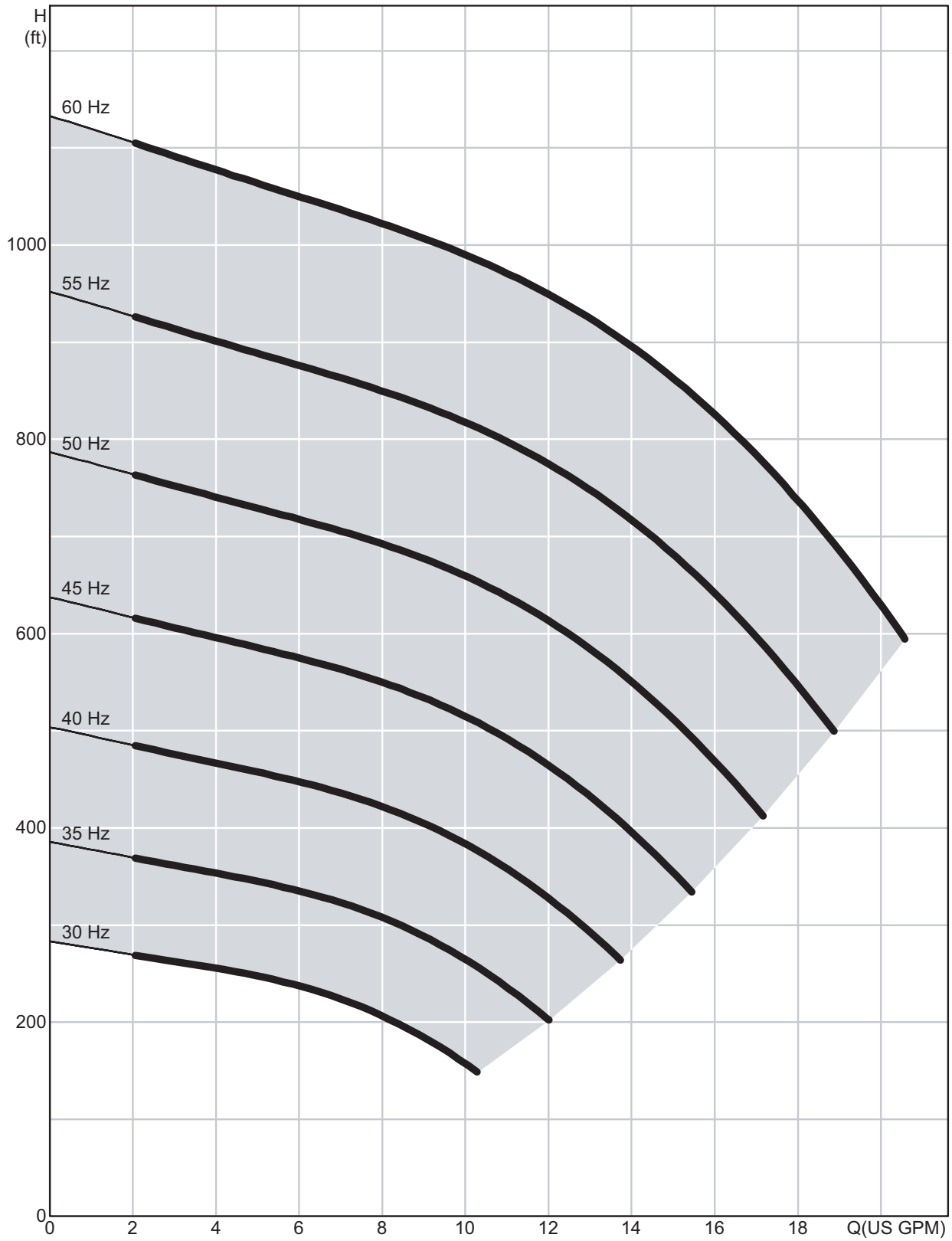
Note: All calculated head requirements must lie between the selected pump models minimum and maximum speed curves.

16 GPM • MODEL 16S30-24



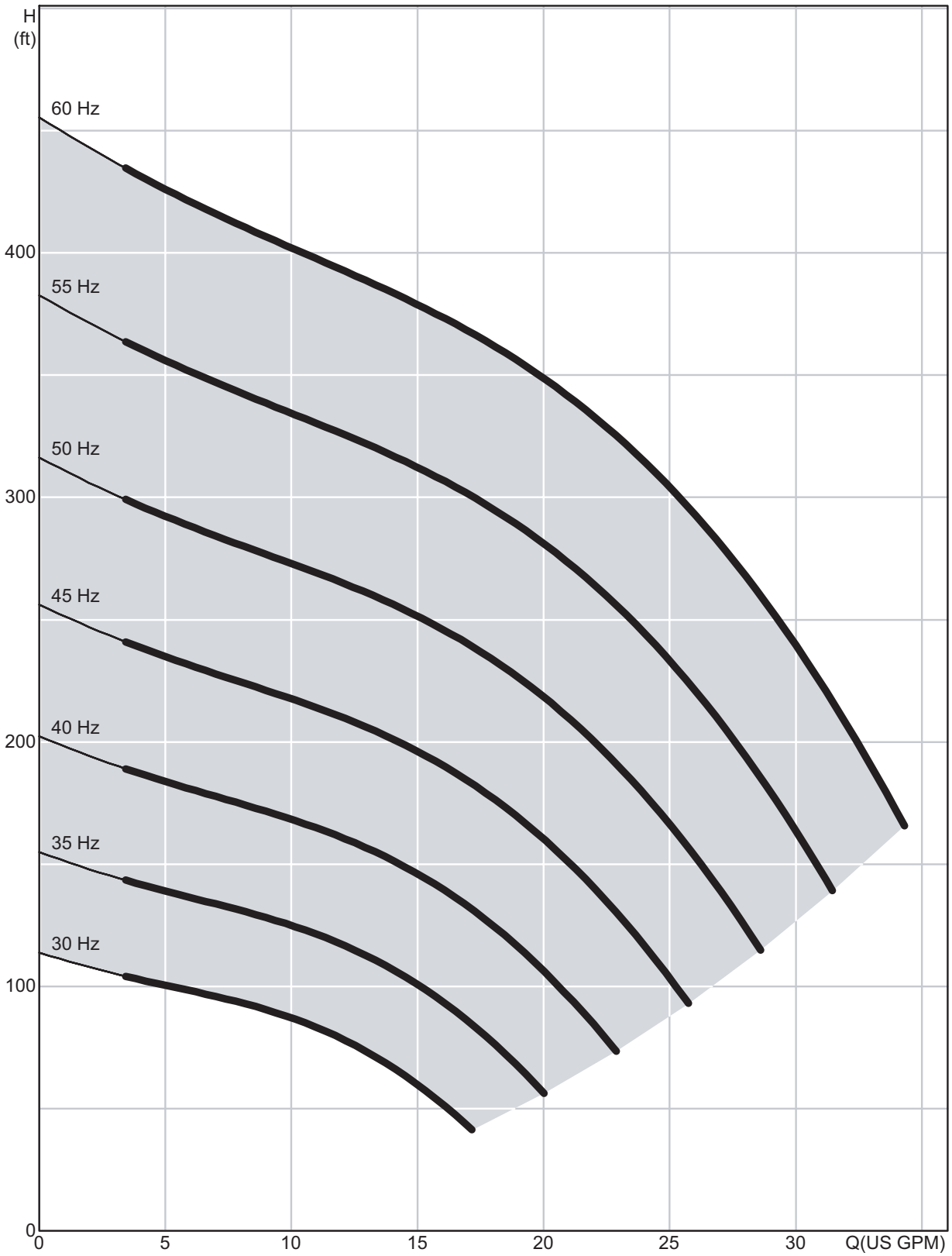
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

16 GPM • MODEL 16S50-38



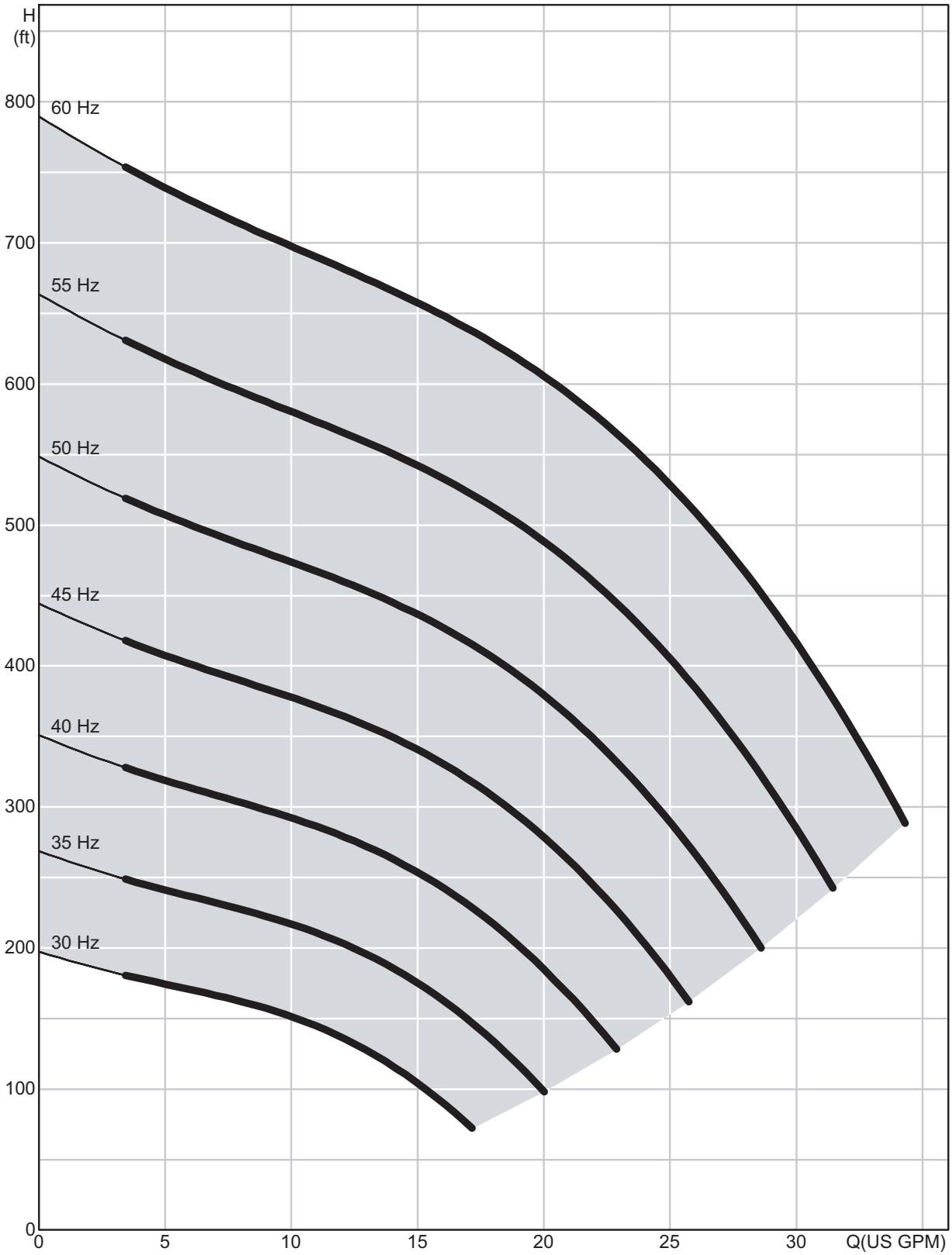
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

25 GPM • MODEL 25S30-15



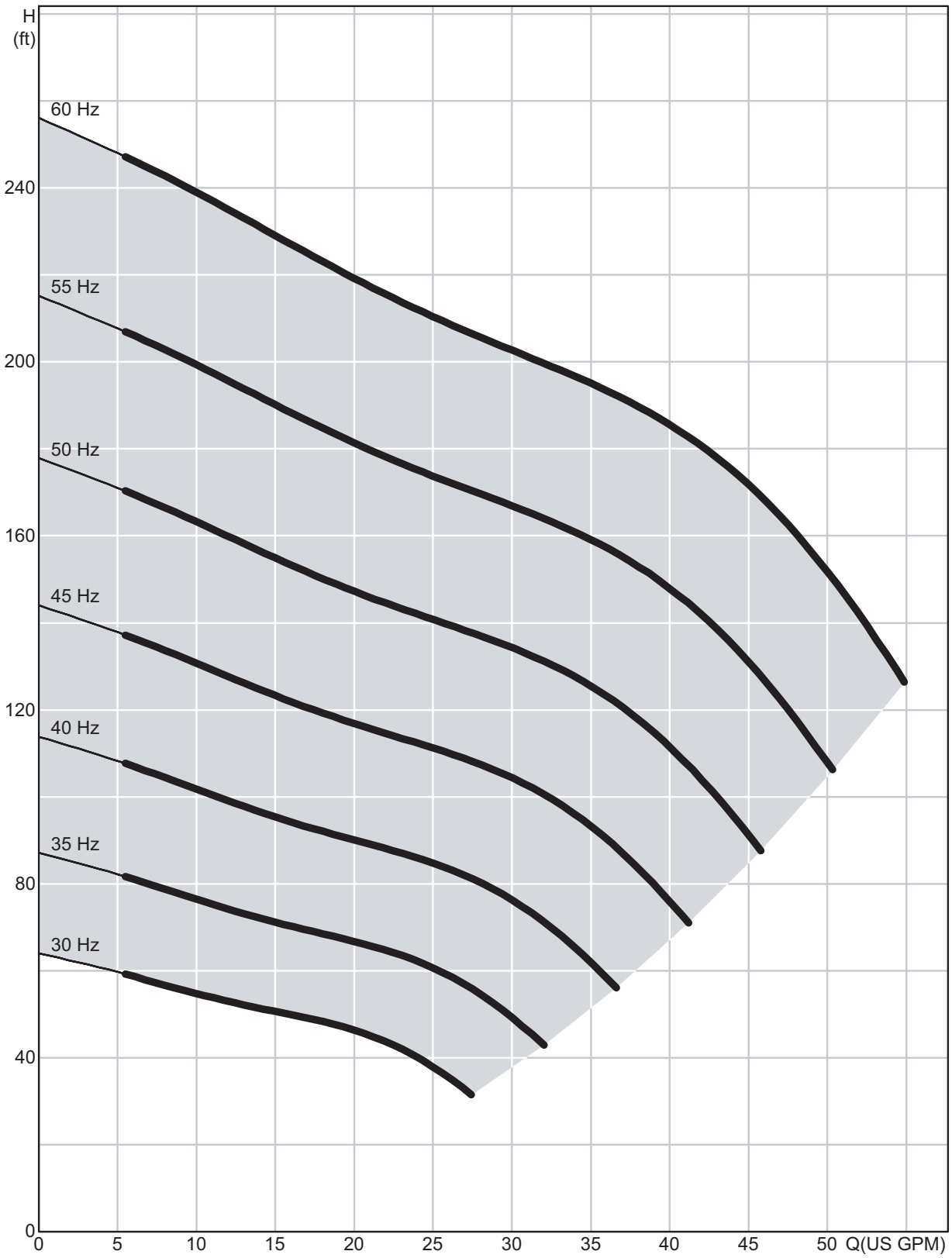
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

25 GPM • MODEL 25S50-26



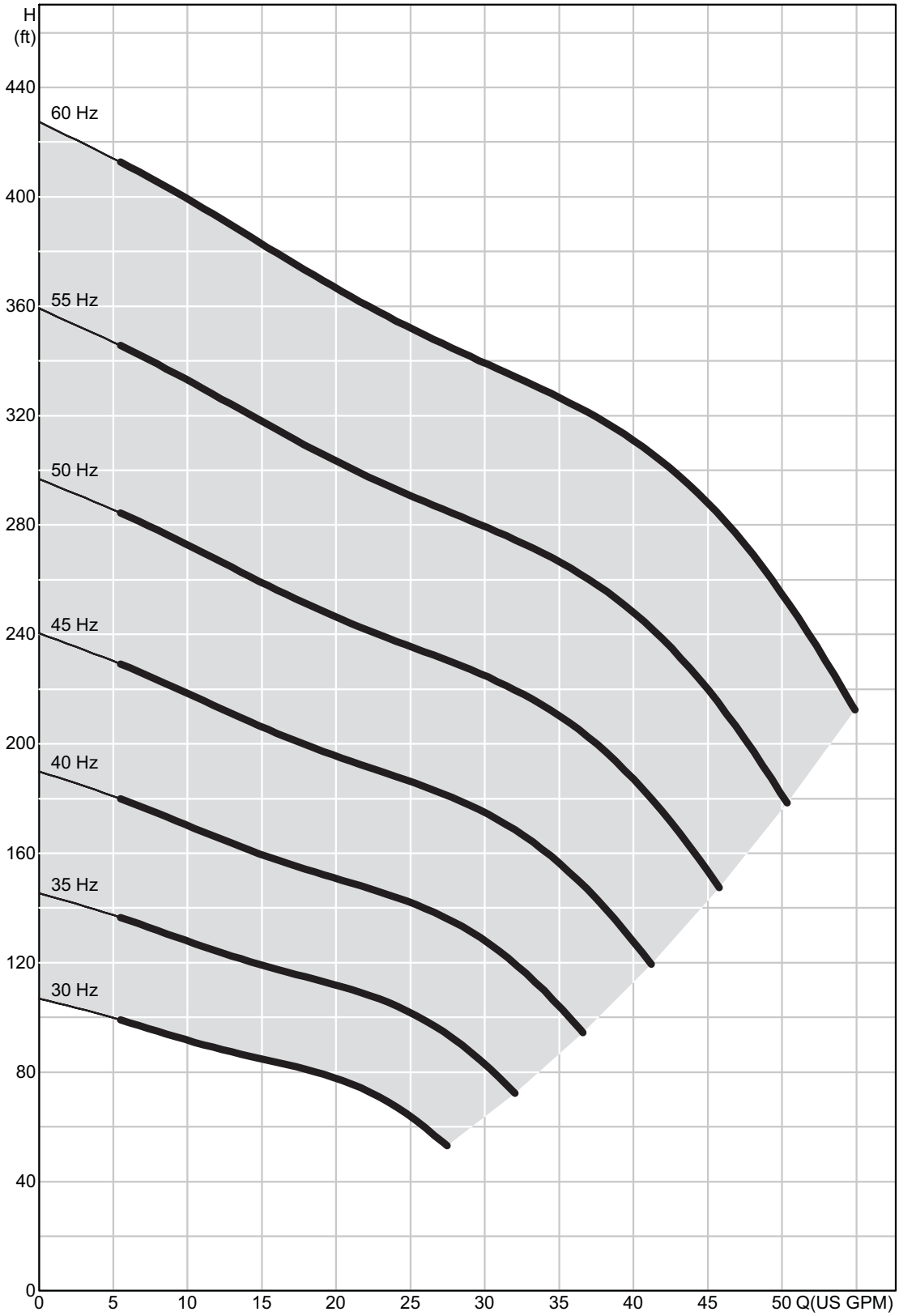
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

40 GPM • MODEL 40S30-9



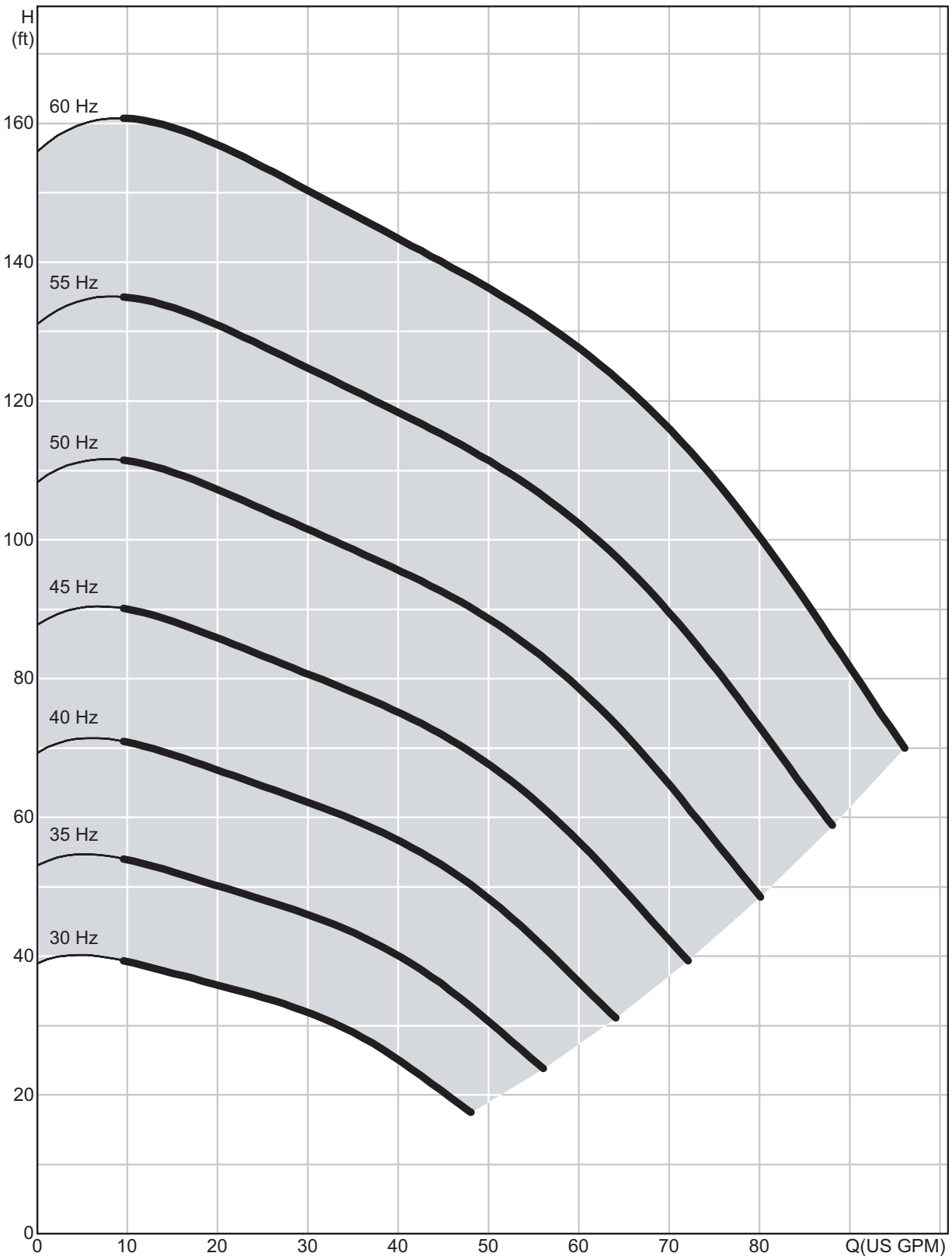
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

40 GPM • MODEL 40S50-15



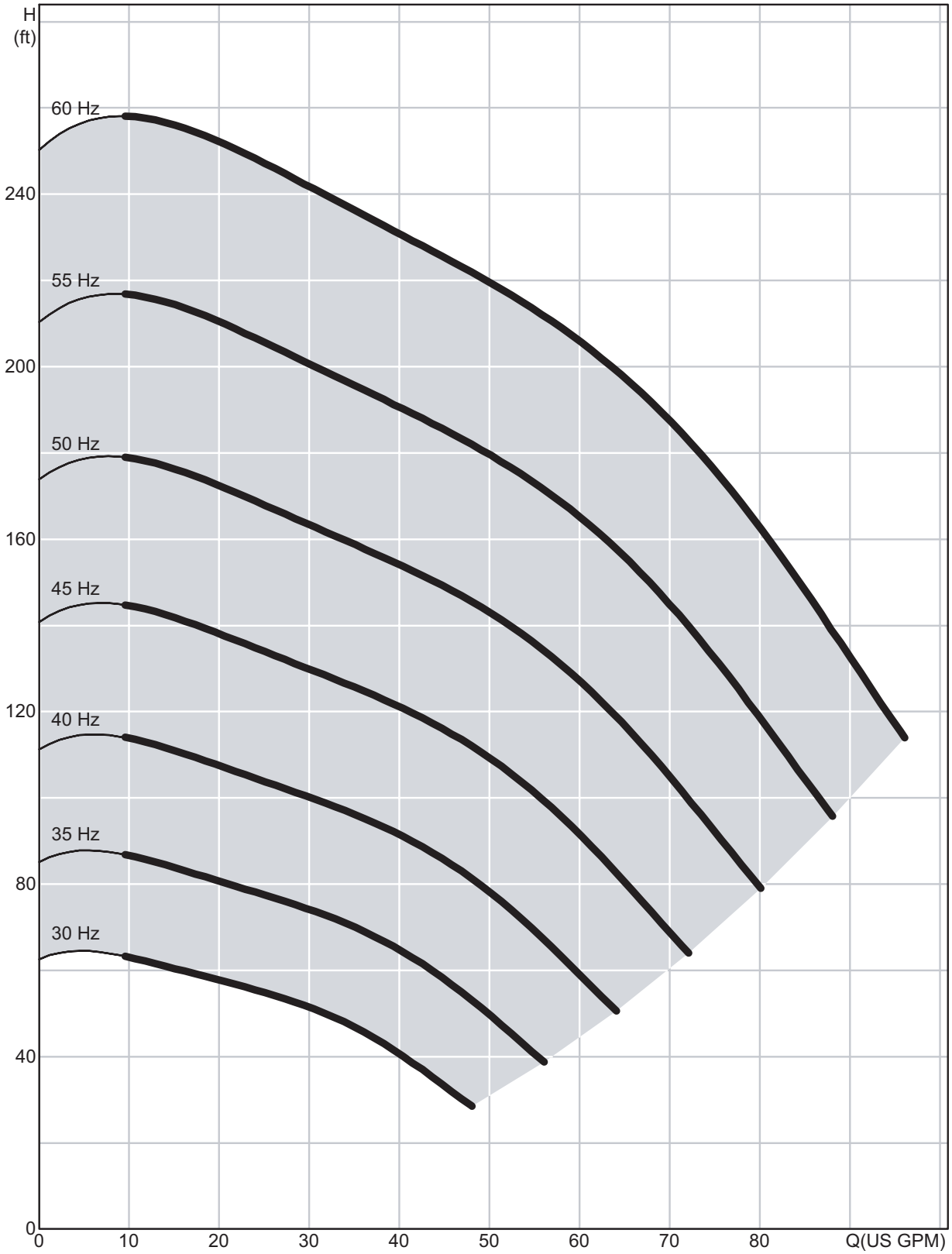
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

75 GPM • MODEL 75S30-5



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

75 GPM • MODEL 75S50-8



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

Step 1
Calculate maximum head requirements at rated flow conditions:

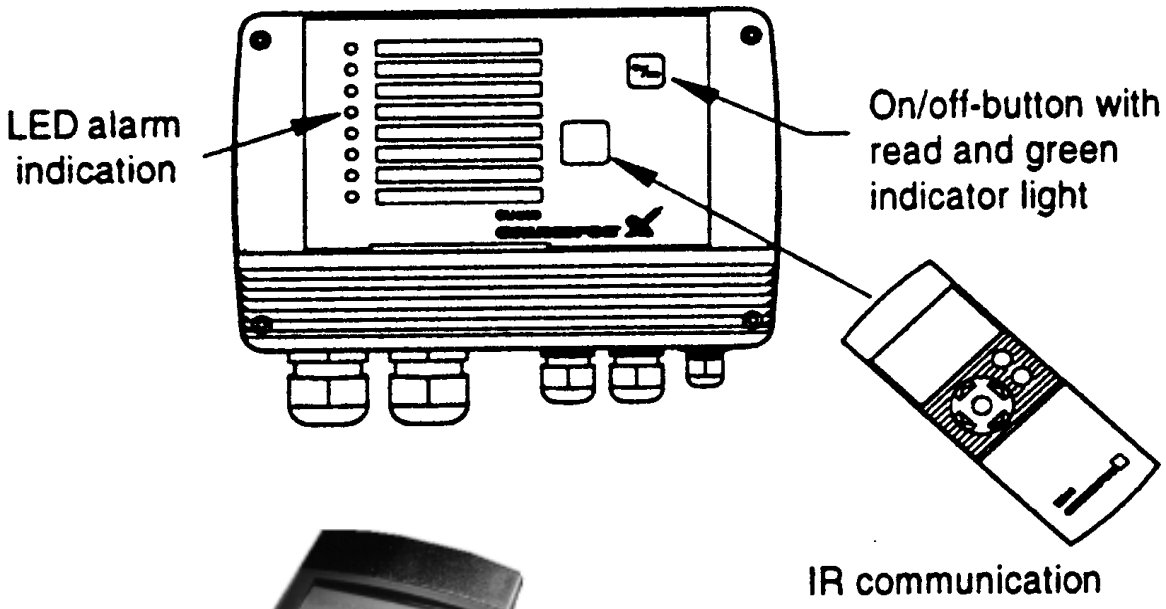
Hmax = dynamic head + system psi (in feet) + friction loss + above grade elevation

Step 2
Select pump from chart as follows:

- Select a model in which the calculated value of Hmax is below the value in columns 2
- For example: the choice for a 40gpm model with an Hmax of 150 would be the 40S30-9

	Col. 1	Col. 2
System Sizing Matrix		
Pump Type	**Shutoff Head (0 GPM) @ 1500 RPM Min. Speed**	**Head @ Rated GPM @ 3600 RPM Max. Speed**
3HP	**TDH(Feet)**	**TDH(Feet)**
16S30-24	128	490
25S30-15	80	305
40S30-9	45	185
75S30-5	30	105
5HP		
16S50-38	200	825
25S50-26	105	530
40S50-15	75	310
75S50-8	45	175

SmartFlo™ Accessories



CU301 SQE 3" Constant Pressure System "SmartFlo"

Description	Product no.
"SmartFlo" Constant Pressure Kit (Includes CU301 and Transducer)	96438895

CU321 SP 4" Constant Pressure System "SmartFlo"

Description	HP	Input PH	Input VOLTS	Product no.
CU321 Constant Pressure Kit	3	1	200-240	96581690
CU321 Constant Pressure Kit	5	3	200-240	96581691
Pressure Sensor	_	_	_	96437852

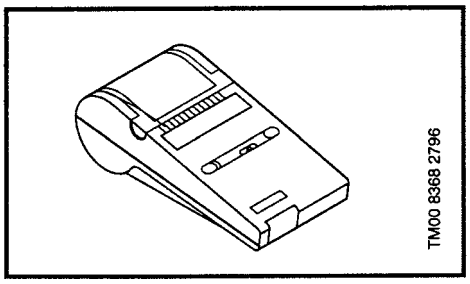
Note: Kits include CU321 and pressure sensor

CU300 Status Box & R100

Description	Product no.
CU300 Status Box	96422776

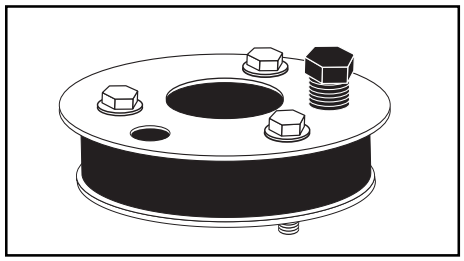
Description	Product no.
The R100 is used for wireless infrared communication with the CU300	625333

Printer



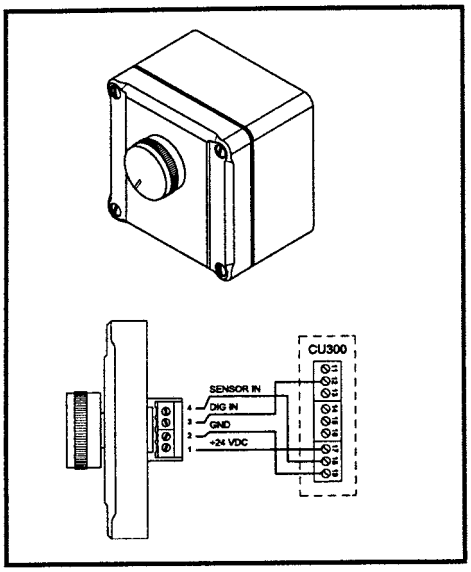
Description	Product no.
Printer for R100, infrared communication Type: Hewlett Packard, HP 82240B	620480
Paper Roll	620481

3" Well Seal



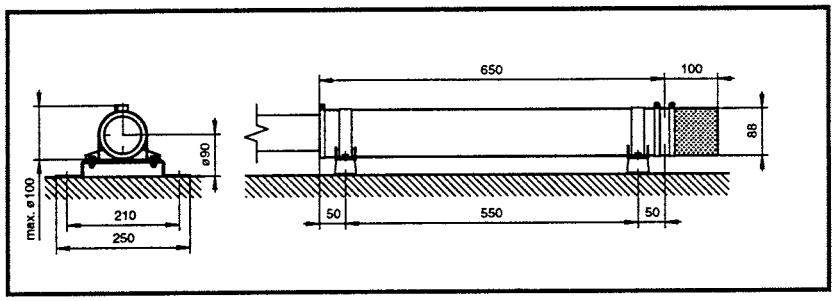
Description	Product no.
3" Sanitary Well Seal	1B5102

Potentiometer



Description	Version	Product no.
External potentiometer with cabinet for wall mounting. Screened cables, 4-wire cable, max. length of cable: 100m	Grundfos potentiometer, SPP1 Enclosure class: IP 55	625468

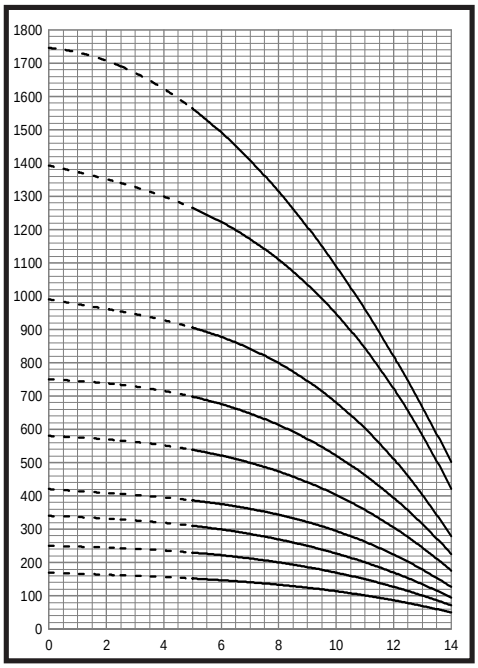
SQ/SQE - Flow sleeve



Description	Product no.
Flow Sleeve Complete	96037505

Performance Curves and Technical Data

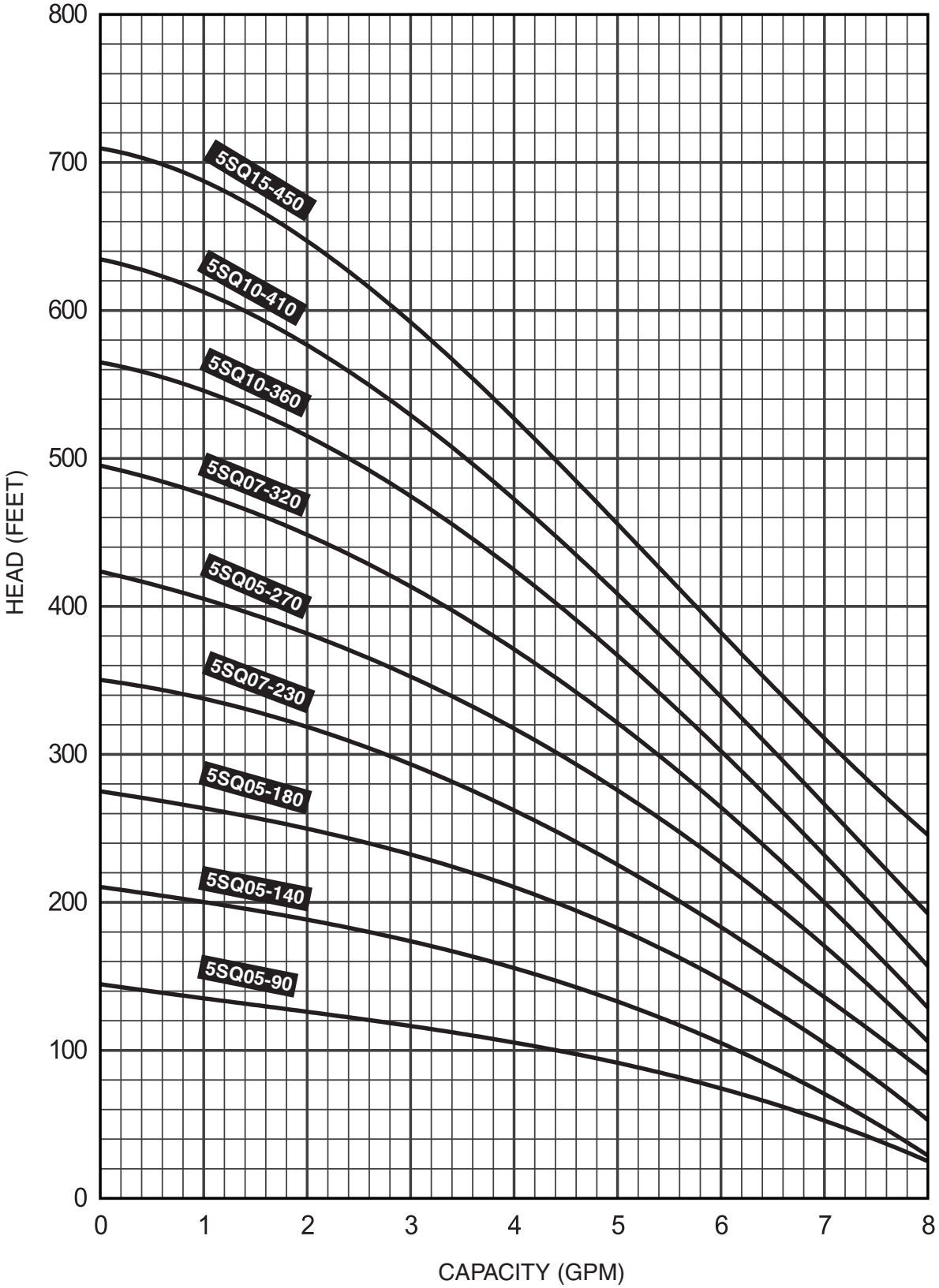
For 3-Inch & larger well applications



Performance Curves

Materials of Construction

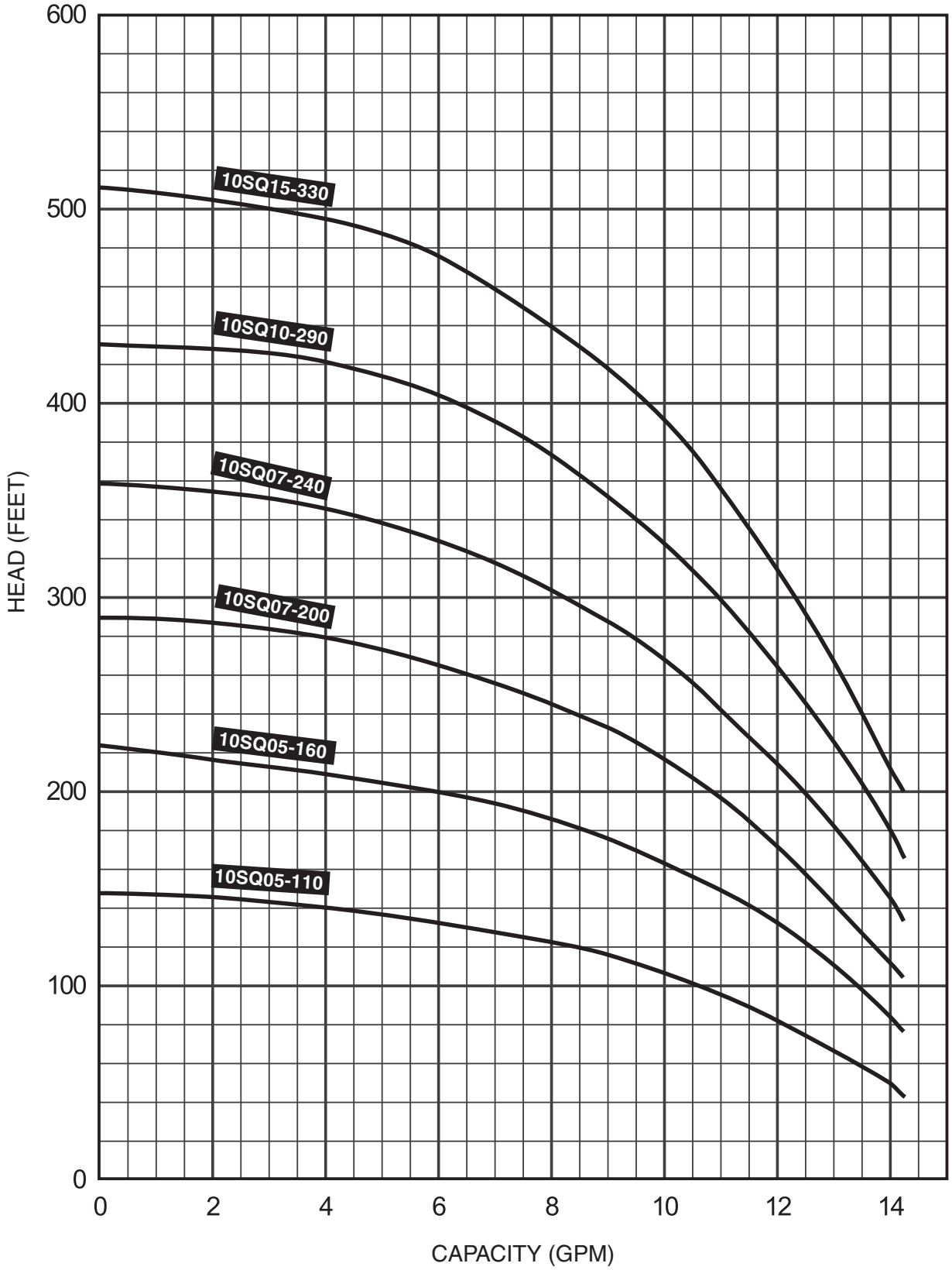
OUTLET SIZE: 1" NPT **NOMINAL DIA. 3"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PERFORMANCE CONFORMS TO ISO 9906 ANNEX A

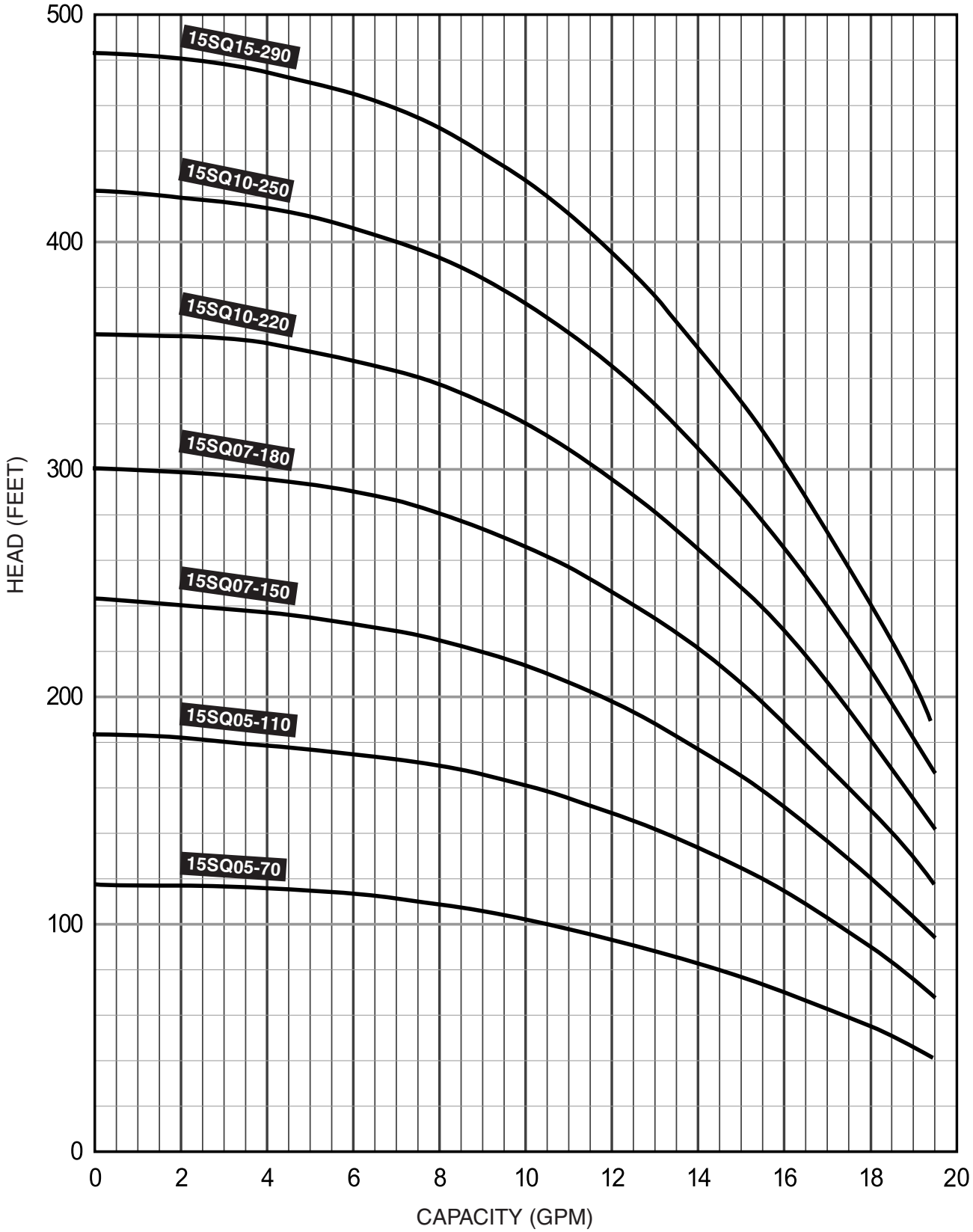
OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PERFORMANCE CONFORMS TO ISO 9906. (E) ANNEX A

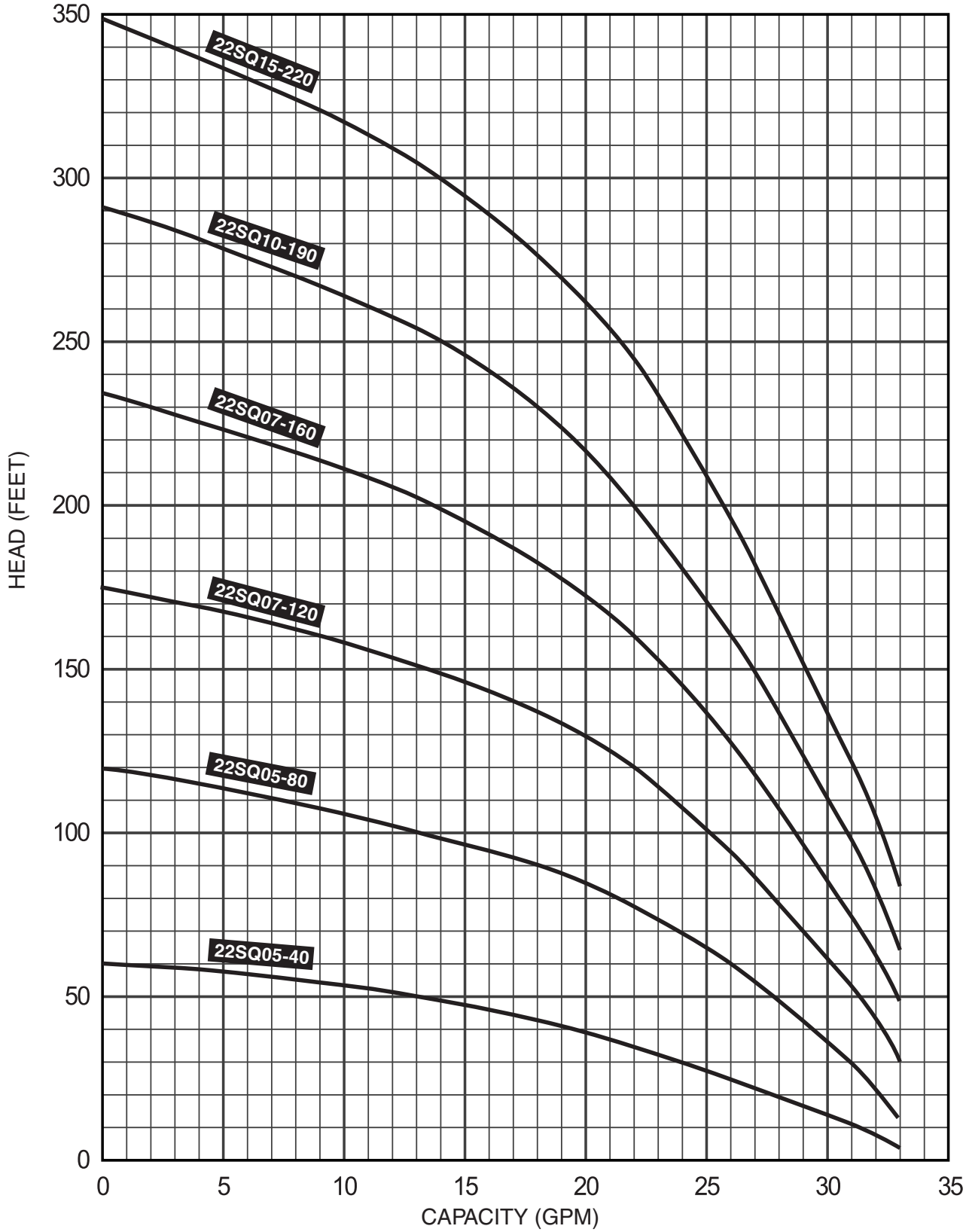
OUTLET SIZE: 1 1/4" NPT **NOMINAL DIA. 3"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PERFORMANCE CONFORMS TO ISO 9906. (E) ANNEX A

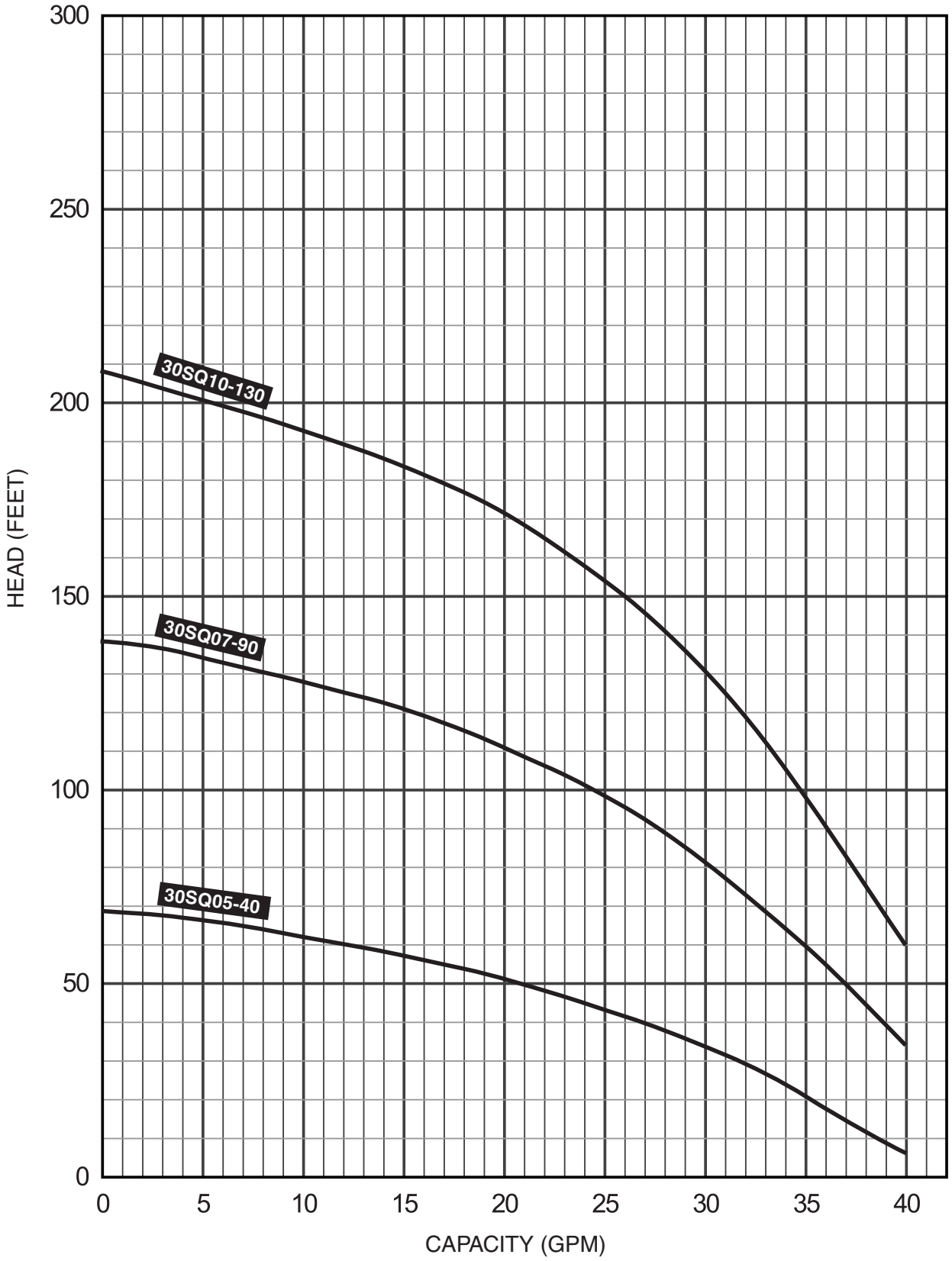
OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PERFORMANCE CONFORMS TO ISO 9906. (E) ANNEX A

OUTLET SIZE: 1 1/2" NPT **NOMINAL DIA. 3"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

PERFORMANCE CONFORMS TO ISO 9906. (E) ANNEX A

Dimensions and Weights

MODEL	FIG.	HP	MOTOR SIZE	DISCHARGE SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
5SQ/SQE05-90	A	1/2	3"	1" NPT	30.4	19.8	10.6	2.6	2.9	12
5SQ/SQE05-140	A	1/2	3"	1" NPT	30.4	19.8	10.6	2.6	2.9	12
5SQ/SQE05-180	A	1/2	3"	1" NPT	31.5	19.8	11.6	2.6	2.9	12
5SQ/SQE07-230	A	3/4	3"	1" NPT	33.6	19.8	13.7	2.6	2.9	13
5SQ/SQE07-270	A	3/4	3"	1" NPT	33.6	19.8	13.7	2.6	2.9	13
5SQ/SQE07-320	A	3/4	3"	1" NPT	34.6	19.8	14.8	2.6	2.9	13
5SQ/SQE10-360	A	1	3"	1" NPT	38.2	21.3	16.9	2.6	2.9	16
5SQ/SQE10-410	A	1	3"	1" NPT	38.2	21.3	16.9	2.6	2.9	16
5SQ/SQE15-450	A	1 1/2	3"	1" NPT	39.3	21.3	18.0	2.6	2.9	16
10SQ/SQE05-110	A	1/2	3"	1 1/4" NPT	30.4	19.8	10.6	2.6	2.9	12
10SQ/SQE05-160	A	1/2	3"	1 1/4" NPT	30.4	19.8	10.6	2.6	2.9	12
10SQ/SQE07-200	A	3/4	3"	1 1/4" NPT	31.5	19.8	11.6	2.6	2.9	13
10SQ/SQE07-240	A	3/4	3"	1 1/4" NPT	33.6	19.8	13.7	2.6	2.9	13
10SQ/SQE10-290	A	1	3"	1 1/4" NPT	35.0	21.3	13.7	2.6	2.9	16
10SQ/SQE15-330	A	1 1/2	3"	1 1/4" NPT	36.14	21.3	14.8	2.6	2.9	16
15SQ/SQE05-70	A	1/2	3"	1 1/4" NPT	30.4	19.8	10.6	2.6	2.9	12
15SQ/SQE05-110	A	1/2	3"	1 1/4" NPT	30.4	19.8	10.6	2.6	2.9	12
15SQ/SQE07-150	A	3/4	3"	1 1/4" NPT	31.5	19.8	11.6	2.6	2.9	13
15SQ/SQE07-180	A	3/4	3"	1 1/4" NPT	33.6	19.8	13.7	2.6	2.9	13
15SQ/SQE10-220	A	1	3"	1 1/4" NPT	35.0	21.3	13.7	2.6	2.9	16
15SQ/SQE10-250	A	1	3"	1 1/4" NPT	36.1	21.3	14.8	2.6	2.9	16
15SQ/SQE15-290	A	1 1/2	3"	1 1/4" NPT	38.2	21.3	16.9	2.6	2.9	16
22SQ/SQE05-40	A	1/2	3"	1 1/2" NPT	30.4	19.8	10.6	2.6	2.9	12
22SQ/SQE05-80	A	1/2	3"	1 1/2" NPT	30.4	19.8	10.6	2.6	2.9	12
22SQ/SQE07-120	A	3/4	3"	1 1/2" NPT	31.5	19.8	11.6	2.6	2.9	13
22SQ/SQE07-160	A	3/4	3"	1 1/2" NPT	33.6	19.8	13.7	2.6	2.9	13
22SQ/SQE10-190	A	1	3"	1 1/2" NPT	38.2	21.3	16.9	2.6	2.9	16
22SQ/SQE15-220	A	1 1/2	3"	1 1/2" NPT	38.2	21.3	16.9	2.6	2.9	16
30SQ/SQE05-40	A	1/2	3"	1 1/2" NPT	30.4	19.8	10.6	2.6	2.9	12
30SQ/SQE07-90	A	3/4	3"	1 1/2" NPT	30.4	19.8	10.6	2.6	2.9	13
30SQ/SQE10-130	A	1	3"	1 1/2" NPT	35.0	21.3	13.7	2.6	2.9	13

DISCHARGE SIZES
1" NPT 5SQ/SQE
1 1/4" NPT 10-15SQ/SQE
1 1/2" NPT 22-30 SQ/SQE

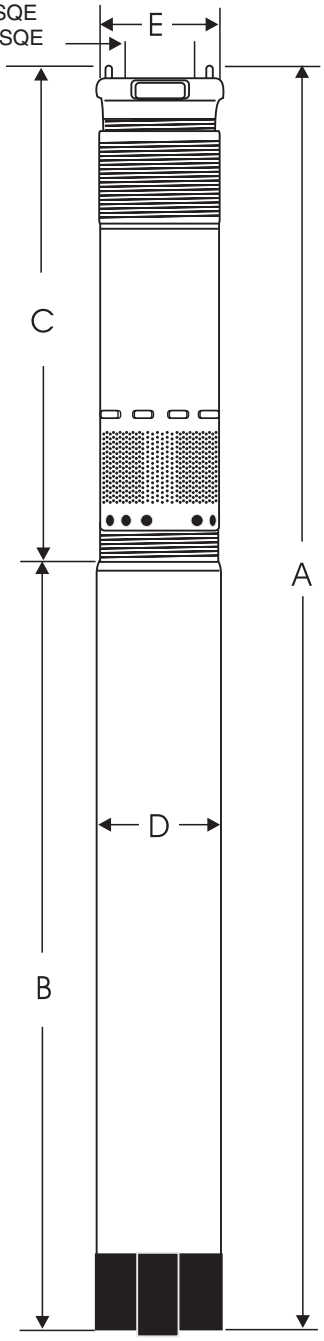


Fig. A

MATERIALS OF CONSTRUCTION

COMPONENT	SPLINED SHAFT
Valve Casing	Polyamide
Discharge Chamber	304 Stainless Steel
Valve Guide	Polyamide
Valve Spring	316LN Stainless Steel
Valve Cone	Polyamide
Valve Seat	NBR Rubber
O-ring	NBR Rubber
Lock Ring	310 Stainless Steel
Top Bearing	NBR Rubber
Top Chamber	Polyamide
Guide Vanes	Polyamide
Impeller	Polyamide w/tungsten carbide bearings
Bottom Chamber	Polyamide
Neck Ring	TPU/PBT
Bearing	Aluminum Oxide
Suction Interconnector	Polyamide
Ring	304 Stainless Steel
Pump Sleeve	304 Stainless Steel
Cone for Pressure Equalization	Polyamide
Spacer	Polyamide
Sand Trap	316 Stainless Steel
Shaft w/Coupling	304 Stainless Steel
Cable Guard	304 Stainless Steel

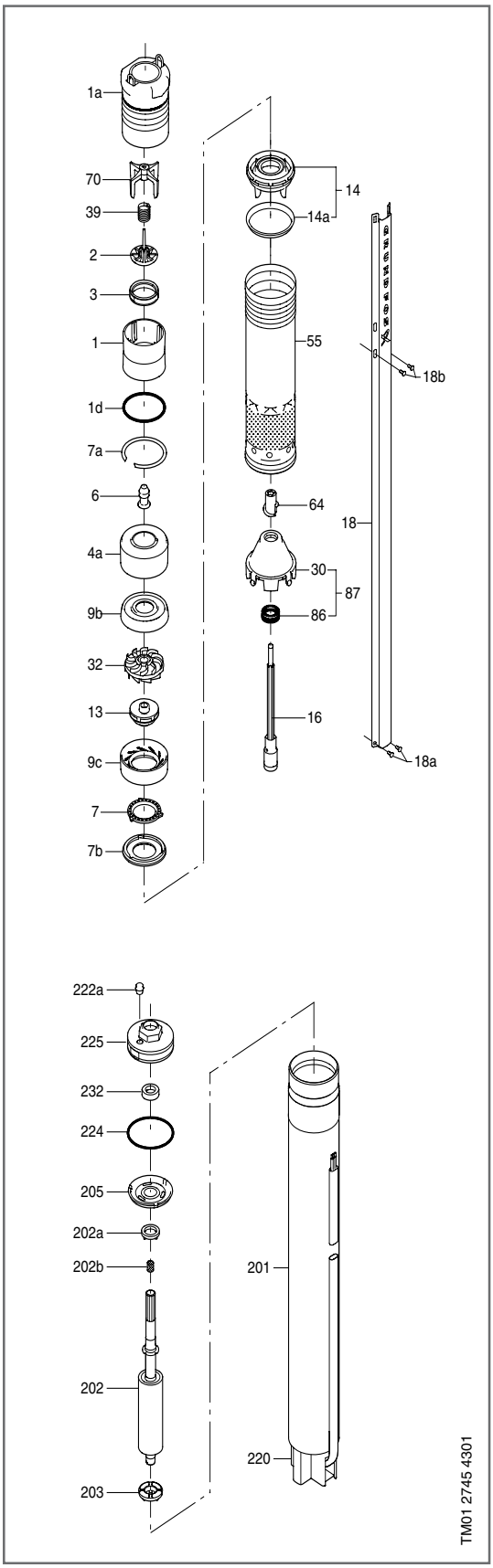
NOTES: Specifications subject to change without notice.

Material specification (Pump)

Pos.	Component	Material	DIN W.-Nr. SQ/SQE	AISI	DIN W.-Nr. SQ-N	AISI
1	Valve casing	Polyamide				
1a	Discharge chamber	Stainless steel	1.4301	304	1.4401	316
1d	O-ring	NBR rubber				
2	Valve cup	Polyamide				
3	Valve seat	NBR rubber				
4a	Empty chamber	Polyamide				
6	Top bearing	NBR rubber				
7	Neck ring	TPU/PBT				
7a	Lock ring	Stainless spring steel	1.4310	310	1.4401	316
7b	Neck ring retainer	Polyamide				
9b	Chamber top	Polyamide				
9c	Chamber bottom	Polyamide				
13	Impeller with tungsten carbide bearing	Polyamide				
14	Suction inter-connector	Polyamide				
14a	Ring	Stainless steel	1.4301	304	1.4401	316
16	Shaft with coupling	Stainless steel	1.4301	304	1.4401	316
		Sintered steel				
18	Cable guard	Stainless steel	1.4301	304	1.4401	316
18a 18b	Screws for cable guard	Stainless steel	1.4401	316	1.4401	316
30	Cone for pressure equalisation	Polyamide				
32	Guide vanes	Polyamide				
39	Spring	Stainless spring steel	1.4406	316LN	1.4406	316LN
55	Pump sleeve	Stainless steel	1.4301	304	1.4401	316
64	Priming screw	Polyamide				
70	Valve guide	Polyamide				
86	Lip seal ring	NBR rubber				
87	Cone for pressure equalization complete	Polyamide/ NBR rubber				

Material specification (Motor)

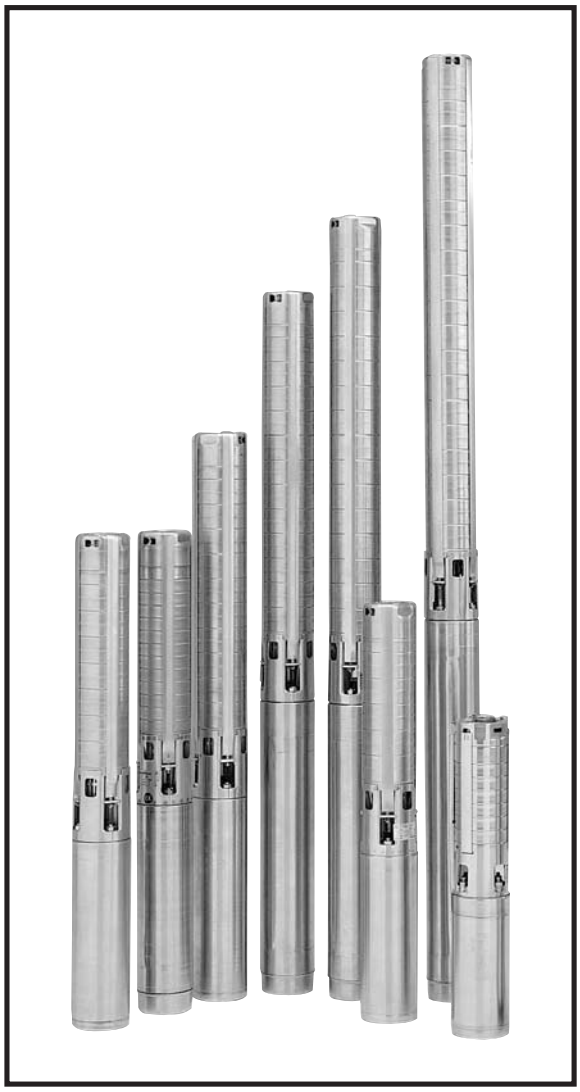
Pos.	Component	Material	DIN W.-Nr. MS 3/ MSE 3	AISI	DIN W.-Nr. MS 3-NE	AISI
201	Stator	Stainless steel	1.4301	304	1.4401	316
202	Rotor	Stainless steel	1.4301	304	1.4401	316
202a	Stop ring	PP				
202b	Filter	Polyester				
203	Thrust bearing	Carbon				
205	Radial bearing	Ceramic/ tungsten carbide				
220	Motor cable with plug	EPR				
222a	Filling plug	MS 3: NBR MSE 3: FKM				
224	O-ring	FKM				
225	Top cover	PPS				
232	Shaft seal	MS 3: NBR MSE 3: FKM				
	Motor liquid	SML-2				

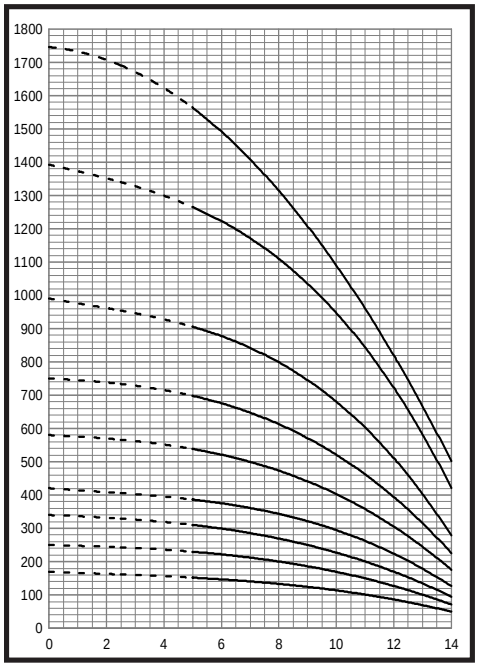


ELECTRIC	
Supply Voltage:	1x200-240V +6%/-10%, 50/60 Hz, PE 1x100-115V +6%/-10%, 50/60 Hz, PE
Operation Via Generator:	As a minimum, the generator output must be equal to the motor P1[kw] + 10%
Starting Current:	The motor starting current is equal to the highest value stated on the motor nameplate
Starting:	Soft Start
Run-up Time:	Maximum: 2-seconds
Motor Protection:	Motor is protected against: Dry running, overvoltage, undervoltage, overload, overtemperature
Power Factor:	PF=1
Motor Cable:	3 Wire, 14AWG XLPE
Motor Liquid:	Type SML 2
pH Values:	SQ and SQE: 5 to 9
Liquid Temperature:	The temperature of the pumped liquid must not exceed 104°F
Note: If liquids with a viscosity higher than that of water are to be pumped, please contact Grundfos	
PIPING CONNECTION	
Discharge Port:	5SQ/SQE - 1" NPT 10-15SQ/SQE - 1-1/4" NPT 22-30SQ/SQE - 1-1/2" NPT
STORAGE CONDITIONS	
Minimum Ambient Temperature:	-4°F
Maximum Ambient Temperature:	+140°F
Frost Protection:	If the pump has to be stored after use, it must be stored at a frost-free location or it must be ensured that the motor liquid is frost proof.
OPERATING CONDITIONS	
Minimum Ambient Fluid Temperature: **Maximum Ambinet Fluid Temperature:**	+ 34°F +140°F
APPROXIMATE DIMENSIONS AND WEIGHT	
Motor Dimensions (MS 3 & MSE 3): 0.50 [Hp] 0.75 [Hp] 1.0 - 1.5 [Hp]	 20.9" length x 2.68 diameter 20.9" length x 2.68 diameter 22.3" length x 2.68 diameter
Motor Weights (MS3 & MSE3) 0.50 [Hp] 0.75 [Hp] 1.0 - 1.5 [Hp]	 6.0 lbs 7.1 lbs 8.2 lbs
Pump End Dimensions: Pump Diameter: Pump Diameter, incl cable guard	 2.68 2.91
Pump End Dimensions (min. and max.): 5SQ/SQE 10SQ/SQE 15SQ/SQE 22SQ/SQE 30SQ/SQE	 10.6" to 18.0" 10.6" to 14.8" 10.6" to 16.9" 10.6" to 13.7" 10.6" to 13.7"
Pump End Weights (min. and max.): All SQ/SQE Models	 2.2 lbs to 3.5 lbs
Well Diameter:	3-inch or larger
Installation Depth (maximum)	500 feet below static water level

Easy Selection Chart
Performance Curves and Technical Data

4-Inch Submersible Pumps





Performance Curves

Materials of Construction

Grundfos Stainless Steel Submersible Pumps

4" Submersible
Easy Selection Charts.

5 GPM

SELECTION CHARTS

FLOW RANGE (1.2 TO 7 GPM)

PUMP OUTLET 1 " NPT

(Ratings are in GALLONS PER MINUTE-GPM)

			DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET																									
PUMP MODEL	**HP**	**PSI**	**20**	**40**	**60**	**80**	**100**	**120**	**140**	**160**	**180**	**200**	**220**	**240**	**260**	**280**	**300**	**340**	**400**	**460**	**520**	**600**	**700**	**800**	**900**	**1000**	**1100**
5S03-9	**1/3**	0				7.1	6.7	6.2	5.8	5.3	4.8	4.3	3.2	2.1													
		20		7.0	6.6	6.1	5.7	5.2	4.6	4.0	2.8	1.6															
		30		6.5	6.0	5.6	5.1	4.6	3.8	2.9	1.5																
		40	6.7	6.0	5.5	5.1	4.4	3.8	2.4																		
		50	6.2	5.5	4.9	4.4	3.4	2.5	1.3																		
		60	5.6	4.9	4.2	3.5	1.9																				
SHUT-OFF PSI:			102	94	85	76	68	59	50	42	33	24	16	7													
5S05-13	**1/2**	0						7.1	6.8	6.4	6.1	5.8	5.5	5.2	4.8	4.5	3.9	2.3									
		20			7.3	7.0	6.7	6.3	6.0	5.7	5.4	5.1	4.7	4.3	3.7	3.1	2.0										
		30		7.2	6.9	6.6	6.3	6.0	5.7	5.4	5.0	4.7	4.2	3.7	2.8	2.0											
		40	7.2	6.9	6.6	6.3	5.9	5.6	5.3	5.0	4.6	4.2	3.5	2.8	1.6												
		50	6.8	6.5	6.2	5.9	5.6	5.3	4.9	4.6	4.0	3.5	2.6	1.6													
		60	6.5	6.2	5.8	5.5	5.2	4.9	4.5	4.0	3.3	2.6	1.3														
SHUT-OFF PSI:			152	143	134	126	117	108	100	91	82	74	65	56	48	39	30	13									
5S07-18	**3/4**	0								7.1	6.9	6.7	6.4	6.2	6.0	5.8	5.6	5.1	4.2	2.7							
		20						7.1	6.8	6.6	6.4	6.2	5.9	5.7	5.5	5.3	5.0	4.5	3.2								
		30					7.0	6.8	6.6	6.3	6.1	5.9	5.7	5.5	5.2	5.0	4.7	4.0	2.5								
		40			7.2	7.0	6.8	6.5	6.3	6.1	5.9	5.6	5.4	5.2	4.9	4.7	4.4	3.5	1.5								
		50		7.2	7.0	6.7	6.5	6.3	6.1	5.8	5.6	5.4	5.1	4.9	4.6	4.3	3.9	2.9									
		60	7.1	6.9	6.7	6.5	6.2	6.0	5.8	5.6	5.3	5.1	4.9	4.6	4.3	3.9	3.4	2.1									
SHUT-OFF PSI:			213	204	195	187	178	169	161	152	143	135	126	117	109	100	91	74	48	22							
5S10-22	**1**	0										7.1	6.9	6.7	6.6	6.4	6.2	5.8	5.3	4.7	3.8	1.7					
		20								7.1	6.9	6.7	6.5	6.3	6.1	6.0	5.8	5.4	4.8	4.0	2.8						
		30							7.0	6.8	6.7	6.5	6.3	6.1	5.9	5.7	5.6	5.2	4.6	3.6	2.1						
		40						7.0	6.8	6.6	6.5	6.3	6.1	5.9	5.7	5.5	5.4	5.0	4.3	3.1	1.3						
		50				7.2	7.0	6.8	6.6	6.4	6.2	6.1	5.9	5.7	5.5	5.3	5.1	4.7	3.9	2.5							
		60			7.1	6.9	6.8	6.6	6.4	6.2	6.0	6.0	5.7	5.5	5.3	5.1	4.9	4.4	3.5	1.7							
SHUT-OFF PSI:					245	237	228	219	211	202	194	185	176	168	159	150	142	124	98	72	46	12					
5S15-26	**1 1/2**	0												7.1	7.0	6.8	6.7	6.4	5.9	5.4	4.9	4.1	2.1				
		20										7.1	6.9	6.8	6.6	6.5	6.3	6.0	5.5	5.1	4.5	3.4					
		30									7.1	6.9	6.7	6.6	6.4	6.3	6.1	5.8	5.4	4.8	4.2	2.9					
		40								7.0	6.9	6.7	6.6	6.4	6.3	6.1	6.0	5.6	5.2	4.6	5.6	2.4					
		50							7.0	6.9	6.7	6.5	6.4	6.2	6.1	5.9	5.8	5.5	5.0	4.4	3.6	1.7					
		60						7.0	6.8	6.7	6.5	6.4	6.2	6.1	5.9	5.8	5.6	5.3	4.8	4.1	3.1						
SHUT-OFF PSI:								269	260	252	243	234	226	217	208	200	191	174	148	122	96	61	18				
5S15-31	**1 1/2**	0														7.1	7.0	6.7	6.3	5.9	5.5	6.7	4.1	2.6			
		20												7.1	6.9	6.8	6.7	6.4	6.0	5.6	5.2	4.6	3.5	1.6			
		30											7.0	6.9	6.8	6.6	6.5	6.2	5.9	5.5	5.1	4.4	3.2	0.9			
		40										7.0	6.9	6.8	6.6	6.5	6.4	6.1	5.7	5.3	4.9	4.2	2.8				
		50								7.1	7.0	6.9	6.7	6.6	6.5	6.3	6.2	6.0	5.6	5.2	4.7	4.0	2.3				
		60							7.1	7.0	6.8	6.7	6.6	6.5	6.3	6.2	6.1	5.8	5.4	5.0	4.5	3.7	1.7				
SHUT-OFF PSI:									320	311	303	294	285	277	268	259	251	233	207	181	155	121	77	34			

See 5S performance curves for higher head models.
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

7S EASY SELECTION CHART

7 GPM

SELECTION CHARTS

(Ratings are in GALLONS PER MINUTE-GPM)

FLOW RANGE
(3 TO 10 GPM)

PUMP OUTLET
1 " NPT

			DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET																									
PUMP MODEL	**HP**	**PSI**	**20**	**40**	**60**	**80**	**100**	**120**	**140**	**160**	**180**	**200**	**220**	**240**	**260**	**280**	**300**	**340**	**400**	**460**	**520**	**600**	**700**	**800**	**900**	**1000**	**1100**
7S03-8	**1/3**	20	10.0	9.5	8.7	8.0	7.2	6.4	5.0	3.7	1.8																
		30	9.3	8.7	7.9	7.1	6.1	5.1	2.6																		
		40	8.5	7.8	7.0	6.1	4.5	2.9	1.5																		
		50	7.6	6.9	5.8	4.7	2.3																				
		60	6.7	5.8	3.9	2.0																					
SHUT-OFF PSI:			86	77	69	60	52	43	34	26	17	8															
7S05-11	**1/2**	0					9.9	9.5	8.9	8.4	7.8	7.3	6.7	6.0	5.0	4.0											
		20			9.8	9.3	8.8	8.2	7.7	7.1	6.5	5.8	4.7	3.5	1.8												
		30	10.1	9.7	9.2	8.7	8.1	7.6	7.0	6.4	5.6	4.7	2.9														
		40	9.6	9.2	8.6	8.1	7.5	6.9	6.2	5.6	4.3	3.0	1.5														
		50	9.1	8.5	8.0	7.4	6.8	6.2	5.3	4.3	2.2																
		60	8.4	7.9	7.3	6.8	6.0	5.3	3.8	2.3																	
SHUT-OFF PSI:			122	113	105	96	87	79	70	61	53	44	35	27	18	10											
7S07-15	**3/4**	0						10.2	9.9	9.5	9.2	8.8	8.4	8.0	7.6	7.1	6.7	5.6	2.9								
		20				10.1	9.8	9.4	9.0	8.6	8.2	7.8	7.4	7.0	6.5	6.1	5.4	3.6									
		30			10.0	9.7	9.4	9.0	8.6	8.2	7.8	7.4	6.9	6.5	5.9	5.4	4.5	1.8									
		40		10.0	9.7	9.3	8.9	8.5	8.1	7.7	7.3	6.9	6.4	5.9	5.2	4.5	3.2	1.0									
		50	9.9	9.6	9.2	8.9	8.5	8.1	7.6	7.2	6.8	6.4	5.8	5.2	4.2	3.2	1.6										
		60	9.5	9.2	8.8	8.4	8.0	7.6	7.2	6.7	6.2	5.7	4.9	4.2	2.8	1.4											
SHUT-OFF PSI:			170	101	153	144	135	127	118	110	101	92	84	75	66	58	49	32	6								
7S10-19	**1**	0								10.1	9.8	9.6	9.3	9.0	8.7	8.4	8.0	7.4	6.4	4.8							
		20						10.0	9.8	9.5	9.2	8.9	8.6	8.3	7.9	7.6	7.3	6.6	5.3	2.8							
		30					10.0	9.7	9.5	9.2	8.9	8.5	8.2	7.9	7.6	7.3	6.9	6.2	4.6	1.4							
		40				10.0	9.7	9.4	9.1	8.8	8.5	8.2	7.8	7.5	7.2	6.9	6.5	5.6	3.7								
		50		10.2	9.9	9.7	9.4	9.1	8.8	8.4	8.1	7.8	7.5	7.2	6.8	6.5	6.0	5.0	2.4								
		60	10.1	9.9	9.6	9.3	9.0	8.7	8.4	8.1	7.8	7.4	7.1	6.8	6.4	6.0	5.5	4.2									
SHUT-OFF PSI:			218	209	200	192	183	174	166	157	148	140	131	123	114	105	97	79	53	27							
7S15-26	**1 1/2**	0											10.1	9.9	9.7	9.5	9.3	8.8	8.1	7.4	6.7	5.5					
		20									10.0	9.8	9.6	9.4	9.2	9.0	8.8	8.3	7.6	6.9	6.1	4.4					
		30								10.0	9.8	9.6	9.4	9.2	9.0	8.7	8.5	8.0	7.3	6.6	5.7	3.7					
		40						10.1	10.0	9.8	9.6	9.4	9.1	8.9	8.7	8.5	8.2	7.8	7.1	6.3	5.2	2.9					
		50					10.1	9.9	9.7	9.6	9.3	9.1	8.9	8.7	8.4	8.2	8.0	7.5	6.8	5.9	4.7	1.9					
		60				10.1	9.9	9.7	9.5	9.3	9.1	8.9	8.6	8.4	8.2	7.9	7.7	7.2	6.5	5.5	4.1						
SHUT-OFF PSI:						274	265	257	248	239	231	222	213	205	196	187	179	161	135	110	84	49					
7S20-32	**2**	0	0										10.6	10.5	10.4	10.4	10.3	10.1	9.6	9.1	8.4	7.3	5.7				
		20	46.2								10.5	10.5	10.4	10.3	10.3	10.2	10.0	9.8	9.2	8.6	7.8	6.6	4.8				
		30	69.3							10.5	10.5	10.4	10.3	10.2	10.1	10.0	9.9	9.6	9.0	8.3	7.5	6.2	4.3				
		40	92.4						10.5	10.5	10.4	10.3	10.2	10.1	10.0	9.9	9.7	9.4	8.8	8.0	7.2	5.8	3.9				
		50	116						10.5	10.4	10.3	10.2	10.1	10.0	9.8	9.7	9.5	9.1	8.5	7.7	6.8	5.4	3.3				
		60	139					10.5	10.4	10.3	10.2	10.1	10.0	9.8	9.7	9.5	9.3	8.9	8.2	7.4	6.4	5.0					
SHUT-OFF PSI:							343	334	326	317	308	300	291	282	274	265	256	239	213	187	161	126	83				

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

10 GPM

SELECTION CHARTS

FLOW RANGE (5 TO 14 GPM)

PUMP OUTLET 1 1/4" NPT

(Ratings are in GALLONS PER MINUTE-GPM)

			DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET																									
PUMP MODEL	**HP**	**PSI**	**20**	**40**	**60**	**80**	**100**	**120**	**140**	**160**	**180**	**200**	**220**	**240**	**260**	**280**	**300**	**340**	**400**	**460**	**520**	**600**	**700**	**800**	**900**	**1000**	**1100**
10S03-6	**1/3**	20	14.0	13.2	12.4	10.6	8.9	5.3																			
		30	13.2	11.8	10.4	8.4																					
		40	11.9	10.1	8.3																						
		50	9.8	7.5																							
		60	7.7	3.9																							
SHUT-OFF PSI:			64	55	47	38	29	21	12	3																	
10S05-9	**1/2**	0				14.1	13.4	12.4	11.4	10.4	9.5	8.3	6.6	3.5													
		20		13.9	13.1	12.1	11.1	10.1	9.2	7.9	5.8	2.0															
		30	13.8	13.0	12.0	11.0	10.0	9.0	7.6	5.3	1.2																
		40	12.8	11.8	10.8	9.8	8.8	7.3	4.8																		
		50	11.7	10.7	9.7	8.6	7.0	4.3																			
		60	10.5	9.5	8.4	6.7	3.7																				
SHUT-OFF PSI:			100	92	83	74	66	57	48	40	31	23	14	5													
10S07-12	**3/4**	0					14.3	13.8	13.2	12.5	11.7	11.0	10.2	9.5	8.7	7.6	6.0										
		20			14.2	13.6	12.9	12.2	11.5	10.7	10.0	9.3	8.4	7.2	5.4	2.6											
		30		14.1	13.5	12.9	12.1	11.4	10.6	9.9	9.2	8.2	7.0	5.0	2.0												
		40	14.0	13.4	12.8	12.0	11.3	10.5	9.8	9.0	8.1	6.7	4.7	1.4													
		50	13.3	12.6	11.9	11.1	10.4	9.7	8.9	7.9	6.5	4.2															
		60	12.5	11.8	11.0	10.3	9.6	8.8	7.7	6.2	3.8																
SHUT-OFF PSI:			137	129	120	111	103	94	85	77	68	59	51	42	33	25	16										
10S10-15	**1**	0							14.1	13.6	13.1	12.5	11.9	11.3	10.7	10.1	9.6	8.2	3.8								
		20					13.9	13.5	12.9	12.3	11.7	11.1	10.5	10.0	9.4	8.7	7.9	5.2									
		30				13.9	13.4	12.8	12.2	11.6	11.0	10.5	9.9	9.3	8.6	7.7	6.6	2.6									
		40		14.2	13.8	13.3	12.7	12.1	11.5	10.9	10.4	9.8	9.2	8.5	7.6	6.3	4.6										
		50	14.1	13.7	13.2	12.6	12.1	11.4	10.9	10.3	9.7	9.1	8.3	7.4	6.1	4.3	1.7										
		60	13.6	13.1	12.6	12.0	11.4	10.8	10.2	9.6	9.0	8.2	7.2	5.9	3.9												
SHUT-OFF PSI:			174	165	157	148	139	131	122	113	105	96	87	79	70	61	53	35	10								
10S15-21	**1 1/2**	0									14.2	13.9	13.6	13.3	12.9	12.5	12.0	11.2	9.9	8.5	6.3						
		20							14.1	13.9	13.5	13.1	12.7	12.3	11.9	11.5	11.0	10.2	8.9	6.9	2.9						
		30						14.1	13.8	13.5	13.1	12.7	12.3	11.8	11.4	11.0	10.5	9.7	8.3	5.7							
		40					14.1	13.8	13.4	13.0	12.6	12.2	11.8	11.3	10.9	10.5	10.1	9.2	7.5	4.1							
		50				14.0	13.7	13.3	13.0	12.5	12.1	11.7	11.3	10.8	10.4	10.0	9.6	8.7	6.5	2.0							
		60		14.2	14.0	13.6	13.3	12.9	12.5	12.1	11.6	11.2	10.8	10.4	9.9	9.5	9.1	8.0	5.1								
SHUT-OFF PSI:				237	229	220	211	203	194	185	177	168	159	151	142	133	125	107	81	55	29						
10S20-27	**2**	0												14.1	13.9	13.7	13.4	12.8	11.8	10.8	9.8	8.3	4.7				
		20										14.1	13.8	13.6	13.3	13.0	12.7	12.0	11.0	10.0	9.0	7.1	1.5				
		30									14.0	13.8	13.5	13.3	12.9	12.6	12.3	11.6	10.6	9.7	8.6	6.2					
		40							14.2	14.0	13.8	13.5	13.2	12.9	12.6	12.2	11.9	11.2	10.3	9.3	8.1	5.2					
		50						14.2	14.0	13.7	13.5	13.2	12.8	12.5	12.2	11.9	11.5	10.9	9.9	8.9	7.4	3.8					
		60					14.1	13.9	13.7	13.4	13.1	12.8	12.5	12.1	11.8	11.5	11.1	10.5	9.5	8.4	6.6	2.1					
SHUT-OFF PSI:							285	276	268	259	250	242	233	224	216	207	198	181	155	129	103	68	25				
10S30-34	**3**	0																13.8	13.2	12.5	11.9	10.9	9.6	7.9	4.8		
		20														13.9	13.7	13.3	12.7	12.0	11.3	10.3	8.9	6.7	2.7		
		30													13.9	13.7	13.5	13.1	12.4	11.7	11.0	10.0	8.5	6.0	1.3		
		40											14.0	13.8	13.7	13.5	13.3	12.8	12.2	11.5	10.8	9.7	8.0	5.1			
		50										14.0	13.8	13.6	13.4	13.2	13.0	12.6	11.9	11.2	10.5	9.4	7.5	4.2			
		60										13.8	13.6	13.4	13.2	13.0	12.8	12.3	11.6	10.9	10.2	9.0	6.9	3.1			
SHUT-OFF PSI:												332	324	315	306	298	289	272	246	220	194	159	116	73	29		

See 10S performance curves for higher head models.
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

16S EASY SELECTION CHART

16 GPM

SELECTION CHARTS

(Ratings are in GALLONS PER MINUTE-GPM)

FLOW RANGE
(10 TO 20 GPM)

PUMP OUTLET
1 1/4 " NPT

DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET

PUMP MODEL	HP	PSI	20	40	60	80	100	120	140	160	180	200	220	240	260	280	300	340	400	460	520	600	700	800	900	1000	1100
16S05-5	1/2	20	20.3	18.2	14.1	10.0	5.0																				
		30	17.3	14.4	8.0	1.6																					
		40	12.7	8.0	4.0																						
		50	6.5																								
		60	2.9																								
SHUT-OFF PSI:			58	49	40	32	23	14																			
16S07-8	3/4	0					20.5	19.2	17.5	15.8	12.8	9.8	5.2														
		20			20.1	18.8	16.9	15.2	11.8	8.5	4.3																
		30	21.2	19.9	18.4	16.9	14.3	11.8	7.5	3.2	1.6																
		40	19.7	18.3	16.3	14.3	10.8	7.2	3.6																		
		50	17.9	16.3	13.5	10.7	6.2	1.7																			
		60	15.7	13.5	9.6	5.8	2.9																				
SHUT-OFF PSI:			97	88	80	71	62	54	45	36	28	19	10														
16S10-10	1	0						20.8	19.8	18.8	17.3	15.9	13.7	11.4	8.0	4.7											
		20				20.5	19.4	18.3	16.8	15.3	12.9	10.5	7.0	3.5	1.8												
		30			20.3	19.3	18.1	16.8	14.8	12.8	9.8	6.7	3.3														
		40		20.2	19.1	18.0	16.4	14.8	12.2	9.6	5.9	2.3															
		50	20.0	19.0	17.7	16.3	14.2	12.0	8.8	5.6	2.8																
		60	18.8	17.6	15.8	14.1	11.3	8.6	4.8																		
SHUT-OFF PSI:			123	115	106	97	89	80	71	63	54	45	37	28	19	11											
16S15-14	1 1/2	0								21.0	20.3	19.6	18.8	18.0	16.9	15.8	14.3	10.7	3.3								
		20							20.1	19.3	18.5	17.7	16.6	15.4	13.8	12.2	10.0	5.1									
		30					20.7	20.0	19.2	18.4	17.4	16.5	15.1	13.7	11.8	9.8	7.3	2.4									
		40				20.6	19.8	19.1	18.3	17.4	16.0	15.0	13.3	11.6	9.3	7.0	4.3										
		50			20.4	19.8	18.9	18.2	17.2	16.1	14.7	13.2	11.2	9.1	6.5	3.9	2.0										
		60		20.3	19.6	18.8	18.0	17.1	15.8	14.5	12.8	11.0	8.6	6.3	3.4												
SHUT-OFF PSI:				167	158	149	141	132	123	115	106	97	89	80	71	63	54	37	28								
16S20-18	2	0										21.2	20.6	20.0	19.5	18.9	18.2	16.7	13.5	8.8	2.7						
		20									20.4	19.8	19.3	18.7	18.0	17.3	16.4	14.3	10.0	4.2							
		30								20.3	19.8	19.2	18.6	17.9	17.2	16.3	15.3	12.8	7.9	1.9							
		40							20.3	19.7	19.1	18.5	17.8	17.1	16.1	15.2	13.9	11.1	5.7								
		50						20.2	19.6	19.0	18.3	17.7	16.8	16.0	14.9	13.8	12.3	9.2	3.2								
		60					20.1	19.5	18.9	18.3	17.5	16.8	15.8	14.8	13.5	12.3	10.6	7.0									
SHUT-OFF PSI:							194	186	177	168	160	151	142	134	125	116	108	90	65	39	13						
16S30-24	3	0																19.6	18.3	16.5	14.2	9.8	2.1				
		20													20.3	19.9	19.5	18.6	17.0	14.8	11.8	6.5					
		30												20.3	19.8	19.4	19.0	18.0	16.3	13.7	10.4	4.7					
		40											20.2	19.8	19.3	18.9	18.4	17.3	15.3	12.5	8.9	2.8					
		50										20.2	19.8	19.3	18.8	18.3	17.8	16.7	14.3	11.3	7.3						
		60									20.1	19.7	19.2	18.8	18.3	17.8	17.2	15.8	13.3	9.8	5.5						
SHUT-OFF PSI:											239	230	221	213	204	195	187	169	143	117	91	57	13				
16S50-38	5	0																			21.5	20.4	18.7	16.5	13.4	8.9	2.1
		20																			20.9	19.6	17.7	15.2	11.5	6.1	
		30																		21.4	20.5	19.2	17.2	14.5	10.5	4.5	
		40																		21.1	20.2	18.8	16.7	13.7	9.3	2.7	
		50																	21.6	20.7	19.8	18.4	16.1	12.8	8.0	0.8	
		60																	21.3	20.4	19.4	17.9	15.4	11.9	6.6		
SHUT-OFF PSI:																			314	288	262	227	184	141	98	54	11

See 16S performance curves for higher head models.
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

25 GPM

SELECTION CHARTS

FLOW RANGE (18 TO 32 GPM)

PUMP OUTLET 1 1/2" NPT

(Ratings are in GALLONS PER MINUTE-GPM)

			DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET																										
PUMP MODEL	**HP**	**PSI**	**20**	**40**	**60**	**80**	**100**	**120**	**140**	**160**	**180**	**200**	**220**	**240**	**260**	**280**	**300**	**340**	**400**	**460**	**520**	**600**	**700**	**800**	**900**	**1000**	**1100**
25S05-3	**1/2**	20	18.6	6.5	3.3																						
		30	10.5																								
		40																									
		50																									
		60																									
SHUT-OFF PSI:			31	22	13	5																					
25S07-5	**3/4**	0			34.5	29.8	23.9	18.1																			
		20	32.9	28.6	21.8	15.1	7.5																				
		30	27.1	22.5	12.3	2.0																					
		40	19.5	11.8	5.8																						
		50	10.1																								
		60	4.1																								
SHUT-OFF PSI:			57	48	39	31	22	13																			
25S10-7	**1**	0					31.3	28.5	24.3	20.2	12.7	5.1															
		20		33.2	30.3	27.6	22.9	18.3	10.4	2.5	1.3																
		30	33.0	29.9	26.5	23.1	13.0	9.6	4.8																		
		40	29.4	26.6	21.3	16.2	8.2																				
		50	25.3	21.5	14.3	7.0	3.5																				
		60	19.7	13.9	7.0																						
SHUT-OFF PSI:			83	74	65	57	48	39	31	22	13	5															
25S15-9	**1 1/2**	0						32.2	30.0	27.9	24.8	21.6	16.3	10.8													
		20				31.5	29.3	27.2	23.7	20.3	14.5	8.8	4.4														
		30			31.3	29.1	26.4	23.7	18.9	14.2	7.8	1.5															
		40		30.8	28.6	26.3	22.6	18.8	12.8	6.8	3.4																
		50	30.6	28.4	25.5	22.5	17.4	12.3	6.2																		
		60	27.8	25.5	21.3	17.2	11.0	4.8	2.4																		
SHUT-OFF PSI:			109	100	91	83	74	65	57	48	39	31	22	13													
25S20-11	**2**	0						33.1	31.1	29.3	27.6	25.1	22.5	18.5	14.5	9.3											
		20					32.5	30.6	28.8	27.0	24.3	21.5	17.3	13.0	7.8	2.5											
		30				32.0	30.3	28.7	26.4	24.2	20.6	16.9	12.0	7.0	3.5												
		40			31.8	30.1	28.2	26.3	23.3	20.4	15.9	11.4	6.3														
		50		31.5	29.8	28.1	25.7	23.3	19.4	15.6	10.4	5.3	2.7														
		60	31.3	29.6	27.6	25.6	22.4	19.3	14.5	9.8	4.9																
SHUT-OFF PSI:			135	126	118	109	100	92	83	74	66	57	48	40	31	23											
25S30-15	**3**	0										32.3	31.0	29.8	28.4	27.1	25.2	20.7									
		20								31.8	30.6	29.3	28.0	26.6	24.6	22.7	19.8	13.5									
		30						33.0	31.7	30.4	29.2	27.8	26.2	24.5	22.1	19.7	16.4	9.3									
		40					32.8	31.5	30.3	29.0	27.5	26.0	24.0	21.9	19.0	16.1	12.4	4.9									
		50				32.6	31.3	30.0	28.7	27.4	25.7	23.8	21.3	18.8	15.3	12.0	8.2	2.2									
		60			32.4	31.1	29.8	28.6	27.0	25.5	23.3	21.2	18.1	15.0	11.3	7.6	3.8										
SHUT-OFF PSI:					170	161	152	144	135	126	118	109	100	92	83	74	66	48									
25S50-26	**5**	0																32.5	30.3	28.0	25.3	19.9	10.2				
		20															32.3	30.8	28.6	25.9	22.5	15.8	5.0				
		30														32.1	31.3	29.9	27.7	24.7	20.8	13.5	2.5				
		40													32.0	31.3	30.5	29.1	26.7	23.3	18.9	11.0					
		50											32.7	31.8	31.2	30.4	29.7	28.2	25.5	21.8	16.8	8.5					
		60										32.5	31.8	31.0	30.3	29.6	28.8	27.3	24.3	20.0	14.6	5.8					
SHUT-OFF PSI:												253	245	236	227	219	210	193	167	141	115	80	37				

See 25S performance curves for higher head models.
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

40S EASY SELECTION CHART

40 GPM

SELECTION CHARTS

FLOW RANGE

(24 TO 55 GPM)

PUMP OUTLET
2 " NPT

(Ratings are in GALLONS PER MINUTE-GPM)

PUMP MODEL	HP	PSI		DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET																									
				20	40	60	80	100	120	140	160	180	200	220	240	260	280	300	340	400	460	520	600	700	800	900	1000	1100
		20	46.2	33.0																								
	1	30	69.3																									
40S10-3		40	92.4																									
		50	116																									
		60	139																									
SHUT-OFF PSI:			0	28	19	11	2																					
		0	0				52.0	41.0	24.0																			
		20	46.2	57.0	50.0	37.0	18.0																					
40S15-5	1 1/2	30	69.3	48.0	34.0	15.0																						
		40	92.4	31.0	11.0																							
		50	116	7.0																								
		60	139																									
SHUT-OFF PSI:			0	52	44	35	26	18	9																			
		0	0					54.0	49.0	40.0	29.0	15.0																
		20	46.2			53.0	46.0	37.0	25.0	10.0																		
40S20-7	2	30	69.3		52.0	45.0	35.0	23.0	8.0																			
		40	92.4	51.0	44.0	33.0	21.0	5.0																				
		50	116	42.0	32.0	18.0	2.0																					
		60	139	30.0	16.0																							
SHUT-OFF PSI:			0	77	68	59	51	42	33	25	16	7																
		0	0							53.0	47.0	41.0	32.0	22.0														
		20	46.2					51.0	45.0	38.0	29.0	19.0																
40S30-9	3	30	69.3				50.0	44.0	37.0	28.0	17.0																	
		40	92.4		54.0	50.0	43.0	35.0	26.0	15.0																		
		50	116	54.0	49.0	42.0	34.0	24.0	13.0																			
		60	139	48.0	41.0	33.0	23.0	11.0																				
SHUT-OFF PSI:			0	102	94	85	76	68	59	50	42	33	24	16	7													
		0	0									53.0	49.0	44.0	39.0	32.0	25.0	16.0										
		20	46.2							52.0	48.0	43.0	37.0	30.0	22.0	13.0												
40S50-12	5	30	69.3						51.0	47.0	42.0	36.0	29.0	21.0	12.0													
		40	92.4					51.0	46.0	41.0	35.0	28.0	20.0	11.0														
		50	116			54.0	50.0	45.0	40.0	34.0	26.0	18.0	9.0															
		60	139		53.0	49.0	45.0	39.0	33.0	25.0	17.0	8.0																
SHUT-OFF PSI:			0		130	122	113	104	96	87	78	70	61	52	44	35	26	18										
		0	0											52.0	49.0	46.0	42.0	37.0	26.0									
		20	46.2									51.0	48.0	45.0	40.0	35.0	30.0	24.0										
40S50-15	5	30	69.3								51.0	48.0	44.0	40.0	35.0	29.0	23.0	16.0										
		40	92.4							51.0	47.0	43.0	39.0	34.0	28.0	21.0	14.0											
		50	116						50.0	47.0	43.0	38.0	33.0	27.0	20.0	13.0												
		60	139					50.0	46.0	42.0	37.0	32.0	26.0	19.0	12.0													
SHUT-OFF PSI:			0					141	132	124	115	107	98	89	81	72	63	55	37	11								
		0	0																49.0	41.0	29.0	15.0						
		20	46.2													53.0	51.0	48.0	43.0	32.0	19.0							
40S75-21	7 1/2	30	69.3												52.0	50.0	48.0	45.0	39.0	27.0	13.0							
		40	92.4											52.0	50.0	48.0	45.0	42.0	35.0	22.0	6.0							
		50	116										52.0	50.0	47.0	44.0	41.0	38.0	30.0	16.0								
		60	139									51.0	49.0	47.0	44.0	41.0	38.0	34.0	25.0	10.0								
SHUT-OFF PSI:			0									181	172	163	155	146	137	129	111	85	59	33						
		0	0																	51.0	45.0	37.0	23.0					
		20	46.2																52.0	47.0	39.0	29.0	14.0					
40S75-25	7 1/2	30	69.3															54.0	50.0	44.0	35.0	25.0						
		40	92.4														54.0	52.0	48.0	41.0	32.0	21.0						
		50	116													53.0	52.0	50.0	45.0	38.0	28.0							
		60	139												53.0	51.0	49.0	47.0	43.0	34.0	24.0							
SHUT-OFF PSI:			0												203	194	186	177	160	134	108	82	47					
		0	0																		53.0	49.0	41.0	27.0				
*40S100-30		20	46.2																	54.0	50.0	44.0	35.0	20.0				
40S100-30	10	30	69.3																	52.0	48.0	42.0	32.0	16.0				
		40	92.4																	51.0	46.0	39.0	28.0	12.0				
		50	116																	49.0	43.0	36.0	25.0	8.0				
		60	139																52.0	47.0	41.0	33.0	21.0					
SHUT-OFF PSI:																			222	196	170	144	110	66	23			

*** 6" Motor**

See 40S performance curves for higher head models.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

60 GPM

SELECTION CHARTS
(Ratings are in GALLONS PER MINUTE-GPM)

FLOW RANGE
(40 TO 75 GPM)

PUMP OUTLET
2 " NPT

DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET

PUMP MODEL	HP	PSI	20	40	60	80	100	120	140	160	180	200	220	240	260	280	300	340	400	460	520	600	700	800	900	1000	1100
60S20-4	2	20	72.3	64.5	38.6	12.7	6.3																				
		30	58.6	44.9	22.4																						
		40	30.4																								
		50	17.9																								
		60																									
SHUT-OFF PSI:			46	37	29	20	11	3																			
60S30-5	3	0				74.8	66.8	58.8	34.3																		
		20	77.8	72.9	63.8	54.8	27.4																				
		30	76.0	64.3	47.3	30.0	15.0																				
		40	60.4	49.9	25.0																						
		50	40.4	19.4	9.8																						
		60	22.0																								
SHUT-OFF PSI:			60	51	42	34	25	16	8																		
60S50-7	5	0					77.5	73.8	68.4	63.1	52.2	41.3															
		20			76.3	72.4	66.6	61.1	48.3	35.8	17.9																
		30		76.0	71.3	66.5	57.8	49.2	24.6																		
		40	75.1	71.0	64.6	58.2	43.8	29.4	14.8																		
		50	69.7	64.6	54.8	44.9	22.5																				
		60	62.3	55.3	38.7	22.0	11.0																				
SHUT-OFF PSI:			88	80	71	62	54	45	36	28	19	10															
60S50-9	5	0							74.8	71.7	67.3	63.0	55.6	48.2	32.8	17.3											
		20					73.8	70.5	65.9	61.3	53.0	44.8	27.5	10.2	5.1												
		30			76.5	73.5	69.6	65.7	59.4	53.2	40.7	28.1	14.0														
		40		76.2	72.8	69.3	64.3	59.4	50.3	41.0	20.5																
		50	75.5	72.5	68.3	64.2	57.3	50.4	36.3	22.2	11.1																
		60	71.7	68.1	62.7	57.3	47.1	36.8	18.4																		
SHUT-OFF PSI:			115	106	98	89	81	72	63	55	46	37	29	20	11	3											
*60S75-13	7 1/2	0									77.3	75.4	73.1	70.7	67.8	64.8	60.7	50.0	21.5								
		20							76.8	74.8	72.3	69.9	66.8	63.8	59.3	55.0	47.9	28.9									
		30						76.6	74.3	72.1	69.3	66.6	62.8	59.2	53.3	47.7	38.2	14.3									
		40					76.2	74.1	71.6	69.1	65.8	62.7	57.9	53.3	45.6	37.9	25.0	6.0									
		50				75.9	73.6	71.3	68.4	65.6	61.7	57.7	51.6	45.4	35.0	24.7	12.3										
		60			75.5	73.3	70.8	68.2	64.8	61.4	56.3	51.3	43.1	34.8	20.8	6.8											
SHUT-OFF PSI:					152	143	134	126	117	108	100	91	82	74	65	56	48	30	4								
*60S100-18	10	0													76.5	75.0	73.3	69.8	63.1	52.6	35.8						
		20											76.1	74.6	72.8	71.2	69.2	64.7	55.8	40.0	14.2						
		30										75.9	74.3	72.7	70.8	68.9	66.7	61.6	50.9	31.5							
		40									75.7	74.1	72.3	70.6	68.5	66.5	63.9	58.0	45.0	20.7							
		50								75.4	73.8	72.1	70.2	68.3	66.0	63.7	60.7	53.6	37.5	10.0							
		60							75.2	73.6	71.8	70.0	67.8	65.8	63.1	60.5	56.8	48.2	28.3								
SHUT-OFF PSI:									186	177	169	160	152	143	134	126	117	100	74	46	22						

*** 6" Motor**
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

75S EASY SELECTION CHART

75 GPM

SELECTION CHARTS
(Ratings are in GALLONS PER MINUTE-GPM)

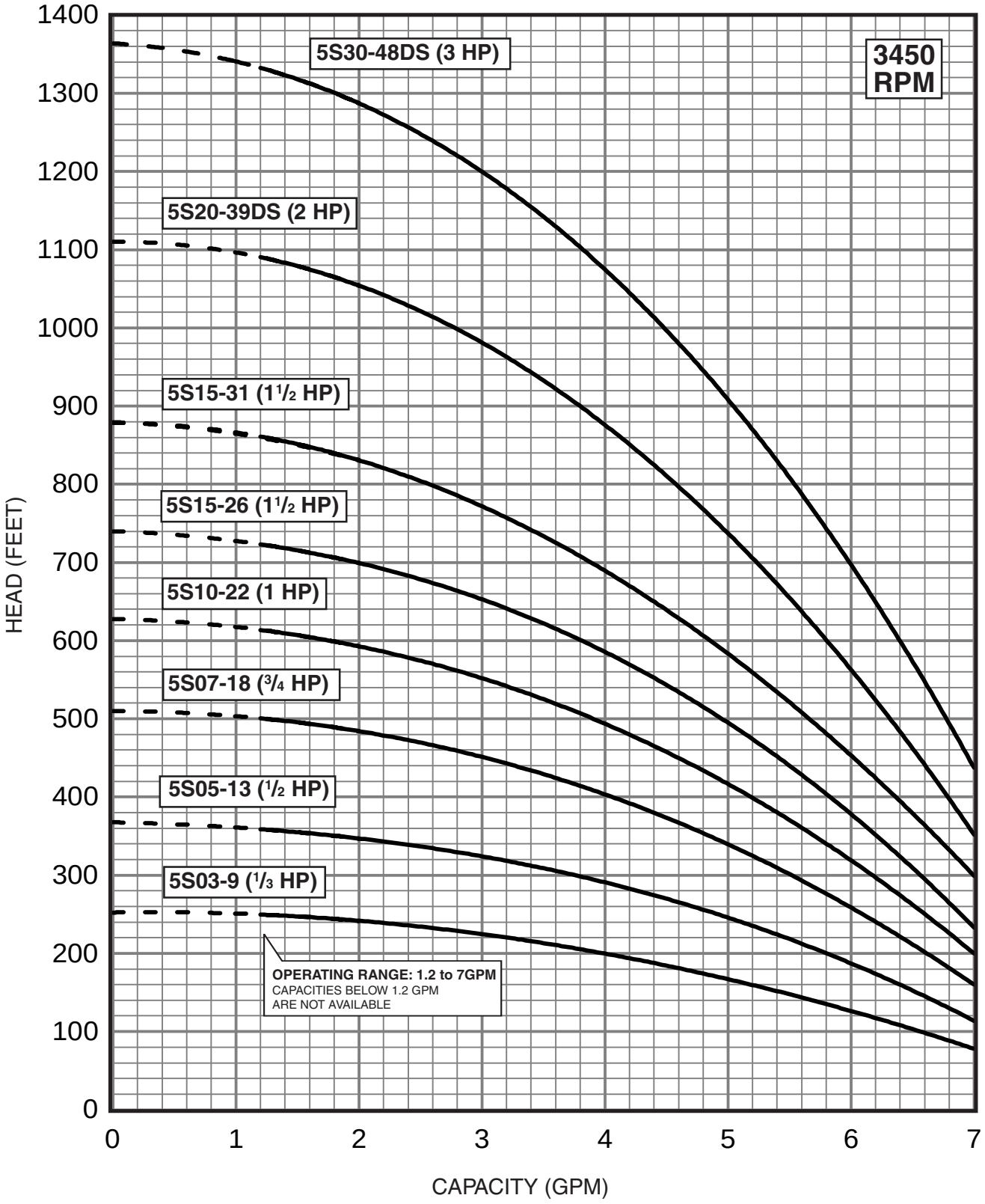
FLOW RANGE
(45 TO 95 GPM)

PUMP OUTLET
2" NPT

			DEPTH TO PUMPING WATER LEVEL (LIFT) IN FEET																									
PUMP MODEL	**HP**	**PSI**	**20**	**40**	**60**	**80**	**100**	**120**	**140**	**160**	**180**	**200**	**220**	**240**	**260**	**280**	**300**	**340**	**400**	**460**	**520**	**600**	**700**	**800**	**900**	**1000**	**1100**
75S20-3	**2**	20	69.6	45.8	22.9																						
		30	36.2																								
		40	12.4																								
		50																									
		60																									
SHUT-OFF PSI:			32	23	14	6																					
75S30-5	**3**	0			89.8	90.2	78.8	67.6																			
		20	96.3	86.8	74.8	62.9	31.5																				
		30	85.8	74.2	51.8	29.5	14.8																				
		40	70.2	57.1	28.6																						
		50	35.3																								
		60	24.2																								
SHUT-OFF PSI:			58	49	41	32	23	15																			
75S50-8	**5**	0						93.3	86.5	79.6	72.0	64.5	46.9	29.4													
		20			97.4	91.3	84.7	77.5	69.4	61.3	40.3	19.4	9.8														
		30		96.9	90.1	83.3	76.3	69.3	56.3	43.1	21.6																
		40	95.5	89.1	82.3	75.4	66.5	57.5	28.8																		
		50	88.0	81.2	73.9	66.7	51.2	35.8	17.9																		
		60	80.2	73.3	63.2	53.0	26.5																				
SHUT-OFF PSI:			98	90	81	72	64	55	46	38	29	20	12	3													
***75S75-11**	**7 1/2**	0								97.8	93.3	88.8	84.3	79.8	75.1	70.4	63.7	43.4									
		20						96.5	92.0	87.4	82.9	78.3	73.5	68.8	61.4	54.0	38.8	11.8									
		30					95.7	91.3	86.8	82.2	77.6	73.1	67.3	61.4	50.3	39.3	19.7										
		40				95.2	90.6	86.0	81.5	77.0	72.0	67.0	58.9	50.8	33.5	16.3	8.2										
		50			94.3	89.9	85.3	80.8	76.2	71.6	65.3	59.0	46.6	34.2	17.1												
		60	97.9	93.8	89.2	84.6	80.1	75.6	70.3	65.2	56.1	47.0	23.5														
SHUT-OFF PSI:			151	142	133	125	116	107	99	90	81	73	64	55	47	38	29	12									
***75S100-15**	**10**	0											96.7	93.4	90.0	86.5	83.2	76.3	64.7	40.9							
		20									95.7	92.4	88.9	85.5	82.1	78.7	75.2	67.4	49.3	12.5							
		30								95.3	91.8	88.4	85.0	81.5	78.2	74.8	70.9	61.6	37.1								
		40						98.0	94.7	91.3	87.8	84.4	81.0	77.7	74.1	70.6	66.0	54.0	19.9								
		50					97.3	94.3	90.8	87.3	83.9	80.5	77.1	73.7	69.7	65.8	59.8	43.5									
		60				97.0	93.7	90.3	86.8	83.3	80.0	76.6	73.0	69.3	64.5	59.6	51.5	21.7									
SHUT-OFF PSI:						178	170	161	152	144	135	126	118	109	100	92	83	66	40	14							

*** 6" Motor** Performance is the same at Best Efficiency Point only, consult factory for actual performance.
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

FLOW RANGE: 1.2 - 7 GPM **OUTLET SIZE: 1" NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 3450 RPM.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 2 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
5S03-9	A	1/3	4"	1" NPT	22.3	8.8	13.5	3.8	3.9	27
5S05-13	A	1/2	4"	1" NPT	26.4	9.5	16.9	3.8	3.9	31
5S07-18	A	3/4	4"	1" NPT	31.7	10.7	21.0	3.8	3.9	34
5S10-22	A	1	4"	1" NPT	36.1	11.8	24.3	3.8	3.9	42
5S15-26	A	1 1/2	4"	1" NPT	41.2	13.6	27.6	3.8	3.9	46
5S15-31	A	1 1/2	4"	1" NPT	47.1	13.6	33.5	3.8	3.9	58
5S20-39DS	A	2	4"	1" NPT	55.2	15.1	40.1	3.8	3.9	65
5S30-48DS	A	3	4"	1" NPT	70.0	20.6	45.8	3.8	3.9	90

NOTES: All models suitable for use in 4" wells.
Weights include pump end with motor in lbs.

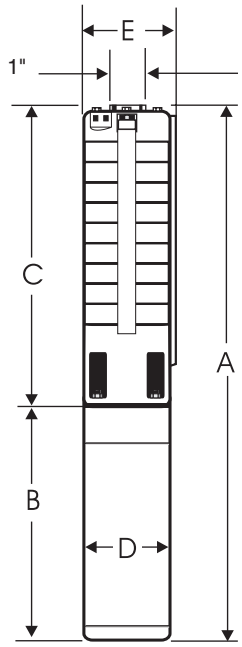


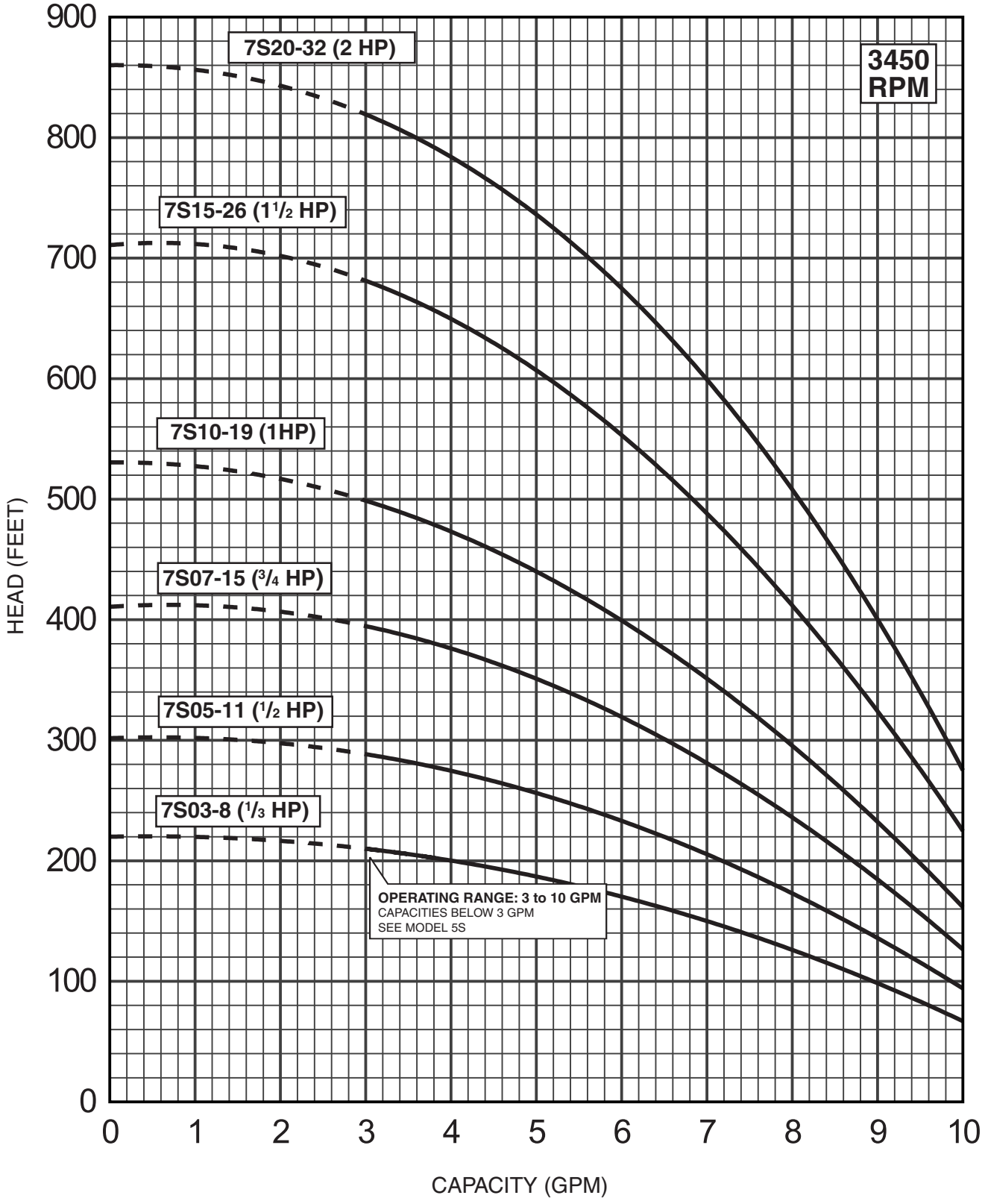
Fig. A

MATERIALS OF CONSTRUCTION

COMPONENT	SPLINED SHAFT (9-26 Stgs.)	CYLINDRICAL SHAFT (31-48 Stgs.)
Check Valve Housing	304 Stainless Steel	304 Stainless Steel
Check Valve	304 Stainless Steel	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel	304 Stainless Steel
Impeller	304 Stainless Steel	304 Stainless Steel
Suction Interconnector	304 Stainless Steel	304 Stainless Steel
Inlet Screen	304 Stainless Steel	304 Stainless Steel
Pump Shaft	304 Stainless Steel	431 Stainless Steel
Straps	304 Stainless Steel	304 Stainless Steel
Cable Guard	304 Stainless Steel	304 Stainless Steel
Priming Inducer	304 Stainless Steel	316 Stainless Steel
Coupling	329/420/431 Stainless Steel	329/420/431 Stainless Steel
Check Valve Seat	NBR/304 Stainless Steel	NBR/316 Stainless Steel
Top Bearing	NBR/304 Stainless Steel	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/PBT (Valox®)	NBR/PPS (Ryton®)
Intermediate Bearings	NBR	304 Stainless Steel
Shaft Washer	Not Required	LCP (Vectra®)
Split Cone	Not Required	304 Stainless Steel
Split Cone Nut	Not Required	316 Stainless Steel

NOTES: Specifications subject to change without notice.
Valox® is a registered trademark of General Electric Co.
Vectra® is a registered trademark of Hoechast Calanese Corporation.
Ryton® is a registered trademark of Phillips 66.

FLOW RANGE: 3 -10 GPM **OUTLET SIZE: 1" NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 3450 RPM.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 2 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
7S03-8	A	1/3	4"	1" NPT	21.5	8.8	12.7	3.8	3.9	27
7S05-11	A	1/2	4"	1" NPT	24.7	9.5	15.2	3.8	3.9	30
7S07-15	A	3/4	4"	1" NPT	29.2	10.7	18.5	3.8	3.9	33
7S10-19	A	1	4"	1" NPT	33.6	11.8	21.8	3.8	3.9	36
7S15-26	A	1 1/2	4"	1" NPT	41.2	13.6	27.6	3.8	3.9	46
7S20-32	A	2	4"	1" NPT	48.5	14.0	34.5	3.8	3.9	59

NOTES: All models suitable for use in 4" wells.
Weights include pump end with motor in lbs.

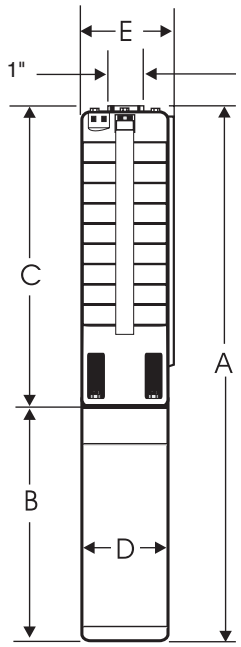


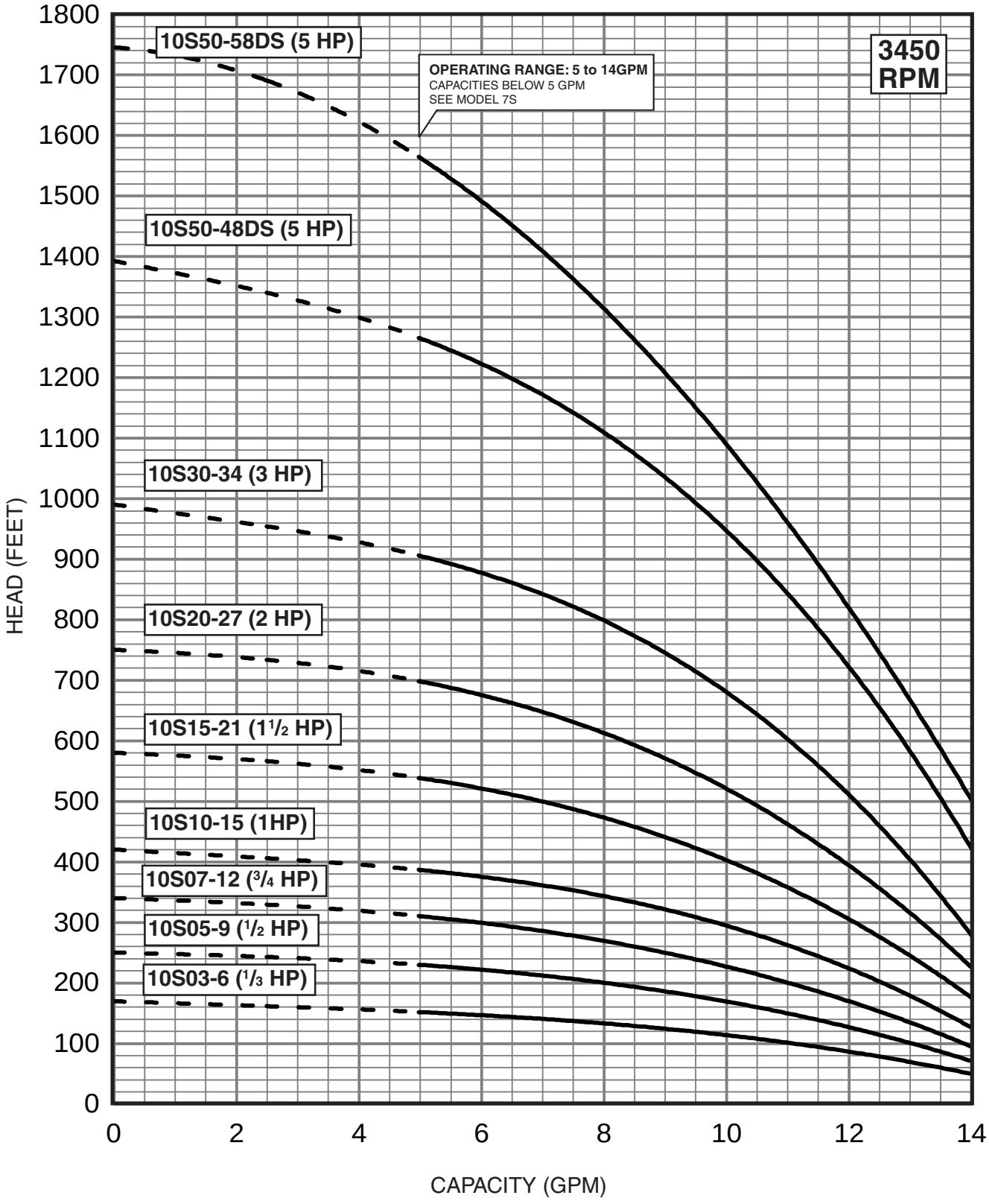
Fig. A

MATERIALS OF CONSTRUCTION

COMPONENT	SPLINE SHAFT
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Pump Shaft	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Priming Inducer	304 Stainless Steel
Coupling	316/431 Stainless Steel
Check Valve Seat	NBR/304 Stainless Steel
Top Bearing	NBR
Impeller Seal Ring	NBR/PBT (Valox ®)
Intermediate Bearings	NBR

NOTES: Specifications subject to change without notice.
Valox® is a registered trademark of General Electric Co.

FLOW RANGE: 5 -14 GPM **OUTLET SIZE: 1¼ " NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 3450 RPM.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 2 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES A	B	C	D	E	APPROX. SHIP WT.
10S03-6	A	1/3	4"	1 1/4" NPT	19.9	8.8	11.1	3.8	3.9	26
10S05-9	A	1/2	4"	1 1/4" NPT	23.0	9.5	13.5	3.8	3.9	29
10S07-12	A	3/4	4"	1 1/4" NPT	26.7	10.7	16.0	3.8	3.9	32
10S10-15	A	1	4"	1 1/4" NPT	30.3	11.8	18.5	3.8	3.9	34
10S15-21	A	1 1/2	4"	1 1/4" NPT	37.1	13.6	23.5	3.8	3.9	44
10S20-27	A	2	4"	1 1/4" NPT	43.5	15.1	28.4	3.8	3.9	49
10S30-34	A	3	4"	1 1/4" NPT	54.7	20.6	34.1	3.8	3.9	83
10S50-48DS	A	5	4"	1 1/4" NPT	71.3	23.6	47.7	3.8	3.9	115
10S50-58DS*	B	5	4"	1 1/4" MPT	88.2	23.6	64.5	3.8	4.3	142

NOTES: All models suitable for use in 4" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
* Built into sleeve 1¼" MPT discharge, 5" min. well dia.

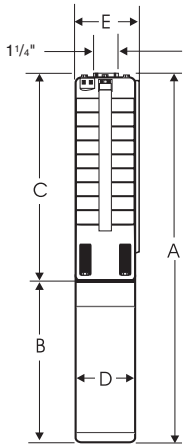


Fig. A

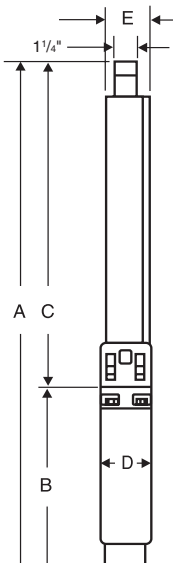


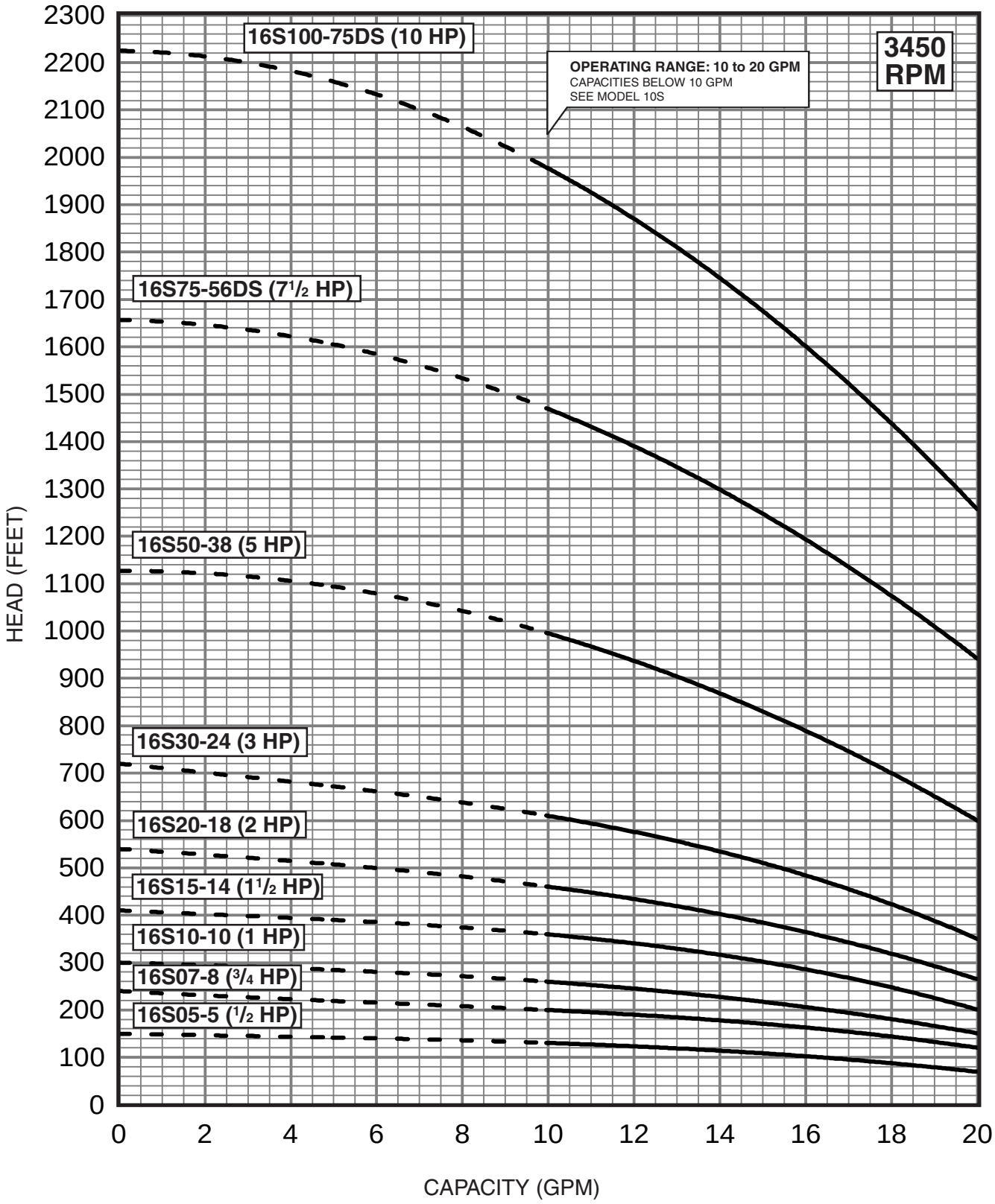
Fig. B

MATERIALS OF CONSTRUCTION

COMPONENT	SPLINED SHAFT (6-27 Stgs.)	CYLINDRICAL SHAFT (34-48 Stgs.)	DEEP SET (58 Stgs.)
Check Valve Housing	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Check Valve	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Impeller	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Suction Interconnector	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Inlet Screen	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Pump Shaft	304 Stainless Steel	431 Stainless Steel	431 Stainless Steel
Straps	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Cable Guard	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Priming Inducer	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Coupling	316/431 Stainless Steel	316/431 Stainless Steel	316/431 Stainless Steel
Check Valve Seat	NBR/304 Stainless Steel	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Top Bearing	NBR	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/PBT (Valox®)	NBR/PPS (Ryton®)	NBR/PPS (Ryton®)
Intermediate Bearings	NBR	304 Stainless Steel	NBR/316 Stainless Steel
Shaft Washer	Not Required	LCP (Vectra®)	LCP (Vectra®)
Split Cone	Not Required	304 Stainless Steel	304 Stainless Steel
Split Cone Nut	Not Required	316 Stainless Steel	304 Stainless Steel
Sleeve	Not Required	Not Required	316 Stainless Steel
Sleeve Flange	Not Required	Not Required	Zincless Bronze*

NOTES: Specifications subject to change without notice.
Valox® is a registered trademark of General Electric Co.
Vectra® is a registered trademark of Hoechast Calanese Corporation.
Ryton® is a registered trademark of Phillips 66.
*** Stainless Steel option available.**

FLOW RANGE: 10 -20 GPM **OUTLET SIZE: 1¼ " NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, .5 -5 HP/3450 RPM.
6" MOTOR STANDARD,7.5 -10HP/3450 RPM.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 2 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
16S05-5	A	1/2	4"	1 1/4" NPT	19.7	9.5	10.2	3.8	3.9	27
16S07-8	A	3/4	4"	1 1/4" NPT	23.4	10.7	12.7	3.8	3.9	29
16S10-10	A	1	4"	1 1/4" NPT	26.2	11.8	14.4	3.8	3.9	32
16S15-14	A	1 1/2	4"	1 1/4" NPT	32.8	15.1	17.7	3.8	3.9	36
16S20-18	A	2	4"	1 1/4" NPT	36.0	15.1	20.9	3.8	3.9	40
16S30-24	A	3	4"	1 1/4" NPT	46.5	20.6	25.9	3.8	3.9	64
16S50-38	A	5	4"	1 1/4" NPT	61.1	23.6	37.5	3.8	3.9	94
16S75-56DS*	B	7 1/2	6"	1 1/4" MPT	93.0	24.2	68.8	5.4	4.6	220
16S100-75DS*	B	10	6"	1 1/4" MPT	109.9	25.4	84.5	5.4	4.6	245

NOTES: All models suitable for use in 4" wells, unless otherwise noted.
Weights include pump end with motor in lbs..
* Built into sleeve 1¼" MPT discharge, 6" min. well dia.

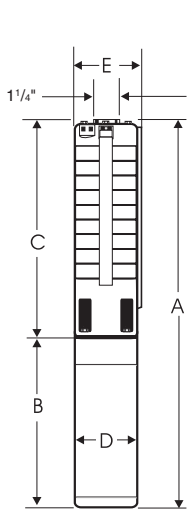


Fig. A

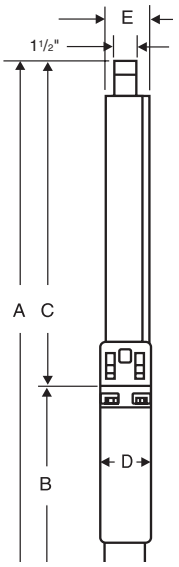


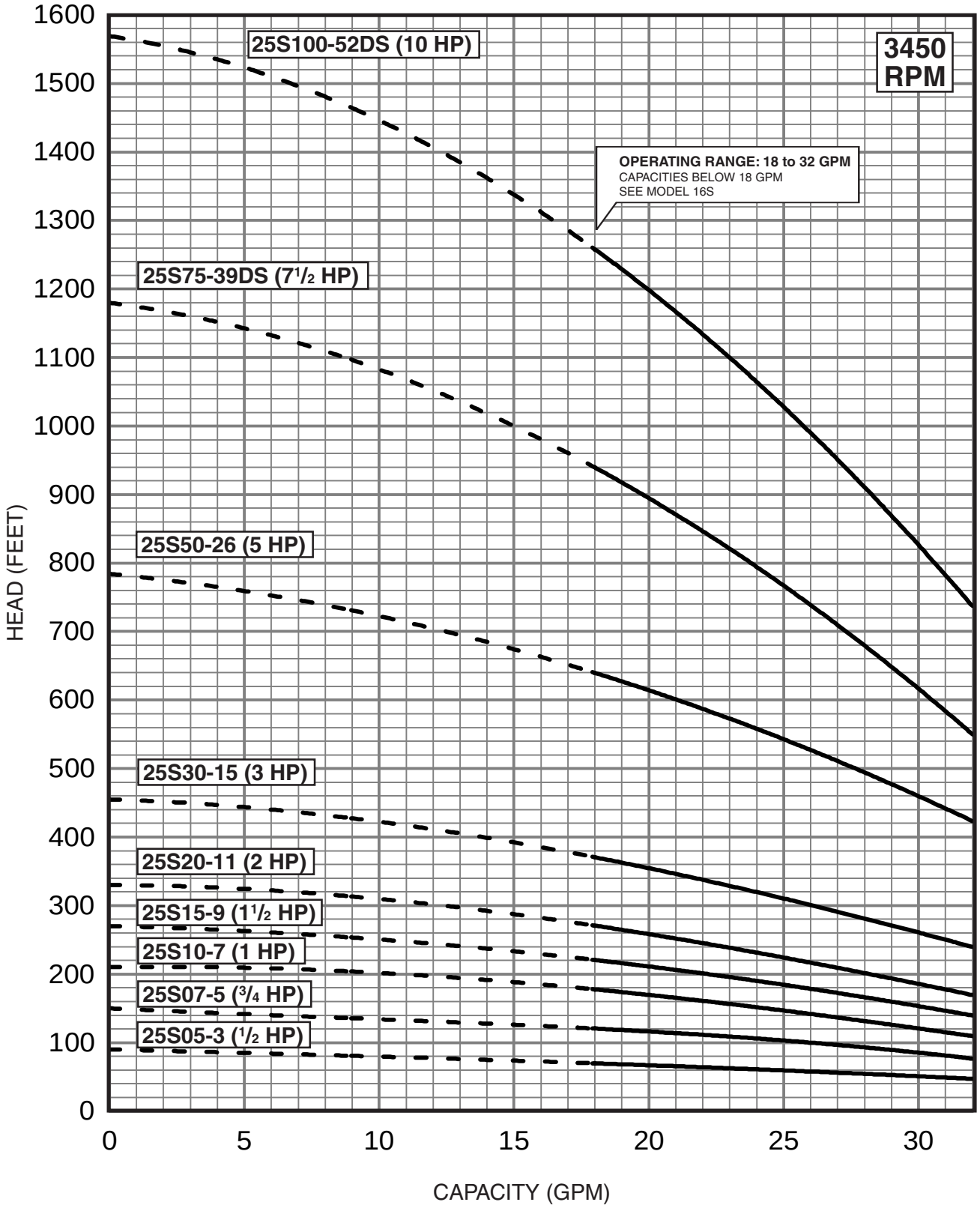
Fig. B

MATERIALS OF CONSTRUCTION

COMPONENT	SPLINED SHAFT (5-24 Stgs.)	CYLINDRICAL SHAFT (38 Stgs.)	DEEP SET (56-75 Stgs)
Check Valve Housing	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Check Valve	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Impeller	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Suction Interconnector	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Inlet Screen	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Pump Shaft	304 Stainless Steel	431 Stainless Steel	431 Stainless Steel
Straps	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Cable Guard	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Priming Inducer	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Coupling	316/431 Stainless Steel	316/431 Stainless Steel	329/416 Stainless Steel**
Check Valve Seat	NBR/304 Stainless Steel	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Top Bearing	NBR	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/PBT (Valox®)	NBR/PPS (Ryton®)	NBR/PPS (Ryton®)
Intermediate Bearings	NBR	304 Stainless Steel	NBR/316 Stainless Steel
Shaft Washer	Not Required	LCP (Vectra®)	LCP (Vectra®)
Split Cone	Not Required	304 Stainless Steel	304 Stainless Steel
Split Cone Nut	Not Required	316 Stainless Steel	304 Stainless Steel
Sleeve	Not Required	Not Required	316 Stainless Steel
Sleeve Flange	Not Required	Not Required	304 Stainless Steel
Coupling Key	Not Required	Not Required	302/304 Stainless Steel**

NOTES: Specifications are subject to change without notice.
Valox® is a registered trademark of General Electric Co.
Vectra® is a registered trademark of Hoechast Calanese Corporation.
Ryton® is a registered trademark of Phillips 66.
***Stainless Steel option available.**
** If using 4" non-standard motors, refer to 329/420/431 Stainless Steel for coupling.
A coupling key is not required.

FLOW RANGE: 18 -32 GPM **OUTLET SIZE: 1½ " NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, .5 -5 HP/3450 RPM.
6" MOTOR STANDARD,7.5 -10HP/3450 RPM.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 2 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
25S05-3	A	1/2	4"	1 1/2" NPT	18.1	9.5	8.6	3.8	3.9	26
25S07-5	A	3/4	4"	1 1/2" NPT	20.9	10.7	10.2	3.8	3.9	28
25S10-7	A	1	4"	1 1/2" NPT	23.7	11.8	11.9	3.8	3.9	29
25S15-9	A	1 1/2	4"	1 1/2" NPT	27.1	13.6	13.5	3.8	3.9	34
25S20-11	A	2	4"	1 1/2" NPT	30.3	15.1	15.2	3.8	3.9	37
25S30-15	A	3	4"	1 1/2" NPT	39.1	20.6	18.5	3.8	3.9	59
25S50-26	A	5	4"	1 1/2" NPT	51.2	23.6	27.6	3.8	3.9	76
25S75-39DS	A	7 1/2	6"	1 1/2" NPT	66.8	24.2	42.6	5.4	4.6	168
25S100-52DS*	B	10	6"	1 1/2" MPT	90.9	25.4	65.5	5.4	5.4	226

NOTES: All models suitable for use in 4" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
* Built into sleeve 1 1/2" MPT discharge, 6" min. well dia.

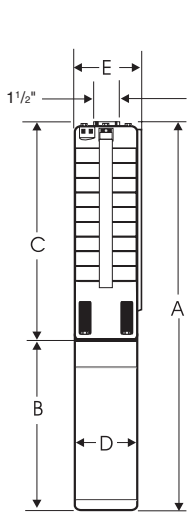


Fig. A

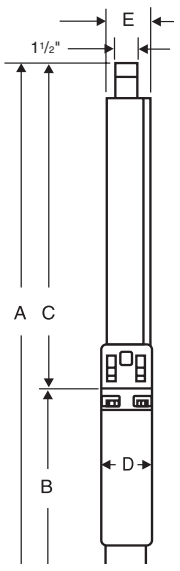


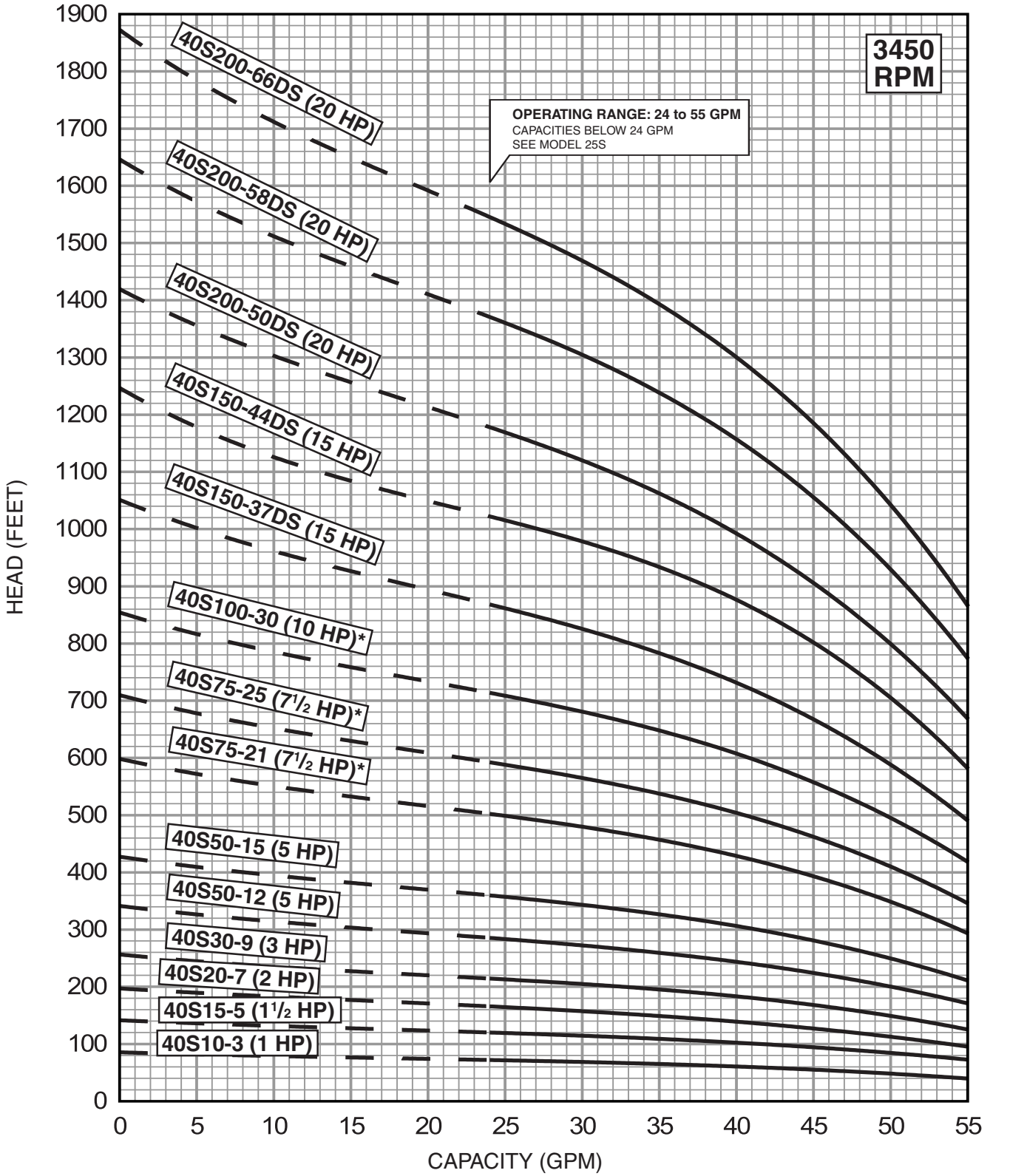
Fig. B

MATERIALS OF CONSTRUCTION

COMPONENT	SPLINED SHAFT (3-26 Stgs.)	CYLINDRICAL SHAFT (39 Stgs.)	DEEP SET (52 Stgs)
Check Valve Housing	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Check Valve	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Impeller	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Suction Interconnector	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Inlet Screen	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Pump Shaft	304 Stainless Steel	431 Stainless Steel	431 Stainless Steel
Straps	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Cable Guard	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Priming Inducer	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel
Coupling	316/431 Stainless Steel	316/431 Stainless Steel	329/416 Stainless Steel**
Check Valve Seat	NBR/304 Stainless Steel	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Top Bearing	NBR	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/PBT (Valox®)	NBR/PPS (Ryton®)	NBR/PPS (Ryton®)
Intermediate Bearings	NBR	304 Stainless Steel	NBR/316 Stainless Steel
Shaft Washer	Not Required	LCP (Vectra®)	LCP (Vectra®)
Split Cone	Not Required	304 Stainless Steel	304 Stainless Steel
Split Cone Nut	Not Required	316 Stainless Steel	304 Stainless Steel
Sleeve	Not Required	Not Required	316 Stainless Steel
Sleeve Flange	Not Required	Not Required	304 Stainless Steel
Coupling Key	Not Required	Not Required	302/304 Stainless Steel**

NOTES: Specifications are subject to change without notice.
Valox® is a registered trademark of General Electric Co.
Vectra® is a registered trademark of Hoechast Calanese Corporation.
Ryton® is a registered trademark of Phillips 66.
***Stainless Steel option available.**
** If using 4" non-standard motors, refer to 329/420/431 Stainless Steel for coupling.
A coupling key is not required.

FLOW RANGE: 24 - 55 GPM **OUTLET SIZE: 2 " NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 1-10 HP/3450 RPM.
6" MOTOR STANDARD,15-20 HP/3450 RPM.
* Also available with 6" motor.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 5 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
40S10-3	A	1	4"	2" NPT	24.6	11.8	12.8	3.8	3.9	32
40S15-5	A	1 1/2	4"	2" NPT	29.7	13.6	16.1	3.8	3.9	37
40S20-7	A	2	4"	2" NPT	34.5	15.1	19.4	3.8	3.9	41
40S30-9	A	3	4"	2" NPT	43.3	20.6	22.7	3.8	3.9	65
40S50-12	A	5	4"	2" NPT	51.3	23.6	27.7	3.8	3.9	78
40S50-15	A	5	4"	2" NPT	56.2	23.6	32.6	3.8	3.9	84
40S75-21*	A	7 1/2	4"	2" NPT	74.6	29.6	45.0	3.8	3.9	120
40S75-25*	A	7 1/2	4"	2" NPT	81.2	29.6	51.6	3.8	3.9	124
40S100-30*	A	10	4"	2" NPT	103.7	43.9	59.8	3.8	3.9	181
40S150-37DS	A	15	6"	2" NPT	99.5	28.0	71.5	5.4	5.4	244
40S150-44DS	A	15	6"	2" NPT	111.0	28.0	83.0	5.4	5.4	340
40S200-50DS**	B	20	6"	2" MPT	136.0	30.6	105.4	5.4	5.5	319
40S200-58DS**	B	20	6"	2" MPT	149.2	30.6	118.6	5.4	5.5	334
40S200-66DS**	B	20	6"	2" MPT	162.4	30.6	131.8	5.4	5.5	394

NOTES: All models suitable for use in 4" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
* Also available with 6" motor.
** Built into sleeve 2" MPT discharge, 6" min. well dia.

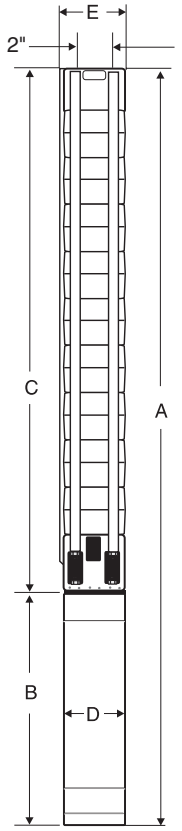


Fig. A

MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (3-44 Stgs.)	DEEP SET (50-66 Stgs.)
Check Valve Housing	304 Stainless Steel	304 Stainless Steel
Check Valve	304 Stainless Steel	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel	304 Stainless Steel
Impeller	304 Stainless Steel	304 Stainless Steel
Suction Interconnector	304 Stainless Steel	304 Stainless Steel
Inlet Screen	304 Stainless Steel	304 Stainless Steel
Pump Shaft	431 Stainless Steel	431 Stainless Steel
Straps	304 Stainless Steel	304 Stainless Steel
Cable Guard	304 Stainless Steel	304 Stainless Steel
Priming Inducer	304 Stainless Steel	304 Stainless Steel
Coupling	316/431 Stainless Steel **	329/ 416 Stainless Steel
Check Valve Seat	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Top Bearing	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Intermediate Bearings	NBR/316 Stainless Steel	NBR/316 Stainless Steel
Shaft Washer	LCP (Vectra®)	LCP (Vectra®)
Split Cone	304 Stainless Steel	304 Stainless Steel
Split Cone Nut	304 Stainless Steel	304 Stainless Steel
Sleeve	Not Required	316 Stainless Steel
Sleeve Flange	Not Required	304 Stainless Steel

NOTES: Specifications are subject to change without notice.
Vectra® is a registered trademark of Hoechast Calanese Corporation.
***Stainless Steel option available.**

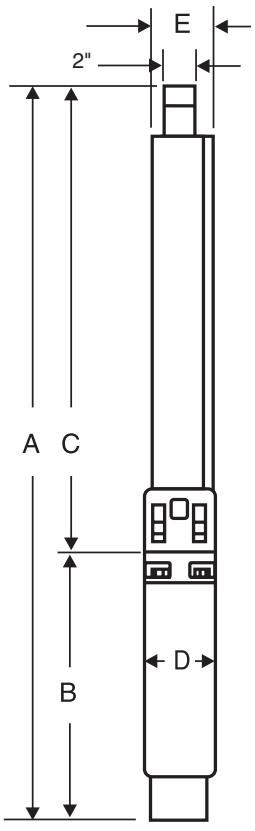
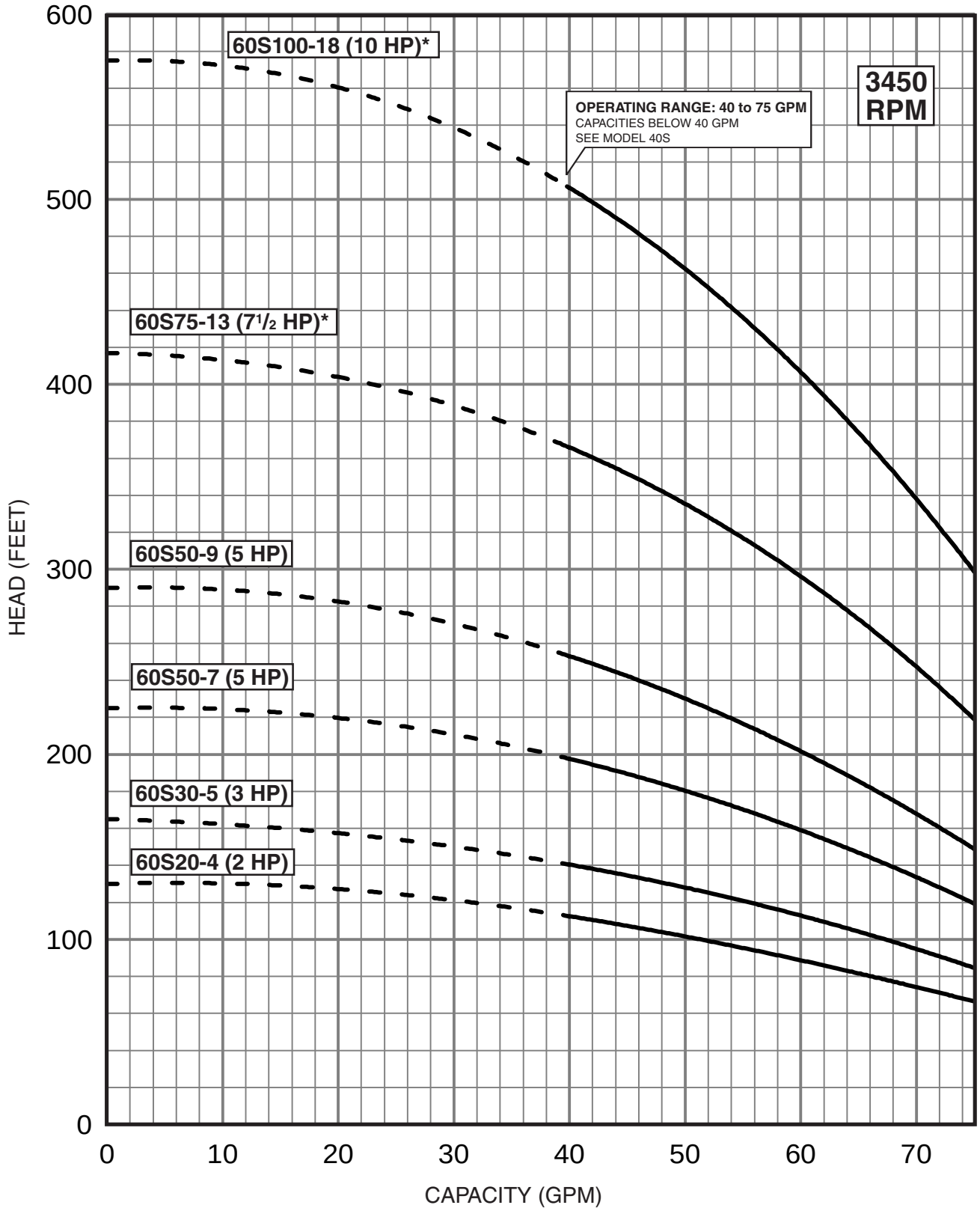


Fig. B

FLOW RANGE: 40 -75 GPM **OUTLET SIZE: 2 " NPT** **NOMINAL DIA. 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 3450 RPM.
* Also available with 6" motor.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 5 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
60S20-4	A	2	4"	2" NPT	32.6	15.1	17.5	3.8	3.9	39
60S30-5	A	3	4"	2" NPT	40.7	20.6	20.1	3.8	3.9	64
60S50-7	A	5	4"	2" NPT	48.8	23.6	25.2	3.8	3.9	75
60S50-9	A	5	4"	2" NPT	53.9	23.6	30.3	3.8	3.9	80
60S75-13*	A	7 1/2	4"	2" NPT	70.1	29.6	40.5	3.8	3.9	105
60S100-18*	A	10	4"	2" NPT	97.3	43.9	53.4	3.8	3.9	160

NOTES: All models suitable for use in 4" wells, unless otherwise noted.
Weights include pump end with motor in lbs..
* Also available with 6" motor.

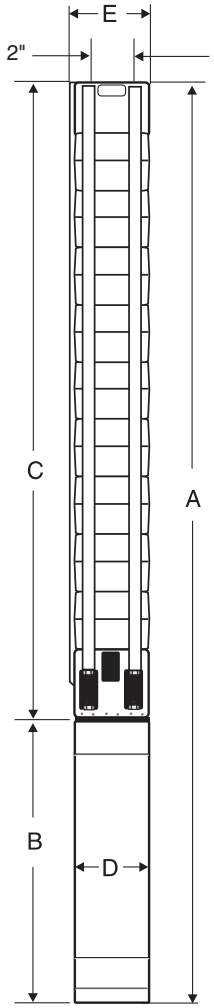


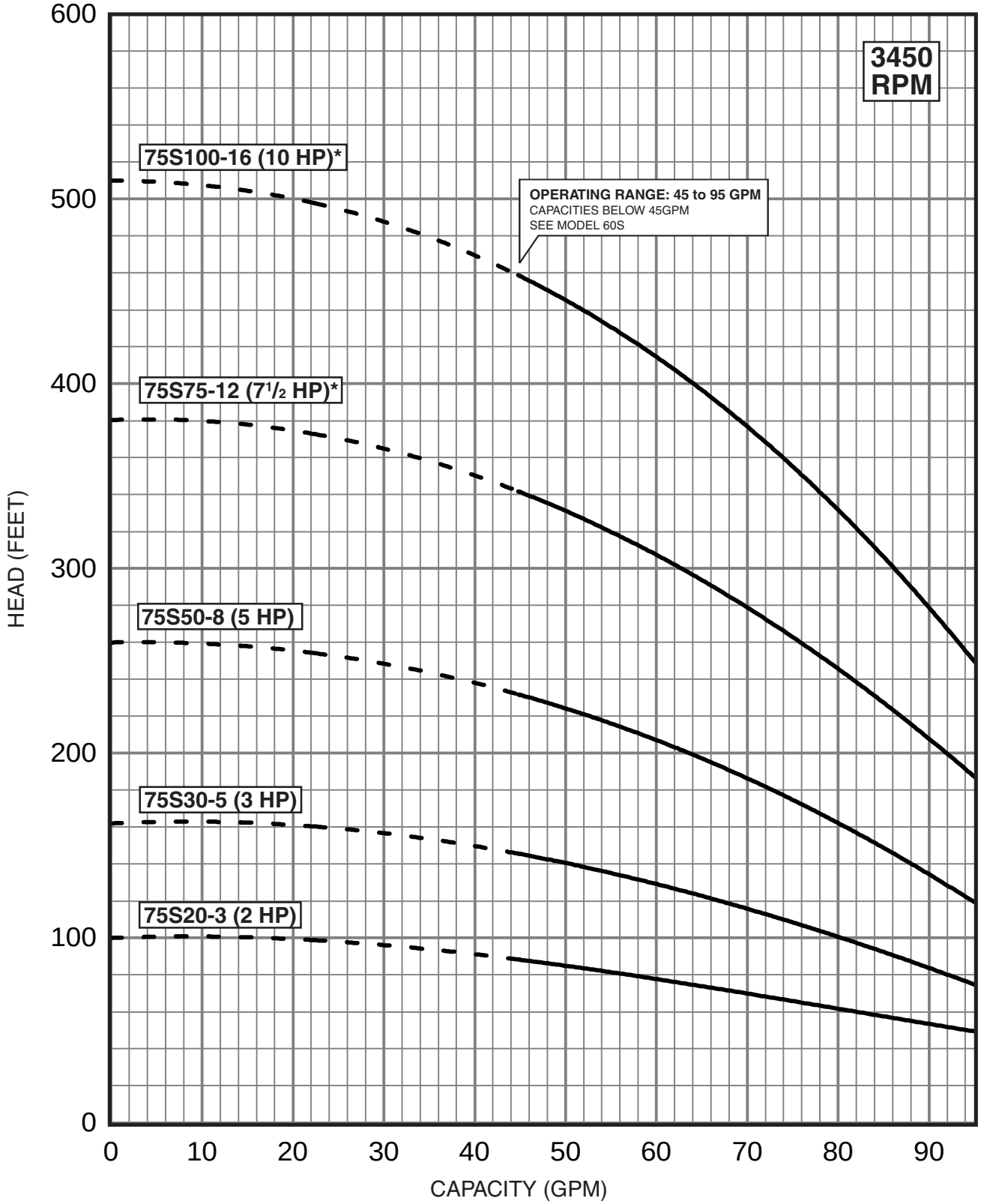
Fig. A

MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (4-18 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Pump Shaft	431 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Priming Inducer	304 Stainless Steel
Coupling	316/431 Stainless Steel**
Check Valve Seat	NBR/316 Stainless Steel
Top Bearing	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/316 Stainless Steel
Intermediate Bearings	NBR/316 Stainless Steel
Shaft Washer	LCP (Vectra®)
Split Cone	304 Stainless Steel
Split Cone Nut	304 Stainless Steel

NOTES: Specifications are subject to change without notice.
Vectra® is a registered trademark of Hoechast Calanese Corporation.

FLOW RANGE: 45 - 95 GPM **OUTLET SIZE: 2" NPT** **NOMINAL DIA.: 4"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD,2-10 Hp 3450 RPM.
* Also available with 6" motor, performance is the same only at Best Effeciency point.
Consult factory for actual performance.

Performance conforms to ISO 9906. 1999 (E) Annex A
Minimum submergance is 5 feet.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
75S20-3	A	2	4"	2" NPT	30.0	15.1	14.9	3.8	3.9	38
75S30-5	A	3	4"	2" NPT	40.7	20.6	20.1	3.8	3.9	64
75S50-8	A	5	4"	2" NPT	51.4	23.6	27.8	3.8	3.9	78
75S75-12*	A	7 1/2	4"	2" NPT	67.5	29.6	37.9	3.8	3.9	100
75S100-16*	A	10	4"	2" NPT	92.1	43.9	48.2	3.8	3.9	155

NOTES: All models suitable for use in 4" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
* Also available with 6" motor, performance is the same only at Best Efficiency point. Consult factory for actual performance.

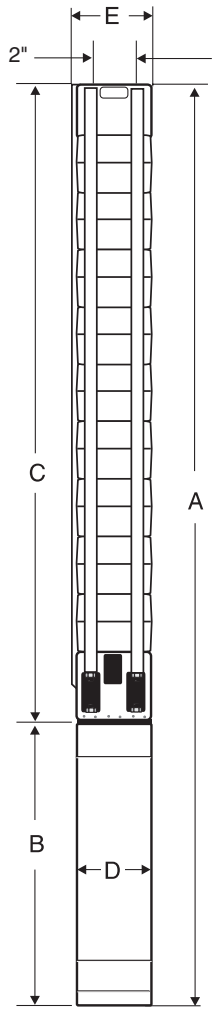


Fig. A

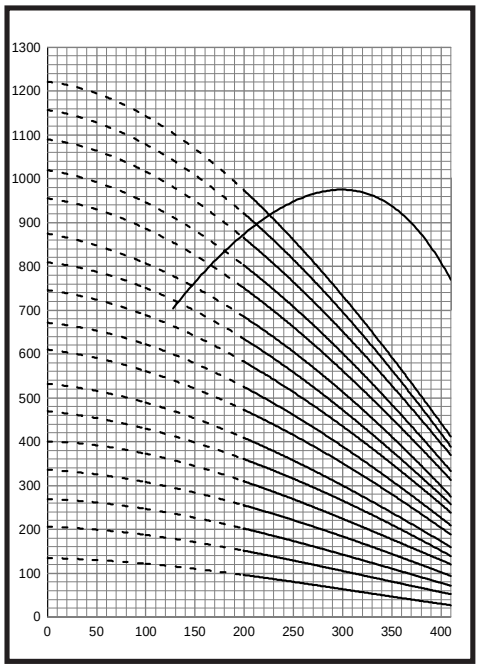
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (3-16 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Pump Shaft	431 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Priming Inducer	304 Stainless Steel
Coupling	316/431 Stainless Steel**
Check Valve Seat	NBR/316 Stainless Steel
Top Bearing	NBR/316 Stainless Steel
Impeller Seal Ring	NBR/316 Stainless Steel
Intermediate Bearings	NBR/316 Stainless Steel
Shaft Washer	LCP (Vectra®)
Split Cone	304 Stainless Steel
Split Cone Nut	304 Stainless Steel

NOTES: Specifications are subject to change without notice.
Vectra® is a registered trademark of Hoechast Calanese Corporation.

Performance Curves and Technical Data

6-Inch, 8-Inch & 10-Inch Submersible Pumps



Performance Curves

Materials of Construction

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
85S15-1	A	1 1/2	4"	3" NPT	25.9	13.6	12.3	3.75	5.2	37
85S30-2	A	3	4"	3" NPT	35.3	20.6	14.7	3.75	5.2	61
85S50-3	A	5	4"	3" NPT	40.7	23.6	17.1	3.75	5.2	75
85S50-4	A	5	4"	3" NPT	43.1	23.6	19.5	3.75	5.2	77
85S75-5	A	7 1/2	4"	3" NPT	51.5	29.6	21.9	3.75	5.2	95
85S75-6	A	7 1/2	4"	3" NPT	53.9	29.6	24.3	3.75	5.2	97
85S100-7	A	10	4"	3" NPT	70.5	43.9	26.6	3.75	5.2	151
85S100-8	A	10	4"	3" NPT	72.9	43.9	29.0	3.75	5.2	154
85S100-9	A	10	4"	3" NPT	75.3	43.9	31.4	3.75	5.2	156
85S75-5	A	7 1/2	6"	3" NPT	46.7	24.2	22.5	5.38	5.6	135
85S75-6	A	7 1/2	6"	3" NPT	49.1	24.2	24.9	5.38	5.6	137
85S100-7	A	10	6"	3" NPT	52.7	25.4	27.3	5.38	5.6	148
85S100-8	A	10	6"	3" NPT	55.0	25.4	29.6	5.38	5.6	151
85S100-9	A	10	6"	3" NPT	57.4	25.4	32.0	5.38	5.6	153
85S150-10	A	15	6"	3" NPT	62.4	28.0	34.4	5.38	5.6	170
85S150-11	A	15	6"	3" NPT	64.8	28.0	36.8	5.38	5.6	174
85S150-12	A	15	6"	3" NPT	67.2	28.0	39.2	5.38	5.6	176
85S150-13	A	15	6"	3" NPT	69.6	28.0	41.6	5.38	5.6	178
85S200-14	A	20	6"	3" NPT	74.5	30.6	43.9	5.38	5.6	193
85S200-15	A	20	6"	3" NPT	76.9	30.6	46.3	5.38	5.6	198
85S200-16	A	20	6"	3" NPT	79.3	30.6	48.7	5.38	5.6	200
85S200-17	A	20	6"	3" NPT	81.7	30.6	51.1	5.38	5.6	202
85S200-18	A	20	6"	3" NPT	84.1	30.6	53.5	5.38	5.6	204
85S250-19	A	25	6"	3" NPT	88.9	33.1	55.8	5.38	5.6	240
85S250-20	A	25	6"	3" NPT	91.9	33.1	58.8	5.38	5.6	244
85S250-21	A	25	6"	3" NPT	94.3	33.1	61.2	5.38	5.6	246
85S250-22	A	25	6"	3" NPT	96.7	33.1	63.6	5.38	5.6	249
85S300-23	A	30	6"	3" NPT	101.9	35.7	66.2	5.38	5.6	264
85S300-24	A	30	6"	3" NPT	104.1	35.7	68.4	5.38	5.6	266
85S300-25	A	30	6"	3" NPT	106.4	35.7	70.7	5.38	5.6	271
85S300-26	A	30	6"	3" NPT	108.8	35.7	73.1	5.38	5.6	273
85S300-27	A	30	6"	3" NPT	116.3	40.8	75.5	5.38	5.6	278
85S400-28	A	40	6"	3" NPT	118.7	40.8	77.9	5.38	5.6	281
85S400-29	A	40	6"	3" NPT	121.1	40.8	80.3	5.38	5.6	283
85S400-30	A	40	6"	3" NPT	123.4	40.8	82.6	5.38	5.6	287
85S400-33*	B	40	6"	3" NPT	139.7	40.8	98.9	5.38	6.9	343
85S400-36*	B	40	6"	3" NPT	146.9	40.8	106.1	5.38	6.9	354
85S500-39*	B	50	6"	3" NPT	171.0	57.8	113.2	5.38	6.9	448
85S400-33*	B	40	8"	3" NPT	134.7	35.8	98.9	7.5	6.9	377
85S400-36*	B	40	8"	3" NPT	141.9	35.8	106.1	7.5	6.9	390
85S500-39*	B	50	8"	3" NPT	152.0	38.8	113.2	7.5	6.9	498

NOTES: All models suitable for use in 6" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
* Built into sleeve 3" NPT discharge, 8" min. well dia.

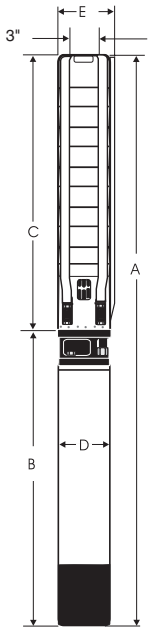


Fig. A

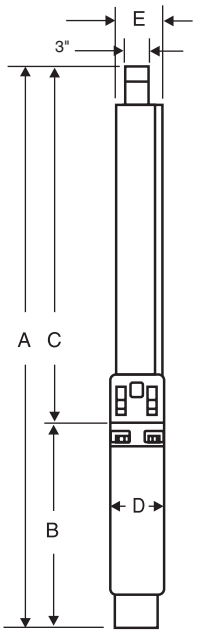
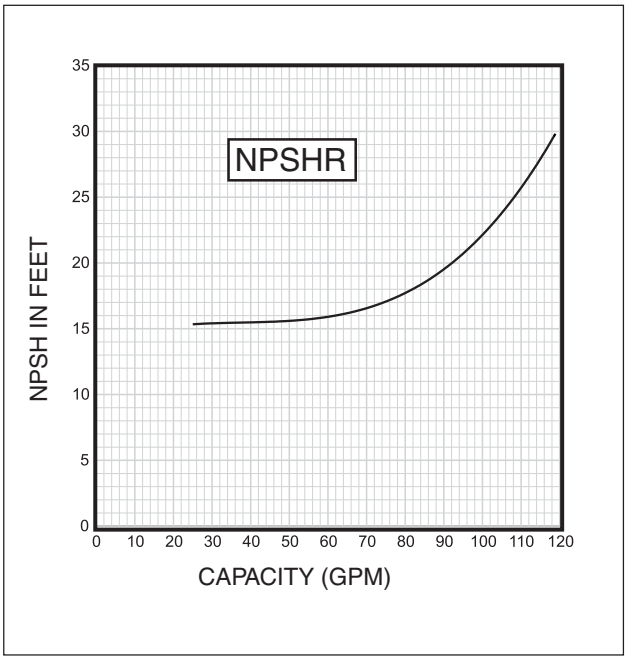


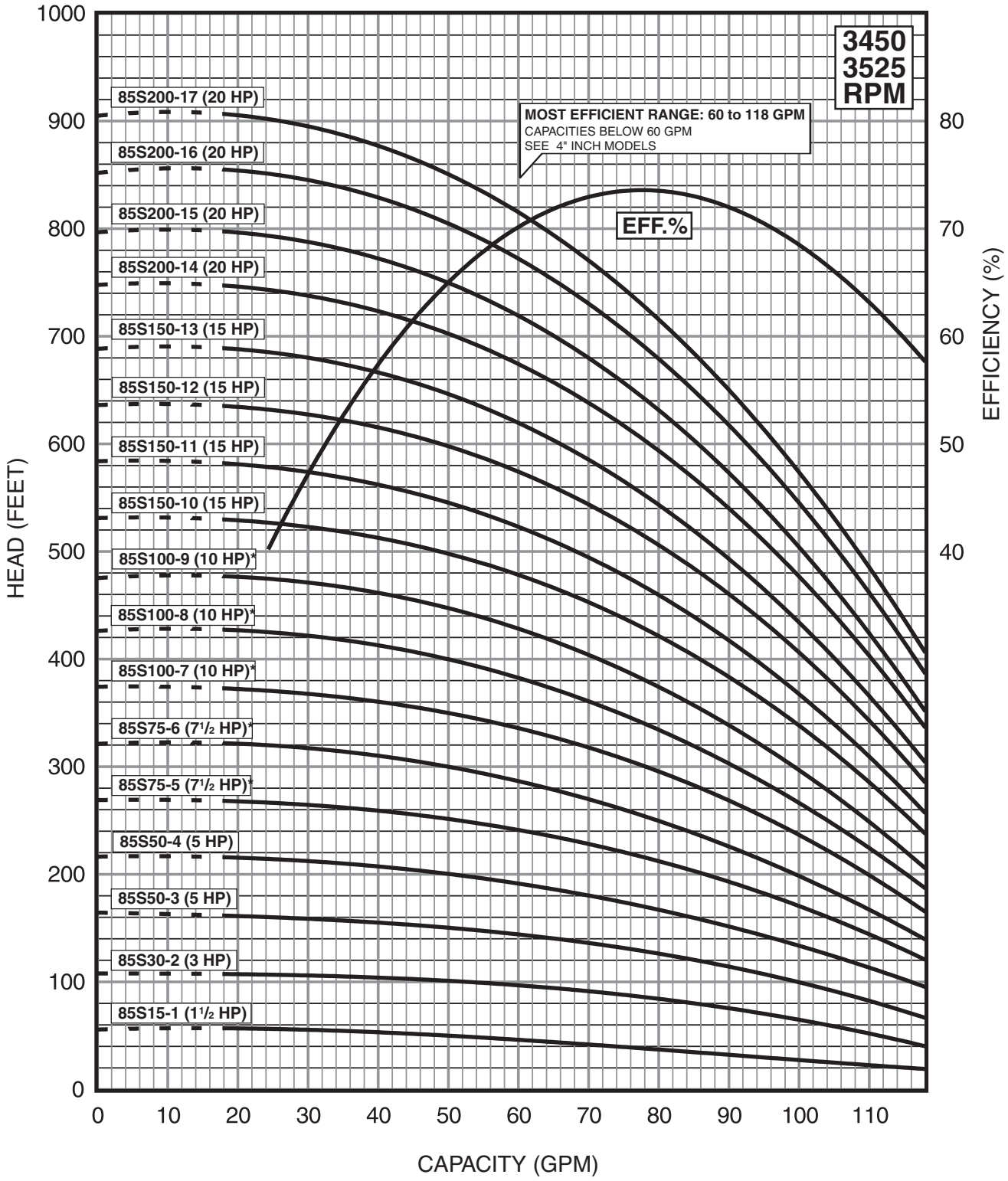
Fig. B

MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (1- 39 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Seal Ring Support	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Priming Inducer	304 Stainless Steel
Coupling	316/329 Stainless Steel**
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Check Valve Seat	NBR/316 Stainless Steel
Upthrust Disc	Carbon/Graphite
Upthrust Stop Washer	304 Stainless Steel
8" Motor Adaptor Plate	304 Stainless Steel
Sleeve *	316 Stainless Steel
Sleeve Flange *	316 Stainless Steel
NOTES: Specifications are subject to change without notice. * Required for 33-39 stages. ** 4" Coupling made of 316 Stainless Steel	



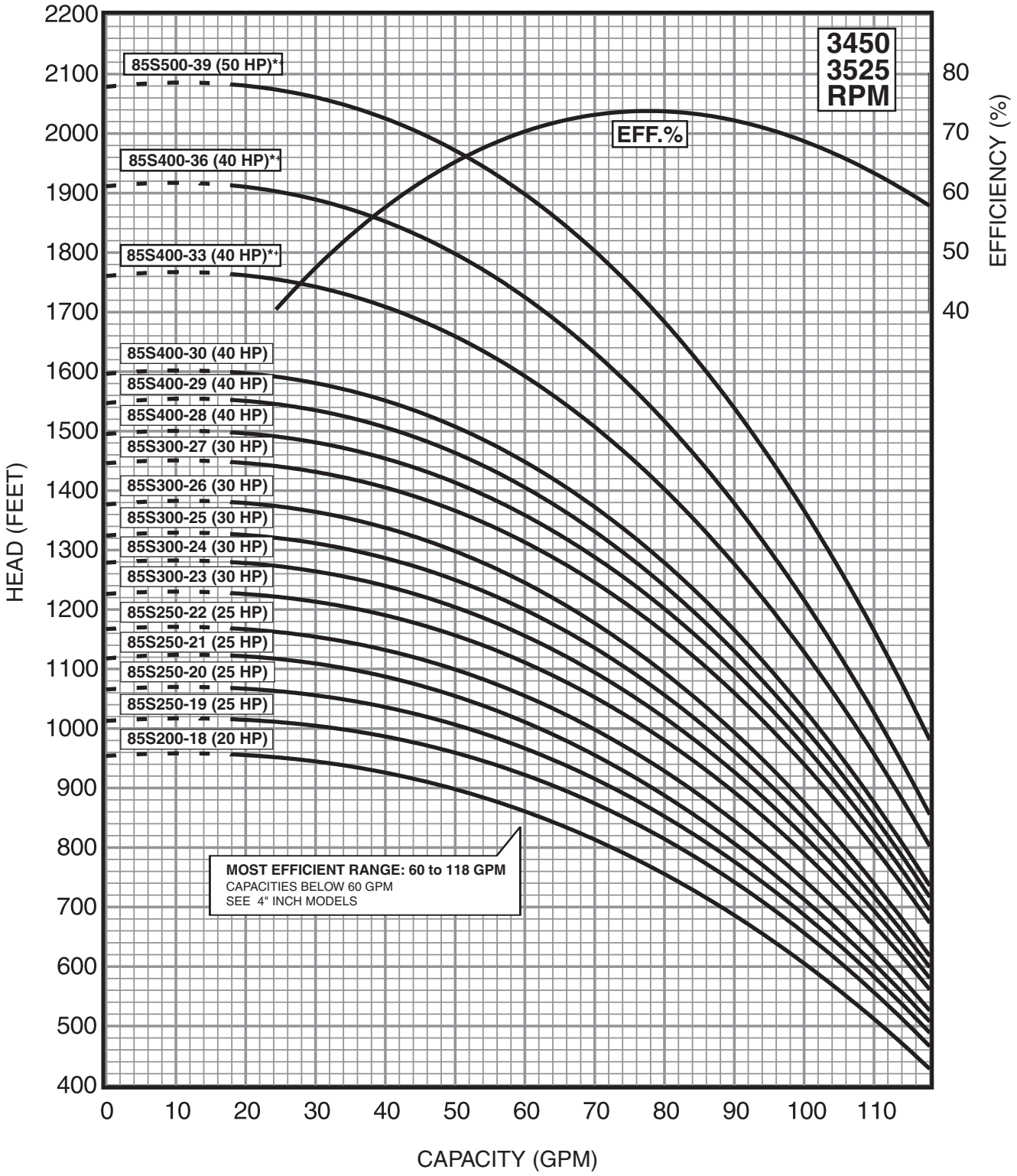
FLOW RANGE: 18 -118 GPM **OUTLET SIZE: 3" NPT** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 1.5-5 HP/3450 RPM
6" MOTOR STANDARD, 7.5-50 HP/3450 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 5 ft. min. submergence.

FLOW RANGE: 18 -118 GPM **OUTLET SIZE: 3" NPT** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
* Built into sleeve 3" male NPT discharge/ 8" min. well diameter.
6" MOTOR STANDARD, 7.5-50 HP/3450 RPM.
+Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 5 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
150S20-1	A	2	4"	3" NPT	27.3	13.6	13.7	3.75	5.2	55
150S50-2	A	5	4"	3" NPT	41.1	23.6	17.5	3.75	5.2	75
150S75-3	A	7 1/2	4"	3" NPT	50.9	29.6	21.3	3.75	5.2	92
150S75-4	A	7 1/2	4"	3" NPT	54.7	29.6	25.1	3.75	5.2	97
150S100-5	A	10	4"	3" NPT	72.8	43.9	28.9	3.75	5.2	151
150S75-4	A	7 1/2	6"	3" NPT	49.9	24.2	25.7	5.38	5.6	135
150S100-5	A	10	6"	3" NPT	54.9	25.4	29.5	5.38	5.6	148
150S150-6	A	15	6"	3" NPT	61.3	28.0	33.3	5.38	5.6	167
150S150-7	A	15	6"	3" NPT	65.0	28.0	37.0	5.38	5.6	169
150S150-8	A	15	6"	3" NPT	68.8	28.0	40.8	5.38	5.6	174
150S200-9	A	20	6"	3" NPT	75.2	30.6	44.6	5.38	5.6	191
150S200-10	A	20	6"	3" NPT	79.0	30.6	48.4	5.38	5.6	193
150S200-11	A	20	6"	3" NPT	82.8	30.6	52.2	5.38	5.6	198
150S250-12	A	25	6"	3" NPT	89.0	33.1	55.9	5.38	5.6	235
150S250-13	A	25	6"	3" NPT	92.8	33.1	59.7	5.38	5.6	238
150S250-14	A	25	6"	3" NPT	96.6	33.1	63.5	5.38	5.6	242
150S300-15	A	30	6"	3" NPT	103.0	35.7	67.3	5.38	5.6	260
150S300-16	A	30	6"	3" NPT	106.8	35.7	71.1	5.38	5.6	262
150S300-17	A	30	6"	3" NPT	110.5	35.7	74.8	5.38	5.6	266
150S400-18	A	40	6"	3" NPT	119.4	40.8	78.6	5.38	5.6	306
150S400-19	A	40	6"	3" NPT	123.2	40.8	82.4	5.38	5.6	308
150S400-20	A	40	6"	3" NPT	127.0	40.8	86.2	5.38	5.6	323
150S400-21	A	40	6"	3" NPT	130.8	40.8	90.0	5.38	5.7	334
150S400-22	A	40	6"	3" NPT	134.5	40.8	93.7	5.38	5.7	338
150S400-23	A	40	6"	3" NPT	138.3	40.8	97.5	5.38	5.7	340
150S500-24	A	50	6"	3" NPT	162.2	57.8	104.4	5.38	6.1	442
150S500-25	A	50	6"	3" NPT	166.0	57.8	108.2	5.38	6.1	444
150S500-26	A	50	6"	3" NPT	169.8	57.8	112.0	5.38	6.1	446
150S500-27	A	50	6"	3" NPT	173.6	57.8	115.8	5.38	6.1	448
150S500-28	A	50	6"	3" NPT	183.4	63.8	119.6	5.38	7.1	450
150S600-29	A	60	6"	3" NPT	193.7	63.8	129.9	5.38	7.1	448
150S600-31	A	60	6"	3" NPT	201.3	63.8	137.5	5.38	7.1	452
150S600-33	A	60	6"	3" NPT	208.8	63.8	145.0	5.38	7.1	456
150S500-24	A	50	8"	3" NPT	143.2	38.8	104.4	7.50	7.5	492
150S500-25	A	50	8"	3" NPT	147.0	38.8	108.2	7.50	7.5	495
150S500-26	A	50	8"	3" NPT	150.8	38.8	112.0	7.50	7.5	497
150S500-27	A	50	8"	3" NPT	154.6	38.8	115.8	7.50	7.5	499
150S500-28	A	50	8"	3" NPT	158.4	38.8	119.6	7.50	7.5	501
150S600-29*	B	60	8"	3" NPT	169.7	41.8	127.9	7.50	7.5	539
150S600-31*	B	60	8"	3" NPT	177.3	41.8	135.5	7.50	7.5	543
150S600-33*	B	60	8"	3" NPT	184.8	41.8	143.0	7.50	7.5	547
150S750-36*	B	75	8"	3" NPT	201.8	47.4	154.4	7.50	7.5	592
150S750-39*	B	75	8"	3" NPT	213.1	47.4	165.7	7.50	7.5	598

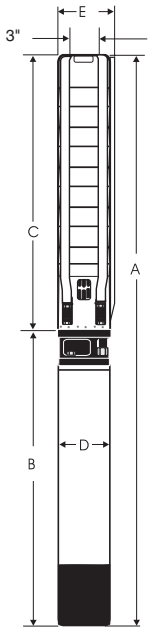


Fig. A

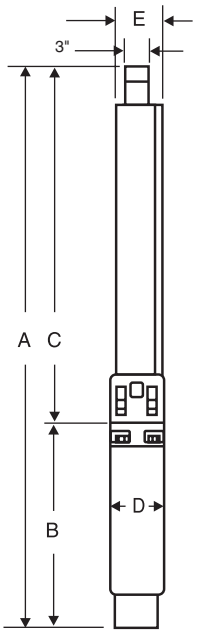


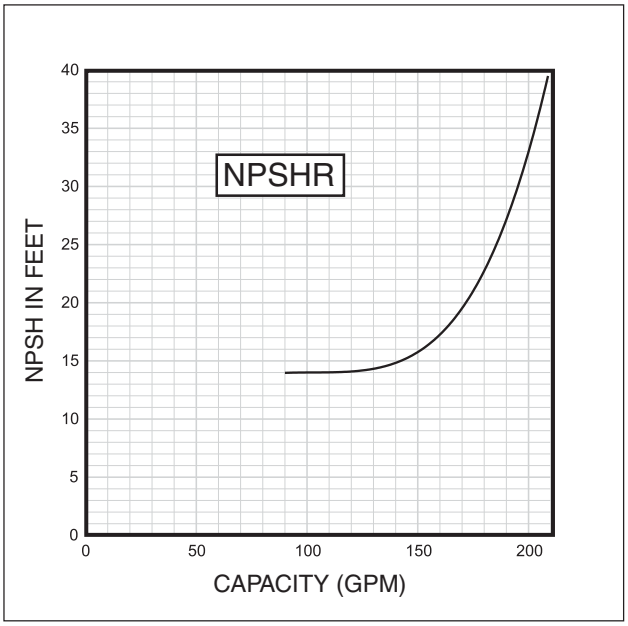
Fig. B

NOTES: All models suitable for use in 6" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
* Built into sleeve 3" NPT discharge, 8" min. well dia.

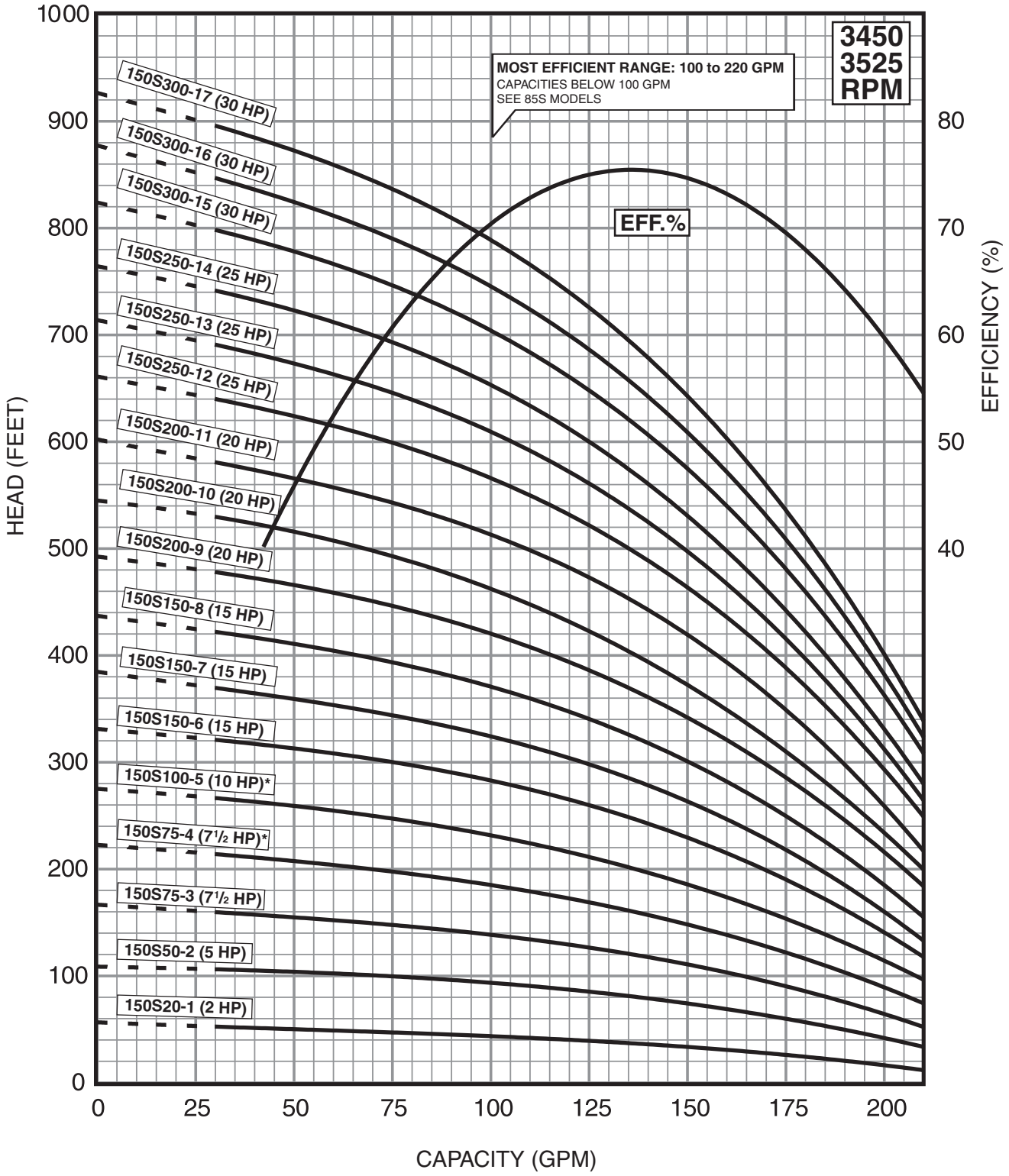
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (1-39 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Seal Ring Support Plate	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Priming Inducer	304 Stainless Steel
Coupling	316/329 Stainless Steel**
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Check Valve Seat	NBR/316 Stainless Steel
Top Bearing	NBR/304 Stainless Steel
Upthrust Disc	Carbon/Graphite
Upthrust Stop Washer	304 Stainless Steel
8" Motor Adaptor Plate	304 Stainless Steel
Sleeve*	316 Stainless Steel
Sleeve Flange	304 Stainless Steel

NOTES: Specifications are subject to change without notice.
***Required for 29-39 stage models.**
** 4" Coupling made of 316 Stainless Steel.



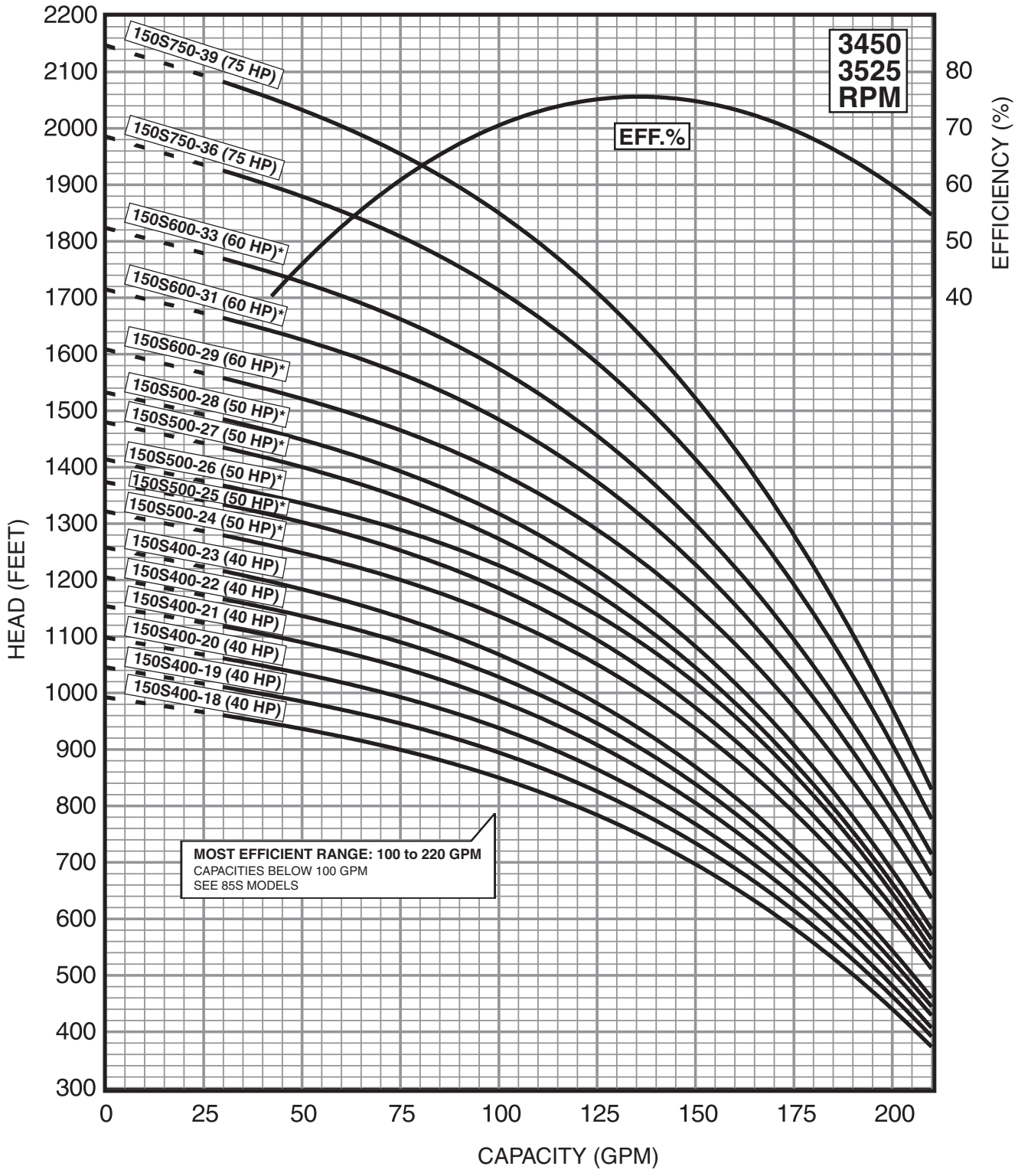
FLOW RANGE: 30 -220 GPM **OUTLET SIZE: 3" NPT** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 2-10 HP/3450 RPM
6" MOTOR STANDARD, 7.5-60 HP/3450 RPM.
8" MOTOR STANDARD, 75 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 5 ft. min. submergence.

FLOW RANGE: 30 -220 GPM **OUTLET SIZE: 3" NPT** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 7.5-60 HP/3450 RPM.
8" MOTOR STANDARD, 75 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 5 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES A	B	C	D	E	APPROX. SHIP WT.
230S20-1B	A	2	4"	3" NPT	29.7	15.1	14.6	3.8	5.7	44
230S30-1A	A	3	4"	3" NPT	38.2	23.6	14.6	3.8	5.7	55
230S50-1	A	5	4"	3" NPT	44.2	29.6	14.6	3.8	5.7	65
230S50-2AB	A	5	4"	3" NPT	48.5	29.6	18.9	3.8	5.7	71
230S75-2	A	7.5	4"	3" NPT	48.5	29.6	18.9	3.8	5.7	88
230S75-2	A	7.5	6"	3" NPT	43.0	24.2	18.9	5.4	5.7	124
230S75-3BB	A	7.5	4"	3" NPT	53.5	29.6	23.9	3.8	5.7	96
230S75-3BB	A	7.5	6"	3" NPT	48.1	24.2	23.9	5.4	5.7	96
230S100-3	A	10	4"	3" NPT	67.8	43.9	23.9	3.8	5.7	146
230S100-3	A	10	6"	3" NPT	49.3	25.4	23.9	5.4	5.7	140
230S100-4BC	A	10	4"	3" NPT	72.3	43.9	28.4	3.8	5.7	147
230S100-4BC	A	10	6"	3" NPT	53.8	25.4	28.4	5.4	5.7	147
230S150-4	A	15	6"	3" NPT	56.4	28.0	28.4	5.4	5.7	161
230S150-5B	A	15	6"	3" NPT	60.8	28.0	32.8	5.4	5.7	165
230S200-5	A	20	6"	3" NPT	63.4	30.6	32.8	5.4	5.7	167
230S200-6	A	20	6"	3" NPT	67.8	30.6	37.3	5.4	5.7	186
230S200-7C	A	20	6"	3" NPT	67.8	30.6	37.3	5.4	5.7	202
230S250-7	A	25	6"	3" NPT	74.9	33.1	41.7	5.4	5.7	202
230S250-8B	A	25	6"	3" NPT	79.3	33.1	46.2	5.4	5.7	209
230S250-8	A	25	6"	3" NPT	79.3	33.1	46.2	5.4	5.7	209
230S250-9BB	A	25	6"	3" NPT	83.8	33.1	50.6	5.4	5.7	228
230S300-9	A	30	6"	3" NPT	86.3	35.7	50.6	5.4	5.7	228
230S400-10*	A	40	6"	3" NPT	95.9	40.81	55.1	5.4	5.7	234
230S400-11*	A	40	6"	3" NPT	100.3	40.81	59.5	5.4	5.7	273
230S400-12*	A	40	6"	3" NPT	104.8	40.81	64.0	5.4	5.7	279
230S400-13*	A	40	6"	3" NPT	109.2	40.81	68.4	5.4	5.7	284
230S500-14*	A	50	6"	3" NPT	130.7	57.83	72.9	5.4	5.7	388
230S500-15*	A	50	6"	3" NPT	135.2	57.83	77.3	5.4	5.7	393
230S500-16*	A	50	6"	3" NPT	139.6	57.83	81.8	5.4	5.7	399
230S600-17*	A	60	6"	3" NPT	151.2	63.83	87.4	5.4	5.7	438
230S600-18*	A	60	6"	3" NPT	155.6	63.83	91.8	5.4	5.7	445
230S600-19*	A	60	6"	3" NPT	160.1	63.83	96.3	5.4	5.7	449
230S600-17	A	60	8"	3" NPT	129.2	41.79	87.4	7.5	7.6	544
230S600-18	A	60	8"	3" NPT	133.6	41.79	91.8	7.5	7.6	551
230S600-19	A	60	8"	3" NPT	138.0	41.79	96.3	7.5	7.6	555
230S750-20**	B	75	8"	4" M-NPT	154.7	47.41	107.3	7.5	7.6	634
230S750-22**	B	75	8"	4" M-NPT	163.6	47.41	116.2	7.5	7.6	681

NOTES: All models suitable for use in 6" wells, unless equipped with 8" motor.
Weights include pump end with motor in lbs.
* Alternate motor sizes available.
** Built into sleeve, 4" NPT, 8" motor required.

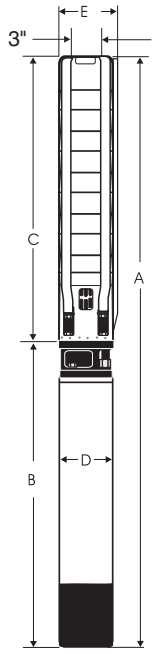


Fig. A

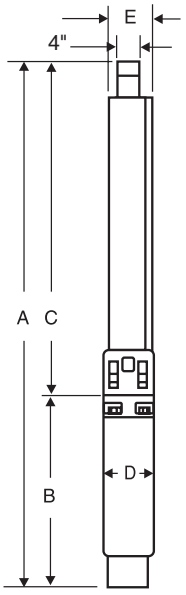
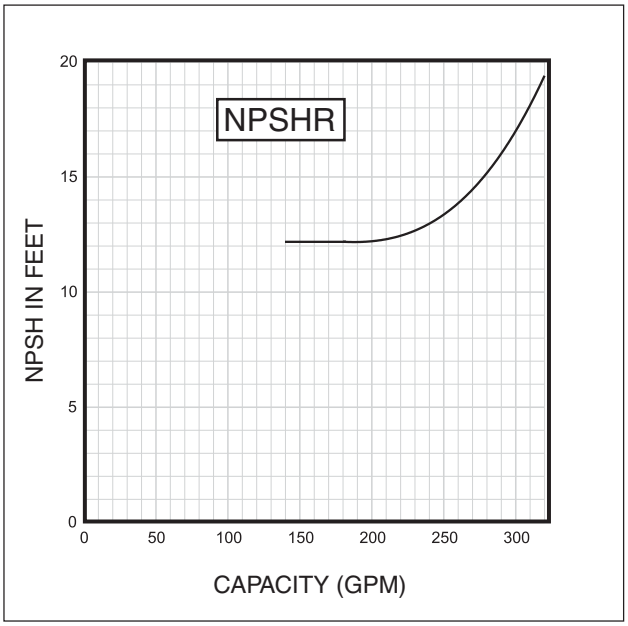


Fig. B

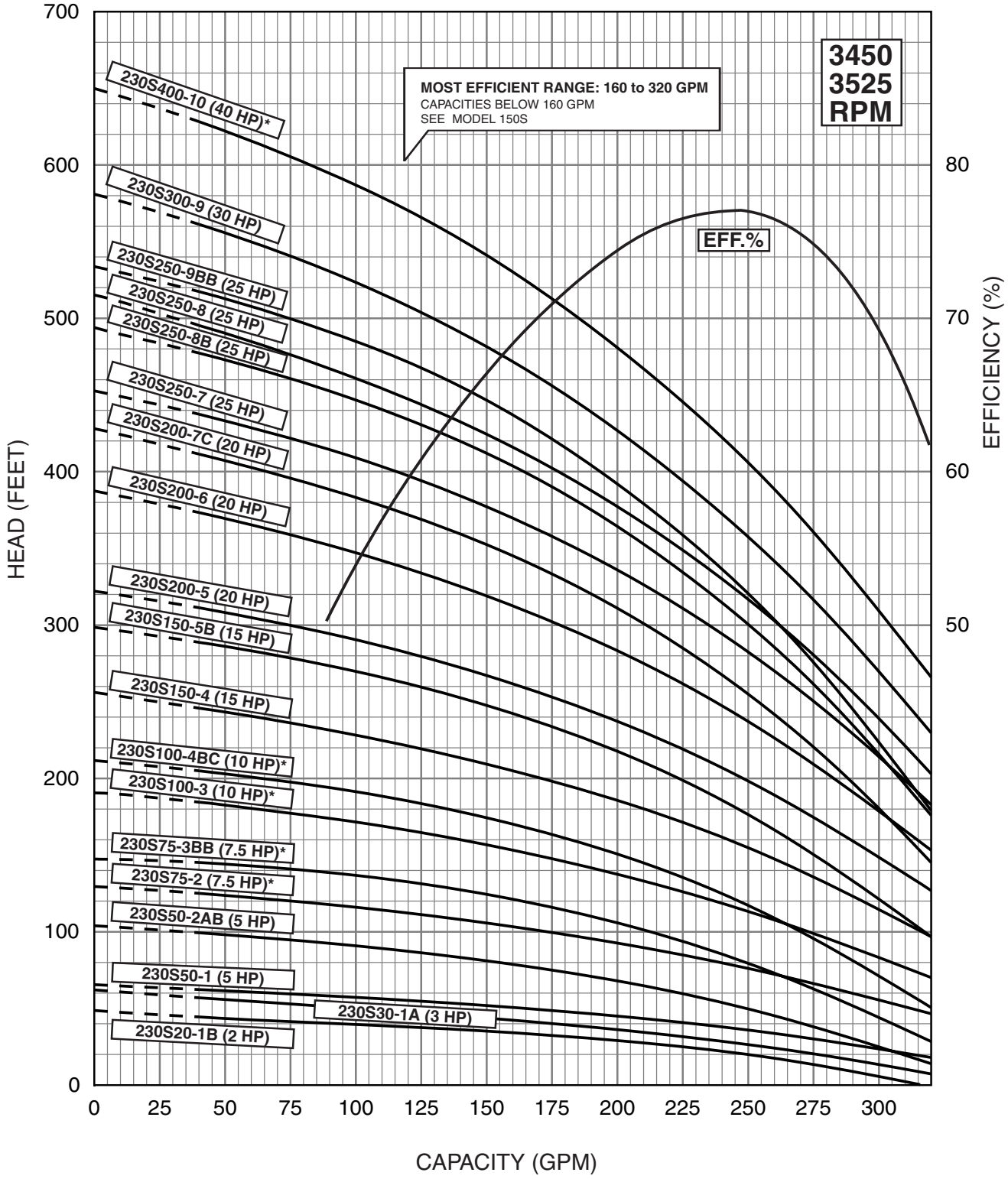
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (2-18 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Coupling	316/329 Stainless Steel**
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/304 Stainless Steel
Check Valve Seat	NBR/316 Stainless Steel
Top/Lower Bearing	NBR/316 Stainless Steel
8" Motor Adaptor Plate	304 Stainless Steel
Upthrust Washer	Carbon/Graphite HY22
Upthrust stop ring	304 S.S./Tungsten Carbide
Sleeve*	304 Stainless Steel
Sleeve Flange*	304 Stainless Steel

NOTES: Specifications subject to change without notice.
* Required for 20-22 stage only.
** 4" Coupling made of 316 Stainless Steel.



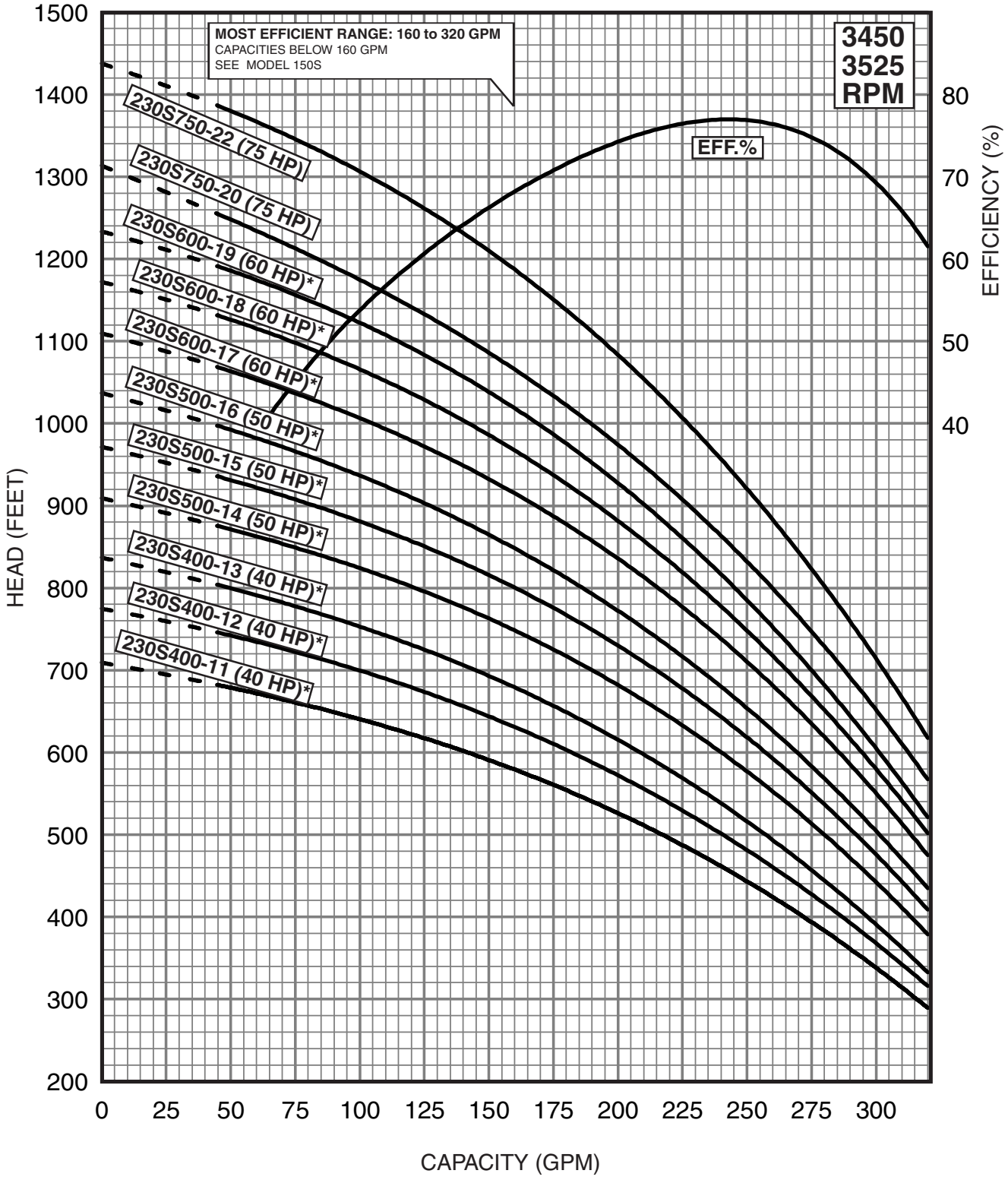
FLOW RANGE: 160 -320 GPM **OUTLET SIZE: 3" NPT** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 7.5 HP/3450 RPM
6" MOTOR STANDARD, 10-60 HP/3450 RPM.
8" MOTOR STANDARD, 75 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

FLOW RANGE: 160 -320 GPM **OUTLET SIZE: 3" NPT** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 7.5 HP/3450 RPM
6" MOTOR STANDARD, 10-60 HP/3450 RPM.
8" MOTOR STANDARD, 75 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
300S30-1B	A	3	4"	3" NPT	38.1	23.6	14.5	3.8	5.7	65
300S50-1	A	5	4"	3" NPT	44.1	29.6	14.5	3.8	5.7	82
300S50-2BB	A	5	4"	3" NPT	49.1	29.6	19.5	3.8	5.7	87
300S75-2	A	7 1/2	4"	3" NPT	43.5	24.0	19.5	3.8	5.7	113
300S75-2*	A	7 1/2	6"	3" NPT	49.1	29.6	19.5	5.4	5.7	104
300S100-3A	A	10	4"	3" NPT	67.8	43.9	23.9	3.8	5.7	154
300S100-3A	A	10	6"	3" NPT	49.3	25.4	23.9	5.4	5.7	130
300S150-3	A	15	6"	3" NPT	51.9	28.0	23.9	5.4	5.7	146
300S150-4AA	A	15	6"	3" NPT	56.4	28.0	28.4	5.4	5.7	161
300S150-4	A	15	6"	3" NPT	56.4	28.0	28.4	5.4	5.7	161
300S200-5AA	A	20	6"	3" NPT	63.4	30.6	32.8	5.4	5.7	172
300S200-5	A	20	6"	3" NPT	63.4	30.6	32.8	5.4	5.7	172
300S200-6B	A	20	6"	3" NPT	67.9	30.6	37.3	5.4	5.7	177
300S250-6	A	25	6"	3" NPT	70.4	33.1	37.3	5.4	5.7	192
300S250-7AA	A	25	6"	3" NPT	74.8	33.1	41.7	5.4	5.7	201
300S300-7	A	30	6"	4" NPT	74.8	33.1	41.7	5.4	5.7	220
300S300-8	A	30	6"	4" NPT	81.9	35.7	46.2	5.4	5.7	241
300S300-9B	A	30	6"	4" NPT	81.9	35.7	46.2	5.4	5.7	246
300S400-9*	A	40	6"	4" NPT	91.4	40.8	50.6	5.4	5.7	281
300S400-10*	A	40	6"	4" NPT	95.9	40.8	55.1	5.4	5.7	286
300S500-11*	A	50	6"	4" NPT	117.3	57.8	59.5	5.4	5.7	292
300S500-12*	A	50	6"	4" NPT	116.8	57.8	63.9	5.4	5.7	396
300S500-13*	A	50	6"	4" NPT	126.2	57.8	68.4	5.4	5.7	402
300S600-14*	A	60	6"	4" NPT	135.3	61.3	74.0	5.4	7.1	447
300S600-15*	A	60	8"	4" NPT	120.3	41.8	78.5	7.5	7.1	484
300S750-16	A	75	8"	4" NPT	130.3	47.4	82.9	7.5	7.1	540
300S750-17	A	75	8"	4" NPT	134.8	47.4	87.4	7.5	7.1	544
300S750-18	A	75	8"	4" NPT	139.2	47.4	91.8	7.5	7.1	626

NOTES: Models 2-15 Stgs. are suitable for use in 6" wells, 16-18 Stgs. are suitable for use in 8" wells.
Weights include pump end with motor in lbs.
* Alternate motor sizes available.

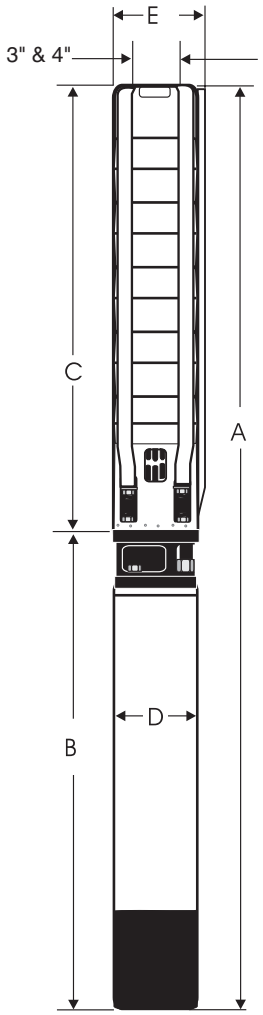
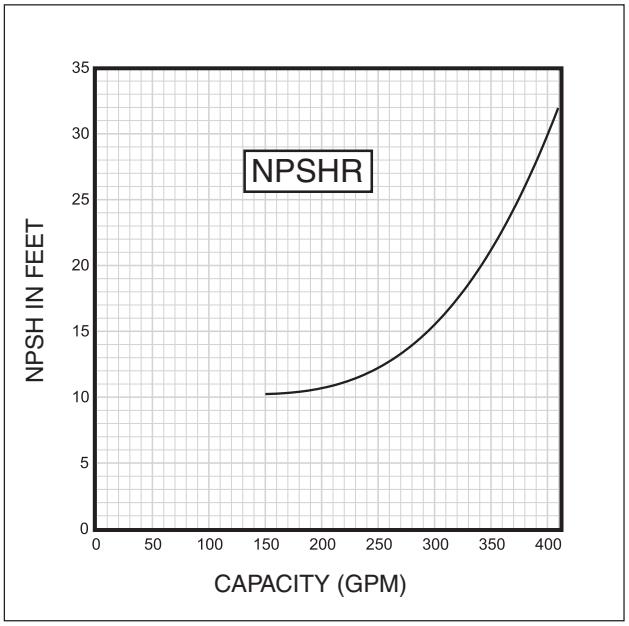


Fig. A

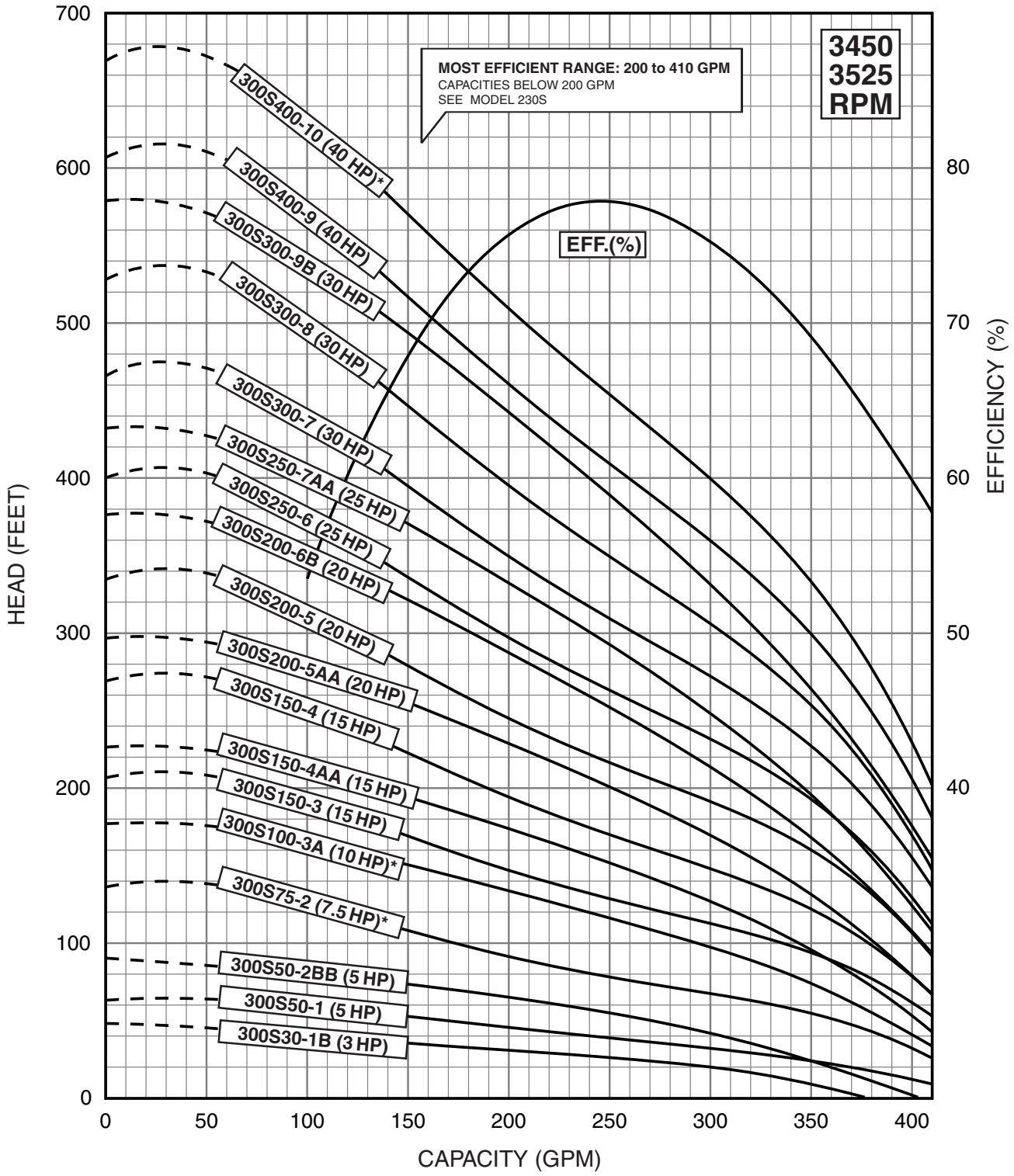
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (2-18 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Coupling	316/329 Stainless Steel**
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/304 Stainless Steel
Check Valve Seat	NBR/316 Stainless Steel
Top/Lower Bearing	NBR/316 Stainless Steel
8" Motor Adaptor Plate	304 Stainless Steel
Upthrust Washer	Carbon/Graphite HY22
Upthrust stop ring	304 S.S./Tungsten Carbide
NOTES: Specifications are subject to change without notice. ***Stainless Steel options available.** ** 4" Coupling made of 316 Stainless Steel.	



PERFORMANCE CURVES 300 GPM MODEL 300S

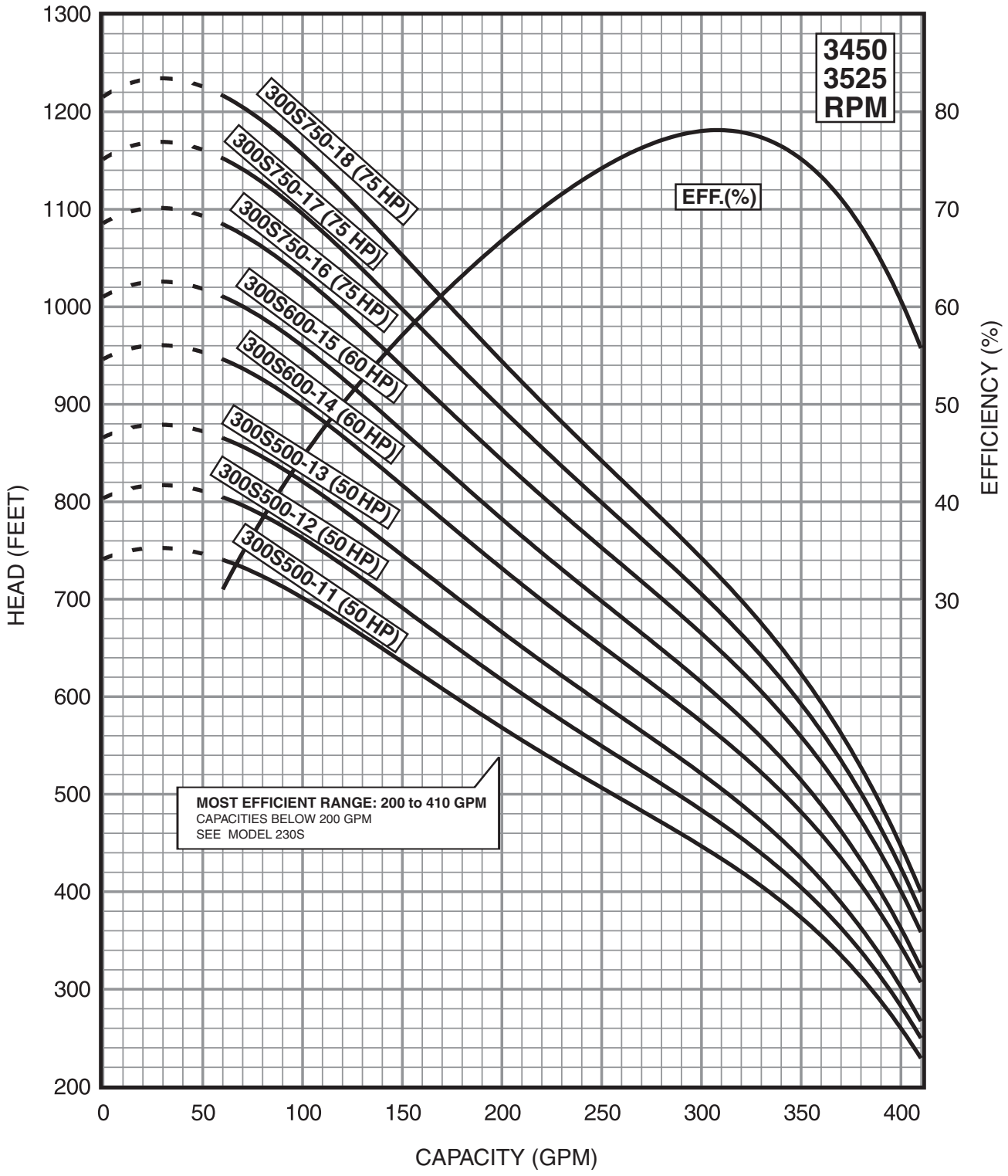
FLOW RANGE: 60 -410 GPM **OUTLET SIZE: 3"& 4" NPT*** **NOMINAL DIA. 6"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 7.5 HP/3450 RPM.
6" MOTOR STANDARD,15-60 HP/3450 RPM.
8" MOTOR STANDARD, 75 HP/3525 RPM.
* 3" NPT 2-6 STAGES, 4" NPT 7-18 STAGES.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

FLOW RANGE: 60 -410 GPM **OUTLET SIZE: 3"& 4" NPT*** **NOMINAL DIA. 6"**



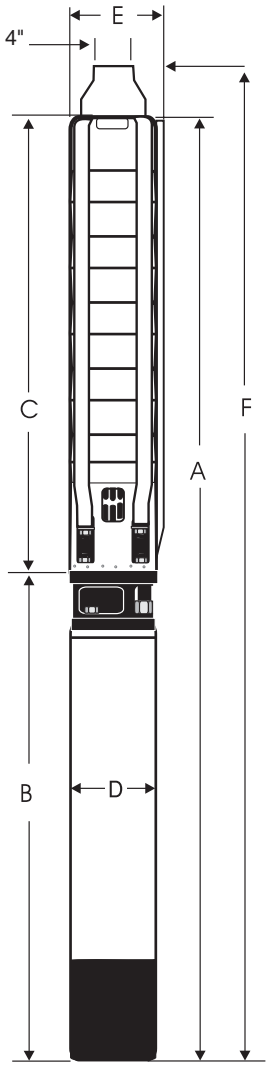
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
4" MOTOR STANDARD, 7.5 HP/3450 RPM.
6" MOTOR STANDARD,15-60 HP/3450 RPM.
8" MOTOR STANDARD, 75 HP/3525 RPM.
* 3" NPT 2-6 STAGES, 4" NPT 7-18 STAGES.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES						APPROX. SHIP WT.
					A	B	C	D	E	F	
385S75-1	A	7.5	6"	4" NPT	48.3	24.0	24.3	5.4	7.0	53.1	148
385S100-2BA	A	10	6"	4" NPT	54.8	25.4	29.4	5.4	7.0	59.6	178
385S150-2	A	15	6"	4" NPT	57.4	28.0	29.4	5.4	7.0	62.2	192
385S200-3A	A	20	6"	4" NPT	65.0	30.6	34.4	5.4	7.0	69.8	223
385S250-3	A	25	6"	4" NPT	67.5	33.1	34.4	5.4	7.0	72.3	210
385S250-4B	A	25	6"	4" NPT	72.6	33.1	39.5	5.4	7.0	77.4	210
385S300-4	A	30	6"	4" NPT	75.2	35.7	39.5	5.4	7.0	80.0	243
385S300-5BB	A	30	6"	4" NPT	80.2	35.7	44.5	5.4	7.0	85.0	252
385S400-5*	A	40	6"	4" NPT	85.3	40.8	44.5	5.4	7.0	90.1	276
385S400-6B	A	40	6"	4" NPT	90.4	40.8	49.6	5.4	7.0	95.2	285
385S500-6*	A	50	6"	4" NPT	107.4	57.8	49.6	5.4	7.0	112.2	285
385S500-7A	A	50	6"	4" NPT	113.0	57.8	55.2	5.4	7.0	117.8	450
385S600-7*	A	60	6"	4" NPT	119.0	63.8	55.2	5.4	7.0	123.8	450
385S600-8*	A	60	6"	4" NPT	124.0	63.8	60.2	5.4	7.0	128.8	459
385S750-9	A	75	8"	4" NPT	112.7	47.4	65.3	7.6	7.7	117.5	577
385S750-10	A	75	8"	4" NPT	117.7	47.4	70.3	7.6	7.7	122.5	586
385S1000-11	A	100	8"	4" NPT	130.3	54.91	75.4	7.6	7.7	135.1	672
385S1000-12	A	100	8"	4" NPT	135.3	54.91	80.4	7.6	7.7	140.1	701
385S1000-13	A	100	8"	4" NPT	140.3	54.91	85.4	7.6	7.7	145.1	709
Pipe Adapter	A									4.8	

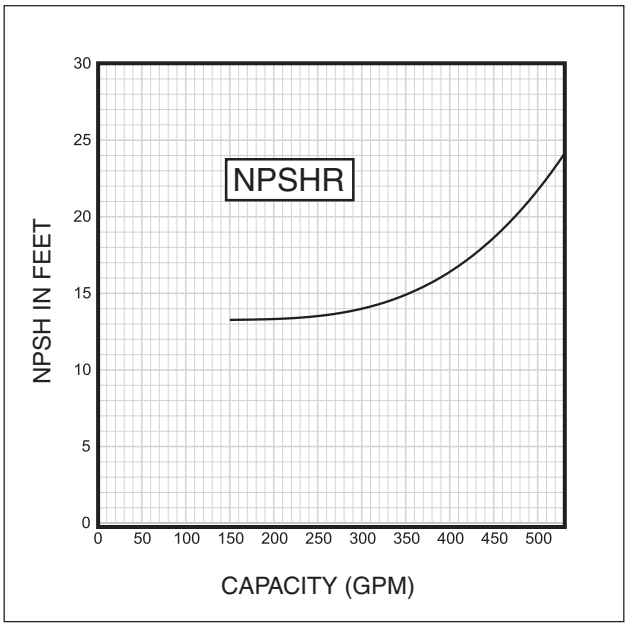
NOTES: All models suitable for use in 8" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
*Alternate motor sizes available.
All models come with a standard 5"-4" Pipe Adapter. Refer to chart for dimensions.



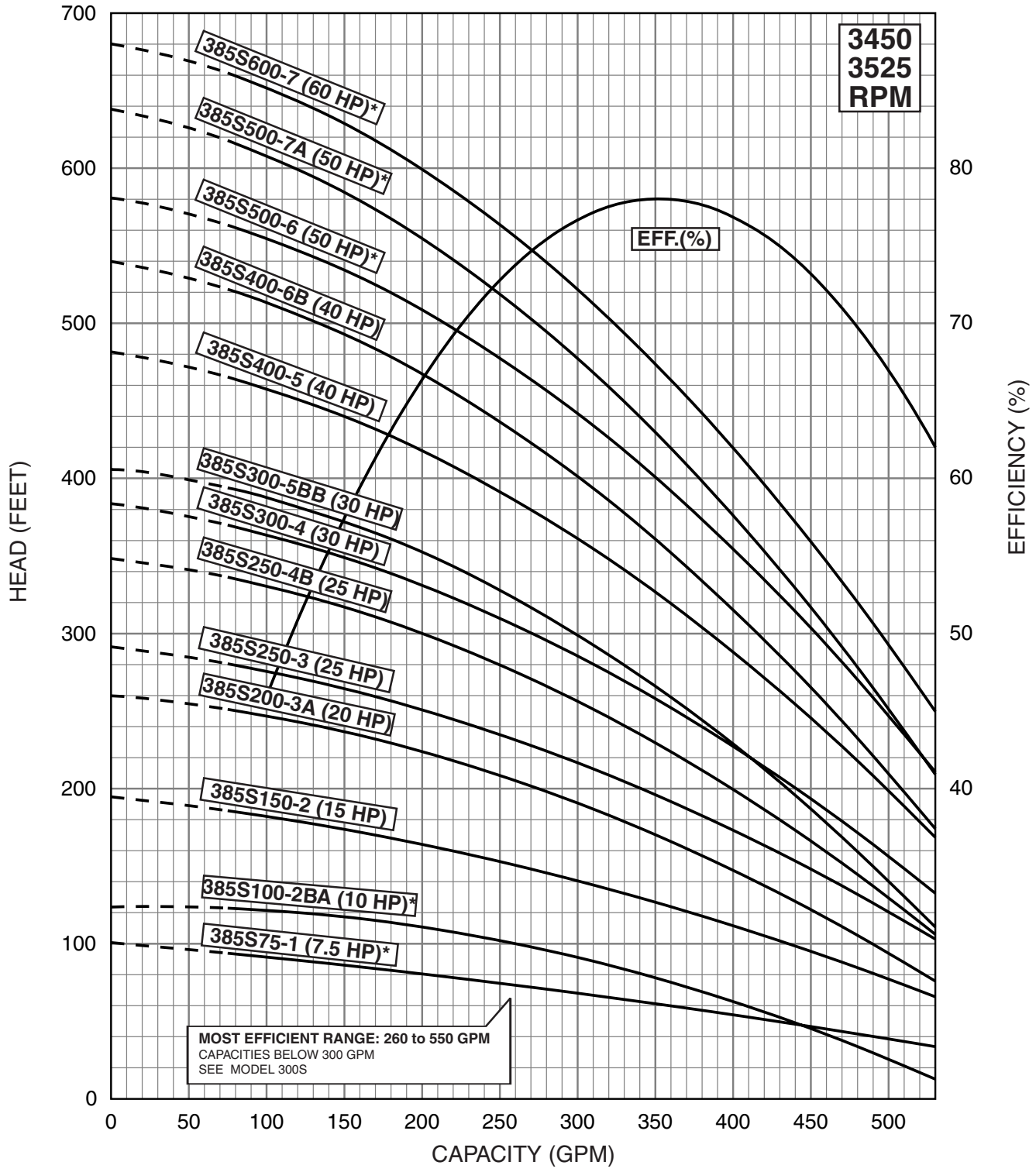
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (1-13 Stgs.)
Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Coupling	316/329 Stainless Steel
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Lower Bearing	NBR/316 Stainless Steel
Upthrust Washer	Carbon/Graphite HY22
Upthrust stop ring	304 S.S./Tungsten Carbide
O-Ring	NBR
Valve Seat	304 Stainless Steel
Lower Valve Seat Retainer	316 Stainless Steel
Upper Valve Seat Retainer	304 Stainless Steel
Valve Guide	304 Stainless Steel
Valve Cup Spring	304 Stainless Steel

NOTES: Specifications are subject to change without notice.



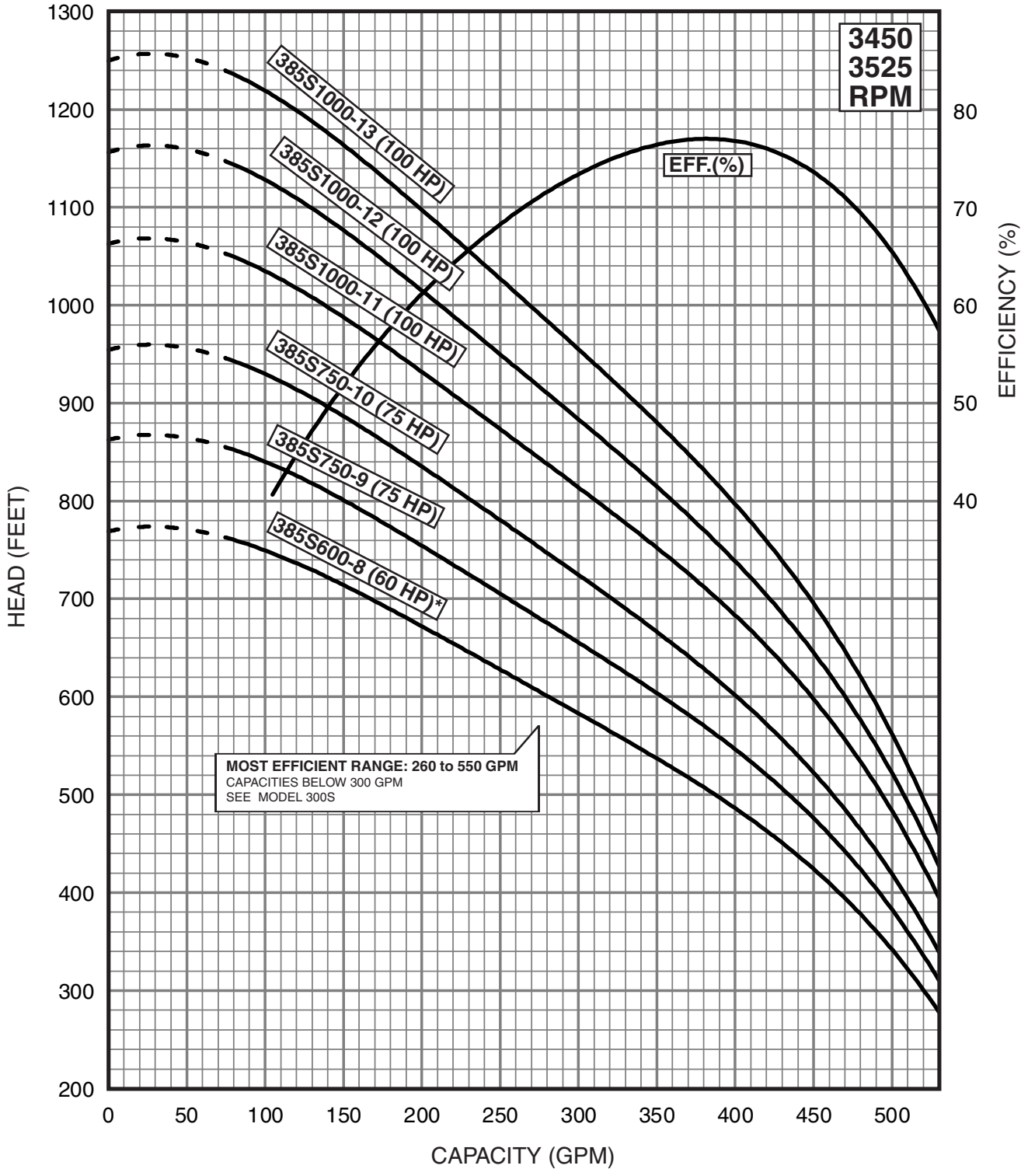
FLOW RANGE: 75 - 550 GPM **OUTLET SIZE: 4" NPT** **NOMINAL DIA. 8"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 7.5-60 HP/3450 RPM.
8" MOTOR STANDARD,75-100 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

FLOW RANGE: 75 - 550 GPM **OUTLET SIZE: 4" NPT** **NOMINAL DIA. 8"**



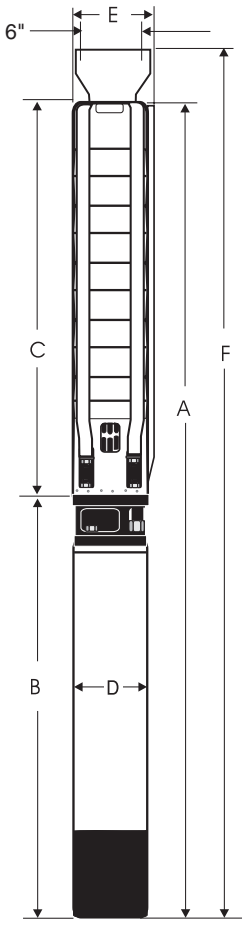
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 7.5-60 HP/3450 RPM.
8" MOTOR STANDARD,75-100 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

DIMENSIONS AND WEIGHTS

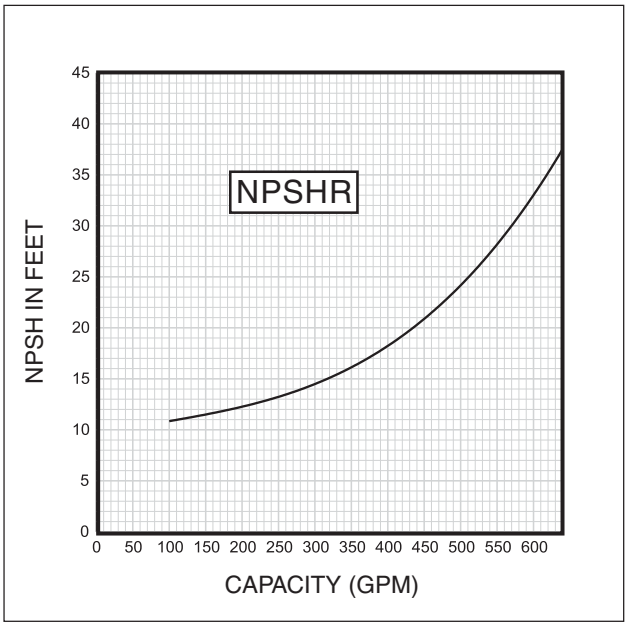
MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES						APPROX. SHIP WT.
					A	B	C	D	E	F	
475S75-1A	A	7.5	6"	6" NPT	48.5	24.2	24.3	5.4	7	54.6	161
475S100-1	A	10	6"	6" NPT	49.7	25.4	24.3	5.4	7	55.8	171
475S150-2B	A	15	6"	6" NPT	57.4	28.0	29.4	5.4	7	63.5	195
475S200-2	A	20	6"	6" NPT	60.0	30.6	29.4	5.4	7	66.1	210
475S250-3A	A	25	6"	6" NPT	67.5	33.1	34.4	5.4	7	73.6	230
475S300-3	A	30	6"	6" NPT	70.1	35.7	34.4	5.4	7	76.2	230
475S300-4AB	A	30	6"	6" NPT	75.2	35.7	39.5	5.4	7	81.3	295
475S400-4*	A	40	6"	6" NPT	80.3	40.8	39.5	5.4	7	86.4	328
475S500-5B*	A	40	6"	6" NPT	85.3	40.8	44.5	5.4	7	91.4	336
475S500-5*	A	50	6"	6" NPT	102.5	58.0	44.5	5.4	7	108.6	428
475S500-6A*	A	50	6"	6" NPT	108.1	58.0	50.1	5.4	7	114.2	437
475S600-6*	A	60	6"	6" NPT	111.8	61.7	50.1	5.4	7.0	117.9	403
475S600-7*	A	60	6"	6" NPT	116.9	61.7	55.2	5.4	7.0	123.0	467
475S750-8	A	75	8"	6" NPT	107.6	47.4	60.2	7.5	7.7	113.6	547
475S1000-9	A	100	8"	6" NPT	120.1	54.9	65.2	7.5	7.7	126.2	641
475S1000-10	A	100	8"	6" NPT	125.2	54.9	70.3	7.5	7.7	131.2	648
475S1000-11	A	100	8"	6" NPT	130.3	54.9	75.4	7.5	7.7	136.4	654
475S1250-12	A	125	8"	6" NPT	149.2	68.8	80.4	7.5	7.7	155.3	862
475S1250-13	A	125	8"	6" NPT	154.3	68.8	85.5	7.5	7.7	160.4	868
Pipe Adapter	A									6.1	

NOTES: All models suitable for use in 8" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
*Alternate motors sizes available.
All models come with a standard 5"-6" Pipe Adapter refer to chart for dimensions.



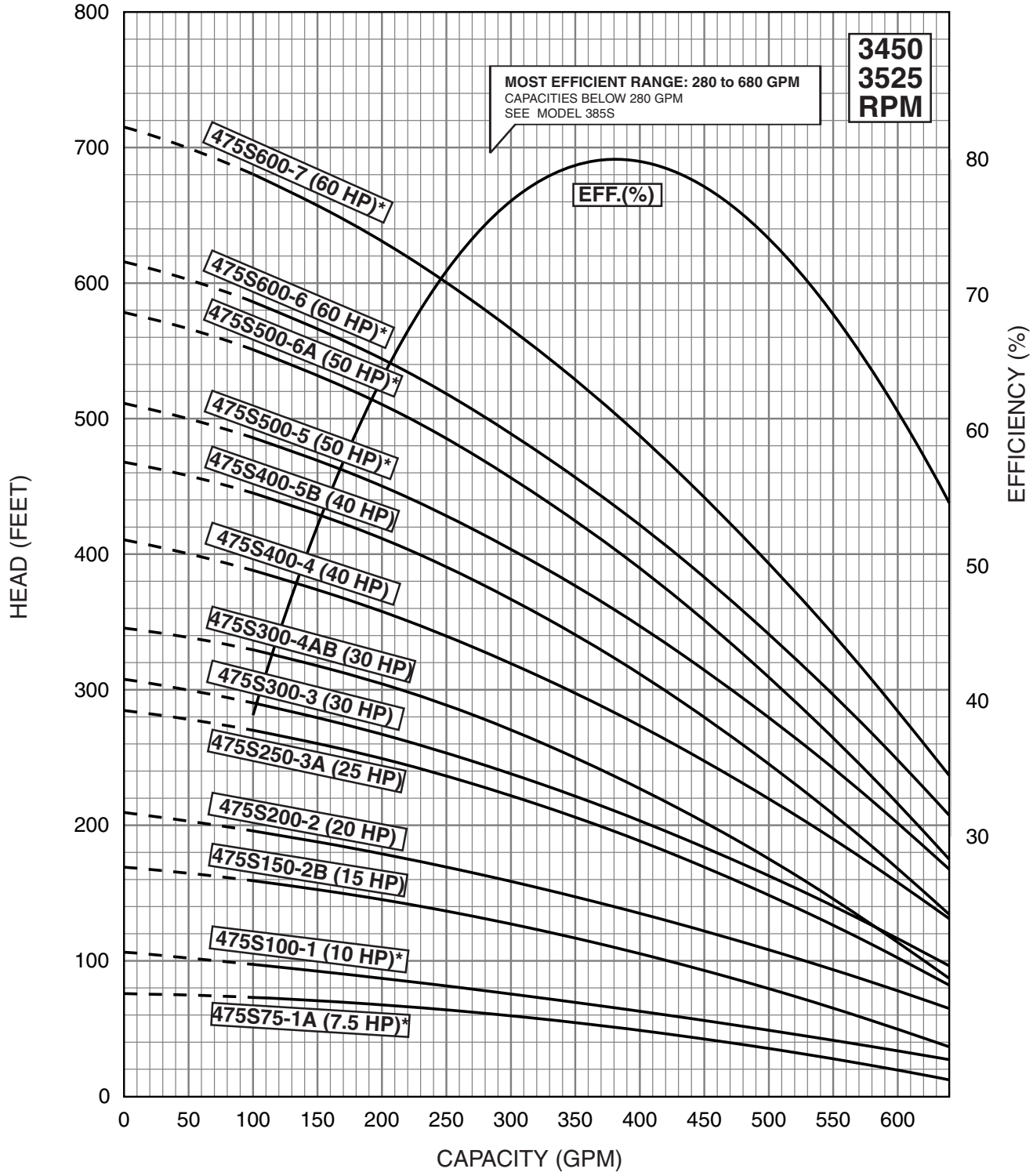
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (1-13 Stgs.)
Check Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Coupling	316/329 Stainless Steel
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Check Valve Seat	NBR/316 Stainless Steel
Lower Bearing	NBR/316 Stainless Steel
Upthrust Washer	Carbon/Graphite HY22
Upthrust stop ring	304 S.S./Tungsten Carbide
O-Ring	NBR
Valve Seat	304 Stainless Steel
Lower Valve Seat Retainer	316 Stainless Steel
Upper Valve Seat Retainer	304 Stainless Steel
Valve Guide	304 Stainless Steel
Valve Cup Spring	304 Stainless Steel
NOTES: Specifications are subject to change without notice.	



PERFORMANCE CURVES 475 GPM MODEL 475S

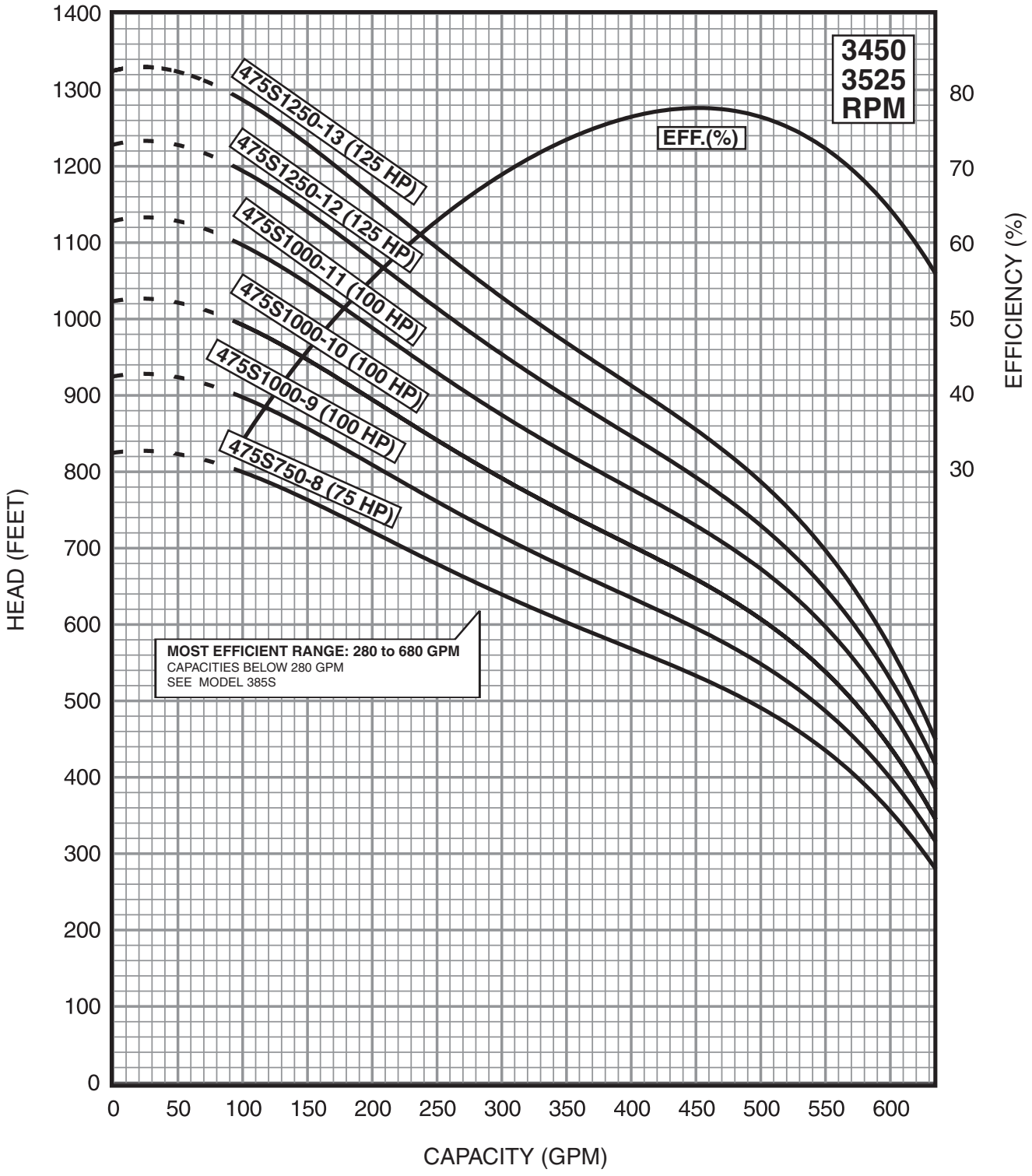
FLOW RANGE: 95 - 680 GPM **OUTLET SIZE: 6" NPT** **NOMINAL DIA. 8"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 10-60 HP/3450 RPM.
8" MOTOR STANDARD,75-125 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

FLOW RANGE: 95 - 680 GPM **OUTLET SIZE: 6" NPT** **NOMINAL DIA. 8"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 10-60 HP/3450 RPM.
8" MOTOR STANDARD,75-125 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 8 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
625S150-1A	A	15	6"	6" NPT	50.6	25	25.6	5.4	8.3	208
625S250-1	A	25	6"	6" NPT	58.7	33.1	25.6	5.4	8.3	235
625S300-2AA	A	30	6"	6" NPT	63.8	32	31.8	5.4	8.3	296
625S400-2A	A	40	6"	6" NPT	66.2	34.4	31.8	5.4	8.3	307
625S400-2*	A	40	6"	6" NPT	66.2	34.4	31.8	5.4	8.3	320
625S500-3AA*	A	50	6"	6" NPT	93.6	55.7	37.9	5.4	8.3	415
625S600-3A*	A	60	6"	6" NPT	99.6	61.7	37.9	5.4	8.3	448
625S600-3*	A	60	6"	6" NPT	99.6	61.7	37.9	5.4	8.3	448
625S750-4AA	A	75	8"	6" NPT	91.4	47.4	44.0	7.5	8.6	560
625S750-4A	A	75	8"	6" NPT	91.4	47.4	44.0	7.6	8.6	560
625S1000-4	A	100	8"	6" NPT	98.9	54.9	44.0	7.6	8.6	638
625S1000-5AA	A	100	8"	6" NPT	105.0	54.9	50.1	7.6	8.6	661
625S1000-5A	A	100	8"	6" NPT	105.0	54.9	50.1	7.6	8.6	661
625S1000-5	A	100	8"	6" NPT	105.0	54.9	50.1	7.6	8.6	661
625S1250-6AA	A	125	8"	6" NPT	125.0	68.8	56.2	7.7	8.6	855
625S1250-6A	A	125	8"	6" NPT	125.0	68.8	56.2	7.7	8.6	855
625S1250-6	A	125	8"	6" NPT	125.0	68.8	56.2	7.7	8.6	855
625S1250-7AA	A	125	8"	6" NPT	131.2	68.8	62.4	7.7	8.6	890
625S1500-7A	A	150	8"	6" NPT	140.2	77.8	62.4	7.7	8.6	983
625S1500-7	A	150	8"	6" NPT	140.2	77.8	62.4	7.7	8.6	983

NOTES: All models suitable for use in 10" wells unless otherwise noted.
Weights include pump end with motor in lbs.
*Alternate motor sizes available.

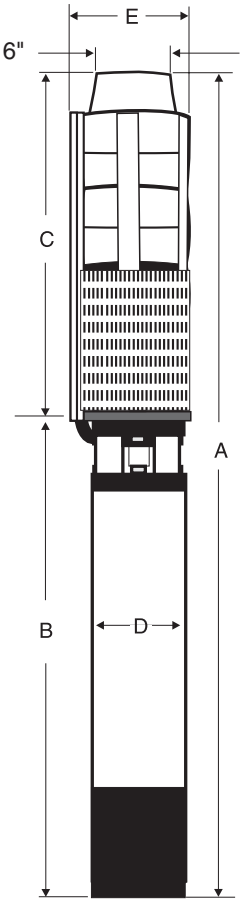
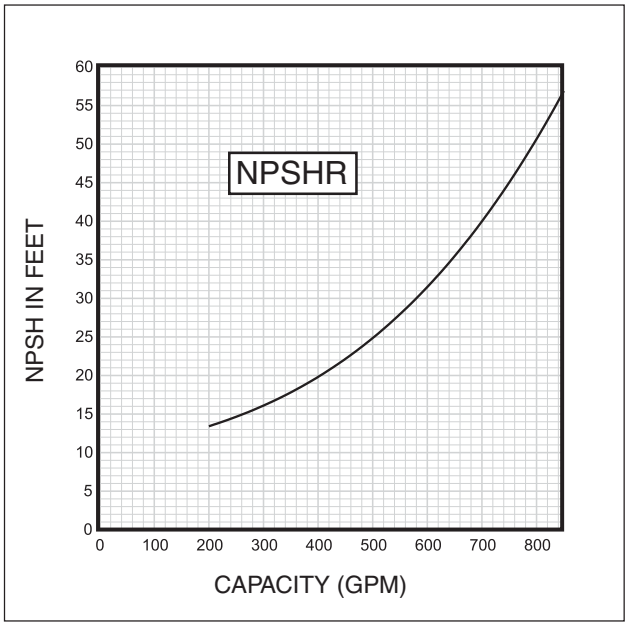


Fig. A

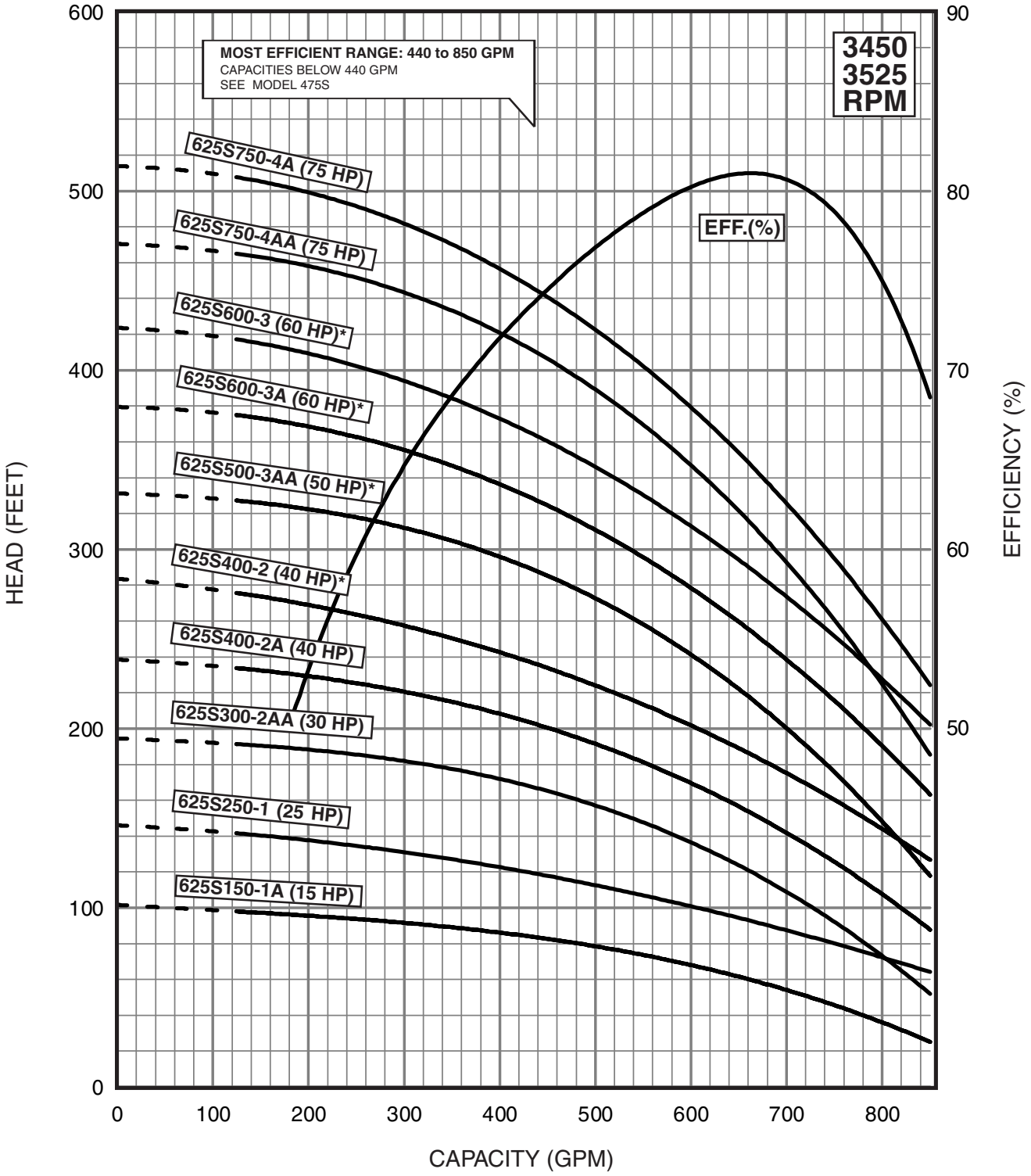
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT (1-7 Stgs.)
Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	304 Stainless Steel
Coupling	316/329 Stainless Steel
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Check Valve Seat	NBR/316 Stainless Steel
Top Bearing	NBR/304 Stainless Steel
Upthrust Disc	Carbon/Graphite HY22
Check Valve Spring	401 Stainless Steel
O-Ring	NBR
Valve Seat	304 Stainless Steel
Lower Valve Seat Retainer	304 Stainless Steel
Upper Valve Seat Retainer	316 Stainless Steel
Valve Guide	304 Stainless Steel

NOTES: Specifications are subject to change without notice.



FLOW RANGE: 125 - 850 GPM **OUTLET SIZE: 6" NPT** **NOMINAL DIA. 10"**

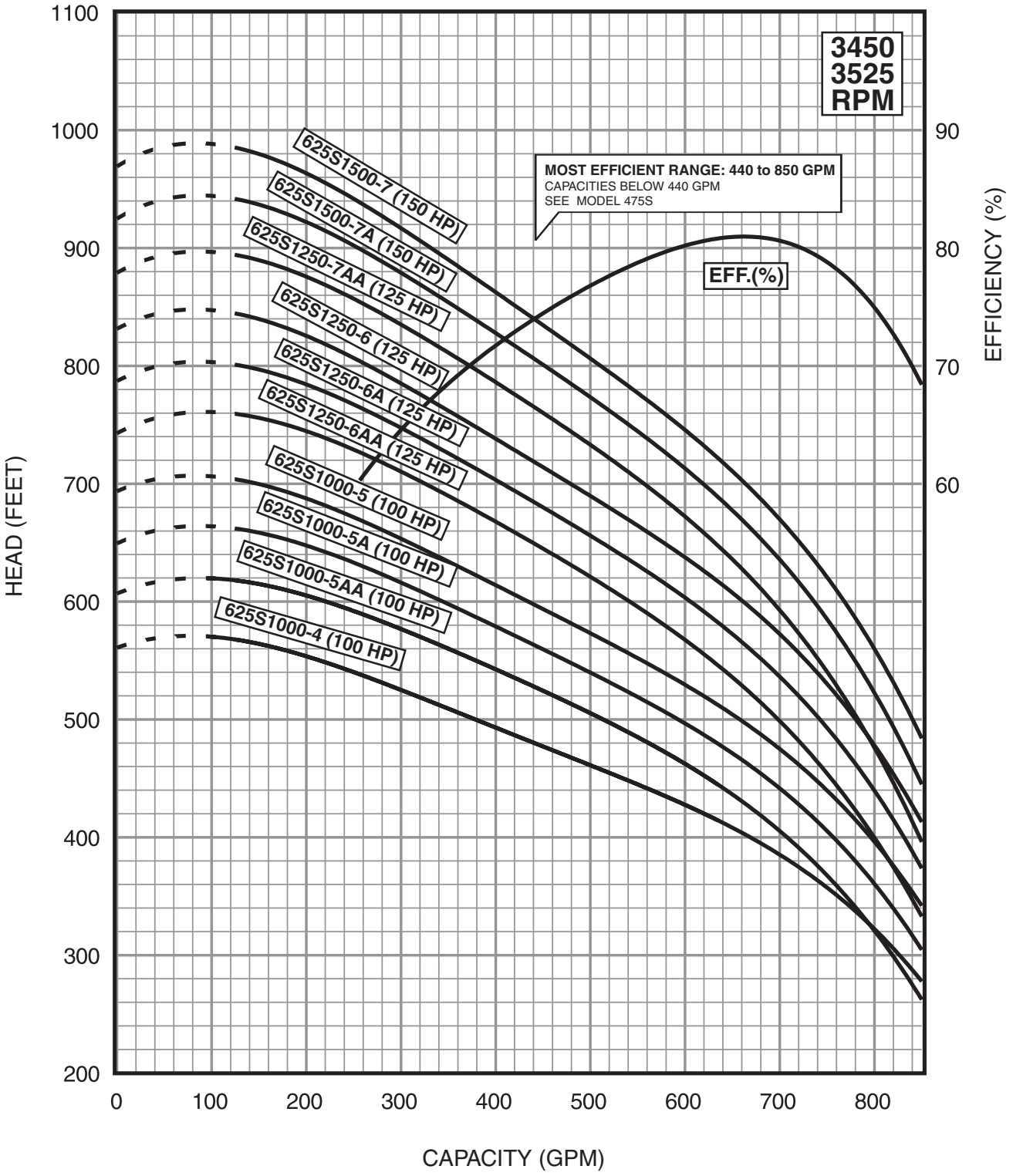


SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD,15-60 HP/3450 RPM.
8" MOTOR STANDARD, 75-150 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 10 ft. min. submergence.

MODEL 625S 625 GPM PERFORMANCE CURVES

FLOW RANGE: 125 - 850 GPM **OUTLET SIZE: 6" NPT** **NOMINAL DIA. 10"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD,15-60 HP/3450 RPM.
8" MOTOR STANDARD, 75-150 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 10 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
800S200-1A	A	20	6"	6" NPT	53.1	27.5	25.6	5.4	8.3	219
800S300-1	A	30	6"	6" NPT	57.6	32.0	25.6	5.4	8.3	241
800S400-2AA*	A	40	6"	6" NPT	66.2	34.4	31.8	5.4	8.3	320
800S500-2A*	A	50	6"	6" NPT	87.5	55.7	31.8	5.4	8.3	402
800S500-2*	A	50	6"	6" NPT	87.5	55.7	31.8	5.4	8.3	402
800S600-3AA*	A	60	6"	6" NPT	99.6	61.7	37.9	5.4	8.3	448
800S400-2AA*	A	40	8"	6" NPT	66.2	34.4	31.8	7.5	8.6	459
800S500-2A*	A	50	8"	6" NPT	87.5	55.7	31.8	7.5	8.6	499
800S500-2*	A	50	8"	6" NPT	87.5	55.7	31.8	7.5	8.6	499
800S600-3AA*	A	60	8"	6" NPT	99.6	61.7	37.9	7.5	8.6	477
800S750-3A	A	75	8"	6" NPT	85.3	47.4	37.9	7.5	8.6	547
800S750-3	A	75	8"	6" NPT	85.3	47.4	37.9	7.5	8.6	547
800S1000-4AA	A	100	8"	6" NPT	98.9	54.9	44.0	7.5	8.6	635
800S1000-4A	A	100	8"	6" NPT	98.9	54.9	44.0	7.5	8.6	635
800S1000-4	A	100	8"	6" NPT	98.9	54.9	44.0	7.5	8.6	635
800S1250-5AA	A	125	8"	6" NPT	118.9	68.8	50.1	7.5	8.6	837
800S1250-5A	A	125	8"	6" NPT	118.9	68.8	50.1	7.7	8.6	837
800S1250-5	A	125	8"	6" NPT	118.9	68.8	50.1	7.7	8.6	837

NOTES: All models suitable for use in 10" wells, unless otherwise noted.
Weights include pump end with motor in lbs.
*Alternate motor sizes available.

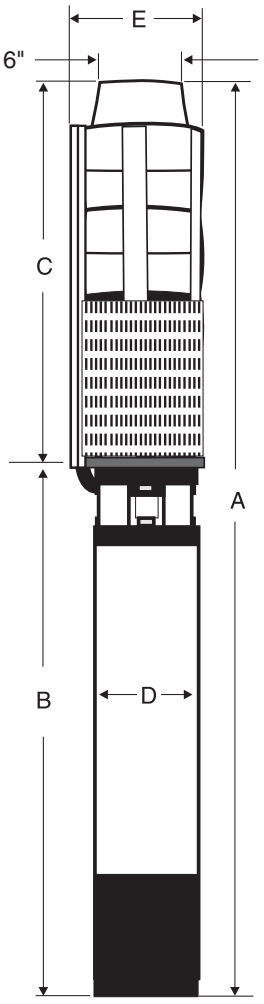
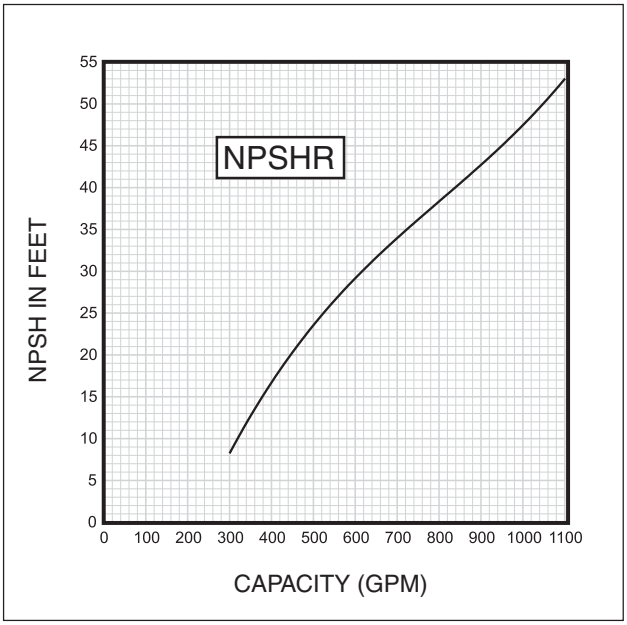


Fig. A

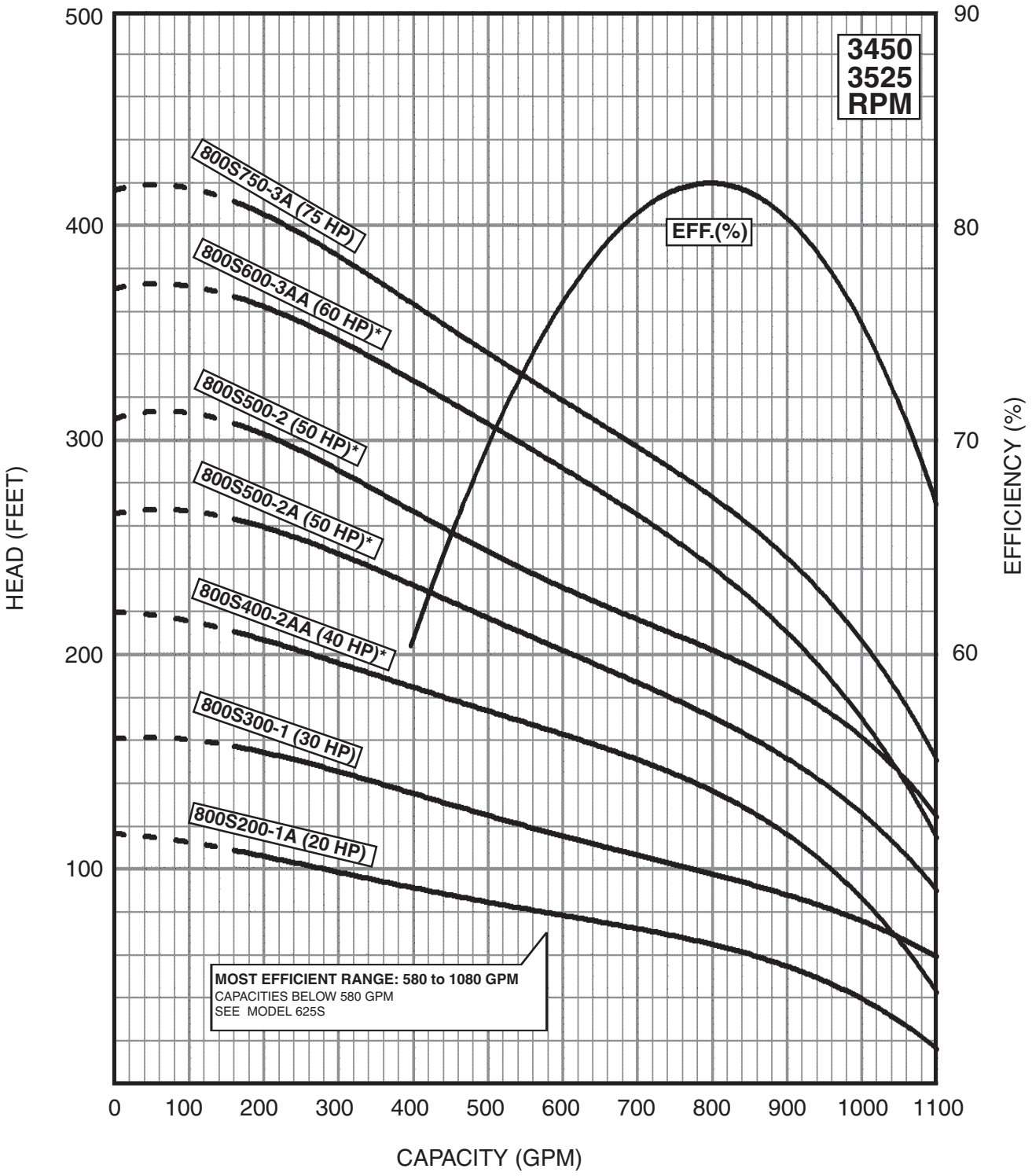
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT
Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	316 Stainless Steel
Coupling	316/329 Stainless Steel
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Top Bearing	NBR/316 Stainless Steel
Upthrust Disc	Carbon/Graphite HY22
O-Ring	NBR
Valve Seat	304 Stainless Steel
Lower Valve Seat Retainer	316 Stainless Steel
Upper Valve Seat Retainer	304 Stainless Steel
Valve Guide	304 Stainless Steel
Valve Cup Spring	304 Stainless Steel

NOTES: Specifications are subject to change without notice.



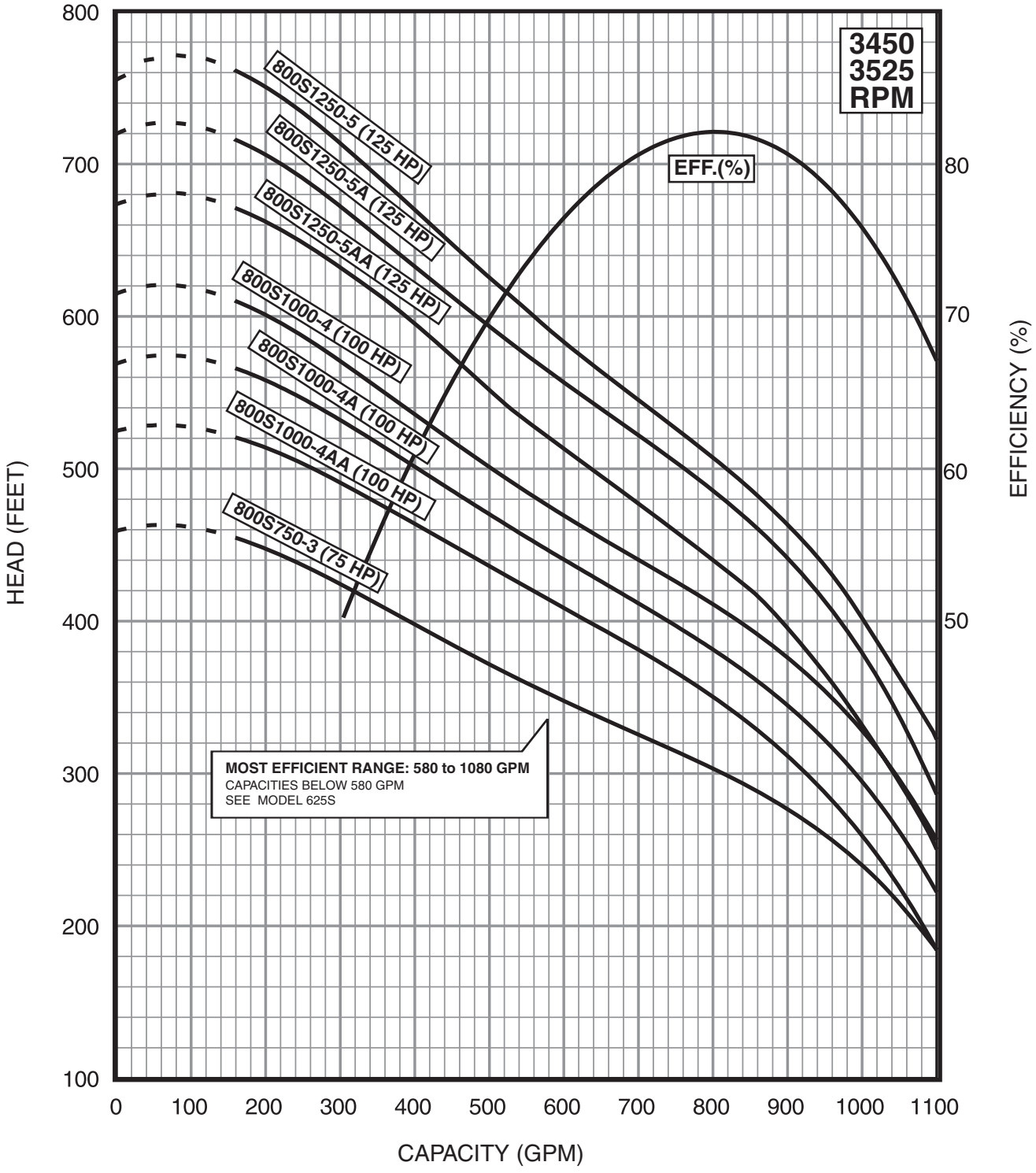
FLOW RANGE: 160 - 1100 GPM **OUTLET SIZE: 6" NPT** **NOMINAL DIA. 10"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 20-60 HP/3450 RPM.
8" MOTOR STANDARD, 75-125 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 10 ft. min. submergence.

FLOW RANGE: 160 - 1080 GPM **OUTLET SIZE: 6" NPT** **NOMINAL DIA. 10"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 20-60 HP/3450 RPM.
8" MOTOR STANDARD, 75-125 HP/3525 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 10 ft. min. submergence.

DIMENSIONS AND WEIGHTS

MODEL NO.	FIG.	HP	MOTOR SIZE	DISCH. SIZE	DIMENSIONS IN INCHES					APPROX. SHIP WT.
					A	B	C	D	E	
1100S300-1A	A	30	6"	6" NPT	66.8	35.7	31.1	5.4	9.7	252
1100S400-1*	A	40	6"	6" NPT	68.3	37.2	31.1	5.4	9.7	276
1100S600-2AA*	A	60	6"	6" NPT	79.9	41.8	38.1	5.4	9.7	459
1100S750-2A	A	75	8"	6" NPT	85.5	47.4	38.1	7.6	9.7	558
1100S1000-2	A	100	8"	6" NPT	93.8	55.7	38.1	7.6	9.7	558
1100S1000-3AA	A	100	8"	6" NPT	100.8	55.7	45.1	7.6	9.7	657
1100S1250-3A	A	125	8"	6" NPT	102.1	57.0	45.1	7.7	9.7	836
1100S1250-3	A	125	8"	6" NPT	102.1	57.0	45.1	7.7	9.7	836
1100S1500-4AA	A	150	8"	6" NPT	129.8	77.8	52.0	7.7	9.7	1007
1100S1500-4A	A	150	8"	6" NPT	129.8	77.8	52.0	7.7	9.7	1007
1100S1750-4	A	175	8"	6" NPT	137.8	85.8	52.0	7.7	9.7	1007
1100S1750-5AA*	A	175	8"	6" NPT	144.7	85.8	58.9	7.7	9.7	1089
1100S1750-5A*+	A	175	8"	6" NPT	144.7	85.8	58.9	7.7	9.7	1089
1100S2000-5*+	A	200	8"	6" NPT	153.7	94.8	58.9	7.7	9.7	1197
1100S2500-6AA+	A	250	10"	6" NPT	145.2	79.5	65.7	9.1	10.9	1263
1100S2500-6A+	A	250	10"	6" NPT	145.2	79.5	65.7	9.1	10.9	1263
1100S2500-6+	A	250	10"	6" NPT	145.2	79.5	65.7	9.1	10.9	1263

NOTES: All models suitable for use in 10" wells, unless equipped with 10" motor.
Weights include pump end with motor in lbs.
* Alternate motor sizes available.
+ Designed to fit Hitachi® Motors.

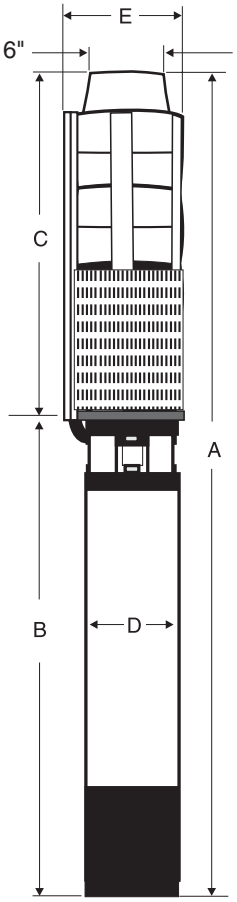
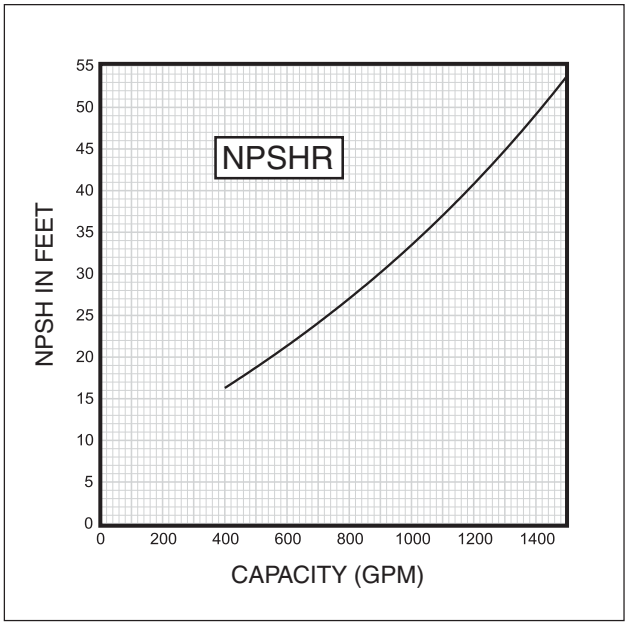


Fig. A

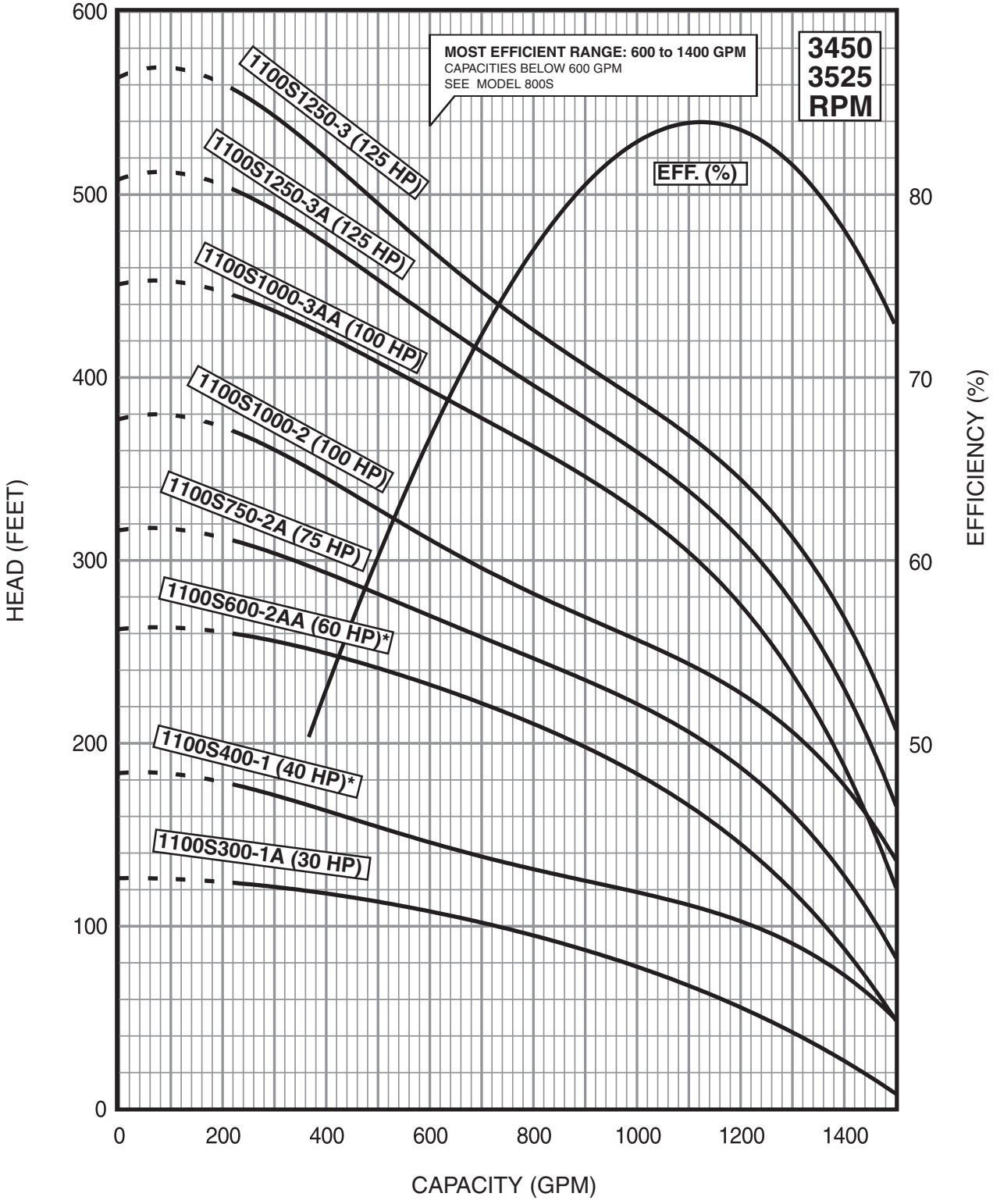
MATERIALS OF CONSTRUCTION

COMPONENT	CYLINDRICAL SHAFT
Valve Housing	304 Stainless Steel
Check Valve	304 Stainless Steel
Diffuser Chamber	304 Stainless Steel
Split Cone Nut	304 Stainless Steel
Split Cone	304 Stainless Steel
Impeller	304 Stainless Steel
Suction Interconnector	304 Stainless Steel
Inlet Screen	304 Stainless Steel
Straps	304 Stainless Steel
Cable Guard	316 Stainless Steel
Coupling	316/329 Stainless Steel*
Coupling Key	302/304 Stainless Steel**
Pump Shaft	431 Stainless Steel
Intermediate Bearings	NBR
Impeller Seal Ring	NBR/PPS
Top Bearing	NBR/316 Stainless Steel
Upthrust Disc	Carbon/Graphite HY22
O-Ring	NBR
Valve Seat	304 Stainless Steel
Lower Valve Seat Retainer	316 Stainless Steel
Upper Valve Seat Retainer	304 Stainless Steel
Valve Guide	304 Stainless Steel
Valve Cup Spring	304 Stainless Steel

NOTES: Specifications are subject to change without notice.
* 10" Coupling made of 329 Stainless Steel.
** Used in 10" motor coupling only.



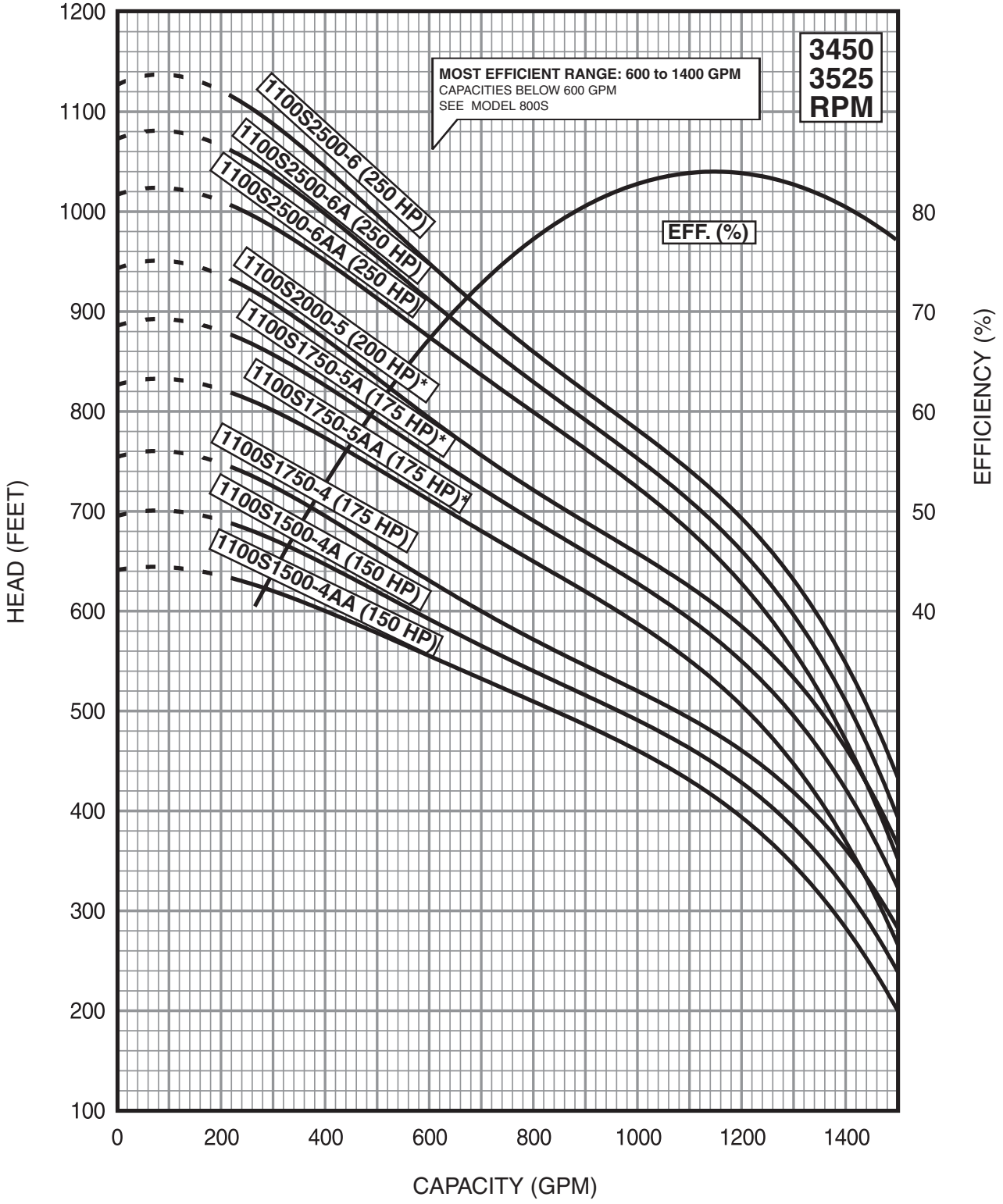
FLOW RANGE: 220 -1400 GPM **OUTLET SIZE: 6 " NPT** **NOMINAL DIA. 10"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 30-60 HP/3450 RPM.
8" MOTOR STANDARD, 75-200 HP/3525 RPM.
10" MOTOR STANDARD, 250 HP/3500 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 10 ft. min. submergence.

FLOW RANGE: 220 -1400 GPM **OUTLET SIZE: 6 " NPT** **NOMINAL DIA. 10"**



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.
6" MOTOR STANDARD, 30-60 HP/3450 RPM.
8" MOTOR STANDARD, 75-200 HP/3525 RPM.
10" MOTOR STANDARD, 250 HP/3500 RPM.
* Alternate motor sizes available.

Performance conforms to ISO 9906 Annex A
@ 10 ft. min. submergence.

CONTROL BOX SA-SPM5

Enclosure

NEMA Type 3R rated suitable for outdoor mounting provided with mounting holes, progressive knockouts, and hinged door. 18 gauge steel construction with a gray colored epoxy coating provides great mechanical properties and corrosion protection.

Product Range

Provided in 115 VAC, 60 Hz, Single-phase for 1/3 HP and 1/2 HP motors.

Provided in 230 VAC, 60 Hz, single-phase for 1/3 HP, to 5 HP motors.

Internal wiring

Internal wire is 14 AWG, THHN, 105 degrees C, 600 VAC rated insulation.

Voltage relay

UL Recognized General Electric™ voltage relay.

Start capacitor

User friendly quick disconnect brackets for UL Recognized Mallory™ start capacitor.

Pull handle disconnect

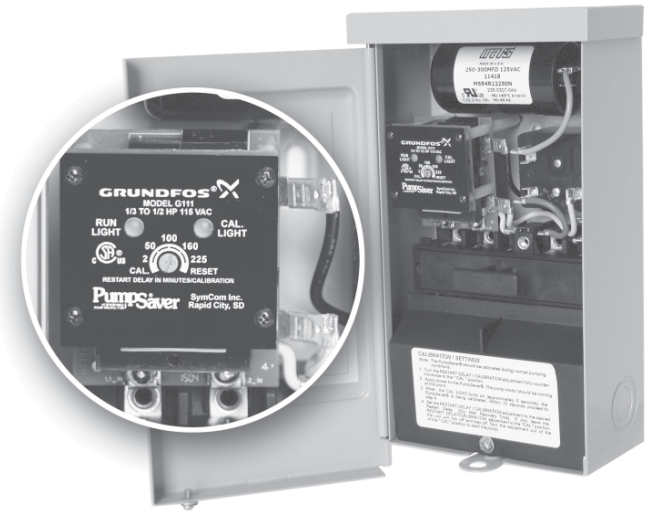
The pull handle disconnect is available to break voltage between line/service voltage and the starting components and motor leads.

G111 & G231 PumpSaver

The **Model G111** fits inside 1/3 and 1/2 Hp 115V control boxes.
Model G231 fits inside 1/3, 1/2, 3/4, and 1 Hp 230V control boxes. The PumpSaver Model G111/231 is a current monitor designed to protect single phase pumps from dry well, dead head, jammed impeller, and over & under voltage conditions. Typical applications include residential waterwells, commercial water wells, irrigation wells, and golf course systems.

Features and benefits:

- Restart delay can be set up to 225 minutes or placed in manual reset mode.
- Can be calibrated to specific pump/motor combinations and various conditions.
- “Run Light” conveniently shows that the unit is functional.
- Fits in existing Grundfos control box – saving enclosure costs.
- Quick easy installation.



Made for pumps by pump experts

Simple set-up a priority
Simple installation and set-up was a major priority for the MP 204 designers. Mounting is done by means of four screws or by sliding the unit onto a mounting rail, and the entire set-up can be completed in just two minutes. The simple menu is used to set four parameters: rated motor amps, nominal voltage, trip class, and no. of motor phases. After just 120 seconds of setting, the unit is ready to go.

Electronic pump protection made simple
Submersible motors are made to be very strong indeed. But that does not mean they cannot benefit from extra protection that prolongs their lifetime and safeguards them against external threats. That is why we created the new MP 204 motor protection unit. Made especially for pump motors by pump specialists, it was designed to bring you protection that is as simple to use as it is efficient. Our engineers crammed it full of all the protection features you need – but kept it easy to install, set, and use.

Protect your motors against external threats
The MP 204 protects pump motors against undervoltage, overvoltage and other variations in power supply. So even if your external power supply is not entirely steady, your SP pump will remain as reliable as ever. Very importantly, the extra protection also reduces wear, thereby prolonging the motor's lifespan. Reduced power consumption is a strong indication that the pump is about to run dry, so the MP 204 will immediately stop the pump if the well goes dry.

Access more functions with the R 100 remote control

R 100 remote

The R 100 remote control from Grundfos gives you access to even more options. For example, you can adjust factory settings, carry out service and troubleshooting, and get read-outs of data stored in the MP 204 unit.

Technical data – MP 204

• Enclosure class:	NEMA 1 (IP 20)
• Ambient temperature:	-4°F to 140°F (-20°C to 60°C)
• Relative humidity:	99%
• Voltage range:	80-610VAC
• Current range:	3-999A
• Frequency:	47 – 63 Hz
• IEC trip class:	1 – 45
• Special Grundfos trip class:	0.1 – 30 s
• Voltage variations:	-25/+15% of nominal voltage
• Approvals:	EN 60947, EN 60355, UL/CSA 508
• Marking:	SE, cUL, C-tick

* For currents above 120A, external transformers required

Monitoring parameters

- Insulation resistance before start-up
- Temperature (Tempcon, PT sensor and PTC/thermal switch)
- Overload / underload
- Overvoltage / undervoltage
- Phase sequence
- Phase missing
- Power factor (cos φ)
- Power consumption
- Harmonic distortion
- Current asymmetry
- Run and start capacitor (single-phase)
- Operating hours and number of starts

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

GRUNDFOS Single Phase Lightning Arrestor
(Optional accessory for surge protection in single phase submersible motors.)

Part No. 825017

GRUNDFOS Three Phase Lightning Arrestor

All Ratings
Part No. 825045

Parallel Pipe Ejector/Foot Valve

EJECTOR	FOR USE WITH	HP	NOM. DEPTH	MIN. WELL DIA.	PRESSURE CONNECT	SUCTION CONNECT	ORDER NO.
5050	JS-5	1/2	50'	4"	1"	11/4"	465118
5100	JS-5	1/2	100'	4"	1"	11/4"	465119
7050	JS-7	3/4	50'	4"	1"	11/4"	465120
7100	JS-7	3/4	100'	4"	1"	11/4"	465121
10050	JS-10	1	50'	4"	1"	11/4"	465136
10100	JS-10	1	100'	4"	1"	11/4"	465137

GRUNDFOS Three Inch Stainless Steel Well Seal

Part No.	Part Name
1B5102	Well Seal

Part 1 – INTRODUCTION

Part 2 – CABLE SELECTION

Part 3 – MISC. TECHNICAL DATA, FORMULAS, AND CONVERSIONS

PART 1: INTRODUCTION

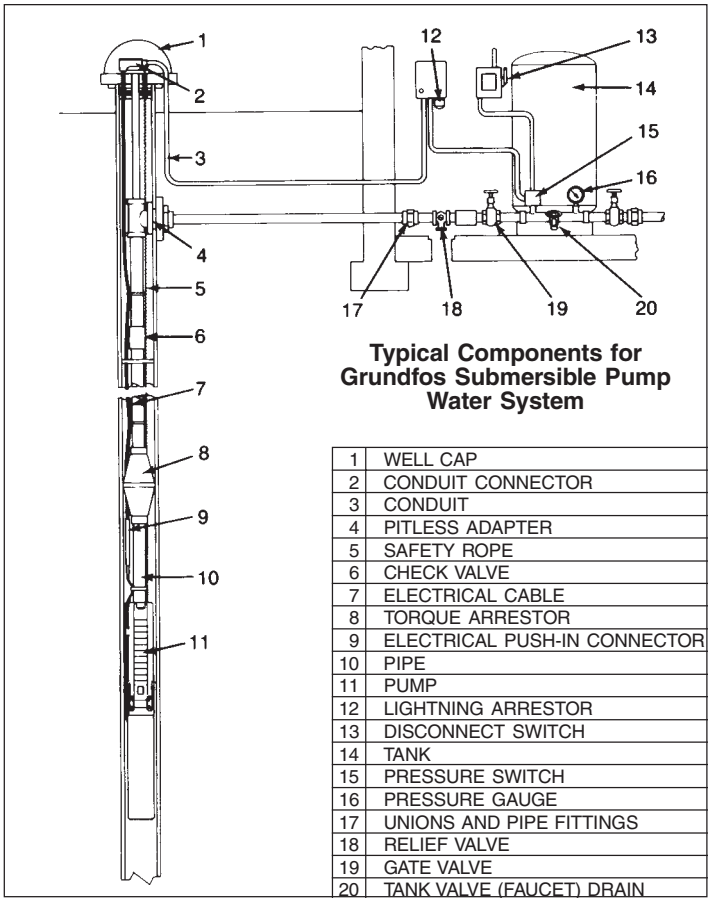
General

This section will provide the technical information needed to properly select GRUNDFOS groundwater products. The information applies primarily to domestic groundwater systems using 4-inch wells with submersible or jet pumps, pressure tanks, and accessories. It is important to be familiar with typical system components and their basic hydraulic principles to ensure a better understanding of the more technical information found later in this section.

Prior to selecting the pump, the basic system requirements must be determined. System capacity and system pressure must be calculated and friction losses determined to ensure proper system performance. These calculations are covered in detail in **Part 1.** In **Part 2**, information is provided on proper cable selection. Also provided in **Part 3** are miscellaneous technical data and formulas commonly used in the selection of domestic groundwater systems.

Typical System Components

Domestic groundwater systems are made up of a pump, storage tank, and accessories to operate the system automatically. Pumps are generally of the submersible or jet variety and include the pump and motor as a unit. Refer to Figure 8-A for the components found in a typical automatic groundwater pumping system.



Typical Components for Grundfos Submersible Pump Water System

1	WELL CAP
2	CONDUIT CONNECTOR
3	CONDUIT
4	PITLESS ADAPTER
5	SAFETY ROPE
6	CHECK VALVE
7	ELECTRICAL CABLE
8	TORQUE ARRESTOR
9	ELECTRICAL PUSH-IN CONNECTOR
10	PIPE
11	PUMP
12	LIGHTNING ARRESTOR
13	DISCONNECT SWITCH
14	TANK
15	PRESSURE SWITCH
16	PRESSURE GAUGE
17	UNIONS AND PIPE FITTINGS
18	RELIEF VALVE
19	GATE VALVE
20	TANK VALVE (FAUCET) DRAIN

FIGURE 8-A
Components found in a typical automatic groundwater pumping system including a submersible pump, pressure tank, and pressure control accessories.

In a ***closed, automatic water system*** a pressure tank is used to store water and maintain system pressure between specified limits (such as 30 to 50 psi). As the water level in the tank rises, tank air is compressed in the upper part of the tank until the upper pressure limit is reached (i.e., 50 psi). At this "cut-out" point a pressure switch opens the electrical circuit to the motor and the pump stops.

The compressed air in the tank acts like a spring pushing down on the water to create system pressure. When a valve is opened in the water system, the air pressure in the upper part of the tank forces the water to flow out of the tank and into the system. As the water is drawn from the tank, the air occupies a larger space and the pressure drops until the lower limit is reached (i.e., 30 psi). At this "cut-in" point the pressure switch closes the electrical circuit to the motor and the pump starts. A cycle is thereby completed.

In an ***open, automatic water system*** the pump is used to fill a large, elevated storage tank which utilizes gravity to maintain system pressure. Tank level controls are used to cycle the pump to maintain water levels within prescribed limits.

Refer to the following illustrations for schematic layouts of typical domestic groundwater systems and components: Figure 8-B (Submersible Pump - Closed System), Figure 8-C (Submersible Pump - Open System), Figure 8-D (Shallow Well Jet Pump), and Figure 8-E (Deep Well Jet Pump).

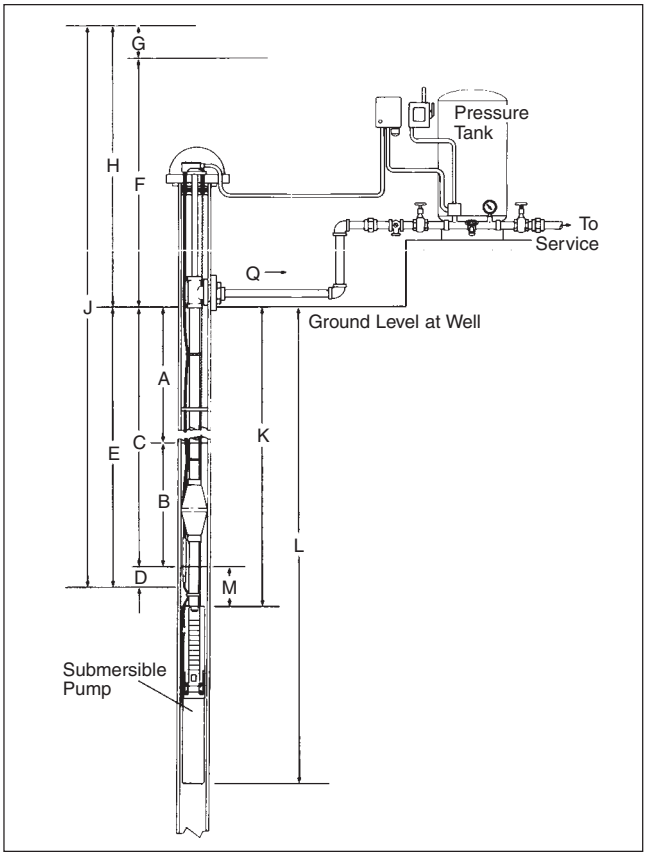


FIGURE 8-B
Figure 8-B illustrates a schematic layout of a CLOSED goundwater pumping system using a submersible pump and pressure tank set for automatic operation. A pressure switch controls the cycling of the pump.

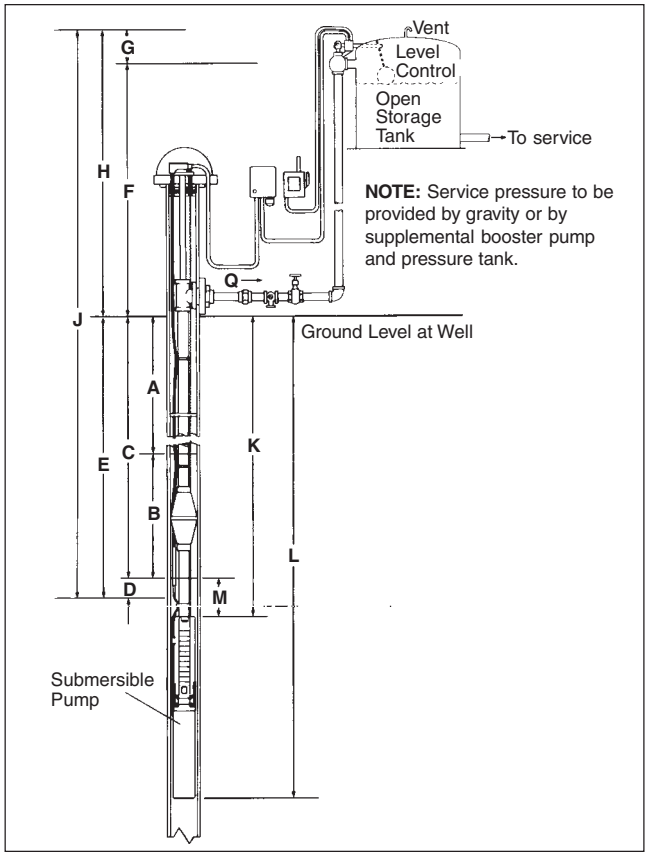


FIGURE 8-C
Figure 8-C illustrates a schematic layout of an OPEN groundwater pumping system using a submersible pump and an elevated storage tank set for automatic operation. A level control on the storage tank controls the cycling of the pump.

Closed Groundwater System with Submersible Pump

- **A. STATIC WATER LEVEL (in feet):** vertical distance from the top of the well to the standing water level or water table.
- **B. DRAWDOWN (in feet):** reduction in the water level during pumping (varies with well yield and pump capacity).
- **C. PUMPING WATER LEVEL or LIFT (in feet):** C = A + B.
- **D. FRICTION LOSSES in the WELL (in feet):** friction losses caused by the drop pipe and fittings between the pump and the top of the well.
- **E. TOTAL LIFT in the WELL (in feet):** E = A + B + D.
- **F. STATIC DISCHARGE HEAD (in feet):** for PRESSURE TANK SYSTEMS it is the elevation rise in feet of the pressure tank, discharge nozzles, etc., above the top of the well plus the pressure (in feet) required at that level.
- **G. FRICTION LOSSES in the DISCHARGE SYSTEM (in feet):** friction losses caused by piping, valves, and fittings between the top of the well and the point of discharge.
- **H. TOTAL DISCHARGE HEAD (in feet):** H = F + G.
- **J. TOTAL PUMPING HEAD (in feet):** J = E + H.
- **K. SETTING OF PUMP (in feet):** vertical distance from the top of the well to the top of the pump.
- **L. OVERALL LENGTH (in feet):** vertical distance from the top of the well to the bottom of the pump.
- **M. SUBMERGENCE (in feet):** M = K - C.
- **Q. CAPACITY (in gpm or gph):** rate of pumping.

Open Groundwater System with Submersible Pump

- **A. STATIC WATER LEVEL (in feet):** vertical distance from the top of the well to the standing water level or water table.
- **B. DRAWDOWN (in feet):** reduction in the water level during pumping (varies with well yield and pump capacity).
- **C. PUMPING WATER LEVEL or LIFT (in feet):** C = A + B.
- **D. FRICTION LOSSES in the WELL (in feet):** friction losses caused by the drop pipe and fittings between the pump and the top of the well.
- **E. TOTAL LIFT in the WELL (in feet):** E = A + B + D.
- **F. STATIC DISCHARGE HEAD (in feet):** for OPEN DISCHARGE SYSTEMS it is the elevation of the highest water level above the top of the well.
- **G. FRICTION LOSSES in the DISCHARGE SYSTEM (in feet):** friction losses caused by piping, valves, and fittings between the top of the well and the point of discharge.
- **H. TOTAL DISCHARGE HEAD (in feet):** H = F + G.
- **J. TOTAL PUMPING HEAD (in feet):** J = E + H.
- **K. SETTING OF PUMP (in feet):** vertical distance from the top of the well to the top of the pump.
- **L. OVERALL LENGTH (in feet):** vertical distance from the top of the well to the bottom of the pump.
- **M. SUBMERGENCE (in feet):** M = K - C.
- **Q. CAPACITY (in gpm or gph):** rate of pumping.

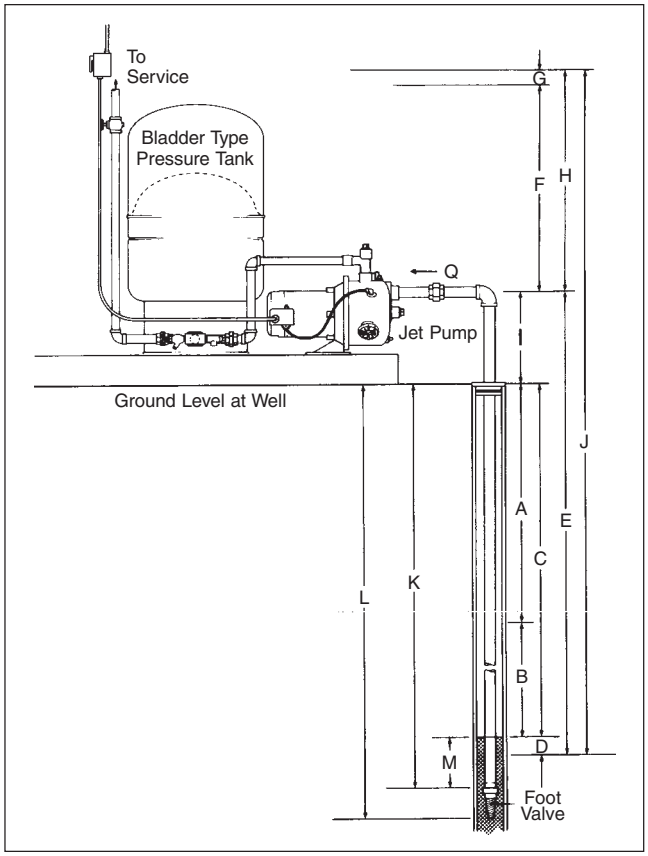


FIGURE 8-D
Figure 8-D illustrates a schematic layout of a SHALLOW WELL groundwater pumping system using a shallow well JET PUMP designed for setting to 25 feet. The pressure tank is set for automatic operation with a pressure switch controlling the cycling of the pump.

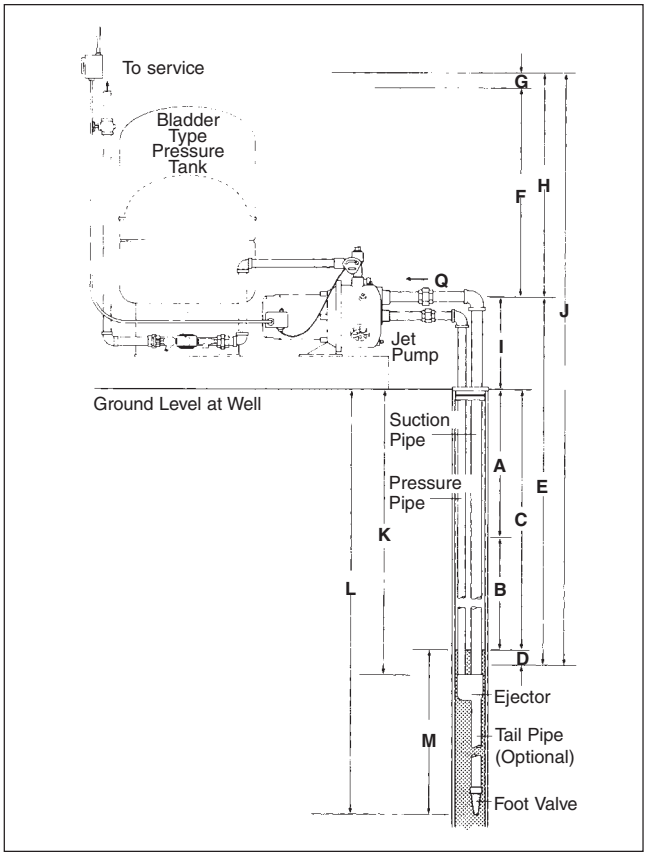


FIGURE 8-E
Figure 8-E illustrates a schematic layout of an DEEP WELL groundwater pumping system using a deep well JET PUMP designed for settings to 100 feet. The pressure tank is set for automatic operation with a pressure switch controlling the cycling of the pump.

CLOSED GROUNDWATER SYSTEM WITH SHALLOW WELL JET PUMP

A. Statics Water Level (in feet): vertical distance from the top of the well to the standing water level or water table.

B. Drawdown (in feet): reduction in the water level during pumping (varies with well yield and pump capacity).

C. Pumping Water Level or Lift (in feet): C = A + B.

D. Friction Losses in the Suction System (in feet): friction losses caused by suction piping between the pump and foot valve.

E. Total Suction Lift (in feet): E = A + B + D + I.

F. Static Discharge Head (in feet): for *Pressure Tanks Systems* it is the elevation rise in feet of the pressure tank, discharge nozzles, etc., above the pump plus the pressure (in feet) discharge nozzles, etc., above the pump plus the pressure (in feet) required at that level. For *Open Discharge Systems* it is the elevation in feet of the highest water level above the pump.

G. Friction Losses in the Discharge System (in feet): friction losses caused by piping, valves, and fittings between the top of the well and the point of discharge.

H. Total Discharge Head (in feet): H = F + G.

I. Elevation of the Pump above the Top of the Well (in feet).

J. Total Pumping Head (in feet): J = E + H.

K. Setting of the Foot Valve or Strainer (in feet): vertical distance from the top of the well to the top of the foot valve or strainer.

L. Overall Length (in feet): vertical distance from the top of the well to the bottom of the foot valve or strainer.

M. Submergence (in feet): M = K - C.

Q. Capacity (in gpm or gph): rate of pumping.

CLOSED GROUNDWATER SYSTEM WITH SHALLOW WELL JET PUMP

A. Static Water Level (in feet): vertical distance from the top of the well to the standing water level or water table.

B. Drawdown (in feet): reduction in the water level during pumping (varies with well yield and pump capacity).

C. Pumping Water Level or Lift (in feet): C = A + B.

D. Friction Losses in the Suction System (in feet): friction losses caused by suction piping between the pump and foot valve.

E. Total Suction Lift (in feet): E = A + B + D + I.

F. Static Discharge Head (in feet): for PRESSURE TANK SYSTEMS it is the elevation rise in feet of the pressure tank, discharge nozzles, etc., above the pump plus the pressure (in feet) discharge nozzles, etc., above the pump plus the pressure (in feet) required at that level. For OPEN DISCHARGE SYSTEMS it is the elevation in feet of the highest water level above the pump.

G. Friction Losses in the Discharge System (in feet): friction losses caused by piping, valves, and fittings between the top of the well and the point of discharge.

H. Total Discharge Head (in feet): H = F + G.

I. Elevation of the Pump above the Top of the Well (in feet).

J. Total Pumping Head (in feet): J = E + H.

K. Setting of the Foot Valve or Strainer (in feet): vertical distance from the top of the well to the top of the foot valve or strainer.

L. Overall Length (in feet): vertical distance from the top of the well to the bottom of the foot valve or strainer.

M. Submergence (in feet): M=K–C. The ejector should be set as close to the bottom of its maximum depth rating as the well will permit.

Q. Capacity (in gpm or gph): rate of pumping.

Head and Pressure

Head and pressure are related in a very simple and direct manner. Since water has known weight, we know that a 231 foot long, one-inch square pipe holds 100 pounds of water. At the bottom of the one-inch square pipe we refer to the pressure as 100 pounds per square inch (psi). For any diameter pipe 231 feet high, the pressure will always be 100 psi at the bottom. Refer to Figure 8-F.

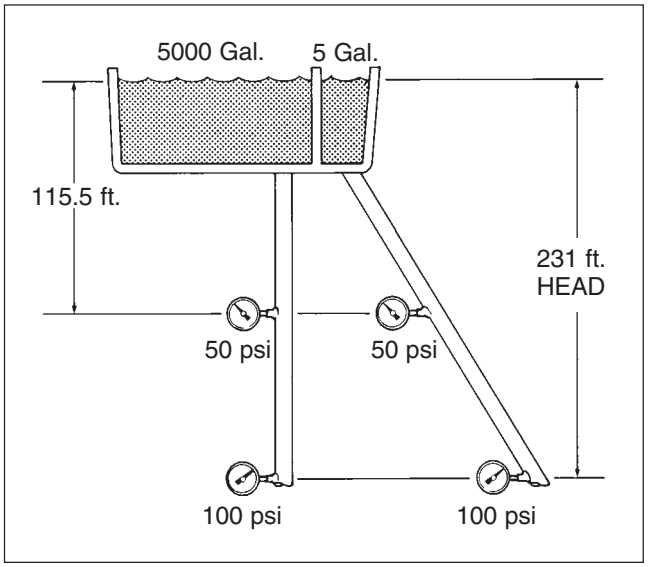


FIGURE 8-F
Figure 8-F illustrates the relationship between head and pressure.

Head is usually expressed in feet and refers to the height, or elevation, of the column of water. In Figure 8-F we see that a column of water 231 feet high creates a pressure reading of 100 psi. That same column of water is referred to as having 231 feet of **head**. Thus, for water, 231 feet of head is equivalent to 100 psi. Or, 2.31 feet of head equals 1 psi.

It should be noted that head and pressure readings for non-flowing water depend on the elevation of the water and not on the volume of water nor the size or length of piping.

Flow and Friction Loss

Flow is measured as the volume of water moved over a given length of time. This is generally referred to as gallons per minute (gpm) for larger flows and gallons per hour (gph) for smaller flows. When water moves through a pipe, it must overcome resistance to flow caused by friction as it moves along the walls of the pipe as well as resistance caused by its own turbulence. Added together, these losses are referred to as **friction losses** and may significantly reduce system pressure.

Figure 8-G illustrates the relationship of flow and friction loss. For any flow through a level pipe the gauge pressure at the pipe inlet will be greater than the gauge pressure at the pipe outlet. The difference is attributed to friction losses caused by the pipe itself and by fittings.

In general, friction losses occur or are increased under the following conditions:

1. Friction losses result from flow through any size or length of pipe (Figure 8-G).

2. Friction losses increase as the flow rate increases or as the pipe size decreases (if the flow rate doubles for a given pipe size, friction losses quadruple, Figure 8-G).

3. Friction losses increase with the addition of valves and fittings to the system (Figure 8-G).

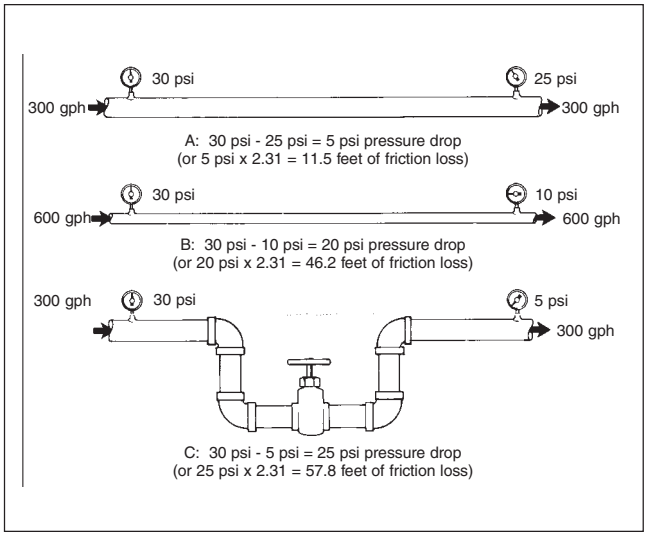


FIGURE 8-G
As shown in these illustrations friction losses increase with additional flow

Power is required to push water to a higher elevation, to increase outlet pressure, to increase flow rates, and to overcome friction losses. Good system design and common sense indicate that friction losses should be minimized whenever possible. The costs of larger pumps, bigger motors, and increased power consumption to overcome friction losses must be balanced against the increased cost of larger, but more efficient, system piping. In either case, unnecessary valves and fittings should be eliminated wherever possible.

Submersible Pumps vs. Jet Pumps

Submersible and jet pumps are both used in domestic groundwater systems. When high flow rates and pressure settings are required at high operating efficiencies, submersible pumps are generally preferred. Submersible pumps have the advantage of performing well both in shallow well applications as well as at depths to 2,000 feet. An extensive range of submersible pump models is also available allowing a precise match to exact system requirements.

Convertible jet pumps are sometimes an economical alternative to submersibles, especially in shallow well installations of 25 feet or less. The pumps are less expensive, installation is simplified, and they are easily converted for deep well installations down to 100 feet (Figure 8-H).

In “weak” well applications where the pump lowers the water level in the well faster than the well can replenish itself, a deep well jet pump with a tail pipe is particularly effective when flow requirements are relatively small. By adding 35 feet of tail pipe below the jet assembly with the foot valve attached to the bottom, it will not be possible to pull the well down and allow air to enter the system. Pump delivery remains at 100% of the rated capacity down to the level of the jet assembly. If the water level falls below that point, flow decreases in proportion to the drawdown as shown in Figure 8-I. When pump delivery equals well inflow, the water level remains constant until the pump shuts off. At 33.9 feet of drawdown the pump will no longer deliver water but the foot valve will remain fully submerged.

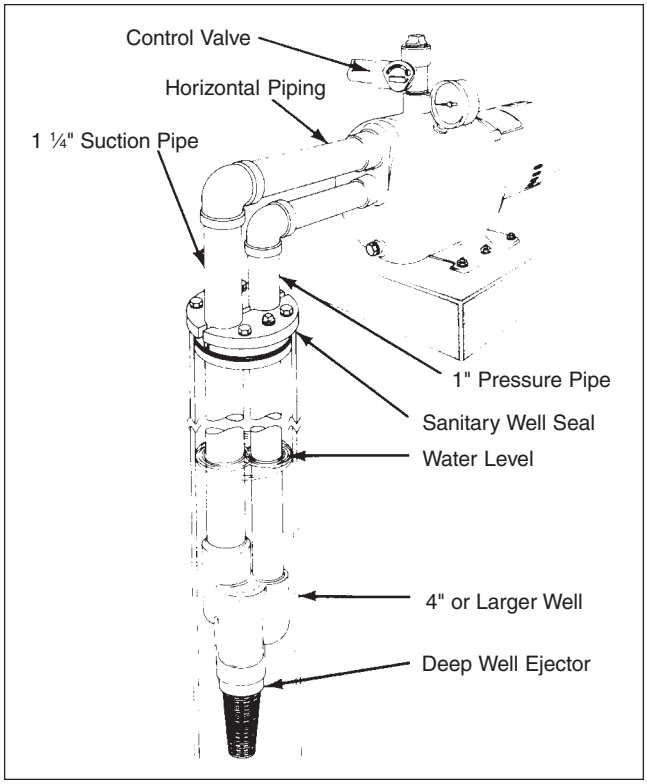


FIGURE 8-H
Figure 8-H illustrates a convertible jet pump set for deep well use (to 100 feet).

Final Pump Selection

Final pump selection will depend upon specific application requirements and cost considerations. Regardless of the pump type, system flow and head requirements (discussed in detail in Part 2) must be determined prior to actual pump selection.

Flow requirement will be determined by the size of the house or farm (including the number of bathrooms, outlets and appliances), the size of family, and the number of farm animals, if applicable.

Total Pumping Head must be calculated to ensure that the pump selected will meet all head or discharge pressure requirements. Total pumping head is the combination of the total suction lift (or lift in well), plus the pump discharge head (consisting of the elevation from the pumping water level to pressure tank plus pressure tank discharge pressure), plus all system friction losses.

Total Dynamic Head is equivalent to total pumping head plus velocity head. In most residential systems, velocity head is negligible. Because of this, the velocity head term has been left out of future examples and formulas. From the information gathered on flow and head requirements, a specific submersible or jet pump may be selected and an appropriately sized pressure tank ordered.

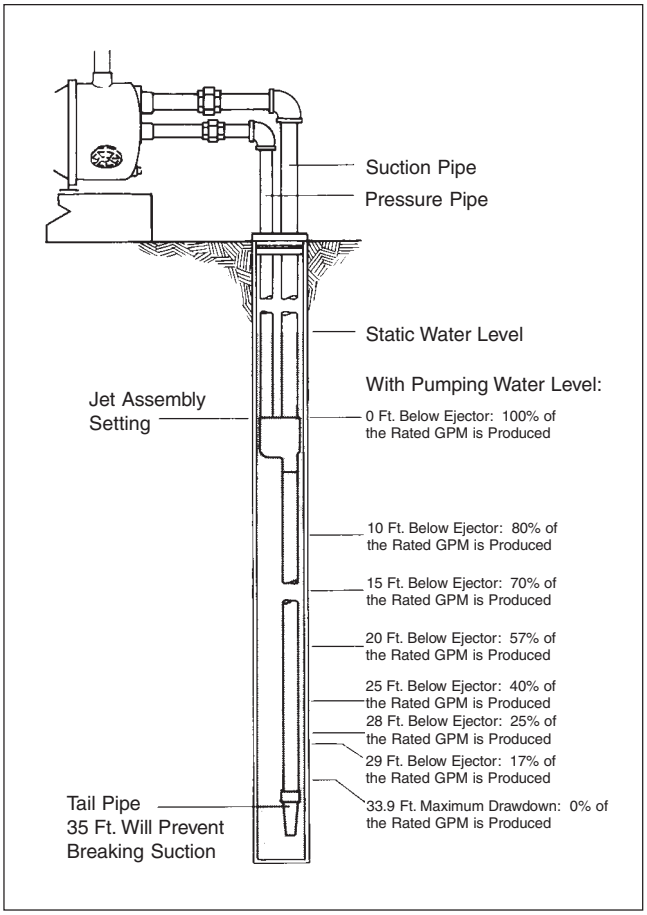


FIGURE 8-I
Figure 8-I illustrates the use of a tail pipe on a deep well convertible jet pump to compensate for weak well conditions.

PART 2: CABLE SELECTION

Submersible Pump Cable Selection Charts (60 Hz)

CABLE LENGTH SELECTION TABLES

The following table (Table 8-Q(2)) lists the recommended copper cable sizes and various cable lengths for submersible pump motors. Proper wire size will ensure that adequate voltage will be supplied to the motor.

This table complies with the 1978 edition of the National Electric Table 310-16, Column 2 for 75°C wire. The ampacities (current carrying properties of a conductor) have been divided by 1.25 per the N.E.C., Article 430-22, for motor branch circuits based on motor amps at rated horsepower.

To assure adequate starting torque, the maximum cable lengths are calculated to maintain 95% of the service entrance voltage at the motor when the motor is running at maximum nameplate amps. Cable sizes larger than specified may always be used and will reduce power usage.

The use of cables smaller than the recommended sizes will void the warranty. Smaller cable sizes will cause reduced starting torque and poor motor operation.

CALCULATING MIXED CABLE SIZES

In a submersible pump installation any combination of cable sizes may be used as long as the total percentage length of the individual cables does not exceed 100%. Mixed cable sizes are most often encountered when a pump is being replaced with a larger horsepower model and part of the old cable will be left in place.

In the following example, a 2 HP, 230 volt, 1 phase pump is being installed to replace a smaller model. The 115 feet of buried #12 cable located between the service entrance and the well head will be used in the replacement installation. The well driller must be able to calculate the required size of cable in the well to connect the new motor at a setting of 270 feet.

Cable Size Calculation:
Step 1–Check Table 8-Q(2) to see if the 115 feet of existing #12 cable is large enough to provide current to the larger 2 HP replacement pump. The table tells us that #12 cable is adequate for a maximum length of 250 feet.

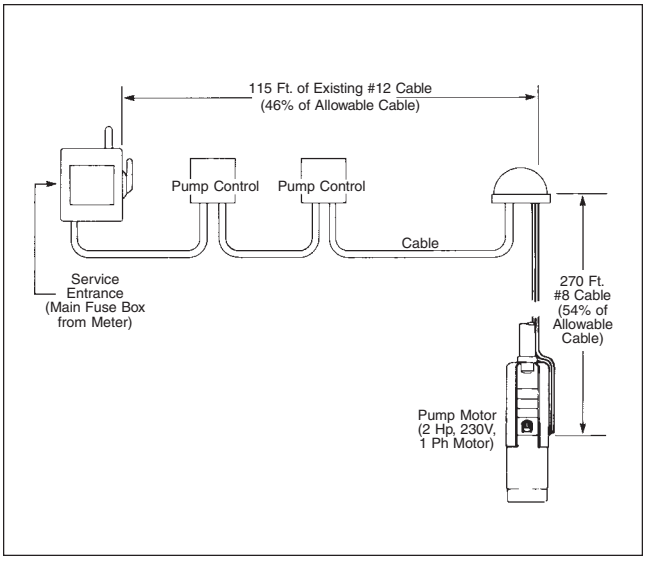


FIGURE 8-Q(1)
Example of Mixed Cable Installation

Step 2–Since 250 feet is the maximum allowable cable length for the #12 cable, calculate the percent used by the 115-foot run. (115 ft. ÷ 250 ft. = 46%)

Step 3–With 46% of the total allowable cable used between the service entrance and the well head, 54% remains for use in the well (100% - 46% = 54%). Therefore, the 270 feet of cable required in the well can utilize only 54% of the total feet allowed in the table.

Step 4–From Table 8-Q(2) determine the proper size cable required for the 2 HP pump set at 270 feet. (Remember, you are limited to 54% of the length listed in the table.) A check of #10 cable at 2 HP indicates that only 210 feet of this cable could be used (390 ft. x 54% = 210 ft.). Since this is less than the 270 required, the next larger size should be tried. For #8 cable, 54% of 620 feet = 335 feet. ***The #8 cable is suitable for use in the well at a pump setting of 270 feet.***

See Chart 8-Q(2) next page.

MAXIMUM MOTOR CABLE LENGTH

(Motor Service to Entrance)

TABLE 8-Q(2)
Single Phase 60Hz

Motor Rating		Copper Wire Size												
Volts	**HP**	**14**	**12**	**10**	**8**	**6**	**4**	**2**	**0**	**00**	**000**	**0000**	**250**	**300**
115	1/3	130	210	340	540	840	1300	1960	2910					
	1/2	100	160	250	390	620	960	1460	2160					
230	1/3	550	880	1390	2190	3400	5250	7960						
	1/2	400	650	1020	1610	2510	3880	5880						
	3/4	300	480	760	1200	1870	2890	4370	6470					
	1	250	400	630	990	1540	2380	3610	5360	6520				
	1½	190	310	480	770	1200	1870	2850	4280	5240				
	2	150	250	390	620	970	1530	2360	3620	4480				
	3	120	190	300	470	750	1190	1850	2890	3610				
	5			180	280	450	710	1110	1740	2170				
	7½				200	310	490	750	1140	1410				
	10					250	390	600	930	1160				

Three Phase 60Hz

Volts	HP	14	12	10	8	6	4	2	0	00	000	0000	250	300
208	1½	310	500	790	1260									
	2	240	390	610	970	1520								
	3	180	290	470	740	1160	1810							
	5		170	280	440	690	1080	1660						
	7½			200	310	490	770	1180	1770					
	10				230	370	570	880	1330	1640				
	15					250	390	600	910	1110	1340			
	20						300	460	700	860	1050	1270		
	25							370	570	700	840	1030	1170	
	30							310	470	580	700	850	970	1110
230	1½	360	580	920	1450									
	2	280	450	700	1110	1740								
	3	210	340	540	860	1340	2080							
	5		200	320	510	800	1240	1900						
	7½			230	360	570	890	1350	2030					
	10				270	420	660	1010	1520	1870				
	15					290	450	690	1040	1280	1540			
	20						350	530	810	990	1200	1450		
	25						280	430	650	800	970	1170	1340	
	30							350	540	660	800	970	1110	1270
460	1½	1700												
	2	1300	2070											
	3	1000	1600	2520										
	5	590	950	1500	2360									
	7½	420	680	1070	1690	2640								
	10	310	500	790	1250	1960	3050							
	15			540	850	1340	2090	3200						
	20			410	650	1030	1610	2470	3730					
	25				530	830	1300	1990	3010	3700				
	30				430	680	1070	1640	2490	3060	3700			
	40						790	1210	1830	2250	2710	3290		
	50						640	980	1480	1810	2190	2650	3010	
	60							830	1250	1540	1850	2240	2540	2890
	75								1030	1260	1520	1850	2100	2400
	100									940	1130	1380	1560	1790
	125											1080	1220	1390
	150												1050	1190
	200												1080	1300
	250													1080
575	1½	2620												
	2	2030												
	3	1580	2530											
	5	920	1480	2330										
	7½	660	1060	1680	2650									
	10	490	780	1240	1950									
	15		530	850	1340	2090								
	20			650	1030	1610	2520							
	25			520	830	1300	2030	3110						
	30				680	1070	1670	2560	3880					
	40					790	1240	1900	2860	3510				
	50						1000	1540	2310	2840	3420			
	60						850	1300	1960	2400	2890	3500		
	75							1060	1600	1970	2380	2890	3290	

CAUTION: Use of wire size smaller than listed will void warranty.

Notes: 1. If aluminum conductor is used, multiply lengths by 0.5 Maximum allowable length of aluminum is considerably shorter than copper wire of same size.

2. The portion of the total cable which is between the service entrance and a 3ø motor starter should not exceed 25% of the total maximum length to assure reliable starter operation. Single-phase control boxes may be connected at any point of the total cable length.

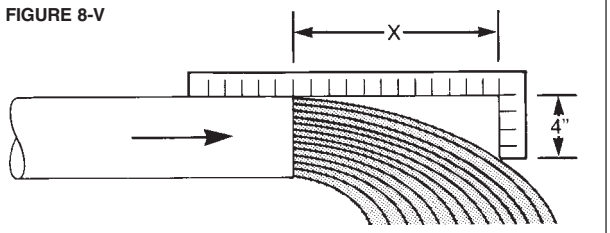
3. Cables #14 to #0000 are AWG sizes, and 250 to 300 are MCM sizes.

Calculating Discharge Rate by Using The Horizontal Open Discharge Method

The most reliable method of measuring flow is to use a flow meter. When a flow meter is not available, however, it is possible to estimate the discharge capacity by constructing an "L" shaped measuring stick similar to that shown in Figure 8-V. With the water flowing from the pipe, place the long end of the "L" on top of the pipe. Position the "L" so that the end of the short 4-inch side just touches the stream of water as the stream slants downward. Note the horizontal distance "X" from this point to the open end of the discharge pipe. With the value "X" and and the nominal inside diameter of the pipe, use Table 8-X to find the discharge rate in gallons per minute.

EXAMPLE: Horizontal distance "X" is measured to be 12 inches. The size of the pipe Is known to be 1½" (nominal diameter). Find 12 inches in the left hand column of the chart and move across to the 1½" pipe size column. Table 8-X indicates that the discharge rate is 40.0 gallons per minute.

FIGURE 8-V



Calculating Low Capacity Outlets: A simple procedure for measuring low capacity outlets such as small pump outlets, hose spigots, and faucets is to record the amount of time it takes to fill a container of known size.

EXAMPLE: Select a container of known size such as a 5-gallon paint bucket. With a watch, measure, in seconds, the amount of time it takes to fill the bucket. If it takes 30 seconds to fill a 5-gallon bucket, Table 8-W indicates that the flow is 10.0 gallons per minute. To obtain gallons per hour (gph) multiply 10.0 x 60 to obtain 600 gph.

TABLE 8-W

Discharge Rate in Gallons Per Minute (GPM) for Low Capacity Systems

Capacity of Container (Gallons)	Time (in seconds) to Fill Container							
	10	15	20	30	45	60	90	120
	Discharge Rate in Gallons Per Minute (GPM)							
1	6.0	4.0	3.0	2.0	1.3	1.0	.7	.5
3	18.0	12.0	9.0	6.0	4.0	3.0	2.0	1.5
5	30.0	20.0	15.0	10.0	6.7	5.0	3.3	2.5
10	60.0	40.0	30.0	20.0	13.3	10.0	6.7	5.0

NOTE: Multiply gallons per minute (GPM) by 60 to obtain gallons per hour (GPH).

Calculating Distance to Water Level

Install ⅛" or ¼" pipe or tubing into the well so that the end of the tubing extends 10 to 20 feet below the lowest possible pumping water level. Be sure that all joints in the tubing are airtight. As the tubing is lowered into the well measure its length. Record the measurement.

TABLE 8-X

Discharge Rate in Gallons Per Minute (GPM) for Large Capacity Systems

Horiz. Dist. (X) Inches	Nominal Pipe Size (in Inches)									
	1	1 ¼"	1 ½"	2"	2 ½"	3"	4"	5"	6"	8"
	Discharge Rate in Gallons Per Minute (GPM)									
4	5.7	9.8	13.3	22.0	31	48	83			
5	7.1	12.2	16.6	27.5	39	61	104	163		
6	8.5	14.7	20.0	33.0	47	73	125	195	285	
7	10.0	17.1	23.2	38.5	55	85	146	228	334	380
8	11.3	19.6	26.5	44.0	62	97	166	260	380	665
9	12.8	22.0	29.8	49.5	70	110	187	293	430	750
10	14.2	24.5	33.2	55.5	78	122	208	326	476	830
11	15.6	27.0	36.5	60.5	86	134	229	360	525	915
12	17.0	29.0	40.0	66.0	94	146	250	390	570	1000
13	18.5	31.5	43.0	71.5	102	158	270	425	620	1080
14	20.0	34.0	46.5	77.0	109	170	292	456	670	1160
15	21.3	36.3	50.0	82.5	117	183	312	490	710	1250
16	22.7	39.0	53.0	88.0	125	196	334	520	760	1330
17		41.5	56.5	93.0	133	207	355	550	810	1410
18			60.0	99.0	144	220	375	590	860	1500
19				100.0	148	232	395	620	910	1580
20					156	244	415	650	950	1660
21						256	435	685	1000	1750

Once the tubing is fixed in a stationary position at the top of the well, connect an air line and pressure gauge. With a tire pump or other air supply, pump air into the line until the pressure gauge reaches a point where it doesn't read any higher. Record the pressure gauge reading at this point.

Figure 8-Y illustrates a typical method for measuring distance to water level:

X = Distance to water level (in feet). This figure to be determined.

Y = Total length of air line (in feet).

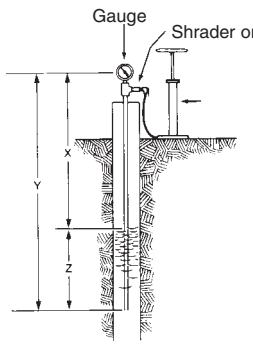
Z = Length of submerged air line. This value is obtained from the pressure gauge reading which reads in pounds per square inch (psi). Multiply the pressure gauge reading by 2.31 to obtain the length of the submerged air line in feet.

Distance to water level (X) = (Y) - (Z)

= The total length of the air line (Y) minus the length of the submerged portion of the air line (Z).

Figure 8-Y

Calculating the distance to water level.



Example:
Assume that the air line is 100 feet long and the pressure gauge reads 8 psi. Calculate the distance to water level (X).

8 psi x 2.31 = 18.5 feet

(X) = 100 feet (Y) - 18.5 feet (Z)

= 81.5 feet = distance to water level

FORMULAS

TEMPERATURE CONVERSIONS:

Degrees **C** = $\frac{5}{9}$ x (Degrees F - 32)

Degrees **F** = ($\frac{9}{5}$ x Degrees C) + 32

Area of a Circle:

Area = πr^2

Circumference of a Circle:

Circumference = $2 \pi r$

r = radius

$\pi = 3.14$

Volume of a Tank or Cistern:

3.14 x (radius of tank)^2 x (ht. of tank) x 7.48 = Gallons
Radius and height of tank measured in feet
7.48 = number of gallons per cubic foot of water

WORK, POWER, AND EFFICIENCY:

The amount of work required to lift 1 pound to a height of 1 foot is defined as 1 ft.-lb. To lift 100 pounds to a height of 60 feet is 100 pounds x 60 feet = 6,000 ft-lbs. This amount of energy remains the same whether it takes one minute or one hour to lift the weight. The rate of working, however, is referred to as **power** and was 6,000 ft-lbs. per minute in the first case and 100 foot pounds per minute in the second case.

Power can be represented either mechanically or electrically. **Mechanical power** is measured in horsepower (HP). One HP is the theoretical power required to raise 33,000 pounds to a height of one foot in one minute, or:

1 HP = 33,000 ft.-lb./minute
= 550 ft.-lb./second

Electrical power is measured in watts(w) or kilowatts(kw), and:

1,000 w = 1 kw = 1.34 hp, or
1 HP = 745 w = 0.746 kw

WATER HORSEPOWER (WHP):

Water horsepower is the power required to raise water at a specified rate against a specified head, assuming 100% efficiency.

$$\text{WHP} = \frac{\text{GPM x Total Pumping Head}}{3{,}960}$$

BRAKE HORSEPOWER (BHP):

Brake horsepower is based on test data and can be either the horsepower developed at the motor shaft (motor output) or that absorbed at the pump shaft (pump input).

$$\text{Pump BHP} = \frac{\text{WHP x 100}}{\text{Pump Efficiency (\%)}}$$

$$= \frac{\text{GPM x Total Pumping Head x 100}}{\text{3,960 x Pump Efficiency (\%)}}$$

$$\text{Motor BHP} = \frac{\text{Power input x Motor Efficiency (\%)}}{100}$$

$$= \frac{\text{1.34 x kw input x Motor Efficiency (\%)}}{100}$$

PUMP EFFICIENCY:

Pumps and motors, like all machines, are not 100% efficient. Not all of the energy supplied to them is converted into useful work. Pump efficiency is the ratio of power output to power input, or:

$$\text{Efficiency (\%)} = \frac{\text{Power Output x 100}}{\text{Power Input}}$$

$$\text{Pump Eff. (\%)} = \frac{\text{WHP x 100}}{\text{Pump BHP (Input)}}$$

$$= \frac{\text{GPM x Total Pumping Head x 100}}{\text{3960 x Pump BHP (Input)}}$$

$$\text{Motor Eff. (\%)} = \frac{\text{Motor BHP (Output) x 100}}{\text{1.34 x kw input}}$$

$$\text{Plant Eff. (\%)} = \frac{\text{GPM x Total Pumping Head x 100}}{\text{5,300 x kw Input}}$$

ELECTRIC POWER (AC):

E = Electrical pressure (volts). Similar to hydraulic head.

I = Electrical current (amps). Similar to rate of flow.

W = Electrical power (watts) = E x I x PF

kw = Kilowatt (1,000 watts)

kw-hr. = Kilowatt-hour = 1,000 watts for one hour

Apparent Power = E x I = volt-amperes

PF = Power Factor = Useful Power ÷ Apparent Power

Power Calculations for Single-Phase Power
W (Watts) = E x I x PF
NOTE: When measuring single-phase power use a single-phase wattmeter.

Input HP to motor = W ÷ 746 = 1.34 x kw

Power Calculations for Three-Phase Power
W (Watts) = 1.73 x E x I x PF
Where: E = effective (RMS) voltage between phases
I = average current in each phase
NOTE: When measuring three-phase power use either (1) three-phase wattmeter, (2) single-phase wattmeters, or the power company's revolving disc wattmeter.

When calculating power with a revolving disc wattmeter use the following formulas:

$$\text{kw input} = \frac{\text{K x R x 3.60}}{\text{t}}$$

$$\text{Input HP (to motor)} = \frac{\text{K x R x 3,600}}{\text{746 x t}}$$

$$= \frac{\text{K x R x 4.83}}{\text{t}}$$

FORMULAS

Motor BHP (output) = $\frac{\text{Input HP x Motor Eff.(\%)}}{100}$

Where K = Meter constant = watts per revolution of revolving disc (value of K is marked on the meter nameplate or on the revolving disc). Where current transformers are used, multiply meter constant by current transformer ratio.

R = Number of disc revolutions counted.
t = Time in seconds for R revolutions.

CALCULATING OPERATING COSTS OF PUMPS:
Costs in Cents per 1,000 Gallons:

Cost (¢) = $\frac{\text{kw Input x r x 1,000}}{\text{GPH}}$

Cost in Cents per Acre-Inch

Cost (¢) = $\frac{\text{kw Input x r x 452.6}}{\text{GPM}}$

Where: r = cost of power in cents per kw-hr.

FRICTION LOSS TABLES

Friction Loss Table – SCH 40 STEEL PIPE

(Friction Loss in Feet of Head Per 100 Feet of Pipe)

		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
		ID	ID	ID	ID	ID	ID	ID	ID	ID
GPM	GPH	0.622"	0.824"	1.049"	1.380"	1.610"	2.067"	2.469"	3.068"	4.026"
2	120	4.8								
3	180	10	2.5							
4	240	17.1	4.2							
5	300	25.8	6.3	1.9						
6	360	36.5	8.9	2.7						
7	420	48.7	11.8	3.6						
8	480	62.7	15	4.5						
9	540	78.3	18.8	5.7						
10	600	95.9	23	6.9	1.8					
12	720		32.6	9.6	2.5	1.2				
14	840		43.5	12.8	3.3	1.5				
16	960		56.3	16.5	4.2	2				
20	1,200		86.1	25.1	6.3	2.9				
25	1,500			38.7	9.6	4.5	1.3			
30	1,800			54.6	13.6	6.3	1.8			
35	2,100			73.3	18.2	8.4	2.4			
40	2,400			95	23.5	10.8	3.1	1.3		
45	2,700				29.4	13.5	3.9	1.6		
50	3,000				36	16.4	4.7	1.9		
60	3,600				51	23.2	6.6	2.7		
70	4,200				68.8	31.3	8.9	3.6	1.2	
80	4,800				89.2	40.5	11.4	4.6	1.6	
90	5,400					51	14.2	5.8	2	
100	6,000					62.2	17.4	7.1	2.4	
120	7,200						24.7	10.1	3.4	
140	8,400						33.2	13.5	4.5	1.2
160	9,600						43	17.5	5.8	1.5
200	12,000						66.3	27	8.9	2.3
260	15,600							45	14.8	3.7
300	18,000							59.6	19.5	4.9

Friction Loss Table – SCH 40 PVC

(Friction Loss in Feet of Head Per 100 Feet of Pipe)

		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
		ID	ID	ID	ID	ID	ID	ID	ID	ID
GPM	GPH	0.622"	0.824"	1.049"	1.380"	1.610"	2.067"	2.469"	3.068"	4.026"
2	120	4.1								
3	180	8.7	2.2							
4	240	14.8	3.7							
5	300	22.2	5.7	1.8						
6	360	31.2	8	2.5						
7	420	41.5	10.6	3.3						
8	480	53	13.5	4.2						
9	540	66	16.8	5.2						
10	600	80.5	20.4	6.3	1.7					
12	720		28.6	8.9	2.3	1.1				
14	840		38	11.8	3.1	1.4				
16	960		48.6	15.1	4	1.9				
20	1,200		60.5	22.8	6	2.8				
25	1,500			38.7	9.1	4.3	1.3			
30	1,800				12.7	6	1.8			
35	2,100				16.9	8	2.4			
40	2,400				21.6	10.2	3	1.1		
45	2,700				28	12.5	3.8	1.4		
50	3,000					15.4	4.6	1.7		
60	3,600					21.6	6.4	2.3		
70	4,200					28.7	8.5	3	1.2	
80	4,800					36.8	10.9	3.8	1.4	
90	5,400					45.7	13.6	4.8	1.8	
100	6,000					56.6	16.5	5.7	2.2	
120	7,200						23.1	8	3	
140	8,400						30.6	10.5	4	1.1
160	9,600						39.3	13.4	5	1.4
200	12,000						66.3	20.1	7.6	2.1
260	15,600							32.4	12.2	3.4
300	18,000							42.1	15.8	4.4

Friction Loss Table – VALVES and FITTINGS

(Friction Loss in Equivalent Number of Feet of Straight Pipe)

TYPE OF FITTING AND APPLICATION	PIPE AND FITTING	NOMINAL SIZE OF FITTING AND PIPE						
		1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"
		EQUIVALENT LENGTH OF PIPE(IN FEET)						
Insert Coupling	Plastic	3	3	3	3	3	3	3
Threaded Adapter (Plastic to Thread)	Plastic	3	3	3	3	3	3	3
90° Standard Elbow	Steel	2	2	3	4	4	5	6
	Plastic	2	2	3	4	4	5	6
Standard Tee (Flow Through Run)	Steel	1	2	2	3	3	4	4
	Plastic	1	2	2	3	3	4	4
Standard Tee (Flow Through Side)	Steel	4	5	6	7	8	11	13
	Plastic	4	5	6	7	8	11	13
Gate Valve[1]	Steel	1	1	1	1	2	2	2
Swing Check Valve[1]	Steel	5	7	9	12	13	17	21

NOTES:

Based on schedule 40 steel and plastic fittings.

Figures given are friction losses in terms of Equivalent Lenghts of straight pipe.

① Friction loss figures are for screwed valves and are based on equivalent lengths of steel pipe.

CONVERSION TABLES

UNITS OF FLOW

CONVERT TO / CONVERT FROM	U.S. GALLONS PER MINUTE	MILLION U.S. GALLONS PER DAY	CUBIC FEET PER SECOND	CUBIC METERS PER HOUR	LITERS PER SECOND
	MULTIPLY BY:				
(1) U.S. GALLON PER MINUTE	1	0.001440	0.00223	0.2271	0.0631
(1) MILLION U.S. GALLONS PER DAY	694.5	1	1.547	157.7	43.8
(1) CUBIC FOOT PER SECOND	448.83	0.646	1	101.9	28.32
(1) CUBIC METER PER HOUR	4.403	0.00634	0.00982	1	0.2778
(1) LITER PER SECOND	15.85	0.0228	0.0353	3.60	1

UNITS OF PRESSURE AND HEAD

CONVERT TO / CONVERT FROM	LBS. PER SQUARE INCH	FEET OF WATER ①	METERS OF WATER ①	INCHES OF MERCURY ②	ATMOSPHERES	KILOGRAMS PER SQUARE CM
	MULTIPLY BY:					
(1) LB. PER SQUARE INCH	1	2.31	0.704	2.04	0.0680	0.0703
(1) FOOT OF WATER ①	0.433	1	0.305	0.881	0.02945	0.0304
(1) METER OF WATER ①	1.42	3.28	1	2.89	0.0966	.1
(1) INCH OF MERCURY ②	0.491	1.135	0.346	1	0.0334	0.0345
(1) ATMOSPHERE (at Sea Level)	14.70	33.96	10.35	29.92	1	1.033
(1) KILOGRAM PER SQUARE CM	14.22	32.9	10	28.96	0.968	1

NOTES: ① Equivalent units are based on density of fresh water at 68°F.
② Equivalent units are based on density of mercury at 32°F.
Each 1,000 feet of ascent decreases pressure about ½ pound per square inch.

UNITS OF VOLUME AND WEIGHT

CONVERT TO / CONVERT FROM	U.S. GALLONS	IMPERIAL GALLONS	CUBIC INCHES	CUBIC FEET	ACRE FEET	POUNDS ③	CUBIC METERS	LITERS
(1) U.S. GALLON	1	0.833	231	0.1337	3.07×10^{-6}	8.34	0.003785	3.785
(1) IMPERIAL GALLON	1.201	1	277.4	0.1605	3.69×10^{-6}	10.01	0.004546	4.546
(1) CUBIC INCH	0.00433	0.00360	1	0.000579	—	0.0361	1.64×10^{-5}	0.0164
(1) CUBIC FOOT	7.48	6.23	1728	1	2.30×10^{-5}	62.4	0.02832	28.32
(1) ACRE FOOT	325,850	271,335	—	43,560	1	2.7×10^{6}	1233.5	1.23×10^{6}
(1) POUND ③	0.120	0.0998	27.7	0.0160	3.68×10^{-7}	1	4.54×10^{-4}	0.454
(1) CUBIC METER	264.2	220	61,024	35.315	8.11×10^{-4}	2202	1	1000
(1) LITER	0.2642	0.220	61.024	0.0353	8.11×10^{-7}	2.202	0.001	1

NOTES: ③ Weight equivalent basis water at 60°F.

UNITS OF LENGTH

(1) Inch = 0.0833 Ft. = 0.0278 Yd. = 25.4 mm = 2.54 cm
(1) Ft. = 12 Inches = 0.333 Yd. = 30.48 cm = 0.3048 Meter
(1) Yard = 36 Inches = 3 Ft. = 91.44 cm = 0.9144 Meters

(1) Mile = 5280 Ft. = 1760 Yds. = 1.61 km = 1609 Meters
(1) Meter = 3.281 Ft. = 39.37 In. = 0.000621 Miles = 0.001 km
(1) Kilometer = 1000 m = 1093.61 Yds. = 0.62137 Miles = 3281 Ft.

BE > THINK > INNOVATE >

Being responsible is our foundation
Thinking ahead makes it possible
Innovation is the essence

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